

## **BOOK82R**

*Notes:*

"Solutions #2" on front and on spine

Blank pages: page opposite page 1, 228, 232, 255, 297-300

- pages 4, 83, 96, 102, 107, 125, and 168 each have 1 graph attached to it
- page 39 has small sheet of paper attached
- page 77 has (8.5x11) sheet taped
- pages 82/83 has blank index-card size sheet between pages
- page 165 has yellow post-it note with "9. sphere  $h/x=126$ " on it
- pages 164/165 has (8.5x11) sheet between pages
- pages 186 and 191 have 1 blank post-it note on each page
- pages 193/194 have paper clip at top
- pages 198/199 have 4 graphs and 2 small pieces of paper (2 small stapled together) between pages
- page 245 has a copy of a graph stapled to it (not to legible)

*Scanned by:*

*Sheila Finch*

*RSICC /Oak Ridge National Lab.*

*August 31, 1999*

~~SECRET~~

### SOME INSTRUCTIONS FOR USE OF THIS NOTEBOOK

This notebook is assigned to personnel performing research and development work and must be used for all original calculations, notes and abstracts from reports.

Assignee is responsible for the safeguarding of this notebook in accordance with security regulations.

This notebook must be returned to issuing office when completed or upon termination of assignee.

Every page or entry should bear a date and the signature of the person who made the entry.

Entries should be made in ink whenever it is reasonable to do so.

Alteration or amplification of entries made on previous dates should be made as separate entries under their own dates and cross referenced to the previous entries.

Charts, drawings and graphs drawn on special paper should be glued or otherwise securely fastened in place and should individually bear a date and signature. Do not obscure any information.

The notebook should be periodically reviewed by one or more independent persons in the department and should be signed and dated by them. Likewise, they should make a statement that they have "read and understood the foregoing material." Witnessing stamps for this purpose are available in your department's office.

It is advisable to preface each new item, such as a heat treatment, process or reaction, etc., with a very brief description of the purpose, objective or approach.

Description of the invention or discovery should be complete enough to be understood by anyone skilled in the art.

Reference to name or catalogue number should be made when standard items are being discussed, i.e., Westinghouse pump.

In cases where work is conducted in cooperation with others, it is often necessary to meet with them from time to time and discuss new developments. The occurrences of such conferences should always be entered in your notebook regardless of recording elsewhere, giving the date, who was present (if possible), and an outline of the subjects discussed. This often will establish error in occasional claims of other parties that you have appropriated information from them revealed during an interview, and thus provide you with patent protection.

~~SECRET~~

~~SECRET~~

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OAK RIDGE, TENNESSEE

NOTEBOOK NO. 5056

INV BY

29  
ANI

Inv. 60

88  
ANI

Assigned to: A. D. Callahan

Department: Applied Nuclear Physics

Location: Bldg. 9213, 4-12

Date: Oct 19, 1955

Inv. 60

89  
AUL

This notebook is assigned to personnel performing research and development work and must be used for all original calculations, notes and abstracts from reports.

Assignee is responsible for the safe-guarding of this notebook in accordance with security regulations.

Do not use scrap paper.

Be sure to record all personal conferences.

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Subject

This document consists of 309 pages.  
No. 5-25-60 of 1 copies, Series A

CLASSIFICATION CANCELLED
DATE <u>6/3/60</u>
For the Atomic Energy Commission
<u>Jack H. Kahn</u> for the
Chief, Declassification Branch

45

~~RESTRICTED DATA~~

This document contains restricted data as defined in the Atomic Energy Act of 1954. Its disclosure or the disclosure of its contents to an unauthorized person is prohibited.

H/x = 337  
33

Probe zeroed  
safety Blade  
fall checked

soln. Level holds

Pump installed

Expt. <u>1</u>	Time <u>1:00</u> AM	Date <u>7/11/1966</u>
Purpose <u>Crit. Cond. &amp; Pos. Period</u>		
<u>10" Al. Cyl. Bare outside sid</u>		
Personnel: <u>LWG, R.G., J.K.F.</u>		
START-UP CHECK LIST		
Equipment Checked by <u>J.K.F.</u>	Personnel Check by <u>J.K.F.</u>	
Instrument and Safeties Checked and Reset by <u>J.K.F.</u>		
"Source In" Checked by <u>J.K.F.</u>	Source No. <u>123</u>	
Emergency Equipment in Control Room Checked by <u>J.K.F.</u>		
Red Light On by <u>J.K.F.</u>	Time <u>1:00</u> AM	Date <u>7/11/1966</u>
Start-Up OK'd by <u>J.K.F.</u>	Time <u>1:00</u> AM	Date <u>7/11/1966</u>

-1  
Annuli  
Type

All inst  
Trip with  
source  
P.M., DC-2,  
DC-3, LN

Feed rate set at ~ 1 l. per 27 sec.

Feed rate increased to 90 cm<sup>3</sup>/sec  
Not critical at 52 in.

Expt. <u>1 B</u>	Time <u>9:35</u> AM	Date <u>7/13/1966</u>
Purpose <u>Crit. Cond. + Pos. Period</u>		
<u>10" Al. cyl. Bare, outside sid</u>		
Personnel: <u>J.K.F., R.G., LWG</u>		
START-UP CHECK LIST		
Equipment Checked by <u>J.K.F.</u>	Personnel Check by <u>J.K.F.</u>	
Instrument and Safeties Checked and Reset by <u>J.K.F.</u>		
"Source In" Checked by <u>J.K.F.</u>	Source No. <u>123</u>	
Emergency Equipment in Control Room Checked by <u>J.K.F.</u>		
Red Light On by <u>J.K.F.</u>	Time <u>9:35</u> AM	Date <u>7/13/1966</u>
Start-Up OK'd by <u>J.K.F.</u>	Time <u>9:35</u> AM	Date <u>7/13/1966</u>

T = 71.50 F

Probe zeroed  
critical height not exactly established  
source out

66.69 "

slightly super

66.62 "

slightly sub critical

Fuel ht. raised to 67.55" for period  
Fuel ht. raised to 68.61" for period  
drain Fuel, Blade (safety in fuel)

2

Blade adjusted - source on 11:26 AM

Fuel feed started

11:55 source out

Fuel height, inches

67.38"

slightly super

66.86"

slightly super

→ 66.81"

~ critical

Raise fuel height for Positive Period

67.82"

~~150~~  
467

Period from log N

Fuel added → 68.84" 208

Fuel added → 69.86" 126.5

3  
HX-337

5:30 AM

Expt. <u>2</u>	Time <u>1:20</u> PM	Date <u>7-15</u> 195 <u>6</u>
Purpose <u>Critical conditions + Period in 12" dia. Al. cyl. outside Sid</u>		
Personnel: <u>LWG - JKF - RG</u>		

START-UP CHECK LIST	
Equipment Checked by <u>✓</u>	Personnel Check by <u>✓</u>
Instrument and Safeties Checked and Reset by <u>✓</u>	
"Source In" Checked by <u>✓</u>	Source No. <u>123</u>
Emergency Equipment in Control Room Checked by <u>✓</u>	
Red Light On by <u>✓</u>	AM
Start-Up OK'd by <u>✓</u>	Time _____ PM Date _____ 195 <u>6</u>

DC-3 trips:  
80-20X10  
DC-2 trip  
70-20X10  
PM trips  
LN TRIPS  
R-1 TRIPS

7-14 PM had to fix dump drain valve  
crit ht. 12.815"

~~1st~~ 1st period 12.827

2nd period 12.845

Dropped Blade - see chart on LN

Expt. <u>2 B.</u>	Time <u>9:30</u> AM	Date <u>7/17</u> 195 <u>6</u>
Purpose <u>Added 70 cm<sup>3</sup> by pipette for pos. period</u>		
Personnel: <u>LWG JKF</u>		

crit ht. = 12.807"

10<sup>25</sup> AM fuel added with bottle.

fuel ht. after 70cc addition = 12.84"

Expt. <u>2 C</u>	Time <u>10:50</u> AM	Date <u>7/17</u> 195 <u>6</u>
Purpose <u>to add 100 cm<sup>3</sup> meas. by pipette</u>		
Personnel: <u>LWG R.G., JKF</u>		

100 cc added. Crit. ht. = 12.805"

Fuel ht. after addition = 12.858

11:30 AM Temp. = 80 ° F

4

PM TRIPS

at 1240 V

When LN = .0008

LN .007 ≈ 1140

LN = .8 ≈ 780

LN Distance ~ 5'

PM 11 ~ 8'

Expt. 2 D Time 7:18 AM Date 7/18 1956  
 Purpose Period obtained by adding 100 cc measured by pipette  
 Personnel: Fay, Givins, Gilley

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Set by ✓  
 "Source In" Checked by ✓ Source No. 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM 7:18  
 Start-Up OK'd by ✓ Time 7:18 AM Date 7/18 1956

Fuel ht Log N

12.815 .0008 crit.

12.81 .02 crit.

<sup>11:40</sup> AM 100 cc added

12.84 + See chart

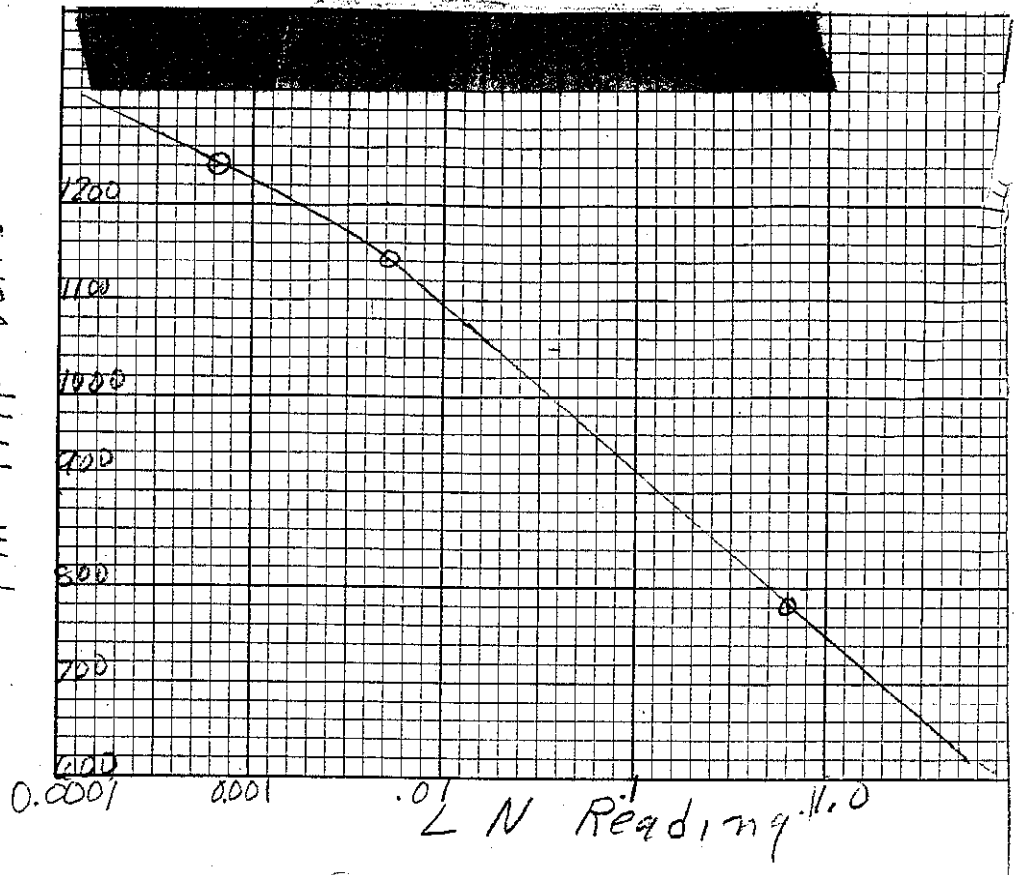
Temp 76.5°F

Expt. 2 E Time 9:30 AM Date 7/19 1956  
 Purpose To obtain period with 60 cm<sup>3</sup> added by pipette  
 Personnel: LWG, RGF, ORF

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Set by ✓  
 "Source In" Checked by ✓ Source No. 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM 9:30  
 Start-Up OK'd by ✓ Time 9:30 AM Date 7/19 1956

crit. at. = ~~12.805~~ 12.795''

PM TRIP Volts





outside

Expr. 2 F Time 1:40 AM Date 7/19/1956  
 Purpose To obtain period in 12 in dia  
agl by adding 20cc at critical  
using a syringe  
 Personnel: fox, Luwin, Hilkey

START-UP CHECK LIST

Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by ✓ Source No.           
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by           
 Start-Up OK'd by DW K Time 1:43 AM Date          1956

Crit. ht. = 12,805

20 cc added - see chart

F temp = 77°

6

7/23/56 Sample taken

Reg # 354827

Sample # P-82

Gross 74.7241 gm

Tare 25.9941

Net 48.7300

Calibration of steel tubes

in cm  
ht. per 10 cc added

6.5

11.1

15.9

20.7

25.5

30.4

35.3

40.1

45.0

49.9

54.8

59.7

Calibration of plastic  
"right glass" used in  
calibrating tubes

32.85 cm / 10 cc

plastic tube ~~radius~~ <sup>dia.</sup> = 0.245"

average from above = 4.84 cm ht / 10 cc for steel &amp; plastic tubes

Subtracting volume in plastic tubes

$$4.84 \text{ cm ht} / 8.53 = 0.567 \text{ cm ht/cc}$$

$$\text{or } 1.76 \text{ cc/cm}$$

$$\text{or } 4.47 \text{ cc/inch}$$

Expt. 2 B Time 1:20 AM PM Date 7/24 1956  
 Purpose Period measurement on 12" cyl using "calibrated tube" method of obtaining fuel measurements  
 Personnel: John, Kelly

START-UP CHECK LIST  
 Equipment Checked by        Personnel Check by         
 Instrument and Safeties Checked and Reset by         
 "Source In" Checked by        Source No.         
 Emergency Equipment in Control Room Checked by         
 Red Light On by         
 Start-Up OK'd by DWA Time        AM PM Date        1956

Note: The steel tube delivers <sup>4.344,46</sup> ~~4.26~~ cc/in to 12" reactor.

245"

	Fuel ht.	T sec	Steel tube system reading	
	12.705"	8	9.93"	crit
4:03 PM		402	15.11"	super
4:03 PM		202	20.11"	
4:09 PM		128	25.11"	
4:20			4.88"	sub

tube

H/X from sample 354 827:

1.0000  
 -0.9992  
 -----  
 9008

$$\frac{H}{X} = \frac{26.11 \times 9008}{.07110} = 331$$

$$.07990 \text{ gmL/cm}^3$$

Expr. <u>6 2H</u>	<u>9<sup>12</sup> 7/25</u>	195 <u>6</u>
Purpose <u>Repeat of 2 G to check reproducibility</u>		
Personnel: <u>Foy, Givins, Hilley</u>		
Equipment		
Instruments		
Source		
Emergency		
Red Light		
Start-Up OK'd by <u>JWH</u>		195

		fuel ht	T <sub>sc</sub>	steel tube selsyn reading	
14.98					
9.71					
<u>5.27</u>	23.5 cm	12.1695"	424	9.71"	crit. (log N <sub>sc</sub> )
	Δh = .031 cm			14.98"	log N <sub>sc</sub> .004
20.15	10 <sup>38</sup> A.M.		195	20.15"	
9.71	10 <sup>45</sup>		136	25.17"	
<u>10.44</u>				9.71	

11<sup>00</sup> Returned steel tube to 9.71, reading at log N reading ~ 1.0 and not crit. Raised tube to 10.20 and still not critical. Regular probe selsyn indicates ~ .05" leaked out.

outside sid

3

Expr. <del>4/1</del>	Time 9 <sup>33</sup> AM	Date 7/26	1956
Purpose Period measurement using 15" dia. cyl. Fuel additions made using 0.588 dia. steel tube			
Personnel: J. Jay, Kevin, H. Alley			

START-UP CHECK LIST			
Equipment Checked by	<input checked="" type="checkbox"/>	Personnel Check by	<input checked="" type="checkbox"/>
Instrument and Safeties Checked and Reset by	<input checked="" type="checkbox"/>	"Source In" Checked by	<input checked="" type="checkbox"/>
Emergency Equipment in Control Room Checked by	<input checked="" type="checkbox"/>	Source No.	
Red Light On by	<input checked="" type="checkbox"/>	AM	<input checked="" type="checkbox"/>
Start Up OK'd by	SWA	Time	PM Date 195

Time	Fuel ht.	Steel tube gamma reading	log W	
10 AM	8.85 <u>8.85</u>	5.78" <u>3.04</u>	1.005 <u>1.005</u>	super

Safety

120 Safety blade support changed (made moveable)

Time	Fuel ht.	Steel tube gamma reading	log W	Notes
1:50 P.M.	8.85"	6.91"	1.005	Isle as crit reactor seems to be leaking thru dump well very slightly
2:30 P.M.		11.91"	272	
2:37		16.92"	114	
		20.43"		

Average C.H. for 3, 3A-3F = 8.84"  
 .16  
 9.00" corrected for bottom plate

Note: The steel tube delivers 4.46 cc/inch<sup>3</sup> tube is mowed into 15" dia. cyl.

Expt. <b>3-A</b>	1 <sup>00</sup> P.M. 7/27/1956
Purpose <b>Repeat of 2-5 except</b>	
<b>dump well filled before critical</b>	
<b>to prevent backage into it.</b>	
Personnel: <b>Joy, Smith, Helwig</b>	

Equipment Check	✓	Checked by	✓
Instrument and	✓	Checked by	✓
"Source In" Check	✓	Checked by	✓
Emergency Equip.	✓	Checked by	✓
Red Light On by	✓	Checked by	✓
Start-Up OK'd by <b>B.W.H.</b>		PM Date	195

1<sup>45</sup> Fuel ht. steel tube  
8.85 ± calyx reading log N cut

1<sup>15</sup> Temp = 79°

1<sup>45</sup> Temp = 78.5°

There was a gradual drift in reactivity from cut, to sub, in above exp.

2<sup>15</sup> P.M. Drained back, looked for leaks but found none.

Exp. Run in normal manner (dump well set, etc.)

Fuel ht.

8.835

Temp 79°

(see next page)

steel tube Selsyn	Probe	K
----------------------	-------	---

6.30	8.35	< 1
6.41	-	< 1
6.50	-	< 1
7.70	-	> 1
7.01	-	> 1
6.81	-	< 1
6.90	-	< 1
7.00	-	< 1
7.22	-	< 1
7.41	-	< 1

~~There was a critical drift down~~  
~~on charts.~~ K above indicates "drifts"  
 on charts corresponding to steel  
 tube position very near critical.

(etc.)

Expr. ~~2K3B~~ <sup>3B</sup> Time 1:40 PM 7/30/52  
 Purpose Period Meas. on 15" cyl  
 Plumbing Shaken outside  
 Personnel: L.W.G., R.G., J.F. Bare

Examined  
 Dump Valve  
 Seems OK

START-UP CHECKLIST

Equipment Checked by  \_\_\_\_\_  
 Instrument and Safeties Checked by  \_\_\_\_\_  
 "Source In" Checked by  \_\_\_\_\_  
 Emergency Equipment in Control Room Checked by  \_\_\_\_\_  
 Red Light On by  \_\_\_\_\_  
 Start-Up OK'd by  \_\_\_\_\_ Time \_\_\_\_\_ Date \_\_\_\_\_ 1952

slightly super at -8.83+!!  
 Temp = 79° in solution

1:30 PM

Expr. 3C Time ~~1:40 PM~~ 7/31/52  
 Purpose Period Meas. on 15" cyl  
 Reactor covered to minimize evaporation  
 Personnel: L.W.G., R.G., J.F.

START-UP CHECKLIST

Equipment Checked by  \_\_\_\_\_  
 Instrument and Safeties Checked by  \_\_\_\_\_  
 "Source In" Checked by  \_\_\_\_\_  
 Emergency Equipment in Control Room Checked by  \_\_\_\_\_  
 Red Light On by  \_\_\_\_\_  
 Start-Up OK'd by  \_\_\_\_\_ Time \_\_\_\_\_ Date \_\_\_\_\_ 1952

DC-2 - 65X200  
 DC3 - 70X200  
 PM Trips  
 R-1 Response  
 LN Trips

fuel ht <sup>steel wire</sup> <sup>salicyn</sup> T ser  
 8.83+ 8.41" ∞  
 13.17" 254 Period

crit.

9.22 ∞

crit.

