

ORNL NCSP Training and Education Support for FY2023

Doug Bowen

Section Head | Nuclear Data, Criticality Safety, and Radiation Transport

Nuclear Fuel Cycle and Energy Division

Oak Ridge National Laboratory

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ORNL Approved Training and Education Tasks for FY2023

ORNL Training and Education (TE) Tasks	Budget (\$K)
ORNL-TE1	
Manage and Provide Instruction for the DOE Nuclear Criticality Safety Training and Education Program	240
ORNL-TE11	
Revision of the LA-12808 Nuclear Criticality Safety Guide	Carryover
ORNL-TE14	
Nuclear Criticality Safety Training and Pipeline Development	100
Grand Total	340



ORNL TE1—Manage and Provide Instruction for the DOE Nuclear Criticality Safety Training and Education Program

• Q1

- Archived FY 2022 course materials in accordance with the course procedure
- Planning for the 2-week hands-on course in Jan 2023 was initiated

• Q2

- Planned and executed the 2-week Hands-on course (26 NATM/13 Sandia/14 NCERC) from Jan. 23 Feb. 02, 2023
 - One student attended Sandia portion due to failing course the in FY2022
- Planning for the 1-week Sandia Manager/CSO course in April 2023 was initiated

• Q3

- Planning for the 1-week NCERC Manager/CSO course in June 2023 was initiated
- 1-week CSO/Manager Sandia course completed on schedule April 17-21, 2023, for 15 students
- 1-week CSO/Manager NCERC course completed on schedule June 5-9, 2023, for 13 students

• Q4

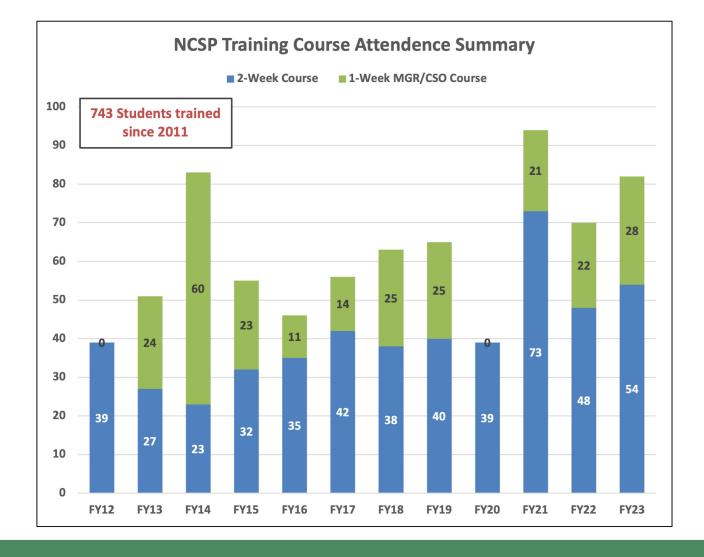
- Planned and executed the 2-week Hands-on course (29 NATM/15 Sandia/12 NCERC) from Aug. 7 18, 2023
 - One student became sick with COVID and another had a family illness and had to leave the second week





NCSP Training and Education Course Statistics

- Capacity for the 2- week course
 - 16 students at Sandia
 - 15 students at NCERC
- Capacity for the 1-week MGR/CSO course is
 - 16 students at Sandia
 - 15 students at NCERC
- FY2023 total capacity
 - 2-week course x 2 courses per year: 62
 - 1-week course x 2 courses per year: 31
- FY2024
 - Offering an additional MGR course at Sandia/NCERC
 - Allows for 62 total students in this course
 - Total capacity for both courses:
 - 124 students per year



ORNL TE3—Hand-Calculation Primer Expansion, ORNL/TM-2022-2747

- **Status**: Complete
- Document completed in FY2022 ORNL external review completed in April 2023
- Website complement completed and provided to LLNL for an addition to NCSET module #9 for Hand Calculations*
- Addition of new example problems in progress for typical NCS applications (single-unit and array problems)
- Solid angle method chapter has been revised due to variability of applicability
- Web-based sample problem complement completed in FY2023
 - All data needed to complete a problem will be available
 - HTML format—to be linked to NCSP website (NCSET modules) and linked to the NCSP training course
 - Graduate student work delayed by COVID-19 and transition to a new purchase order system
- NCSD topical paper submitted
- Follow-on papers on hand calculations to be published by authors

ORNL/TM-2022/2747

Hand Calculation Methods for Nuclear Criticality Safety



Douglas G. Bowen Robert D. Busch

April 2023



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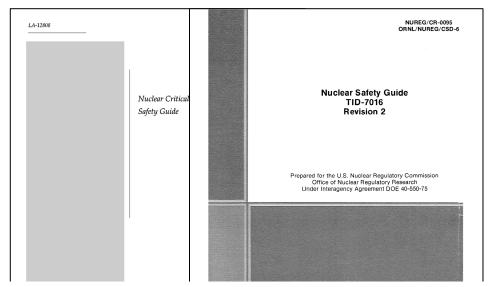


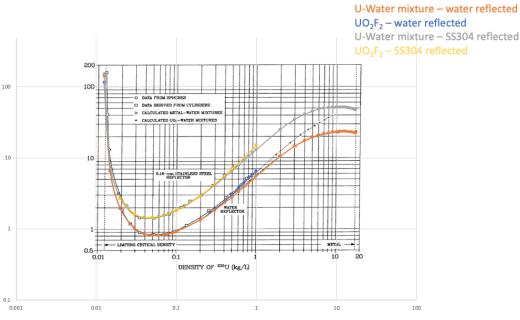
ORNL TE11—Revision of the LA-12808 Nuclear Criticality Safety Guide

• In progress using carryover funding – delayed

Contents

- New subcritical limits
- Updated critical mass curves for ²³³U, ²³⁵U, and ²³⁹Pu
- Standards-driven outline
- Use of modern references and experiences
- Focus on the importance of conduct of operations and how this can impact process analysis





²³⁵U Mass [LA-10860-MS]

ORNL TE14—Nuclear Criticality Safety Training and Pipeline Development (university proposal)

- Walid Metwally will provide a detailed presentation on this ORNL task
- Goal speed up T&Q process at DOE sites
 - All DOE sites should benefit from this program
- Phase 1 Program development
 - Outline the certificate program
 - Lecture material development
 - Record lectures
 - Material review
 - Website development
 - Exercise development
- Phase 2 Hands-on training development
 - Recruiting
 - Course delivery
 - Student travel for hands-on training at Sandia, NCERC or the ORNL subcritical assembly











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