13.98 290 Period

9.52 ∞

crit

23.63 76 Period



Expr. 3D Time 1:42 AM PM Date 8-1- 1956  
 Purpose Period Meas on 15" AI cyl  
Bare, Dump Valve Blanked off  
 Personnel: LWG, R.G., J.K.F.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 4  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

4<sup>14</sup> Unable to maintain reactor at "just crit." after ~ 2 1/2 hrs. Instruments indicate gradual loss of reactivity although fuel was added

Fuel ht.	Start time	Reactivity	T sec	Notes
8.83"	8:00"	crit.	2	~ 1
"	13:00"	255	2.88 x 10 <sup>4</sup>	> 1
"	18:00"	120	5.45	> 1

Expr. 3E Time 9:55 AM PM Date 8-2- 1956  
 Purpose Period M. on 15" AI cyl  
Blanked off D.V & P. Drain.  
 Personnel: LWG, R.G., J.K.F.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

DC-2 - TRIP V.  
 DC-3 - 75V200  
 LN TRIPS  
 PM "  
 P-1 Response

Fuel ht.	Start time	Reactivity	T sec
8.83"	8:60"	crit.	2
	11:60	> 1	478
	14:60	> 1	212
	17:60	> 1	135-139
	20:60	> 1	

14

Expt. 3F Time 145 8-2-1962  
 Purpose Period Meas. on 15" D. G.  
Repeat of 3E  
 Personnel: LWG R.G. J.F.  
 Equipment Checked by \_\_\_\_\_  
 Instrument and Setup  \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_  
 Emergency Equip. \_\_\_\_\_ 123  
 Red Light On  \_\_\_\_\_  
 Start-Up OK'd by  \_\_\_\_\_  
 195

	Tree	R
<sup>44</sup> 3 AM	8.83"	7.74"
		9.91"
		23.96"

70

Expt. 4 Time AM Date 8/20 1956  
 Purpose period measurement on 20"x20"  
el. vessel  
 Personnel: For, Guin, Hilkey

INSTRUMENT CHECK

Date \_\_\_\_\_ Time \_\_\_\_\_ AM/PM Source No. \_\_\_\_\_  
 Inst. No. \_\_\_\_\_  
 I-1 \_\_\_\_\_  
 I-2 \_\_\_\_\_  
 Log: trip ~ 80 on 10x20  
 R-1 respond  
 R-2 \_\_\_\_\_  
 P. M. trip

START-UP CHECK LIST

Equipment Checked by \_\_\_\_\_ Personnel Check by \_\_\_\_\_  
 Instrument and Safety Checked and Rechecked by  \_\_\_\_\_  
 Source In Checked by  \_\_\_\_\_  
 Emergency Equipment in Control Room Checked by  \_\_\_\_\_  
 Red Light On by  \_\_\_\_\_  
 Start-Up OK'd by \_\_\_\_\_ Time 9:30 AM/PM Date \_\_\_\_\_ 1956

	fuel ht.	Steel tubes Safety reading	log N T. Sec	
704	* 6.88"	5.37"	1002	cut
11:08		10.37"		356
11:14		15.37"		170
		20.37"		102

11:20 AM Photo multiplier screened system at log N=1.2  
 Safety blade, dump, etc operated properly  
 PM voltage set at 1040  
 Period rise was normal

\* No. Bottom<sup>112</sup> correction used - effect of 2"  
 Central pipe not known.  
 C.H. = 7.04" after correction for bottom plate

H/x = 331

Expt. 5-A Time 1:30 <sup>PM</sup> 8/22/1986  
 Purpose Critical height + Rev. Cods 64  
30" dia. Al. Cyl. Vout side Sid  
H/x = 331  
 Personnel: Fox, Colley, Gwin

**INSTRUMENT CHECK**

Date \_\_\_\_\_ 1986 Time \_\_\_\_\_ AM  
 Trip \_\_\_\_\_ PM Source No. \_\_\_\_\_

Instrument	Value	Scale	Source Distance	Start-Up Scale
DC-1	<u>not used</u>			
DC-2	<u>trip</u>	<u>~</u>	<u>60</u>	<u>20X10</u>
DC-3	<u>trip</u>	<u>~</u>	<u>85</u>	<u>20X10</u>
Log N	<u>✓</u>			
R-1	<u>✓</u>			
R-2				
P. M.	<u>trip</u>			

used 18" Dia  
safety Blade

**START-UP CHECK LIST**

Equipment Checked by ✓ \_\_\_\_\_ check by ✓ \_\_\_\_\_  
 Instrument and Safeties checked and \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_  
 Emergency Equipment in Control Room checked by ✓ \_\_\_\_\_  
 Red Light On by ✓ \_\_\_\_\_ AM  
 Start-Up OK'd by RG \_\_\_\_\_ AM \_\_\_\_\_ 1986

if trip occurs at start of exp. the safety blade will hit the bottom of the reactor.

at Safety reading (safety) of 985.55 safety begins to go in solution (first signs of decreased power).

C.H. = 6.36"  
connected for bottom plate

fuel height	Safety reading	
6.23"	985.55	just dist
6.24"	986.57	
6.255"	988.31	

<sup>330</sup> Probe zero checked; zero at ~~9999.8~~ 0.06

Blade strike 19" zero pos. of blade cocked 20" up from bottom

Expr. 5-13 Time AM PM Date 195  
 Purpose Same as 5-A  
Here 10" safety blade has replaced  
the 18" blade (annular blades).  
 Personnel: Fox, Cross, Kelley

**START-UP CHECK LIST**

Equipment Checked by \_\_\_\_\_ Personnel Check by \_\_\_\_\_  
 Instrument and Safeties Checked and Reset by \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_  
 Emergency Equipment in Control Room Checked by \_\_\_\_\_  
 Red Light On by \_\_\_\_\_  
 Start-Up OK'd by \_\_\_\_\_ Time AM PM Date 195

**INSTRUMENT CHECK**

Date \_\_\_\_\_ 195 \_\_\_\_\_ Time AM PM Source No. \_\_\_\_\_  
 Instrument \_\_\_\_\_ Value \_\_\_\_\_ Scale \_\_\_\_\_ Source Distance \_\_\_\_\_

DC-1			
DC-2	trip at 60	on 10 x 2.0	
DC-3	" " 60	on 10 x 2.0	
Log N	trip		
R-1	responds		
R-2			
P. M.	trip		

		safety selvyn reading	
	fuel lit		
	6.27"	985.71	
	6.265"	"	just cut
	6.285"	988.13	" "
mer)	0.0325 $\approx$ 4.066m <sup>3</sup> 6.295	989.68	
	<del>6.30</del>	991.92	
	<del>6.305</del>		
dit	9 <sup>32</sup> 6.30	990.34	see chart for period
	9 <sup>38</sup> 6.30	989.55	" " " "
	6.30	989.08	" "

C. H.  $\approx$  6.40 corrected for bottom plate

"up

Expr. 5-C 8/24 1956  
 Purpose Same as 5-B (Period measurement  
These have safety and blade measurement  
put in instead of 15" annular safety  
 Personnel: Top, Cray, Kelley

INSTRUMENT CHECK

Date \_\_\_\_\_ 195\_\_ Time \_\_\_\_\_ AM  
 Trip \_\_\_\_\_ Source No. \_\_\_\_\_

Instrument	Value	Scale	Source	Material	Scale-Trip Scale
DC-1					
DC-2	<u>trip on 65</u>		<u>on 10x20</u>		
DC-3	<u>trip</u>		<u>on 10x20</u>		
Log N	<u>trip</u>		<u>on 10x20</u>		
R-1					
R-2					
P. M.	<u>trip</u>				

CHECK

Equipment Checked by [Signature] Check by [Signature]  
 Instrument and Safeties checked and [Signature]  
 "Source In" Checked by [Signature]  
 Emergency Equipment in [Signature]  
 Red Light On by [Signature] 30  
 Start-Up OK'd by [Signature] time 10 195\_\_

fuel ht	safety blade caliper reading	Totadder	super just crit.
* 6.32"	986.07		just crit.
"	986.40		" "
6.325"	991.15		" "
6.32 +	996 +		" "
6.32 +	0.0		Totac " "
6.32 +	"	2.15" ∞	" "
1st period		12.15 354	2.37 x 10 <sup>-4</sup>
2nd "		19.15 168	4.53 x 10 <sup>-4</sup>
		27.15 98	7.07 x 10 <sup>-4</sup>

\* crit. ht.  $6.32 - .04 = 6.26$   
 $\frac{.16}{6.42}$  → correction for bottom plate

Expr. 5D Time AM Date 8/27/1956  
 Purpose 30" Dia. cyl. Base Added  
4-1/4" sheets at 2-5 Al plates to Bottom  
 Personnel: LW G JKE

4" cross for safety

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No.   
 Emergency Equipment in Control Room Checked by   
 Red Light On by   
 Start-Up OK'd by JKE Time AM Date 1956

DC-2 - Trips 50X200  
DC-3 " 80X200  
LN - "  
PM - "

probe corrected Fuel ht -  
C.H. = 5.985 6.045"

just crit.

Temp = 81.5° F

Expr. 5E Time AM Date 8/27/1956  
 Purpose same as above except  
2-1/4" sheets Al added to Bottom  
 Personnel: LWLT JKE

check list OK

probe corrected Fuel ht  
C.H. = 6.085 6.145"

T added

4.80	just crit	Tsc
11.80	positive period	391
18.80	" "	169
25.8	" "	103

Extrapolation of C.H vs Thickness of Al bottom indicates .17" change due to 1/2" AL.

-4  
-4  
-4

20  
 Safety Blade:  
 9" wide (APPR)  
 48" stroke  
 up ~ 50" set.

2:18 PM changed  
 probe & re-zeroed

Expr. 6A Time 1:20 PM 8-28-1956  
 Purpose C.C. for 6" Al. slab at  
H=331 Bare  
 Personnel: LWG JRF

H=331  
 H

DC-2 - Tr 35x200  
 DC-3 - " 90x200

R-1 - REAP.  
 LN - TRIPS  
 PM - TRIPS

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No.   
 Emergency Equipment in Control Room Checked by   
 Red Light On by   
 Start-Up OK'd by JRF Time AM Date 1956

Fuel ht. <sup>1.5 Cor</sup>  
 47.82" just critical

Fuel Temp. 1? Thermocouple broke Rm T. 81

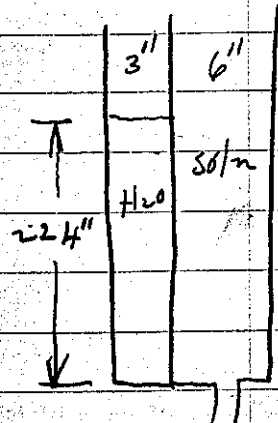
See p 135 Interaction Book, Expt 43 - 6" slab Bare  
 Expt 71 " "

Expr. 6B Time 4:45 AM Date 8-29-1956  
 Purpose C.C. for 6" Al slab partially  
refl. on one side  
 Personnel: LWG JRF

DC-2 - 35x200  
 DC-3 - 80x200  
 PM - TRIPS  
 LN - "

Safety Blade  
 Lowered to  
 ~ 38" set. pos.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No.  123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by   
 Start-Up OK'd by JRF Time AM Date 1956



Crit. fuel ht = 13.26"

↑  
 213  
 ↓



Expt. 6C Time 1:20 AM PM Date 8-29 1956  
 Purpose Same as above except water ht lowered to ~ 13"  
 Personnel: LWC, JRF

21

H/X = 331

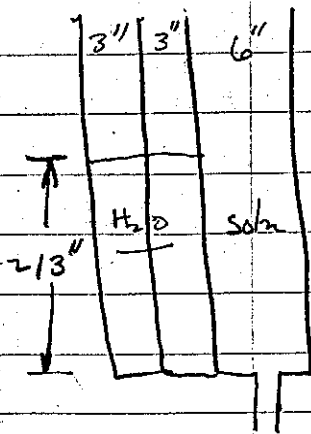
START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by JRF Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

Fuel Temp.  
 27.5°C

Crit fuel ht. = 13.6"  
 Dropped safety b. - very potent  
 → corrected for equal heights = 13.59"

Expt. 6D Time 3:02 AM PM Date 8-29 1956  
 Purpose C.C. for 6" Al slab reflected on one side with 2-3" slabs containing H<sub>2</sub>O  
 Personnel: LWC, C.C., JRF

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by JRF Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956



Crit fuel ht. 13.26

See Expt. 147 in Interaction  
 also Expt 7A in this book | Book

5x200  
 2x200  
 p.  
 3  
 35x200  
 80x200  
 Trips  
 "

22

H/x = 331

Expt. 6E Time 3:22 AM/PM Date 9-6 1956  
 Purpose Same as above, except refl. on 1 side, bottom & 1 end  
 Personnel: LWA, C.C., JRF

Plexiglas reflector on bottom & end.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by JRF Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

1/9  
CA  
thi  
WA  
COM  
35

Fuel ht.

11.99

just cut

Fuel Temp 25°C

H/x = 328

gm<sup>4</sup>/gm = 0.07684  
Sp.gr = 1.0963

START-UP CHECK LIST  
 Equipment Checked by \_\_\_\_\_ Personnel Check by \_\_\_\_\_  
 Instrument and Safeties Checked and Reset by \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_ Source No. \_\_\_\_\_  
 Emergency Equipment in Control Room Checked by \_\_\_\_\_  
 Red Light On by \_\_\_\_\_ AM  
 Start-Up OK'd by \_\_\_\_\_ Time \_\_\_\_\_ PM Date \_\_\_\_\_

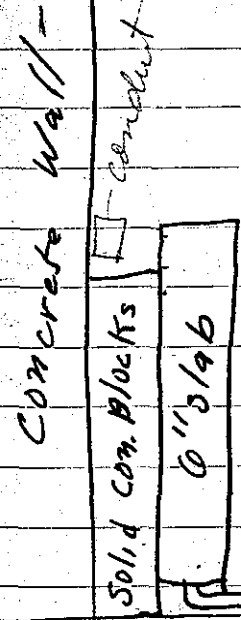
Blade Falls Freely

Expt. 7A Time 4:00 AM/PM Date 10-5 1956  
 Purpose crit. cond 6" slab against concrete wall - Bare otherwise  
 Personnel: C.C., JF, JRF

Probe zeroed

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by JRF Time \_\_\_\_\_ PM Date \_\_\_\_\_

DC-2 Trips  
50-20x10  
LN, PM & R-1  
TRIP OK



Sub ht.

12.77 in Super crit

12.76 Sub

Concrete Wall

4/x = 328

Expr. 7B Time 3:12 AM PM Date 10-5 1956  
 Purpose Same as above except that 4" Boral sheet added between concrete wall and 6" slab  
 Personnel: C.C. TF, J.F.

1/4" Boral sheet canned in thin S.S.

Wall ht of Con. Blocks is 35" on slab.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by JKF Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

John hit.

14.80 in Super crit  
14.78 Just . 11

0.07684

0963

Conc. Blocks removed.

Expr. 8A Time 8:42 AM PM Date 10-18 1956  
 Purpose Crit. Cond. for 6" slab from conc. wall with Boral sheet against conc. wall  
 Personnel: C.C. LW or J.F.

Falls

'y

he  
ood

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by JKF Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

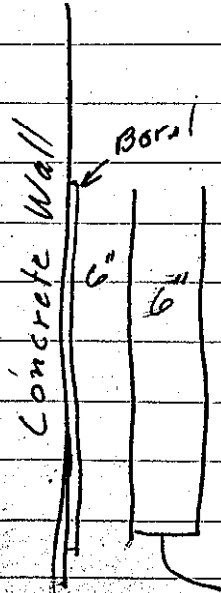
DC-2 Trips 60x200  
DC-3 " 85x200

KN - Trips  
PM - 11

y10

R-1

K

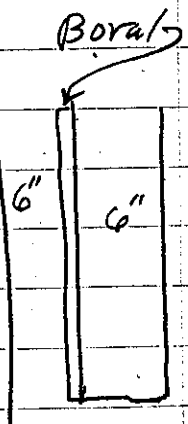


Fuel hit in.  
22.14 just crit.

24

H/F = 328

Expr. 8 B Time 9:45 AM Date 10-18-1966  
 Purpose CC. Same as above  
except Borat against  
slab  
 Personnel: CC. W. U. JF



**START-UP CHECK LIST**

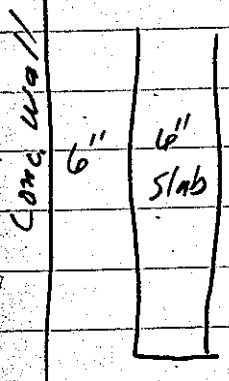
Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date 1966

Fuel ht in.  
 20.05 slightly sub.  
 20.06 Super crit

Expr. 8 C Time 10:30 AM Date 10-18-1966  
 Purpose Same as above except  
Borat removed  
 Personnel: L. W. G. J. R. T.

**START-UP CHECK LIST**

Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date 1966



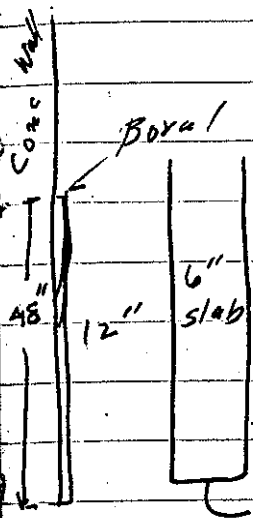
Fuel ht in.  
 18.92 slightly super  
 18.91 just crit



Expr. 9A Time 8:40 AM PM Date 10-19 1956  
 Purpose C.C. for 6" slab 12" from  
4" conc. wall with Boral sheet  
 against wall  
 Personnel: E.C., L.W.G., J.R.F.

**START-UP CHECK LIST**  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

DC-2 - 70x200  
 DC-3 - 90x200  
 LN TRIPS  
 PM "



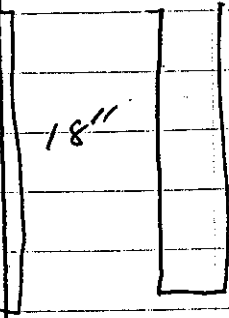
Fuel ht. in.  
 { 26.53 sub-crit  
 { 26.55 supra "

26

18" spacing

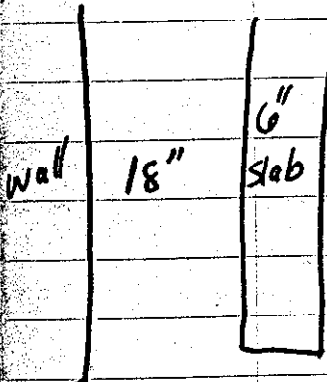
H/x: 328

Expr.	10 A	Time	9:50 AM	Date	10-19	1962
Purpose	C.C. 6" slab 18" from conc Wall - Borat against wall					
Personnel:	C.C. L.W.G. JRF					



7 red ht in.  
30.15 just crit.

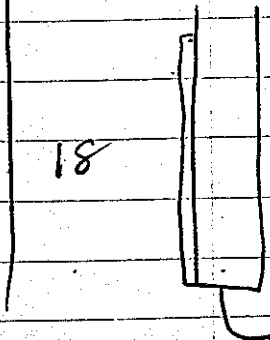
Expr.	10 B	Time	3:20 AM	Date	10-19	1962
Purpose	Same as above except Borat removed					
Personnel:	C.C. L.W.G. JRF					



7 red ht in  
27.29 { 27.28 slightly sub.  
          { 27.30         "       super

Expr.	10 C	Time	10:35 AM	Date	10-24	1962
Purpose	Same as above except Borat against slab					
Personnel:	C.C. L.W.G. JRF					

Insts. checked  
DC-2 - 50X200



personnel checked, red light, insts reset, source in

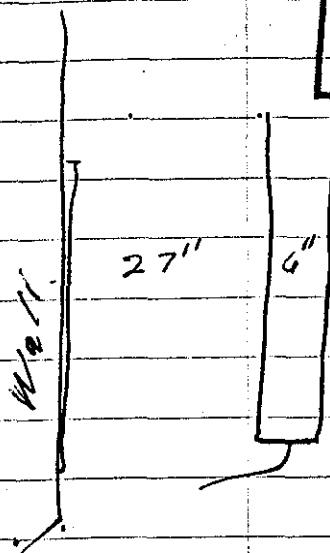
7 red ht in  
23.74 just crit.

27" Spacing

27

H/x = 328

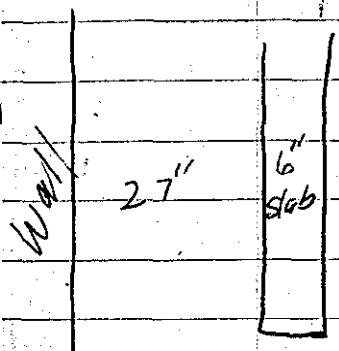
Expr. 11A Time 1240 AM Date 10-19-1956  
 Purpose C.C. 6" slab 27" from conc.  
 Wall - Boral plates against wall  
 Personnel: LWG, C.C., J.F.



Fuel ht in

37.83 sub-  
 33.90 super  
 33.85 crit

Expr. 11B Time 212 AM Date 10-19-1956  
 Purpose Same as above except  
Boral removed  
 Personnel: C.C., LWG, J.F.



Fuel ht in

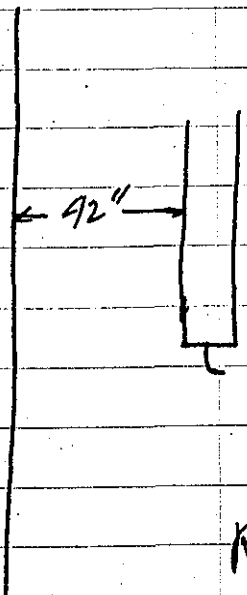
31.65 { 31.66 slightly super crit  
 31.63 " sub.

checked  
1200

Expr. 12 A Time 3:08 AM Date 10-24 1956  
 Purpose C.C. 6" slab 42" from  
concrete wall  
 Personnel: C.C. L.W.G. J.K.F.

START-UP CHECK LIST

Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by   
 Start-Up OK'd by  Time \_\_\_\_\_ Date \_\_\_\_\_ 1956



Fuel ht in

34.75 super crit.  
 34.59 " " crit  
 34.56 just " "

Repeat of 12 A above (with instrumt name moved back.

START-UP CHECK LIST

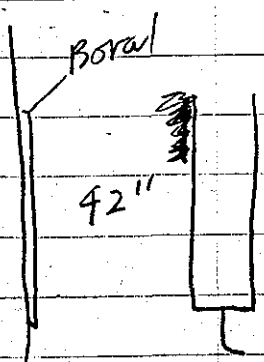
Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by   
 Start-Up OK'd by  Time 1:25 PM Date 10-25 1956

Instr checked  
 DC2 = 60x200

Fuel ht in.

36.33 just crit

Expr. 12 B Time 2:05 AM Date 10-25 1956  
 Purpose Same as above except  
Boral added to wall  
 Personnel: C.C. L.W.G. J.K.F.



Fuel ht in.

37.62 sub. crit  
 37.71 just crit



Expr. 13A Time 3<sup>45</sup> AM PM Date 10-25 1956  
 Purpose Crit. Cond. for 6" slab  
90" from cone wall Borat against wall  
Area ~ 40x56" opposite center of slab.  
 Personnel: C.C. L.W.G. J.F.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM PM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

Fuel ht. in

43.1 super crit  
 42.85 slightly super  
 42.67 just crit

it  
sack.

ched  
rod

Expr. 13B Time 8<sup>20</sup> AM PM Date 10-25 1956  
 Purpose same as above except  
Borat removed from wall  
 Personnel: C.C. L.W.G. J.F.

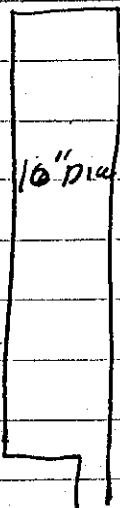
START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM PM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

Fuel ht. in

42.13  
 42.05 slightly sub-crit  
 42.11 " " "  
 42.16 " super "

Expr. 14 Time 1:20 AM PM Date 10-24-1956  
 Purpose crit. cond for bare 10" Al cyl outside  
 Personnel: V.C. - L.W.G. J.F.

annular type cyl.



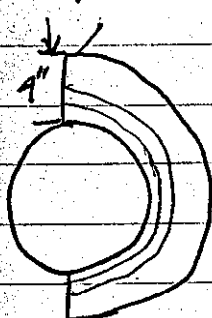
**START-UP CHECK LIST**  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by ✓ Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

units OK

Fuel hot in

59.04 Super crit.  
 58.91 " "  
 58.60 " "  
 58.39 - slightly super crit  
 58.2 } 58.25 " "  
 58.12 " sub. crit

4 1/2 half shells

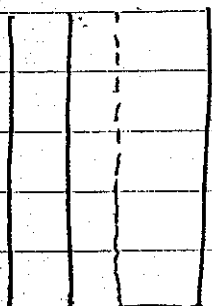


Expr. 15 Time 2:50 AM PM Date 10-24-1956  
 Purpose crit. cond 10" Dia. Al. Cylinder  
4 refl.  
 Personnel: L.W.G., J.F.

**START-UP CHECK LIST**  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by ✓ Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

Fuel hot in

14.97 | 14.98 Slightly super crit  
 14.94 " " sub. crit



4" bottom refl.

328  
 $H/X = 329$

Expt. 16 Time 930 AM Exp. Date 11-23 1956  
 Purpose C.C. for 3" Al slab alone  
refl.  
 Personnel: RR LWG J.F

31

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

DE-2-65x200  
 LN trips  
 PM "  
 R-1 resp.  
 R-2 "  
 DC-3 "

~~7.6~~  
~~6.8~~  
~~21.2~~  
 4500

Fuel ht                      water ht  
 56.11 - Ca C<sub>2</sub> - 56" not cut.  
 "      6 $\frac{3}{16}$       6 $\frac{5}{16}$       "  
 "      5 $\frac{15}{16}$       5 $\frac{7}{16}$       "  
 40.12      6 $\frac{8}{16}$       6 $\frac{8}{16}$       40"  
 14.93      5 $\frac{8}{16}$       6 $\frac{2}{16}$       15"

Very little apparent multiplication

End of series at  $H/X = \overset{328}{\cancel{329}}$

see interaction book for C.H in  
 10" cyl bare at  $H/X = 52$

H = 32  
X = 50.1

Expt. 17 Time 1:35 AM Date 12-3 1966  
 Purpose C.C. in 30" Dia. Al. Cyl  
Bare at #A = ~52 outside SID  
 Personnel: LWGT, C.C., JIF

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by ✓ PM Date 195

DC-2 - led  
 DC-3 - Res.  
 LN Trips  
 PM "  
 R-1 Rev.  
 R-2

Fuel ht

5.22 slightly sub.  
 5.24 " super  
 5.225 " just crit  
 Cor. C.H. = 5.28"  
 Bot. cor → ~~5.28~~ = ~~13.4~~ + .4 = 13.8 cm C.H.  
 Probe zeroed after exp. 0.6 C.V. = 42.9 l  
 Safety in read 999.94" ∴ add ~~0.6~~ to above readings

gnd  
 Cor. C

Expt. 18 Time 8:30 AM Date 12-4 1966  
 Purpose Same as above except  
1/2" Al added to bottom.  
 Personnel: LWGT JIF

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by 123  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by ✓ PM Date 195

Inst. checked  
 DC-2 - GO  
 DC-3 Res.  
 R-1 "  
 R-2 "  
 LN TRIPS  
 PM "

Fuel ht

5.145" just crit  
 (apparently not level - see repeat.)

Cor. C.H. = 5.21"

gnd  
 CO

H<sub>k</sub> ≈ 50.1

Expt. 19 Time 9:30 AM Date 12-4 1956  
 Purpose Same as above except added 1/2" Al to bottom additional, 1" total  
 Personnel: LW G J.F

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

Fuel ht in

zero

Cor. C.H. 5.07"

5.01 - super crit

5.01 slightly sub.

= 12.9 cm

Expt. 18 Repeat Time 10:45 AM Date 12-4 1956  
 Purpose see expt 18  
 Personnel: LW G J.F

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

Fuel ht in

zero

Cor. C.H. 5.15"

5.09 slightly sub.

5.095 " super

= 13.1

eat

Zero Thick. of Al. Bottom. C.H. = ~5.45"

34

H<sub>1</sub> = 54.5  
50.1

Expr. 20 Time 3:15 <sup>AM</sup> Date 12-4-1956  
 Purpose C.C. for 10" Al. Annuli Type cyl.  
at H<sub>1</sub> = 253 Bare  
 Personnel: LWGT J.F.

**START-UP CHECK LIST**

Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and ✓  
 "Source In" Checked by ✓ Serial No. ✓  
 Emergency Equipment to Control Room checked by ✓  
 Red Light On by ✓ AM           
 Start-Up OK'd by ✓ Time          PM Date          1956

Fuel ht in

13,445 slightly super  
13,435 " sub

13,144  
34.2  
.4

Cor. CH, 34.6 cm

Expr. 21 Time 1:40 <sup>AM</sup> Date 12-5-1956  
 Purpose Same as above except  
added 1/2" Al to bottom  
 Personnel: LWGT J.F.

DC-2 - 20  
DC-3 Res.  
LN Trip  
PM " "  
R-1 Res.  
R-2 " "

**START UP CHECK**

Equipment Checked by ✓                    
 Instrument and Safeties Checked and ✓  
 "Source In" Checked by                    
 Emergency Equipment                    
 Red Light On by ✓  
 Start-Up OK'd by          1956

Fuel ht in

13,33 13,34 slightly super  
13,33 just crit

33.9

Expr. 22 Time 2:20 AM Date 12-5- 1956  
 Purpose Same as above except  
Added another 1" at top  
Total added 1" Bare  
 Personnel: L.W.G. J.F.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Date 1956

Fuel ht  
 13.21 13.215 slightly super  
 13.200 sub.  
 33.5 cm

Expr. 23 Time 9:17 AM Date 12-7- 1956  
 Purpose C.C. for 15" D. AI cyl.  
Bare - outside  
 Personnel: L.W.G., C.C., J.F.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Date 1956

Fuel ht. in  
 6.875 sub. crit  
 6.86 just crit  
 Reactor not exactly level  
 see repeat.

Expr. 24 Time 10<sup>00</sup> AM Date 12-7 1956  
 Purpose Same as Expt 23 except  
added 1/2" Al to bottom  
 Personnel: LWG J.F

**START-UP CHECK LIST**

Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room checked by   
 Red Light On by   
 Start-Up OK'd by  Time \_\_\_\_\_ AM  
 PM Date \_\_\_\_\_ 1956

Fuel ht. inc.

6.785 very slightly super crit

6.78 just crit.

Expr. 25 Time 10<sup>30</sup> AM Date 12-7 1956  
 Purpose same as above except  
added 1/2" Al  
 Personnel: LWG J.F

check list OK

Fuel ht. inc

~~6.67~~ ~~sub~~ crit

6.665 just "

6.9 cm

Expr. 23 A Time 1<sup>00</sup> AM Date 12-7 1956  
 Purpose same as 23 above  
after re-leveling  
 Personnel: LWG J.F

Fuel ht. inc.

6.875 super crit

6.87 sub "

6.87

17.45 cm

17.85



H/X = 50.1

37

Expr. 26 Time 10:25 AM Date 12-10 1954  
 Purpose Crit. cond. 8.75" D; Al. of.  
Bare - outside H/X = 52  
 Personnel: C.C., LWG, J.F.

R-1 - resp.  
 R-2 "  
 D-C3 "  
 DC-2 - 60x200  
 LN Trip  
 PM "

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195\_\_\_\_\_

Changed probe at 60.025"

Fuel ht. in.

79.74 slightly super crit.  
 79.43 just crit  
 206.7  
 207.4

Expr. 27 Time 3:35 AM Date 12-10 1954  
 Purpose C.C. for 6" of slab  
Bare outside at H/X = 52  
 Personnel: C.C., LWG, J.F.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195\_\_\_\_\_

Fuel ht. in

12.895 very slightly super  
 12.885 " " sub.

C.H = 1289  $\approx$  32.75 cm (7cm left in manifold)  
 +4  
 33.2

Compare with value in 2-3 slabs adjacent inside side - 12.54

Expr. 28 Time 9:05 AM Date 12-11 1956  
 Purpose C.C. Same as 27 except  
1/8" Al plate added to both  
sides of slab  
 Personnel: C.C., L.W.G., J.F.

DC-2 - 60  
 DC-3 Res.

**START-UP CHECK LIST**  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

R-1 "  
 PM Trips  
 LN "

Fuel ht. in

11.88 11.89 slightly super  
 11.88 11.88 " sub.

Expr. 29 Time 10:10 AM Date 12-11 1956  
 Purpose Same as above except  
1/8" Al plates on both  
sides  
 Personnel: L.W.G., J.F.

**START-UP CHECK LIST**  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1956

Fuel ht. in

12.32 slightly sub.  
 12.325 " "  
 12.33 slightly super

1-18-57 - W.F. has been here

		NUMBER
REPORT TO: JK FOX		
BUILDING NO. 9213		
DESCRIPTION OF MATERIAL:		
UO <sub>2</sub> F <sub>2</sub> / m		
ρ = 3 gm/cm <sup>3</sup>		
IF NOT TO BE COMPOSITED CHECK HERE..... <input checked="" type="checkbox"/>		
ASSAY REQUESTED		AT CODE NO.
AT <input type="checkbox"/>	DT <input type="checkbox"/>	
ANALYSIS REQUESTED	REPORTED ANSWERS	
✓ GRAM/GRAM T	.324000	
SPGR.	1.5887	
SIGNED: HB		DATE: JAN 5 - 1957

Sample from Mansfield 12-13-54 39

Ref # 354-838

178.62

20.49

98.13

$$\text{gm U/gm} = .3240$$

$$\text{sp. gr.} = 1.5887$$

$$\text{gm X/gm} = 30197$$

$$\text{UO}_2\text{F}_2/\text{gm} = \frac{1.00000}{.42055}$$

$$\text{gm H}_2\text{O/gm} = .57945$$

$$\frac{H}{X} = \frac{26.11 \times .57945}{30197} = 50.1$$

$$\text{gm U}_{235}/\text{cm}^3 = .4798$$

$H_x = 800$   
 outside Sid  
 Tad addn  
 installed

Expr. 30A Time 12<sup>30</sup> Date 2/18/1957  
 Purpose C.C. 12" Al. Cyl. Bare  
for period data  
 Personnel: LWG R.G. J.F.

DC-2 - 75X200  
 LN TRIPS  
 PM " "  
 DL-3 " "  
 RI resp  
 RL - " "

42.  
 32.  
 74.

START-UP CHECK-LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safety Checked and ready   
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency \_\_\_\_\_ Room \_\_\_\_\_  
 Red Light \_\_\_\_\_ AM \_\_\_\_\_  
 Start Up. Cl.  Date \_\_\_\_\_ 1957

Height, critical 8.71" ≈ 22.1 cm

Tad addn tube 99 6.07" super  
 5.98 super  
 5.86 sub

~~41~~ = 5.91 ~ critical  
 000.91 Period = 85.79 sec.  
 9995.91 critical  
 05.91 T = 202.72 sec.

$$C.H = 8.71 \approx 22.1$$

$$\frac{14}{22.5 \text{ cm}}$$

$$C.V = 16.40 \text{ l.}$$

$$C.M = 7.87$$

Expt. <u>30 B</u>	Time <u>3:05</u>	Date <u>2/18/57</u>
Purpose <u>Repeat for period</u>		
Personnel: <u>LWG R.G., J.F.</u>		

41

$\frac{H}{X} = 50.1$

423-  
32.0  
74.3

crit hit 8.71

red added

System apparently leaked  
for period

1.98 at crit.  
4.84 " "  
9.84  $I = 211 \text{ sec.}$   
5.75 at crit

Temp  $24^{\circ}\text{C}$   
~~23.5~~

for period

10.75  $\rightarrow T = 189 \text{ sec}$

for period

5.75  
15.75  $\rightarrow T = 77.8 \text{ sec}$

$\frac{H}{x} = 50.1$

Feed  
pipe  
↓  
O

Expt. <u>30-C</u>	Date <u>2/19</u> 195 <u>7</u>
Purpose <u>Repeat of 30-B for reproducibility</u>	
Personnel: <u>Fox, Fox, &amp; Gillely</u>	
INTERCOMPARATOR	
Date _____	Instrument No. _____
Instrument _____	
DC-1 _____	_____
DC-2 <u>trip</u>	<u>35 on 10 x 50</u>
DC-3 <u>trip</u>	<u>40 on 10 x 100</u>
Log N <u>trip</u>	_____
R-1 <u>respond</u>	_____
R-2 <u>respond</u>	_____
P. M. <u>trip</u>	_____

Gr  
full

fuel hit at cut, Tadadder at crit,  
8.73" 5.52

Period measurement

Tadadder  
5.52 at crit  
10.52 for period  $T = 186.8 \text{ sec.}$

lowered tadadder to 5.52 - ~~not~~ not crit.

10<sup>40</sup> AM raised tadadder to ~~6.52~~ 6.52 crit.

Temp is 26°C (10<sup>40</sup> AM)

10<sup>44</sup> raised tadadder to 10.52 for period  $T = 179.5$

" "  $T = 124.9$  14.02 from 10.52 ~~for period~~

10<sup>50</sup> " "  $T = 84.17$  16.52 " 14.02 " ~~T = 124.9~~

lowered tadadder to 6.52 not crit (over)

raised tadadder to 7.02 crit.

Feed 2"  
Pipe  
12"  
Dia.  
~2" Dia.  
Grad. cyl.  
full of soln.

Expr. 30 D Time 12:5 AM PM Date 2/19/1957  
 Purpose Repeat after adding mock-up of 2nd feed pipe  
 Personnel: \_\_\_\_\_

43  
HX=50at

STARTUP CHECKLIST

Equipment Checked by  \_\_\_\_\_ check by  \_\_\_\_\_  
 Instrument and Safety checked and \_\_\_\_\_  
 Source In checked by \_\_\_\_\_  
 Emergency Systems checked and \_\_\_\_\_  
 Red Light:  \_\_\_\_\_  
 Start-Up OK'd by  \_\_\_\_\_ Time \_\_\_\_\_ AM PM Date \_\_\_\_\_ 1957

Fuel hit at Crit. 8.725"

Sec.



Expr. 31A Tin. AM Date 2/20 1957  
 Purpose CC for 20" dia. of cyl base outside  
also period measurement  
 Personnel: Fox, Swin, Silley

Verify ret  
 set up ok  
 Red light on

INSTRUMENT CHECK

Date 195 Time AM Source No.

Instrument	Trip Value	Scale	Source Distance	Station Scale
DC-1				
DC-2	<u>trip</u>			
DC-3	<u>trip</u>			
Log N	<u>trip</u>			
R-1	<u>responds</u>			
R-2	<u>responds</u>			
P. M.	<u>trip</u>			

$x = \text{zero} = .9996$

5.95 corrected

Temp	Fuel ht.	at crit	Period, sec
<u>26</u>	<u>5.91"</u>		$\infty$
<u>26</u>	<u>7 or period</u>		<u>220.8</u>
<u>26</u>	<u>"</u>	<u>"</u>	$\infty$
<u>26</u>	<u>"</u>	<u>"</u>	<u>150.1</u>
<u>26</u>	<u>"</u>	<u>"</u>	<u>103.2</u>
<u>26</u>	<u>"</u>	<u>"</u>	$\infty$
<u>26</u>	<u>"</u>	<u>"</u>	<u>221.54</u>
<u>26</u>	<u>"</u>	<u>"</u>	$\infty$
<u>26</u>	<u>"</u>	<u>"</u>	<u>220.1</u>

AV. C.H = 5.95"  $\approx$  15.0

C.V = 31.4% P  
 C.M = 15.7%

0.1

H<sub>2</sub> = 50.1

45

Expr. <u>31-B</u>	Time <u>3:30</u> AM	Date <u>2/20</u> 195 <u>7</u>
Purpose <u>To measure effect of 2" feed line by placing 1/2" heater under reactor opposite feed line base. Also measure period</u>		
Personnel: <u>Log, Hilary</u>		

← 20" dia. cyl.  
 note made  
 4/15/57

Salsyn reads .9996 when fuel at zero.

Fuel ht.

(Salsyn reading)

1, sec      5.91"      crit      6.86      T = ∞  
 0      11.86      T = 207 sec

0.8

0

0.1

0.2

0

1.54

0

0.1

Expr. <u>31-C</u>	Time <u>8:30</u> AM	Date <u>2/21/1957</u>
Purpose <u>Repeat for period</u>		
Personnel: <u>R.G., W.G., J.F.</u>		

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	check by <input checked="" type="checkbox"/>
Instrument and Safety checked and <input checked="" type="checkbox"/>	
"Source In" Checked by <input checked="" type="checkbox"/>	No. <u>123</u>
Emergency Equipment Control Room checked by <input checked="" type="checkbox"/>	
Red Light On by <input checked="" type="checkbox"/>	AM
Start-Up OK'd by <input checked="" type="checkbox"/>	Time _____ PM Date _____ 195

crit at 5.91"

7.01      ∞  
 17.01      for period T = 106 sec  
 8.50      ∞  
 13.50

Expr. 31 D Time 1:20 AM Date 2/21 1957  
 Purpose Repeat for period  
 Personnel: LWG, R.G, J.F

cut ht 5.91 - 99631 ∞  
 for period → 6.31 88.6 sec  
 " " 99710 ∞  
 " " 710 89.9 sec

DC-3 - 60 x 1000  
 DC-2 - 80 x 200  
 PM TRIPS  
 LN " "  
 R-1 " "  
 R-2 Resp  
 #

Expr. 31 E Time 9:00 AM Date 2/22 1957  
 Purpose 20" D. Al. 4/1 Bare  
Added 1/2" Al to bottom  
 Personnel: LWG, R.G, J.F

START-UP CHECK LIST

Equipment Checked by \_\_\_\_\_  
 Instrument and Safeties checked and \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_  
 Emergency Equipment \_\_\_\_\_  
 Red Light On by  \_\_\_\_\_  
 Start-Up OK'd by  \_\_\_\_\_

cut ht \*5.78 99782 ∞  
 2.82 for period

Temp 26°C period = 204 sec.

error correct C.H. = 5.82"  
 14.8 cm

\* - 0 = 9996

$\frac{H}{X} = 50.1$  47

Expr.	31-15	Time	10 <sup>45</sup> AM	PM	Date	2/22	1957
Purpose	20" dia. al. cyl. base added 4 1/2" al. to bottom (total added = 1")						
Personnel:	Fox, Gilley						

cut ht = 5.68                      995.17      ∞  
for period                      5.17      T=1235eL  
999.41      ∞

9 pro corrected C/H = 5.72  
14.5 cm

Expr.	_____	Time	_____	AM	_____	PM	Date	_____	195
Purpose	_____								
Personnel:	_____								

Expt.	32-A	Date	2/26-1957
Purpose	Period Meas. on 20" Dia Cyl - using 3" slab for reservoir		
Personnel:	Fox, Lewis, Gilley		

Purpose: Period measurement on 20" dia. al. cyl using 3" slab as solution manifold to prevent "leak back" from reactor during measurements.

INSTR.			
Date	Source No.		
Instrument	Distance	Scale	
DC-1			
DC-2	20	on	10 x 100
DC-3	respond		
Log N	trip		
R-1	trip		
R-2	respond		
P. M.	trip		

\* When selsyn reads <sup>0.01</sup> 99.97 probe is 0.00  
Rack.

TDS

~~19.72~~ - 19.72 - 5.877 net ht crit - 5.90 @  
14.10  
7.75

Temp		
26.0°C	19.00	5.64 5.69
	18.00	5.33 5.37
	17.00	5.15 5.33
	15.00	4.40
	13.00	3.78
	11.00	3.14

0.1

Expr. 32 B Time 8:20 AM Date 2/27/ 1957  
 Purpose Repeat of A for period  
 Personnel: R.R., J.F.

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room Checked by \_\_\_\_\_  
 Red Light On by ✓  
 Start-Up OK'd by ✓ Time \_\_\_\_\_ AM \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

Rack Fuel Reddler  
 19.35 ~~5.80~~ 0.00  
 19.52 5.85  
 19.60 5.875  
 19.65 5.89  
 19.73 ~~5.91~~ 0

Time	19.73	5.91	3.05	sub.	T = 26°C
10:54	"	"	5.99	"	"
11:04	"	5.91 ±	8.16	"	"
11:20	"	5.91 ±	10.43	"	T = 26°C
11:40	"	5.91 ±	11.71		
12:03	"	5.71 ±	12.71		
12:24	"	5.91 ±	13.69		
12:52	"	"	14.68		
12:57	"	"	15.84		
1:15		5.915	16.66		
1:30		5.91 ±	23.64		
1:35			17.92	approx crit.	
1:38			18.24		
1:42			18.12		
			18.01		
			17.94	just crit	
			25.00		
			17.94		
			18.01		
2:15		5.902	0.00		
2:28		5.914	18.00	~ crit	

5.915 for period

50

Time	TDS	Soln. H <sub>2</sub> O	S. Snd.
2:32	18.12	—	—
2:34	18.24	—	—
2:41	25.01	5.915	cut for period
2:48	18.24	5.903	
2:59	0	—	
3:12	17.45	—	
3:14	18.62	5.913	
3:35	18.30	—	
3:42	18.45	—	
3:47	18.40	—	
3:55	25.24	5.917	for period
4:03	18.40	—	
4:11	18.47	—	
4:14	0	—	

H<sub>2</sub>O = S  
9:00  
9:43  
10:15  
11:07  
11:30 AM

Expr. 32C Time 9:10 AM Date 2-28-1957  
 Purpose Repeat for period  
 Personnel: R. G. R. Rohn, J.F.

START-UP CHECK LIST  
 Equipment Checked by ✓ Person to check by ✓  
 Instrument and Safeties Checked and ✓  
 "Source In" Checked by 123  
 Emergency Equipm. ✓  
 Red Light ✓  
 Start Up OK'd by ✓

DC-2 - 50X200  
 DC-3 - 50X1000  
 PM TRIPS  
 LN " "  
 RI - nwp  
 R-2 " "

Time	Temp	TDS	Soln. H <sub>2</sub> O	V.S. Super
9:40	71°F	19.72	0.06	5.910
10:09		0.31		
10:15		10.31		for period 5.918
10:22		0.31		
10:24		0.41		
10:26		0.60		
10:28		0.85		
10:29	71.5	1.02		
10:31		1.21		
10:32		1.53		
10:37		1.80		for period
10:50		1.80		

H<sub>2</sub> = 50.1

51

Expt. 33A 9:40 AM Date 3-1-1957  
 Purpose 12" Al. Lvl. Bare - outside  
Repeat for period  
 Personnel: L.W.G., R.G., J.F.

D-C-2 = 45X200  
D-C-3 = 60X1000

START-UP CHECK

Equipment Checked by ✓  
 Instrument and Safety checked by ✓  
 "Source In" Checked by 123  
 Emergency Equipment checked by 123  
 Red Light On by \_\_\_\_\_  
 Start-Up OK by \_\_\_\_\_ Time \_\_\_\_\_ AM Date \_\_\_\_\_ 1957

LN TRIPS  
PM "  
R-1 "  
R-2 resp.

Temp	Rock	Probe
9:00 70.5	6.52	3.58"
	14.00	7.80
	15.51	8.64
9:43 71.0	15.65	8.72
10:16 71.6		8.72

Tadadder } added  
99.45 } T = 275.3 sec  
7.44 } 6.99"

x200  
x1000

11:07 71.8

Tadadder brought back to 99.44 = just crit  
 Added to 11.45" on tadadder for period T = 157 sec  
 then lowered tadadder to 99.62 - slightly sub.  
 raised to 99.80 - still slightly sub.  
 raised to 0.00 - " " "  
 " " 0.30 - " " "  
 " " 0.62 - just crit T = 219.7 sec

11:25 AM

Tadadder raised to 10.62 for period  
 " lowered to 0.62 for "leveling" - sub. crit.  
 " raised to 1.13 - just crit.

11:35 AM



52

Expr. 33B Time 1:40 PM Date 3-1-1957  
 Purpose Repeat for checks on  
Source effect  
 Personnel: LWG, R.G. J.F.

H/x = 50.1

H/x

START-UP CHECK LIST

Equipment Checked by  Personal Check by   
 Instrument and Safeties Checked and   
 "Source In" Checked by   
 Emergency Equipment in Control Room checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ Date \_\_\_\_\_ 195

Time	Rack	Probe	Tadadder	Temp
1:40	-	-	4.99	72.0°F
2:20	1560	8.705	10.13	-
2:42 PM	15.62	8.72	8.96	just cut. <sup>Log N = 0.00075</sup> <sub>Log N = 0.000</sub>

Tadadder raised to 20.12 for period → 9.95 ≈ ∞  
 Lowered TD to 0 to lower power level.

See Interaction Book for data on  
 20" cyl at H/x ≈ 330 P 210 Expt 142

326  
H/X = 325  
325

Expr. 34 Time 12:52 AM Date 4-17-1957  
 Purpose C.C. 10" cyl Bare outside  
for period  
 Personnel: \_\_\_\_\_

DC-2 - 65x200  
 DC-3 - 57x1000  
 LN TRIPS  
 PM " "  
 R-1 TRIPS

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM \_\_\_\_\_  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

crit ht 58.59" at LN .0005"  
 " 58.83" " " .034"  
 1st period 59.86  
 2nd " 60.44

crit. ht. = 58.89" @ 0.9 on log N

Expr. 34A Time 4/18 1957  
 Purpose same as above  
Repeat  
 Personnel: EWG R.G J.F

DC-2 - 55x200  
 DC-3 - 53x1000  
 PM - TRIPS  
 LN = " "  
 R-1 " "

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM \_\_\_\_\_  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

fuel ht  
 58.00" crit at hog N = 0.10  
 58.50" period meas.  
 58.00" after leveling at hog N = 0.25  
 ~ 59.00 period  
 58.01" leveled to crit after period hog N = 1

~~325~~ 325  
~~328~~  
 H/2 330  
 X

Expt.	35	Time	9:00 AM	Date	4/23 1957
Purpose	C.C. 6" slab bare outside for period				
Personnel:	L.W.G., R.G., J.F.				

DC-2-90x201  
 DC-3-60x100  
 & N TRIPS  
 PM 11  
 R-1 resp.

START UP CHECK LIST	
Equipment Checked by	<input checked="" type="checkbox"/>
Instrument and	<input checked="" type="checkbox"/>
"Source In" checked by	124
Emergency Equipment	<input checked="" type="checkbox"/>
Red Light On by	<input checked="" type="checkbox"/>
Start-Up OK'd by	Time PM Date 195

$\Delta P / \Delta H$   
 1.  $1.83 \times 10^{-4}$   
 2.  $1.91 \times 10^{-4}$   
 3.  $1.85 \times 10^{-4}$

Fuel ht

44.01"  
 44.27  
 45.92  
 44.42  
 1166 cm  
 +14  
 117.0  
 45.92  
 46.15

just cut prob. not accurate  
 1st period  
 just cut  
 2nd period  
 just cut

Temp = 75 °F

See Interaction Book p 146, Expt. 60 - 6" slab Bare  
 p 133 " 43 " " "  
 p 154 " 71 " " "

See Interaction Book for 6" slab refl. on one side; Expt. 147 page 212

Also see page 22 Expt 7A for 6" slab refl. by concrete wall

6  
 Re  
 &  
 C  
 6'  
 E

5/10/57 Sample from Mamfeld; Hydro. S.P. 35 = 1.100

Reg. No. 354877

✓ 07748 gm U/gm, ✓ 1.0959 SP. gr

42.7  
20.6  
42.79 gm

Cor. 0.7744 " " "  
" 0.7217 gm X/gm  
" 0.791 gm X/cc

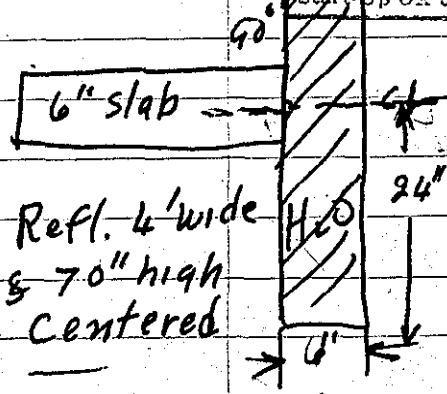
total imp.  
~~1.00~~  
3800 PPM

$H/X = 26.11 \times 0.8995 = 32.574$   
.07217

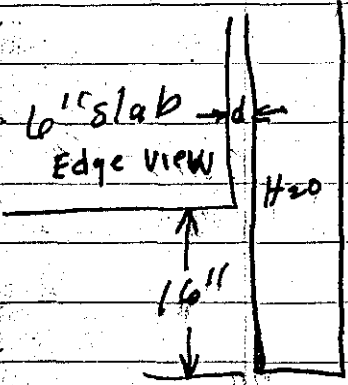
Expt. 36	Time 5:45 AM	Date 5/10/1957
Purpose C.C. cond. 6" slab	H <sub>2</sub> O = ~325	
refl only on one end in contact - ~ 0.5" on av.		
Personnel: L W G T J F		

DC-2 - 80x200  
DC-3 - 35x1000  
R-1 - Trips  
PM "  
LN "

START-UP CHECK LIST	
Equipment Checked by	Personnel Check by
Instrument and Safeties Checked and Reset by	
"Source In" Checked by	Source No.
Emergency Equipment in Control Room Checked by	
H <sub>2</sub> O Light On by	AM
Start-Up OK'd by	Time PM Date 1957



39.88 Super cut  
39.68 ~~cut~~ just "



Expt. 37	Time 10:22 AM	Date 5/10/1957
Purpose Same as above except water moved back ~ 1/4"		
Personnel: L W G C. C. J F		

Cut fuel bit 9.158"

2x201

X1000

14-5

14

curate

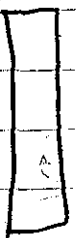
re

56

Expr. 38	Time 12 <sup>00</sup> PM	Date 5/10/1957
Purpose Same as above except Sep now = 15"		
Personnel: LWG, C.C., J.F.		

Crit fuel ht 43.16"

6" dia



Expr. 39	Time 3 <sup>00</sup> PM	Date 5/10/1957
Purpose Same as above except d = 42"		
Personnel: LWG, J.F.		

Fuel ht. 43.77 and crit  
 " 43.80 just "

5/11

5-15-57 W.T.M. lead

Expr. 40 Time 9:35 AM Date 5/16/1957  
 Purpose C.G. single 1d' slab Barc  
but with empty 3" slabs as shown  
 Personnel: LWG, JF

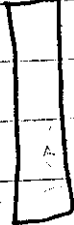
DC-2 - 90x200  
 DC-3 - 58x1000

L/N Trips  
 PM "  
 R-1 "

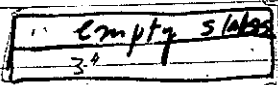
01955-

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_ Source No. 122  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

6" slab



~50"



B = .02090  
 .02018  
 .00072

Crit fuel ht. 43.41

Room Temp 74.5°F

Expr. 40A Time 12:40 AM Date 5/16/1957  
 Purpose Same as above after  
Removing 3" slabs  
 Personnel: LWG, JF

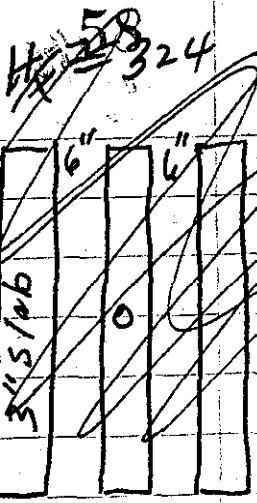
zero rechecked

Crit fuel ht. 43.81 ~ 74.5

at 1:21 raised room heat controller ~ 140°F  
 1:22 Drained to ~ 41.25° & opened truck door

2:43 Room Temp  $\frac{25.5}{27.5}^{\circ}C$  crit at 43.80" (78°F)

see Expt. 35 - Evidently the Hx changed before above expt.  
 5/17/57 Hydro. Sp. gr from manifold ~~to~~ 1.100 at 74°F  
 Some soln was added about 4/29/57 at approx. the same conc.



Expr. H Time 12:45 AM Date 5/27 1957

Purpose Crit Cond 3-3" slabs  
Bare outside, sep 6"

Personnel: C.C. LWC

START-UP CHECK LIST

Equipment Checked by [initials] Personnel Check by [initials]

Instrument and Safeties Checked and Reset by [initials]

"Source In" Checked by [initials] Source No. 124

Emergency Equipment in Control Room Checked by [initials]

Red Light On by [initials] AM

Start-Up OK'd by [initials] PM Date 195

DC-2 - 80x200  
 DC-3 - 55x200  
 LN  
 PM  
 R-1

Hx = 55.4

Expr. H Time 9:30 AM Date 5/24 1957

Purpose C.C. 8.75" Dia. Cyl. Bare  
outside Hx = 57

Personnel: LWC. JF

DC-2 - 85x200  
 DC-3 55x200  
 LN Trips  
 PM  
 R-1

START-UP CHECK LIST

Equipment Checked by [initials] Personnel Check by [initials]

Instrument and Safeties Checked and Reset by [initials]

"Source In" Checked by [initials] Source No. 124

Emergency Equipment in Control Room Checked by [initials]

Red Light On by [initials] AM

Start-Up OK'd by [initials] PM Date 195

1st Probe  
 Limit:  
 34.62"

New probe in contact at 34.58"  
 1st crit ht. = 67.46" ± 18  
 Drained 30 sec. fuel ht 57.57  
 Repeat after drainback for mixing

Crit fuel ht. = 67.20  
 zero cor. 0.18  
67.38

141x = 55.4

59

Expr. A2 Time 3:10 <sup>AM</sup> PM Date 5/24/1957  
 Purpose C.C. for 18" Dia. Al. Cyl. Bare outside H/x = 57  
 Personnel: LWG, JF

Ann. Type

Crit fuel ht. } 13.33

Expr. 43 Time 9:45 <sup>AM</sup> PM Date 5/27/1957  
 Purpose C.C. for 12" Al. Cyl. Bare outside at H/x = 57  
 Personnel: LWG, JF

DC-2-80x200

DC-3-35x1000

LN Trips  
 PM "  
 R-1 "

START-UP CHECK LIST  
 Equipment Checked by K Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓ AM  
 Start-up OK'd by ✓ Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

Probe at zero reads .05"

Crit fuel  $\frac{8.84}{.05} = 8.79$  - high value

$C.H = \frac{22.3}{.4} = 22.7$  cm

$C.V = 14.5$

200  
500  
5

200  
500  
5



5/27/57 Sample Taken of Polation in Slab Manifold {H/x ≈ 55}

Reg. # 354881

Gross 64.9908

Tare 19.7630

Net 45.2278

59 gr. Hydro = 1.544

gm U/gm = .3055 (2.8445)  
 gm H/gm = .2845

$$\frac{H}{x} = \frac{26.11 \times \frac{6035}{2845}}{2845} = 55.4$$

59 gr. 1.5345 spec. 2700 ppm.

Expr. 44 Time 8:30 AM Date 5/28/1957  
 Purpose C.C. FOR 12" AN. AL. C.Y.L.  
 Bare outside at H/x ≈ 62  
 Personnel: LWA OF

H/x = 60.8

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and   
 "Source In" Checked by 124  
 Emergency Equipment   
 Red Light   
 Start-Up Ok'd by 195

DC-2-85220  
 DC-3-35-41000  
 LN Trips  
 PM TI  
 P-1 II

7 mel ht

Tadadder

Rm In

Temp 76°F 8.725" 96.89 just circ.  
 need just lower level 97.00 " "  
 100.00 T =

12:33 Lowered power level to same as beginning of last period

C.H = 8.76 x 2.54 = 22.3  
 .4  
 22.7  
 C.V = 14.6  
 97.00 not level  
 97.10  
 97.20 not level  
 97.40  
 97.60  
 97.70  
 97.80 just circ  
 2.90 T =

11:10 AM

\* probe zero - .03

954

H/x = 40.8

61

Exp. 44 (cont.)

11:25 AM

Power level lowered after period to approx. level before period.

Tadadder

97.90

98.00

98.10

98.20

just crit

11:35 AM

2.20

T=

Expt. <u>45</u>	Time <u>8:40</u> AM	Date <u>5/29/1957</u>
Purpose <u>C.C. for 20" D. A.C.H. Base outside at 4 1/2 = 1.42</u>		
Personnel: <u>L.W.G., J.F.</u>		
START-UP CHECK LIST		
Equipment Checked by <input checked="" type="checkbox"/>	Personnel Check by <input checked="" type="checkbox"/>	
Instrument and Safeties Checked and Reset by <input checked="" type="checkbox"/>		
"Source In" Checked by <input checked="" type="checkbox"/>	Source No. <u>124</u>	
Emergency Equipment in Control Room Checked by <input checked="" type="checkbox"/>		
Red Light On by <input checked="" type="checkbox"/>	AM	
Start-Up OK'd by <input checked="" type="checkbox"/>	Time	PM Date <u>1957</u>

DL-2-85X200  
 DC-3-55X1000  
 LN TRIPS  
 PM "  
 R-1 "

Rm Temp 77°

P. Level Fuel lit

Tadadder

Remarks

.01

5.88

99.75

just crit.

9:35

~~lowered P. level~~  
lowered P. level

4.75

for period

.01

99.85

just crit

9:54

3.85

for period

.01

0.25

just crit

C.H = 14.96

3.25

for period

15.3

62

#2 60.8

Expr. 46 Time 2:50 AM Date 5/29/1957  
 Purpose C.C. for 10" DIA - cyl. Ann. Type  
Bare outside #1-62  
 Personnel: LWG, C.C., JF

Probe zero 99.97

Pr. Level	Fuel lit	Tadadder pos.	Remarks
.01	13.25 + .03 (13.28)	96.15	just cut
		3.15 <del>4.75</del>	for period
.01		97.60	just cut
		7.60	for period
	C.H = 33.7 34.1	C.V = 17.3	

Ege

air & paint chips in Tadadder tube

Expr. 46 Cont Time 8:30 AM Date 5/31/1957  
 Purpose \_\_\_\_\_  
 Personnel: \_\_\_\_\_

DC-2 - 85x200  
 DC-3 - 55x1050  
 LN TRIPS  
 PM " "  
 P-1 " "

START-UP CHECK LIST

Equipment Checked by  Personnel Check by   
 Instrument and Safety checked and \_\_\_\_\_  
 Source In Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

Pr. Level	Fuel lit	Tadadder	Remarks
.01	13.245	98.25	just cut
		9.0 { 7.25	for period
.01		98.40	just cut
0.05		98.40	for period
n		98.00	just cut
		5.00	for period

Expr. 47    Time 2:45    PM Date 5/31/1957  
 Purpose C.C. for 8.75" Dia. Al. Cyl.  
Base outside, H/x = 60.8  
 Personnel: C.C., DEC, J.E.    60.8

$\frac{H}{x} = 60.8$

START UP CHECK LIST

Equipment Checked by ✓    CHECK BY ✓  
 Instrument and Safeties Checked and ✓  
 "Source In" Checked by ✓    TAG NO. 124  
 Emergency Equipment in Control Room Checked by ✓  
 Red Light On by ✓  
 Start-Up OK'd by ✓    Time AM    PM Date 1957

mk

Equil. Fuel lit	19.0"		Remarks
Pr Level	Fuel lit		
.0075	63.80		just crit
	67.51		for period
	63.86		just crit!
$\frac{27}{4}$ PM.	66.58		for period

200

1000

PS

Sample taken from 3" slab:

Reg. No. 354882    Hydros sp gr 1.501  
 $\frac{77.4}{19.8} = 3.91$     ✓  $\frac{gm\ U}{gm} = .28856$     ~  $.2688 \frac{gm\ x}{gm}$   
 $\frac{57.8}{19.8} = 2.92$     sp gr. 1.496 at 25°C  
 spec. ~ 2900 ppm     $\frac{gm\ x}{gm} = .4021$

$$\frac{H}{x} = \frac{26.11 \times .6254}{.2688} = 60.8$$

Drained to approx. 70% and added ~ 7 l at H/x = 325 to 3" slab.

H/x = 66.1

Expr. 48 / 12 Date 6/3/1957  
 Purpose C.C. for 8.75" Dia. Cyl. at  
 H/x = 66  
 Personnel: DFC, J.F.

DC-2 - 85X200  
 DC-3 - 55X1000  
 LN - TRIPS  
 PM - "  
 R-1 - "

Rm Temp 76°F

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 124  
 Emergency Equipment in Control Room Checked by   
 Red Light On by   
 Start-Up OK'd by  Date 6/3/1957

Eqmt ht 1.863 "

LN	DC-2	DC-3	Feet ht
<del>.0003</del>	<del>49</del>	<del>24</del>	51.28" Drained Back
.0025	38	23 1/2	51.28

62.35 super  
 61.97 first crit  
 { 62.35 super  
 62.20 slightly sub.  
 crit ~ 62.25

Temp 7

Repeat for mixing

Isolder only ~ 30" away may account for some of difference between: ~ 62.25 and 62.78

fac

INSTRUMENT CHECK

Date 6-4 1957 Time 8<sup>45</sup> AM X Source No. X  
 Trip \_\_\_\_\_  

Instrument	Value	Scale	Source Distance	Start-Up Scale
DC-1				
DC-2	<u>90</u>	<u>10x20</u>		<u>10x5</u>
DC-3	<u>52</u>	<u>10x100</u>		<u>1x10</u>
Log N	<u>722</u>			<u>722</u>
R-1	<u>1000</u>	<u>10x1000</u>		<u>10x10</u>
R-2	<u>10</u>			
P. M.	<u>2"</u>	<u>750V</u>		<u>750V</u>

$\frac{H}{X} = 65$   
 $\frac{66.1}{X}$

B/Ly Alarm checked

START-UP CHECK LIST

Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by \_\_\_\_\_  
 Red Light On by  AM \_\_\_\_\_  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

Temp 76.5°F

Expr. 48 cont. Time 8<sup>55</sup> AM X Date 6-4-1957  
 Purpose same as above  
check on mixing  
 Personnel: DFC, JF

fadder moved farther away:

63.03" slightly super.  
 62.8" sub.  
 → 62.78" slightly just crit  
 16  
62.94

200  
1000

ck

25

$H/x = 66.1$

Expr. 49	Time 2:30 AM	Date 6/4/1957
Purpose: C.C. 10" Dia. Ann. T. Cyl.		
Bare outside $H/x = 66$		
Personnel: DFC, JF		

Probe zero = .05" Fuel ht  
 13.33 just crit.  

$$\begin{array}{r} 13.33 \\ - .05 \\ \hline 13.28 \end{array}$$

Prelim  
Hydro.

Probe  
Chamber

Sample from 3" slab:  
 Ref no. 354883

$$\begin{array}{r} 60.0 \\ 19.4 \\ \hline 40.4 \end{array}$$

Hydro. sp. gr. 1.464 @ 76°F

$$g_m U/g_m = \sqrt{27364} = .2548 g_m x/g_m$$

$$sp. gr. = 1.462 @ 25.0^\circ C$$

$$Imp. = 2700 ppm$$

$$\begin{array}{r} 1000 \\ 355 \\ \hline 645 \end{array}$$

$$H/x = \frac{26.11 \times 645}{.2548} = 66.1$$

$$g_m / g_c = 0.373$$

Probe

Drained ~ 7l from system & added ~ 6l at  $H/x = 32.5$

Expr. 50 Time 10<sup>00</sup> AM Date 6/5/1957  
 Purpose C.C. 10" Dia. Ann. T. cyl. at  
H/2 70 Bare outside  
 Personnel: LWG, C.C., J.F.

DC-2 - 80x200  
 DC-3 - 50x1000

Preliminary  
 Hydro. 1.4356

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start Up OK'd by \_\_\_\_\_ Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

LN TRIPS  
 PM "  
 R-1 "

Probe zero  
 same as EXP 49.

Fuel ht in  
 13.35 slightly super  
 13.34 " "  
 13.33 just crit  
 .03  
 13.28 - 33.73  
 34.1

Expr. 51 Time 8:50 AM Date 6/6/1957  
 Purpose C.C. 8.75" Dia. cyl. Bare  
outside H/2 70  
 Personnel: LWG C.C. J.F.

DC-2 - 100x200  
 DC-3 - 50x1000

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start Up OK'd by \_\_\_\_\_ Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

LN - TRIPS  
 PM "  
 R-1 "

Probe zero 9995

Fuel ht.  
 64.03" just crit.  
 zero cor. .05  
 64.08

60 F

1/9m

00  
 53  
 43

325



68 sample 354884 was routed to wrong lab.  
 Not enough sample left for recheck

6/6/57 Sample Taken after last Experiment

Reg. # 354884  
 Gross 42.24  
 Tare 19.50  
 42.76

gm U/gm 0.253 / 8  
 Sp. gr. 1.432  
 9mp. (14,000 ppm) 29

X-ray method result low  
 10000  
 3288  
 6712

#/X  
 H/X  
 FOR ANAL SEE

$\text{mX/gm} = 2358$

$\text{H/X} = \frac{26.11 \times 6712}{2358} = 74.8$

better to use H/X from SP. gr. curve = ~71

20 g at H/X = 70 added 20 g at H/X = 55

Expr. 52 Time 2:02 AM Date 6/7/1957  
 Purpose C.C. for 8.5" DIA. stainless steel cyl. at H/X = 65 = 63.7  
 Personnel: LWG, C.C. JF

at 80.23" little increase on DC-2, DC-3 or LN

START-UP CHECK LIST  
 Equipment Checked by  Do source check by   
 Instrument and Safeties Checked and   
 "Source In" Checked by  124  
 Emergency Equipment in Control Room   
 Red Light On by   
 Start-Up OK'd by  Time 195

DC-2 - 85X200  
 DC-3 - 53X1000  
 LN TVIP3  
 PM "  
 R-1 "

changed probe \* 43.73

Fuel ht	80.23"	C1	C4	C2	C5	C3
Counter on scale of 64	63.0	60.14	1240	2240	220	2340
		46.20	1233	2000	221	
		41.70	1122	1654	218	2530
		35.9	1048	125	229	
		22.22	811	1050	145	1921
		4.32	417		0.51	
					0.50	

\* reads .05" too high

5:  
 che  
 7  
 E

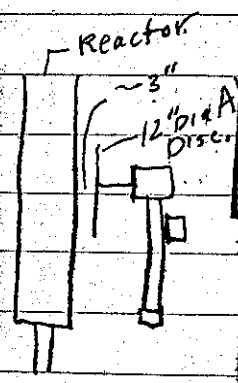
Expr. 53 Time 1:35 AM PM Date 6/10/1957  
 Purpose C.C. for ~11" Dia sphere  
(cap. 12,981) Bare Outside  
 Personnel: C.C., T.F., J.F.

**START-UP CHECK LIST**  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM \_\_\_\_\_  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

DC-2 - 80x200  
 DC-3 - 55x1000  
 LN - TRIP3  
 PM "  
 R-1 "

FOR SAMPLE ANALYSIS  
 SEE PAGE 82

Full ht	C2	C4	C5	Volume
11.0"	28 <sup>9</sup>	11 <sup>21</sup>	-	12.92 liters
"	28 <sup>9</sup>	11 <sup>21</sup>	8 <sup>33</sup>	"
7.83	25 <sup>27</sup>	10 <sup>36</sup>	7 <sup>54</sup>	10 liters
7.83	24 <sup>45</sup>	10 <sup>28</sup>	8 <sup>39</sup>	"
5.06	24 <sup>15</sup>	9 <sup>61</sup>	7 <sup>53</sup>	5.5 liter
5.06	24 <sup>48</sup>	9 <sup>61</sup>	8 <sup>0</sup>	"
B kg	24 <sup>15</sup>	9 <sup>17</sup>	7 <sup>2</sup>	0



Expr. 54 Time 2:00 AM PM Date 6/11/1957  
 Purpose C.C. 8.75" Dia. cyl. Bare outside  
to check on activity vs LN approx capsule  
 Personnel: DEC, J.F.

**START-UP CHECK LIST**  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and \_\_\_\_\_  
 "Source In" Checked by \_\_\_\_\_ Source No. 124  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM \_\_\_\_\_  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

DC-2 - 108x200  
 DC-3 - 55x1000  
 LN TRIPS  
 PM "  
 R-1 "

52.57  
 changed probe

crit ht 57.86 corrected

~~3.8~~ Lower crit ht due to presence of Al. Disc. & Motor Drive + stand made of unistrut. 1/8 HP Motor back \* readn .05" high about 8" from Reactor ~3/8" thick

70  
capsule  
suspended on  
Nylon Thread

H/x = 63.7

H/x =

Expt. 55 Time 10:20 AM Date 6/12/1957  
 Purpose 8.75" Dia. Al. cyl. Bare - 1 capsule  
in center of reactor for Appox.  
 Power Level Measure  
 Personnel: T.F.; J.F.

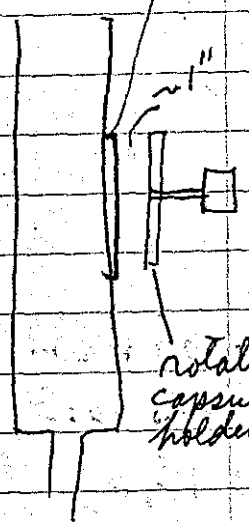
DC-2 - 95x200  
 DC-3 - 55x1000  
 LN Trips  
 PM 4  
 R-1 11

START-UP CHECK LIST

Equipment Checked by  check by   
 Instrument and Safeties Checked and   
 "Source In" Checked by 124  
 Emergency Equipment in Control Room Checked   
 Red Light On by  AM  
 Start-Up OK'd by  time PM Date 195

Time start 11:49  
 Power Level .12 crit ht. 62.45

"plastic  
1/2 Disc"



Expt. 56 Time 9:00 AM Date 6/13/1957  
 Purpose As above for calibration  
of capsule. Plastic Disc in front  
of operating disc  
 Personnel: J.F.

DC-2 - 90x200  
 DC-3 - 55x1000  
 LN Trips  
 PM 11  
 R-1 11

START-UP CHECK LIST

Equipment Checked by  check by   
 Instrument and Safeties Checked and   
 "Source In" Checked by 124  
 Emergency Equipment in Control Room Checked   
 Red Light On by  AM  
 Start-Up OK'd by  time PM Date 195

rotating  
capsule  
holder

crit. ht. 42.44  
 Time start 10:07 AM  
 Power level .10

H/Y = 63.7

Expr. 57 Time 12:35 <sup>PM</sup> Date 6/14/1957

Purpose 8.75" Cyl. Bare, Bare capsule

Personnel: LWA TF, JF

**START-UP CHECK LIST**

Equipment Checked by  Power Check by

Instrument and Safeties Checked and

"Source In" Checked by  Ser. No. 124

Emergency Equipment in Control Room checked by

Red Light On by  AM

Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

D=2 -85-

DLS TRIPS

LN "

PM "

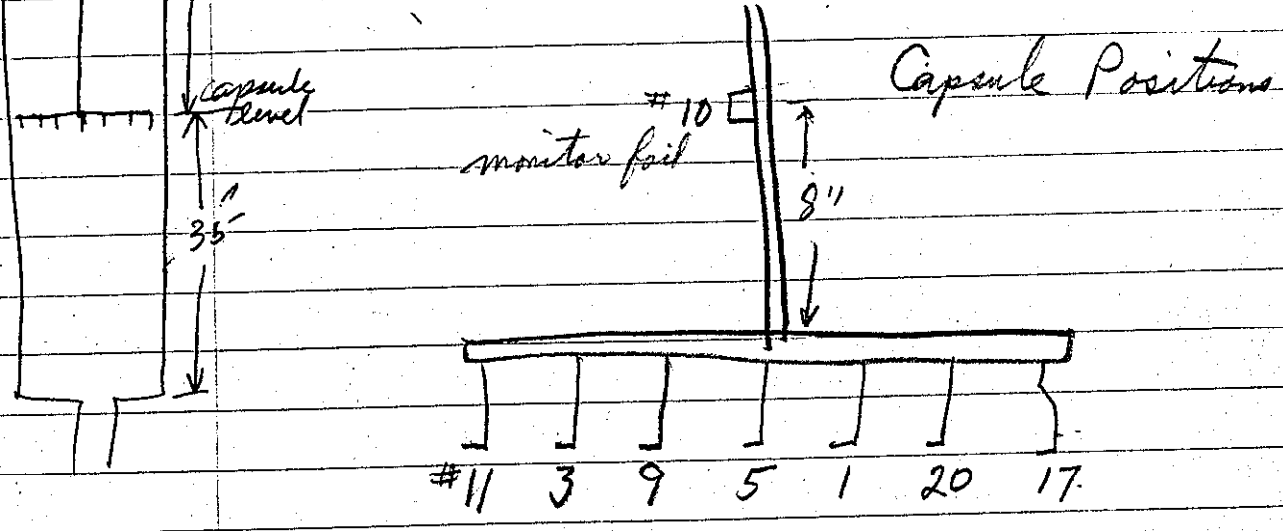
R4 "



Time start 1:28:5

67.89" cut fuel ht

Power level .10



Relative activities

10 - 1.29	1 - 1.370
11 - .265	20 - .956
3 - .945	17 - .265
9 - 1.261	
5 - 1.400	

$$4/x = 63.7$$

Expt.	58	Time	1:30 <sup>AM</sup>	PM Date	6-17	1957
Purpose	8.75 cylinder base, Calcium covered capsules.					
Personnel:	LWG	TF	CC			

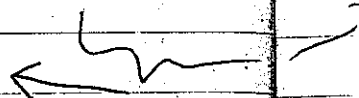
START-UP CHECK LIST	
Equipment Checked by	<input checked="" type="checkbox"/> Person checked by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and tested	<input checked="" type="checkbox"/>
"Source In" Checked by	Source No. 124
Emergency Equipment in Control Room Checked by	<input checked="" type="checkbox"/>
Red Light On by	<input checked="" type="checkbox"/>
Start-Up OK'd by	<input checked="" type="checkbox"/> Time 1:35 <sup>PM</sup> Date 6-17 1957

DC-2 95 x 10

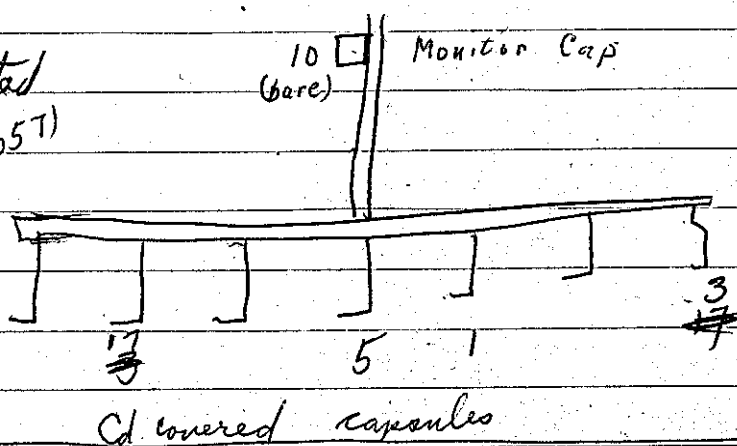
DC-3 55 x 10

Log N trip  
P.M. trip

R-1 trip x 10X



Holder located  
as before (Exp 5T)



Short probe put in - add 19.70" to selegn reading

Started foil exposure at 2:37 p.m.

Critical height = 69.20 (49.50 + 19.70)

Power level - .27 on Log N

Shut down at 2:57 p.m.

$H/x = 63.7$

85 x 10 x 20

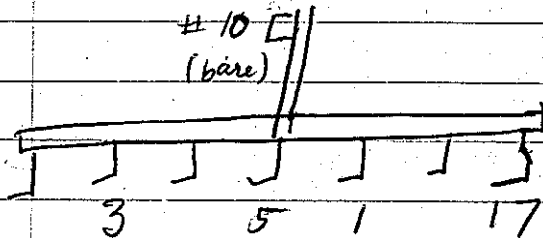
55 x 10 x 100

trip  
trip

trip 10x1000

Expr. <u>59</u>	Time <u>2:35</u> AM	PM	Date <u>6-18</u>	195 <u>7</u>
Purpose <u>8.75 Cylinder Case, return</u>				
<u>Caesium coated capsules of EPA 58</u>				
Personnel: <u>TAF LWG</u>				

START-UP CHECK LIST	
Equipment Checked by <u>✓</u>	Personnel Check by <u>✓</u>
Instrument and Safeties Checked and Reset by <u>✓</u>	
"Source In" Checked by <u>✓</u>	Source No. <u>124</u>
Emergency Equipment in Control Room Checked by <u>✓</u>	
Red Light On by <u>✓</u>	Time <u>2:40</u> AM
Start-Up OK'd by <u>✓</u>	PM Date <u>6-18</u> 195 <u>7</u>



Started foil exposure at 4:02

Critical height = 68.65" (49.95 + 19.70)

Power level = .14 on log N

Shut down at 4:22

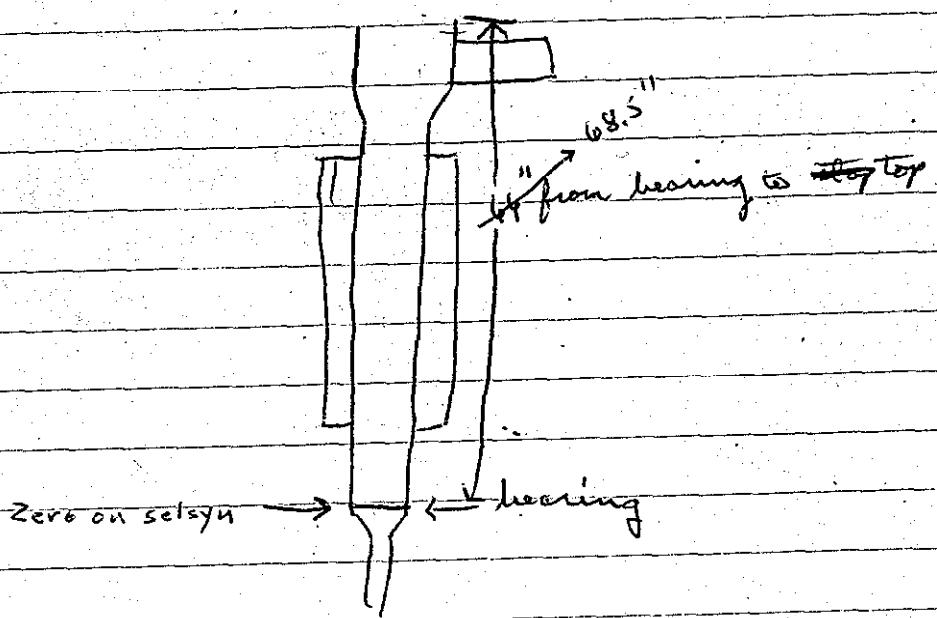
H/X = 63.7

Expt. <u>60 A</u>	Time	AM	Date	195
Purpose: <u>Critical Conditions for</u>				
<u>X-12 evaporator</u>				
Personnel: <u>Cross, Mee, T. Fox, Gilley</u>				

Dec 90 10x20  
 log # trip  
 Dec 3 55 on 10x100  
 PM trip  
 R-1 trip

START-UP CHECK LIST	
Equipment Checked by <u>L</u>	Personnel Check by <u>L</u>
Instrument and Safeties Checked and Tested by <u>L</u>	
"Source In" Checked by <u>L</u>	Source In
Emergency Equipment in Control Room Checked by <u>L</u>	
Red Light On by <u>L</u>	
Start-Up OK'd by <u>JWH</u>	Time <u>3</u> AM Date <u>4/21</u> 195 <u>7</u>

Conditions: H/X  $\approx$  65 ; 8"X4" "top"  
 Fuel in steam jacket  
 Rotator mock up removed from assembly  
 Insulation around outside



60 A cont.

4.5

Selsyn reads 64" - very little multiplication as shown by PC instruments (log N not on scale)  
When Selsyn read 64" solution was approx 5" below top (by actual observation)

DC-2 95 x 10 x 20

DC-3 50 x 10 x 100

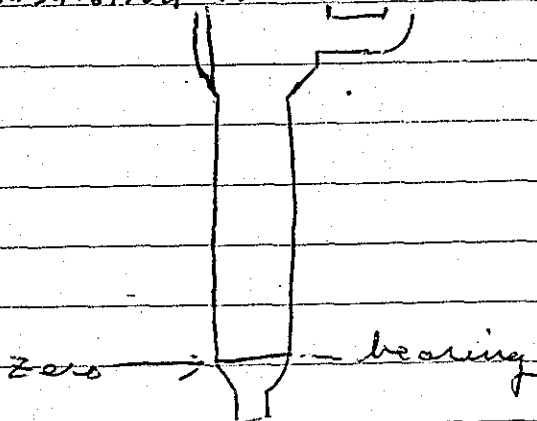
Log N - TAF  
P.M. Tripply

Expr.	60 B	Time	2:15 PM	Date	6-24-1967
Purpose	Critical Conditions for Y-12 wrap - thin top section				
Personnel	TAF	LWG	Mee	Cross	

→ 10.75  
Top section inside dia.

START-UP CHECK LIST	
Equipment Checked by	Personnel Check by
Instrument and Safeties Checked and Reset by	
"Source In" Checked by	Source No. 1247
Emergency Equipment in Control Room Checked by	
Red Light On by	
Start-Up OK'd by	Time 2:20 PM Date 6-24-1967

Conditions: 4/x ≈ 65 ; 12" x 6.5" "top"  
Fuel in steam jacket  
Rotator marks up removed from assembly  
Insulation around out side



(cont page 74)



$$H/k = 63.7$$

S2syn

3:05  
P.M.

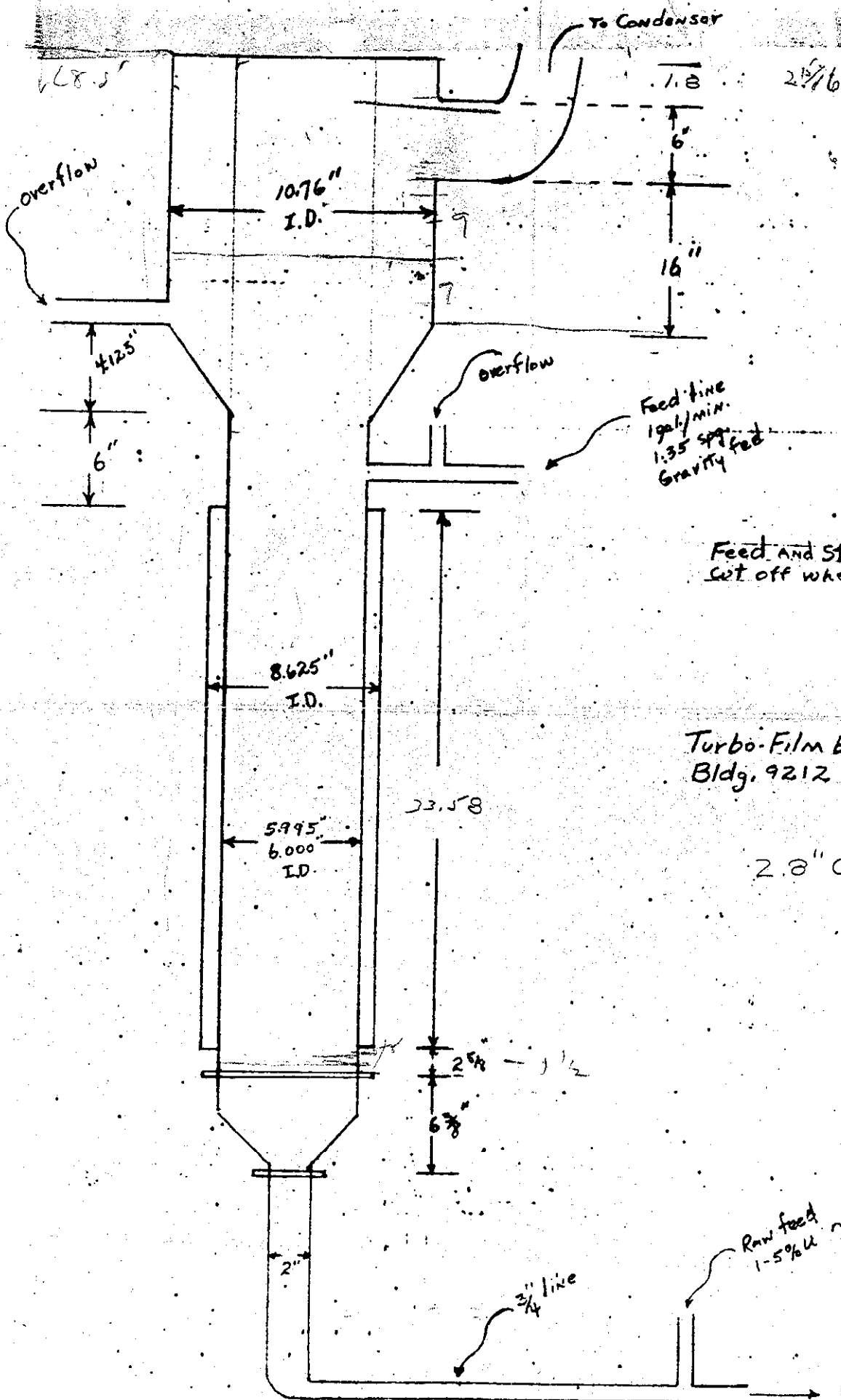
54.1111

just crit.

M<sup>-</sup> curve for above crit. assembly

Height	C <sub>4</sub>	C <sub>5</sub>	C <sub>1</sub>	C <sub>2</sub>
40.04"	20 <sup>60</sup>	7 <sup>32</sup>	47 <sup>22</sup>	37 <sup>48</sup>
49.93	21 <sup>31</sup>	7 <sup>40</sup>	45 <sup>1</sup>	39 <sup>34</sup>
51.97	23 <sup>3</sup>	7 <sup>46</sup>	47 <sup>4</sup>	42 <sup>45</sup>
53.04	24 <sup>58</sup>	8 <sup>4</sup>	31 <sup>21</sup>	44 <sup>1</sup>
53.835	32 <sup>24</sup>	9 <sup>51</sup>	—	58 <sup>3</sup>
54.05	69 <sup>62</sup>	19 <sup>4</sup>	—	113 <sup>34</sup>
~10	9 <sup>1</sup>	5 <sup>23</sup>	17 <sup>40</sup>	25 <sup>11</sup>

3-8-57



Feed line  
1 gal/min.  
1.35 spg  
Gravity fed

Feed and Steam Automatically  
Set off when Rotor Motor Stops.

Turbo-Film Evaporator  
Bldg. 9212 Salvage  
R.H.P.

2.8" O.D on shaft.

Raw feed  
1-5% all ~ 1.2 spg

Density Control  
Overflow  
Hi-Low density

$H/x = 63.7$

77

DC-2: 90x10x20

DC-3: 50x10x110

Log - 7 sec

P.M. tripped

Expr.	60C	Time	10 <sup>10</sup> AM	Date	6-25 1957
Purpose	Critical conditions for V-12 evaporator - Ch. rod in center of tank				
Personnel:	JAF, LWG, Mee				

START-UP CHECK LIST	
Equipment Checked by	<input checked="" type="checkbox"/> Personnel Check by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and Reset by	<input checked="" type="checkbox"/>
"Source in" Checked by	<input checked="" type="checkbox"/> Source No. 124
Emergency Equipment in Control Room Checked by	<input checked="" type="checkbox"/>
Red Light On by	<input checked="" type="checkbox"/>
Start-Up OK'd by	<input checked="" type="checkbox"/> Time 10 <sup>15</sup> AM Date 6-25 1957

Conditions:  $H/x \approx 65$ ;  $10.75" \times 6.5"$  "top" section

Fuel in steam jacket

Insulation out side

3" cd. filled (6 kg CdO) pipe in center

Selsyn

11<sup>43</sup> AM.

64.44"

64.425"

slightly super  
sub. crit.

$H/X = 63.7$

Expt. 60 D Time 1<sup>30</sup> / Date \_\_\_\_\_ 195\_\_\_\_  
 Purpose M<sup>1</sup> curve for conditions  
of previous experiment  
 Personnel: Mee, Coanin, Gilley

START UP CHECKLIST  
 Equipment Checked by \_\_\_\_\_ Sent back by \_\_\_\_\_  
 Instrument and Source checked \_\_\_\_\_  
 "Source In" checked \_\_\_\_\_  
 Emergency Equipment checked \_\_\_\_\_  
 Red Light On by \_\_\_\_\_ AM  
 Start-Up OK'd by JWM Date \_\_\_\_\_ 195\_\_\_\_

DC  
DC  
Log  
P. 1

Time	func / Wt.	C <sub>4</sub>	C <sub>5</sub>	Notes
	background (x10 <sup>10</sup> )	35 <sup>2</sup> x16	5 <sup>2</sup> x64	5 min count
	54.08"	36 <sup>4</sup> x16	4 <sup>39</sup> x64	" "
<sup>2<sup>00</sup></sup> 2 P.M.	60.01	34 <sup>2</sup> x16	4 <sup>44</sup> x64	" "
<sup>3<sup>00</sup></sup> 3 P.M.	64.40"	199 <sup>1</sup> x16	55 <sup>9</sup> x16	3 min count
	64.34"	137 <sup>2</sup> x16	40 <sup>9</sup> x16	4 min count
	64.25"	105 <sup>14</sup> x16	33 <sup>2</sup> x16	5 min count
	63.52"	47 <sup>4</sup> x16	20 <sup>12</sup> x16	5 min count

back

H/x = 63.7

79

DC-2 = 85 x 10 x 20

DC-3 = 55 x 10 x 100

Log N = 7 sec

P.M = Tripped

Expr. <u>6.0E</u>	Time <u>9:45</u> AM	Date <u>6-26</u> 195 <u>7</u>
Purpose <u>Critical conditions for Y-12 evaporator - had an center filled with H<sub>2</sub>O</u>		
Personnel: <u>Mec LWG CC TAF</u>		

START-UP CHECK LIST	
Equipment Checked by <u>TAF</u>	Personnel Check by <u>CC</u>
Instrument and Safeties Checked and Reset by <u>TAF</u>	
"Source In" Checked by <u>LWG</u>	Source No. <u>PN213</u>
Emergency Equipment in Control Room Checked by <u>TAF</u>	
Red Light On by <u>CC</u>	
Start-Up OK'd by <input checked="" type="checkbox"/>	Time <u>10:00</u> AM Date <u>6-26</u> 195 <u>7</u>

Conditions: H/x = 6.5 10.75" x 6.5" "top" section  
 Same conditions as 6.0C except  
 3" pipe (S.S) filled with H<sub>2</sub>O

10 <sup>45</sup> Selwyn  
 58.77" Critical

M<sup>-1</sup> Curve for 6.0E

Fuel H <sub>2</sub>	C4 x64	C5 x64	time
58.725	129 +23	34 +44	5 min
11:05 58.67	79 +40	21 32	"
58.52	45 +19	12 +31	"
58.05	27 +41	8 +59	"
56.13	21 +55	6 +50	
11:35 44.145	20 21	7 +27	
background ~10"	17 15	5 34	

uu  
uu

$$4/x = 63.7$$

Expt.	60 F	Time	1:35	<sup>AM</sup> PM	Date	6-26	1957
Purpose	Critical conditions for 4-12 evaporator - Rod in center empty.						
Personnel:	LWG TAF Mee						

Conditions: Same as 60C and 60E  
except 3" SS pipe - has water removed  
from top 3 ft of pipe (essentially empty  
center rod)

Selsyn reading

60.235"

60.24

slightly sub-critical  
critical

$H_x = 63.7$  81

Expt. <u>60 G</u>	Time	AM	Date <u>6/27</u>	195 <u>7</u>
Purpose <u>Critical Conditions for Y-12</u>				
<u>evaporator. Rotor and baffle in</u>				
<u>assembly</u>				
Personnel: <u>Mec, Cronin, Gilley</u>				

START-UP CHECK LIST				
Equipment Checked by	<input checked="" type="checkbox"/>	Checked by	<input checked="" type="checkbox"/>	
Instrument and Safeties Checked by	<input checked="" type="checkbox"/>	Checked by	<input checked="" type="checkbox"/>	
'Source In' Checked by	<input checked="" type="checkbox"/>	Checked by	<input checked="" type="checkbox"/>	
Emergency Equipment in Control Room Checked by	<input checked="" type="checkbox"/>	Checked by	<input checked="" type="checkbox"/>	
Red Light On by	<input checked="" type="checkbox"/>	Checked by	<input checked="" type="checkbox"/>	
Start-Up OK'd by <u>JWA</u>	Time <u>1:15</u>	PM	Date <u>6/27</u>	195 <u>7</u>

red

trial

Conditions:

$H_x \approx 65$ ; 10.75" top section  
 Rotor in assembly same as in original  
 equipment, also baffle is same  
 5/8" steel plates were laid on top of  
 assembly to simulate top bearing reflection.

5/3  
2 P.M.

Selsyn  
 65.475"  
 65.45"

upper crit  
 sub. crit.

7/2/57 Sample Taken from Al. Slab  
Manifold after Y-12 Evaporator Expts.

$\frac{H}{X} =$   
gms/gm =  
Sp. gr.

Reg. # 354885

Gross 78.59 gm

Tare 19.74 gm

58.85 gm

$$\text{gms U/gm} = 0.2801$$

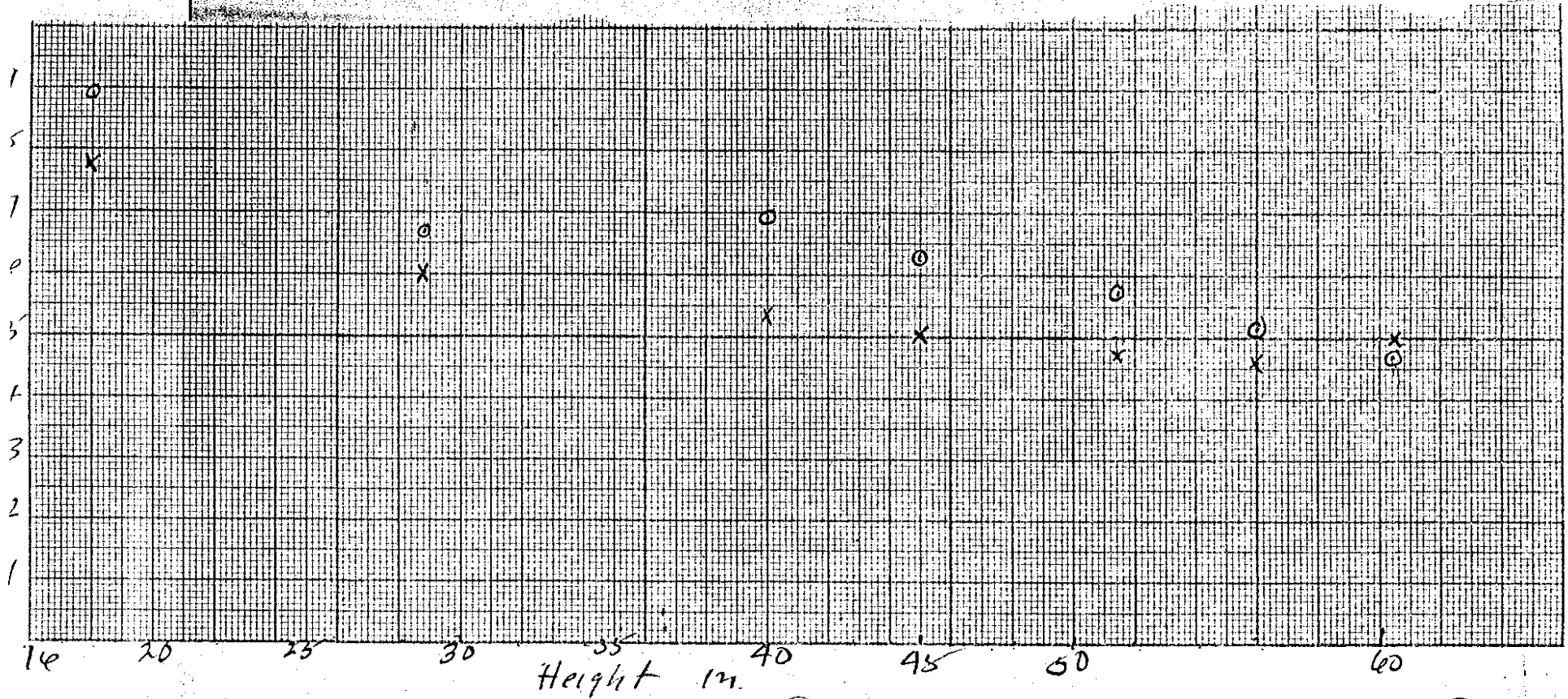
$$\text{gms X/gm} = 0.2610$$

$$\text{SPGR} = 1.470$$

$$\begin{array}{r} 10000 \\ 3635 \\ \hline 6365 \end{array}$$

$$\frac{H}{X} = \frac{26.11 \times 0.6365}{26.10} = 63.7$$





10 20 25 30 35 40 45 50 60  
 Height m.

$\frac{H}{x} = 50.4$  Begin Annuli with H<sub>2</sub>O sub Cd center 83

gmv/gm = 0.3230  
 sp. gr. 1.599

Expr. 61 2<sup>30</sup> PM 6/15 1957  
 Purpose 12" O.D., 4" I.D. annulus  
H<sub>2</sub>O + Cd inside, Bare outside  
 Personnel: FOP, Gilley

Equipment Checked by                      by                       
 Instrument                      by                       
 Source                      by                       
 Emergency                      by                       
 Red Light                      by                       
 Start-Up OK'd by JW Date                      1957

Fuel wt	C <sub>4</sub>	C <sub>5</sub>	
60.6"	.50 52 <sup>38x64</sup>	31 <sup>0x16</sup>	.47 hot crit.
55.98	.44 57 <sup>40x64</sup>	28 <sup>9</sup>	.51
51.53	.47 56 <sup>28x64</sup>	25 <sup>7</sup>	.57
45.65	.50 52 <sup>19</sup>	23 <sup>L</sup>	.43
40.29	.53 <del>49</del> 50	20 <sup>13</sup>	.49
28.87	.60 43 <sup>24</sup>	21 <sup>6</sup>	.67
17.90	.77 34 <sup>27</sup>	16 <sup>3</sup>	.89
10.08	.26 <sup>18</sup>	14 <sup>7</sup>	

Very probably  $\infty$

84

$H \approx 50.4$

4" I.D. cyl.  
Lined with  
20 mil. cad.  
 $\approx 1\frac{1}{2}$  Turns,  
Water filled  
to  $\approx 60$ "

Expr.	62	Time	4-17-1957
Purpose	12" OD & 7" ID Annulus Crit. Cond. Refl.		
Personnel	LW G		
Equipment Checked by	<input checked="" type="checkbox"/>	Check by	<input checked="" type="checkbox"/>
Instrument and S	<input checked="" type="checkbox"/>	by	<input checked="" type="checkbox"/>
"Source In" Check	<input checked="" type="checkbox"/>	by	<input checked="" type="checkbox"/>
Emergency Equip	<input checked="" type="checkbox"/>	checked by	<input checked="" type="checkbox"/>
Red Light On by	<input checked="" type="checkbox"/>	AM	
Start-Up OK'd by	<input checked="" type="checkbox"/>	Date	1957

DC-2 -  $\approx 75$   
~~200~~

DC-3 Trips  
LN "  
PM "  
R-1 "

$\frac{759}{81}$   
678

Fuel ht.  
in. ~~cm~~

Water ht.  
cm

~~8.58~~

21.8  $\approx$  8.58" crit.

21.8 cm

C.V. = 14.8 l

C.M. = 7.11 kgv<sup>2.32</sup>

63 mil. cad  
Liner inside  
6" cyl.  $\approx 60$ "  
High.

Expr.	63	Time	AM	Date	9-17-1957
Purpose	12" OD & 6" ID Annulus Crit. cond. Refl. outside H <sub>2</sub> O + Cd inside				
Personnel	LW G, JF				

$\frac{759}{182}$   
577

Fuel ht in.

Water ht. cm

19.14

48.4  $\approx$   $\frac{19.15 \times 19.15}{19.15}$

48.7 cm

crit

28.1 l

13.5 kg

No in  
on DC  
 $\approx 20$ "



86

H/x = 50.4

20 mil cad  
8 H<sub>2</sub>O up to  
48"

Expr.	65	Time	AM	Date	9-18-57
Purpose	C.C. 15 O.D. Annulus with 8" ID refl. Cad + H <sub>2</sub> O inside				
Personnel:	LW-G J.F.				

	Fuel ht	H <sub>2</sub> O ht.
Critical →	12.24	31.1 cm ≈ 12.24"
	31.1 cm	
	25.48	
	72.2 kg	

1141  
325  
816

Expr.	66	Time	3:50	PM	Date	9-18-57
Purpose	Same as above except Bare outside					
Personnel:	LW-G, J.F.					

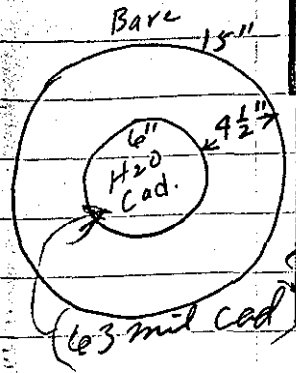
Fuel ht	C <sub>9</sub> H <sub>6</sub>	C <sup>5</sup> Y <sub>16</sub>
48.06	100.0	43.5
39.79	109.0	47.5
31.66	100.5	45.0
10.54	94.5	42.75

No appreciable M<sup>-1</sup>

$H \approx 50.4$

### Annuli Expts.

87



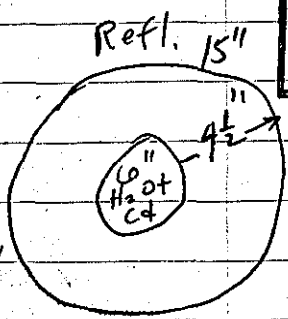
Expr. 67 Time 9:30 AM Date 9-19-1957  
 Purpose C.C. 15" cyl. outside & 6" cyl. inside with H<sub>2</sub>O + cad  
Bare outside  
 Personnel: LWCF JF

DC-2 - ~ 75 X 250  
LN TRIPS  
PM "

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and   
 "Source In" Checked by \_\_\_\_\_ No. 123  
 Emergency   
 Red Light  A  
 Start Up Caution  Date \_\_\_\_\_ 195

1141  
182  
959

Fuel ht.  
 19.90" Super crit  
 19.86 Sub. "  
 crit ht 19.88" = 50.5 cm  
 48.4 P  
 23.3 kg V<sup>2.55</sup>



Expr. 68 Time 10:45 AM Date 9-19-1957  
 Purpose Same as above except  
Refl. outside  
 Personnel: LWCF JF

Fuel ht. H<sub>2</sub>O ht. Crit.  
 7.67" 19.5 cm  
 19.5 cm  
 18.7 l  
 9.00 kg

H/x = 50.4

88

1 1/2 Turns 20  
m.l. cad + H<sub>2</sub>O  
to 60"

Expr. 69	Time 8:40 AM	Date 9-20 1957
Purpose 15" O.D. Cyl. & 4" ID Cyl., H <sub>2</sub> O + cld. Inside Bare outside		
Personnel: LWA, JF		

DC-2 - ~ 75  
x 200

DC-3 Trips

LN "

R-1 "

PM "

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel Check by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and correctly <input checked="" type="checkbox"/>	
"Source in" Checked by <input checked="" type="checkbox"/>	Source No. 123
Emergency Equipment and Alarm Checked by <input checked="" type="checkbox"/>	
Red Light on by <input checked="" type="checkbox"/>	AM -
Start Up On'd by <input checked="" type="checkbox"/>	195

1141  
81  
1260

5 1/2" annular of water Bare

7 rel ht in.  
9.79 crit.

24.9 cm

26.4 l

12.7 kg

Expr. 70	Time 9:15 AM	Date 9-20 1957
Purpose Same as above except refl. outside		
Personnel: LWA, JF		

7 rel ht

H<sub>2</sub>O ht.

6.05"

15.5 cm crit.

15.4 cm

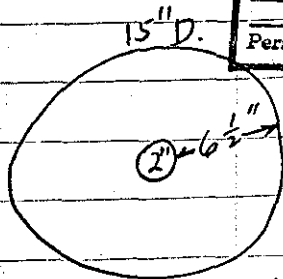
16.3 l

7.85 kg

7.9

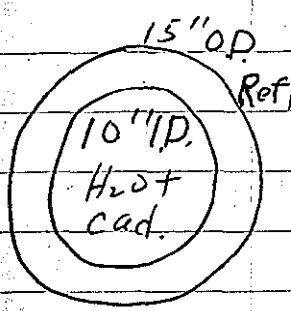
275  
200  
1ps  
11

Expt. 71	Time 1:12 AM	Date 9-20-1957
Purpose C.C. 15" O.D. - 2" I.D. Annulus		
H <sub>2</sub> O + Cd inside, Bare outside		
Personnel: LWG, JF		



Cd + H<sub>2</sub>O up ~ 40"  
 11 41  
 20  
 ---  
 11 21

Fuel ht in.  
 7.56 just crit  
 19.2 cm  
 21.5 ft  
 10.35 kg → 10.4



Expt. 72	Time 3:00 AM	Date 9-20-1957
Purpose C.C. 15" O.D. - 10" I.D. Annulus		
Hot + Cd inside; Refl outside		
Personnel: LWG, JF		

Fuel ht H<sub>2</sub>O Ht.  
 40.04" 102 cm  
 No appreciable M<sup>-1</sup>

11 41



Expr. 73 Time 10:30 AM Date 10-23 1957  
 Purpose: 20" O.D. & 10 I.D. Annulus  
 Personnel: LWG, J.F.

DC-2 ~ 25X200  
 DC-3 ~ 70X1000

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment \_\_\_\_\_ Control Room Checked by   
 Red Light \_\_\_\_\_ AM \_\_\_\_\_  
 Start-Up OK'd by \_\_\_\_\_ Date \_\_\_\_\_ 1957

PM - Trips  
 LN " "  
 R-1 " "

2027  
 507  
 1520

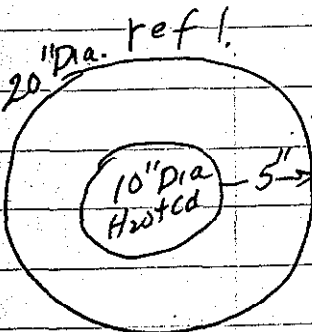
20  
 17

Fuel ht  
 19.30 "

critical

36.3 cm  
 35.2 l  
 26.5 kg

Expr. 74 Time 110 AM Date 10-23 1957  
 Purpose: Same as above exact  
refl. outside  
 Personnel: LWG, J.F.



1520

Fuel ht  
 7.24 "

Water ht.  
 18.3 cm critical

18.4  
 28.0 l  
 13.5 kg

Expr. 75	Time 2:55 AM	Date 10-23 1957
Purpose CC. 20" O.D. & 8" I.D. Annulus		
Hoted inside 48" high & bare outside		
Personnel: L.W.G., J.F.		

X200  
X1000

Fuel ht

2027  
325  

---

1702

23.1" 9.10" Critical

39.3 l  
18.9 kg

Expr. 76	Time 3:30 AM	Date 10-23 1957
Purpose same as above		
except ref. outside		
Personnel: L.W.G. J.F.		

1702

critical

Fuel ht                      H<sub>2</sub>O ht

~~40~~ 5.91"                      15.1 cm

15.0 cm

25.5 l

12.3 kg

Expr. 77 9-12-1 9-24 197  
 Purpose: 20" OD & 6" ID Annulus  
Hot Cd to 60" inside Bare  
Outside  
 Personnel: LWG JF

2027  
 182  
 1845

START-UP CHECK LIST  
 Equipment Checked by  Person Checked by   
 Instrument and Safety Checked and   
 Source Instrument Checked   
 Emergency Supply No. 123  
 Red Light   
 Start-Up OK'd by  195

19.2 Fuel ht.  
 7.54" critical  
 35.4 l  
 17.0 kg

eff  
 9hr

Expr. 78 Time 10:30 AM 9-24 197  
 Purpose: Same as above except  
Depl.  
 Personnel: LWG JF

Fuel ht. Water ht  
 5.23" 13.25 cm crit  
 13.3  
 24.5 l  
 11.8

20  
 12

Expr. 79 Time 11:05 AM Date 9-25 1957

Purpose 20" O.D. & 14" I.D. Annulus  
Heated outside - Heated inside to 48"

Personnel: LWG, JF

H/x = 50.4  
 93

Areas  
 2030  
~~990~~  
 1042 cm<sup>2</sup> net  
 2027  
 992  
 1035

START-UP CHECK LIST

Equipment Checked by  Personnel Check by

Instrument and Safeties Checked and Reset

"Source In" Checked by \_\_\_\_\_ Source No. 123

Emergency Equipment in Control Room Checked by

Red Light On by  AM

Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

DC-2 - 70x200  
 DC-3 - 30x100  
 PM - TRIPS  
 R-1 U  
 LN "

Fuel lit H<sub>2</sub>O lit  
 36.74" = 93.4 cm 93.5 cm

Effective  
 thru inventory: ~~1042 x 93.5 = 97.1~~  
 93.4 cm  
 96.60 ; 46.5 kg

Expr. 80 Time 2:32 PM Date 9-26 1957

Purpose 20" O.D. & 12" I.D. Annulus  
Heated inside up to 48"  
Heated outside

Personnel: LWG, JF

DC-2 - 75x200  
 DC-3 TRIPS  
 LN U  
 PM "  
 R-1 U  
 R-2 resp

START-UP CHECK LIST

Equipment Checked by  Personnel Check by

Instrument and Safeties Checked and Reset

"Source In" Checked by \_\_\_\_\_ Source No. 123

Emergency Equipment in Control Room Checked by

Red Light On by  AM

Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

2027  
 759  
 1268

Fuel lit C9 C3  
 38.22" 27 43.5"  
 93.32" — 40.5"  
 27.14 45.6 41  
 21.0 49.5 38.5  
 11.72 46.5 36

no appreciable M<sup>-1</sup>

20" 94"  
12

4" Annular

1268 cm<sup>2</sup>

41x = 50.4

Expr.	81	3 <sup>32</sup>	9-24	1957
Purpose	Same as above except refl. outside			
Personnel:	LWG, JF			

Fuel ht

10.24

26.0 cm

33.0 l

15.9 kg

Water ht

26.1 cm Crit.

4540  
2070  

---

2530  
33

99  
2530  
3/8.4 gms  
2/15.1 in

Expr.	82	Time	3 <sup>35</sup>	Date	9-27-1957
Purpose	CC. 30" OD & 20" ID annulus Heat cd. inside + 0.48" Bar				
Personnel:	LWG, JF				

START-UP CHECK LIST	
Equipment Checked by	<input checked="" type="checkbox"/> Personnel Check by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and	
"Source in" Checked by	Source No. 123
Emergency Equipment (as a tool) Checked by	
Red Light Checked	<input checked="" type="checkbox"/> AM
Start-Up OK'd by	<input checked="" type="checkbox"/> PM Date _____ 1957

DC-2-70x200

DC-3-52x1000

P-T - TRIPS

PM //

LN //

Fuel ht

15.26" just critical

38.8 cm

98.2 l

473 kg

H/x = 50.4 95

Expr. 83 Time 8:35 AM PM Date 9-30 1957  
 Purpose Same as #82 except repl. outside  
 Personnel: LWG, JF

DC-2 - 2 70 x 200  
DC-3 resp.

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM PM  
 Start-Up OK'd by  Time            PM Date 195

R-1 TRIPS  
PM "  
LN "

it.

Fuel ht  
7.48"  
19.0"  
48.1 l  
23.1

H<sub>2</sub>O height  
19.1 in critical

Expr. 84 Time 12:20 AM PM Date 9-30 1957  
 Purpose CC. 30" OD - 15" ID Annulus Cd + Hd inside ~ 30" up. Bare outside  
 Personnel: LWG, JF.

45200  
1140  
3420

Fuel ht. n

18.6" 7.40" crit  
64.3 l  
30.9 kg

96  
30-15

H<sub>x</sub> = 50.4

Expt.	85	Time	1354	PM	Date	9-30	1957
Purpose	same as Expt #84						
	except refl. outside						
Personnel:	LWG, JF						

Fuel ht.                      Water ht.  
 19.4 5.27"                      13.5 cm Crit  
 45.8 l  
 22.0 kg

Expt.	86	845	10-1-	1957
Purpose	CC, 30" OD, 2 24 ID			
	Cd 8, H <sub>2</sub> O to 36" refl.			
Personnel:	LWG, CC, JF			

DC-2-70X200  
 DC-3-70X1000  
 PM Trips  
 LK " "  
 P-1 " "

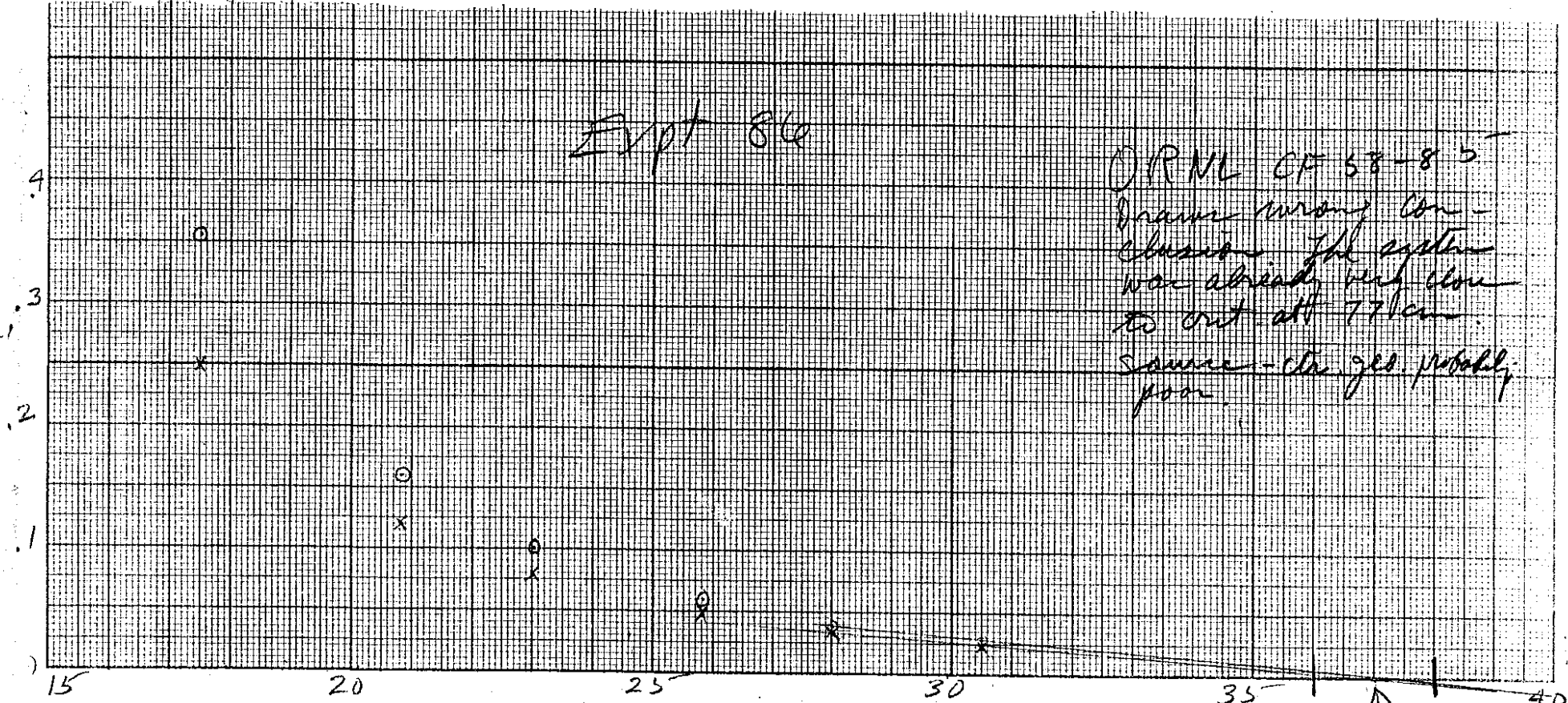
START-UP CHECK LIST	
Equipment Checked by	Personnel Check by
Instrument and Safeties Checked and	
"Source In" Checked by	123
Emergency Equipment in Control Room Checked by	
Red Light Checked by	
Start-Up OK'd by	

out of sol	Fuel ht	C <sub>9</sub> <sup>x44</sup>	H <sub>2</sub> O ht.	C <sub>5</sub> <sup>x44</sup>
→ 30.48"	85.7,023	77.6	182.5	1027
28.04	59.5,033	71.6	73.5	1037
25.82	41.2,049	65.4	83.2	060
23.04	25.7,078	58.4	49.4	101
20.82	16.8,119	53.0	31.1	161
17.47	8.1,247	44.4	14.2	355
9.77	1.3	11	2.2	
"	1.5	"	2.4	
"	(2.0)	24.8	(5.0)	

Extrapolates to 36-38"

Expt 86

ORNL CF 58-85  
Drawn wrong con-  
clusion. The system  
was already very close  
to out at 77cm.  
Source - the gel probably  
poor.



Sol'n' ht - cm





H<sub>2</sub>O + Cd  
up to 71"

Blade MP  
64"  
46" stroke  
507  
20  
487

H/K = 50.4  
97

Expt. 87	Time 10 <sup>30</sup> AM	Date 10-2-1957
Purpose CC, 10" OD & 2" I.D. Annulus		
Bare outside		
Personnel: L.W.H., C.C., J.F.		

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel check by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and <input checked="" type="checkbox"/>	
"Source In" Checked by <input checked="" type="checkbox"/>	Serial No. 123
Emergency Equipment in Control Room checked by <input checked="" type="checkbox"/>	
Red Light On by <input checked="" type="checkbox"/>	
Start-Up OK'd by <input checked="" type="checkbox"/>	Time AM PM Date 1957

DC-2 - 75X200  
DC-3 50X1000  
LN TRIPS  
RI "  
PM "

7 mel ht in.

101.5 a 39.94" just cut

Start of drain time test. System had to be raised to above roll height several times during test.

1<sup>10</sup> Re-start of expt. from drained back condition

1<sup>35</sup> Restart of expt. from drained back cond. to empty drain well

2<sup>20</sup> Restart of expt. from drained back cond.

49.40  
23.8 kg

1200  
1000  
25  
44  
5  
2  
4  
1  
2  
2  
4  
3

98

H<sub>2</sub>O = 50.4

Expr. 88	Time 8:40 AM	Date 10-3-1957
Purpose C.C. 10" OD & 2" I.D. - H <sub>2</sub> O + Cd.		
Ref'l. outside		
Personnel: L.W.G., C.C., J.F.		

DC-2 - 72x200

DC-3 - 45x1000

PM TRIPS  
LN "  
RT "

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel back by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and <input checked="" type="checkbox"/>	
"Source In" Checked by <input checked="" type="checkbox"/>	123
Emergency Equipment <input checked="" type="checkbox"/>	
Red Light On by <input checked="" type="checkbox"/>	
Start Up OK'd by <input checked="" type="checkbox"/>	Time _____ Date 1957

487 - net A.

Fuel ht. in H<sub>2</sub>O Ht.  
 7.96" 20.2 cm. Cont  
 20.2  
 9.8 l  
 4.7 kg

H<sub>2</sub>O + Cd  
inside

$$\begin{array}{r} 507 \\ 81 \\ \hline 426 \end{array}$$

Expr. 89	Time 10:40 AM	Date 10-3-1957
Purpose C.C. 10" OD & 2" I.D.		
Ref'l. outside		
Personnel: L.W.G., C.C., J.F.		

Fuel ht. " H<sub>2</sub>O ht. cm  
 16.10" 40.85  
 40.9 cm  
 17.4 l  
 8.4 kg

Expt. 90 Time 2:20 AM Date 10-3-1937  
 Purpose Cf. 12" D. D & 2" I.D. Annulus  
Hotcd. inside, Bare outside  
 Personnel: L.W.G., C.C., J.F.

H/T = 50.4  
99

759  
 80  
 739

Fuel height. in.  
 27.8 cm 10, 93 just out

20.5 P  
 9.9 kg

Expt. 91 Time 2:38 AM Date 10-3-1937  
 Purpose Same as above except  
ref. Outside  
 Personnel: L.W.G., C.C., J.F.

	Fuel ht. in.	Head ht. cm.
2 <sup>50</sup> PM	14.5 cm	
3 <sup>10</sup> PM	15.0	6.23 $\log N = .0002$
	16.1	6.23 " .00032
3 <sup>15</sup>	16.1	6.325 " some out slight + period
	16.0	6.325 still point
	16.0	6.315 sub -

3<sup>17</sup> PM Quit fuel + Reflector at 6.31"  $\log N$   
 16.0 cm

11.8 d, 5.7 kg  
 Sp. gr (H) = 1.4055  
 End of series at  $H/T = 50$

100

Start of New HX = 325-280

H/X = 309  
gmy/gm = .0812  
sp. gr. = 1.1051  
0.836 gm/cm<sup>3</sup>

Expr.	92	Time	10 <sup>35</sup>	Date	10-7-1957
Purpose	C.C. 12" OD & 2" ID Annulus Protcd inside & Bare outside				
Personnel:	L.W.G., C.C., J.F.				

START-UP CHECK LIST	
Equipment Checked by	<input checked="" type="checkbox"/>
Instrument and Safeties Checked and Reset by	<input checked="" type="checkbox"/>
"Source In" Checked by	<input checked="" type="checkbox"/>
Emergency Equipment	<input checked="" type="checkbox"/>
Red Light	<input checked="" type="checkbox"/>
Start-Up OK'd by	<input checked="" type="checkbox"/>

DC-2 - 70X200  
DC-3 - ~100X500  
LN TRIPS  
R-1 "  
PM "

~~22.51"~~ Fuel ht.

22.51" just crit 1<sup>st</sup> try  
22.66" " "

Repeat for mixing

Circulated coln with pump

Expr.	92A.	Time	2 <sup>10</sup>	PM Date	10-8-1957
Purpose	Repeat of above after thorough mixing				
Personnel:	L.W.G., C.C., J.F.				

START-UP CHECK LIST	
Equipment Checked by	<input checked="" type="checkbox"/>
Instrument and Safeties Checked and Reset by	<input checked="" type="checkbox"/>
"Source In" Checked by	<input checked="" type="checkbox"/>
Emergency Equipment	<input checked="" type="checkbox"/>
Red Light	<input checked="" type="checkbox"/>
Start-Up OK'd by	<input checked="" type="checkbox"/>

DC-2 - 70X200  
DC-3 ~ 100X500  
LN TRIPS  
PM - "  
R-1 - "

Hypo. sp. gr. 1.104

759  
20  
739

Fuel ht

18.12 sub-crit  
18.18 just crit

46?

34.1 p  
2.82 kg

H/T = 309

101

Expr. 93 Time 1:00 AM Date 10-11-1957  
 Purpose C.C. for 12" OD & 2" ID  
H<sub>2</sub>O + Cd in side & refl. outside  
 Personnel: LWG C.C. JF

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

DC-2 70 on 10x20  
 DC-3 45 on 10x100  
 R-1 trip  
 Log N trip  
 PM trip

739

Fuel ht. in  
 9.43 24.0  
 17.7 l  
 1.48 kg

Water ht. cm  
 24.0 critical

Expr. 94 Time 8:55 AM Date 10-14-1957  
 Purpose C.C. 12" OD - 9" I.D.  
refl. outside  
 Personnel: \_\_\_\_\_

START-UP CHECK LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 "Source In" Checked by  Source No. 123  
 Emergency Equipment in Control Room Checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1957

H<sub>2</sub>O + Cd inside  
 DC-2 - 70x200  
 DC-3 - 45x1000  
 R-1 - TRIPS  
 LN "  
 PM "

759  
 81  
 678

Fuel ht in  
 18.36 46.6  
 31.6 l  
 2.64 kg

H<sub>2</sub>O ht. cm.  
 46.7

102

H/x = 309

Projected inside  
to = 48"

Expt.	95	Time	1:10 PM	10-14-1957
Purpose	C.C.	15" O.D. &	8" I.D.	
Ref. outside				
Personnel:	L.W.G., C.C., J.F.			

H <sub>2</sub> O H <sub>f</sub>	Fuel ht in	C <sub>g</sub> <sup>v256</sup>	H <sub>2</sub> O H <sub>f</sub> cm	C <sub>s</sub> <sup>v256</sup>
93.2 cm	36.73"	48.75	.25	102.25   .117
81.8	31.86	46.5	.26	97.0   .123
63.6	25.04	41.7	.29	81.7   .147
50.5	19.90	33.7	.355	61.2   .196
28.0	11.00	12.0		12.0

M<sup>-1</sup> indicator sub-crit at 0 height.

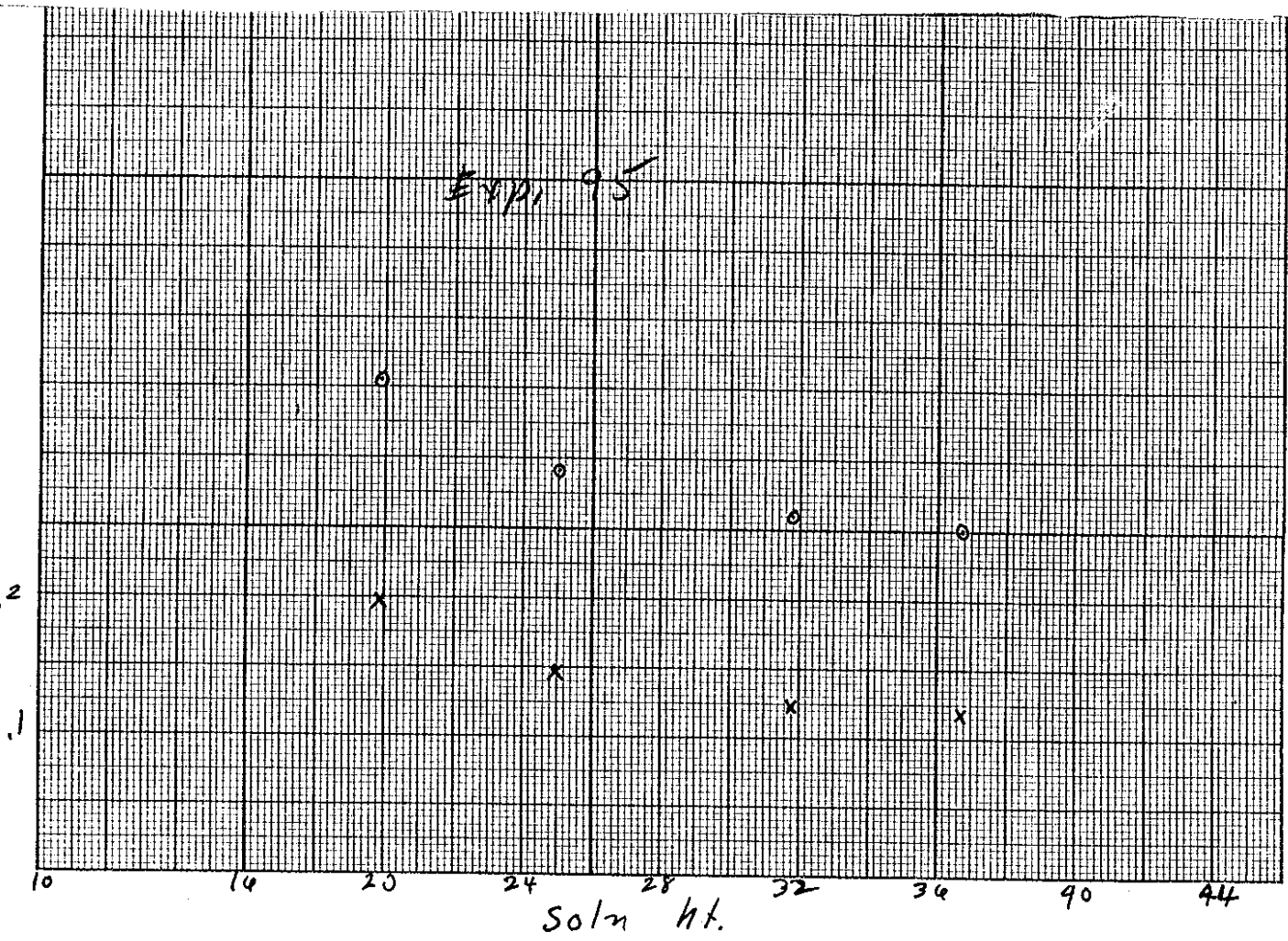
Expt.	96	Time	3:20 PM	10-14-1957
Purpose	15" O.D. &	6" I.D.		
Bare outside				
Personnel:	L.W.G., C.C., J.F.			

9 1/2" Ann.

1141	Fuel ht.	C <sub>g</sub> <sup>v256</sup>	C <sub>s</sub> <sup>v256</sup>
	36.20"	9.3	5.0
	30.73	4.3	4.7
	24.88	4.0	4.4
	11.41	2.0	2.2

Exp. 95

M



EUGENE DIETZGEN CO.  
PRINTED IN U. S. A.

H/x = 309

103

Expr. 97 Time 8:30 AM Date 10-15-1957  
 Purpose C.C. 15" OD & 6" ID  
repl. outside, inside, w/ ed. sheet inside  
 Personnel: C.C., DFC, JF

DE-2 - 70x200  
 DC-3 TRIPS  
 L N "  
 P M "  
 R-1 "  
 "

START-UP CHECK LIST  
 Equipment Checked by  \_\_\_\_\_  
 Instrument and Safeties Checked and \_\_\_\_\_  
 Source \_\_\_\_\_  
 Emergency Disconnect in Control Room Checked by  \_\_\_\_\_  
 Red Light On by  \_\_\_\_\_  
 Start-Up OK'd by  \_\_\_\_\_ Time \_\_\_\_\_ AM  
 PM Date \_\_\_\_\_ 1957

254  
 1141  
 182  
 959  
 117  
 123  
 147  
 194

Fuel ht. Water ht.

8:40 AM	0 in	9.5 cm
8:45	10.03	25.0 cm
9:00	12.24	31.2
9:10	13.63	34.4 <sup>B</sup> slightly higher
9:15	13.63	34.5 slightly into almost Crit

Crit Cond = 34.6 cm

13.63 in fuel 34.6 cm water

33.2 l; 2.78 kg

1141  
 81  
 1060

Expr. 98 Time 10 AM Date 10-15-1957  
 Purpose C.C. 15" OD & 4" ID (H<sub>2</sub>O + C.D.)  
Bare outside  
 Personnel: DFC, JF

10:36 AM

Fuel

16.88 in very slight drift up.

16.87 just critical

42.9 cm ht.

45.5 l

3.80 kg

10:38



106

6" Ann.

H/x = 309

Expt.	103	Time	925	10-14-1957
Purpose	C.C. Same as above - 200D-8 I.D. except bore			
Personnel:	L.W.G., J.F.			

2027  
 325  
 ---  
 1702

Fuel ht m.  
 13.78" critical  
 35.0 cm  
 39.6 l  
 4.98 kg

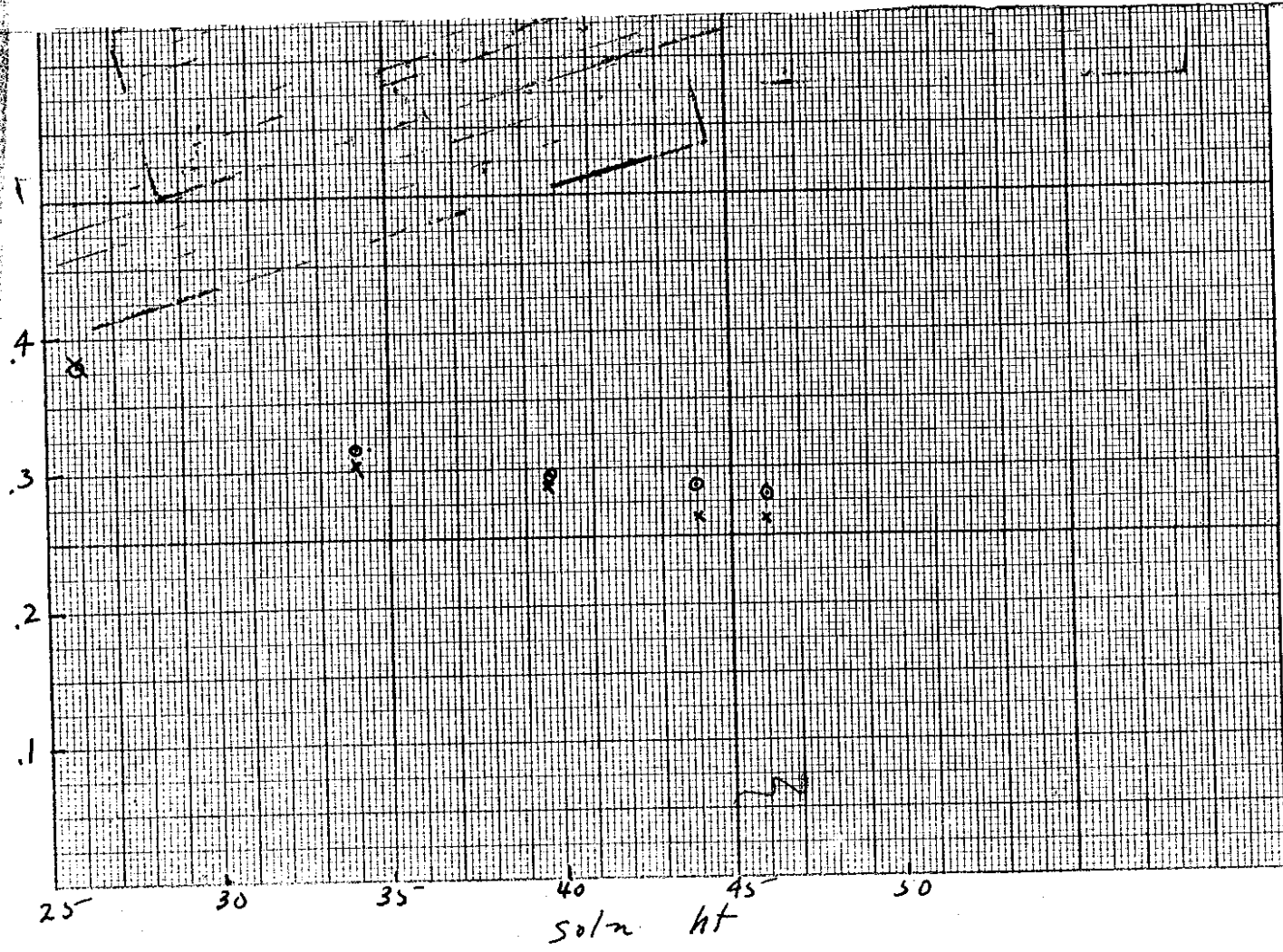
Expt.	104	Time	1105 AM	10-14-1957
Purpose	C.C. 20" OD & 10" ID (Hatched) refl outside			
Personnel:	L.W.G., C.G., J.F.			

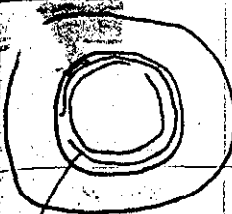
2027  
 307  
 ---  
 1520

Fuel ht  
 11.95"  
 30.3 cm  
 44.1 l  
 3.85 kg

Water ht.  
 30.3 cm  
 critical

NO. 3401A M. DIETZGEN GRAPH PAPER  
MILLIMETER





4/R = 309 - 107

Expr. 105 Time 12:45 PM Date 10-16 1957  
 Purpose C.C. 20" O.D. & 10" I.D. (Hotcd)  
 Bake outside  
 Personnel: LWG, C.C., J.F.

2-PC-28 mil cad.  
 ~2" gap in each around  
 Circumference (av. cad.)  
 thick. ~ 50 mil.  
 Name for expt 104

Fuel ht

C<sub>4</sub> x 25k

C<sub>5</sub> x 25k

45.98"	10.0 .28	10.65 .243
43.95	9.8 .287	10.6 .245
39.85	9.4 .294	9.4 .292
34.06	8.8 .318	8.9 .305
25.84	7.3 .38	7.3 .384
11.88	2.8	2.8

Expr. 106 Time 3:25 PM Date 10-16 1957  
 Purpose 20" O.D. & 12" I.D. (Ed + H<sub>2</sub>O)  
 Repl. outside  
 Personnel: LWG, C.C., J.F.

2027  
 754  
 1268

Fuel ht

Water ht.

88.3 or 34.76

88.5

112.0 l  
 9.37 kg

108

H/x = 30.9

H/x =

Expr. 107 Time 9:25 AM Date 10-17, 1957  
 Purpose C.C. 20" OP & 6" ID (H otcd)  
refl. outside  
 Personnel: C. W. G. J. F.

DC-2 - 70X200

DC-3 TRPS

LN " "

PM " "

P-1 " "

7" Ann

2027  
182  
1843

START-UP CHECK LIST  
 Equipment Checked by  check by ✓  
 Instrument and Safety checked by ✓  
 "Source In" checked by 123  
 Emergency Equipment in Control ✓  
 Red Light on by ✓  
 Start-Up OK'd by ✓ time \_\_\_\_\_ 1957

7 mil ht

water ht

18.5 cm - 7.29"

✓ 18.5 cm

34.1 p

2.85

Expr. 108 Time 10:00 Date 10-17, 1957  
 Purpose C.C. same as above  
except base outside  
 Personnel: C. W. G. J. F.

7" Ann.

1845

7 mil ht

10.04"

crit.

25.5

47.2 p

3.95

Ch

H/x = 309

Expr. 109	Time 1 1/2	P.M. Date 10-17-7
Purpose C.C. 10" O.D. 3 2" I.D. (Hooted)		
Ref. outside		
Personnel: L.W.C., C.L., J.F.		

109

3X200

5

307  
 20  
 ---  
 487

~~5~~ Fuel ht

Water ht.

15.40 " 39.1 cm

39.2 cm

19.0 l

1.59 kg

Bare expt. to determine  
 rate of drain thru dumpwell.  
 Data kept by Rohrer

Sample from manifold:-  
 Ref. 354 894

Hydro. sp gr. 1.107

Lab 1.1051

74.758  
 19.267  
 ---  
 55.49

gm<sup>l</sup>/gm - 0.0812

gm<sup>x</sup>/gm - .07568

gm<sup>x</sup>/cm<sup>3</sup> = .08363

1.0000  
 1.054  
 ---  
 .8946

$$H/x = \frac{26.11 \times 8946}{.07568} = 309$$

110

H/x = 309

H<sub>2</sub>O inside  
~36" High.

Expr.	110	Time	12:45 AM	Date	10-21-1957
Purpose	C.C. 30" OD & 20 I.D. (Hotcd) refl. outside				
Personnel:	LWG C.C. J.F.				

DC-2-70X200

DC-3-50X1000

LN TRIPS

PM "

R-1 "

456  
11  
34

START-UP CHECK LIST	
Equipment Checked by	<input checked="" type="checkbox"/> Personnel Check by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and Reset by	<input checked="" type="checkbox"/>
"Source In" Checked by	Source No. 123
Emergency Equipment in Control Room checked by	<input checked="" type="checkbox"/>
Red Light On by	<input checked="" type="checkbox"/> AM
Start-Up OK'd by	Time Lat Date 195

4560  
2027  
2533

Fuel ht. Water ht.

12.42"  
31.5 cm

31.5 cm Outhead

omit.

Expr.	110A	Time	2:00 AM	Date	10-21-1957
Purpose	Same as above except H <sub>2</sub> O inside lowered to ~13"				
Personnel:	LWG, J.F.				

2533

Fuel ht. Water ht.

12.435

31.4 cm Outhead

a 31.4

80.0 g

40.69 kg

4/x = 309

-111

Expr. 111 Time 8:45 AM Date 10-22-1957  
 Purpose C.C. 3.0" OP & 15" I.D. (Hot cd)  
Ref. Outside  
 Personnel: LWG, C.C., JF

DC-2 - 70x200  
 DC-3 - 52x1000  
 LN Trips  
 PM. "  
 P-1 resp.

~~4560~~  
~~1140~~  
3420

**START-UP CHECK LIST**  
 Equipment Checked by  Personnel Check by   
 Instrument and Safeties Checked and Reset by   
 Source In  Checked by \_\_\_\_\_ Source No. 123  
 Emergency Equipment in Control Room checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 195

Fuel ht. Water ht.  
 714"  18.2 critical  
 18.1 cm  
 41.9 l  
 51.8 kg

Expr. 112 Time 9:10 AM Date 10-22-1957  
 Purpose Same as above  
except Base outside  
 Personnel: LWG, JF

Fuel ht in. critical  
 9.53  
 242 cm  
 82.8 l  
 69.2 kg

DC-2 48 x 70 x 20

DC-3 52 10 x 60

period trip

R-1 trip

R-2 responds

Expt. # 1	9 <sup>15</sup>	195
Purpose: 15" outside, 6" inside in annular		
H <sub>2</sub> O inside to ht. of 49.5" bare outside		
Personnel: Gwin, Fox, Gilley		

Bottom of safety blade is ~ 47" above bottom of reactor

Soln Wt. (ln.)

19.40

super crit.

19.395

slightly super crit.

19.385

super

19.37

sub:

19.380

sub

19.385+

super

~~from~~ Selsyn reads 121.71 when bottle is at zero

19.38+

19.385

Sample bottle lowered to the center of of the annular center of H<sub>2</sub>O, a slightly neg. effect was observed. The suspensor for the bottle had a small piece of stainless steel at the top.



Expr. <u>2</u>	Time <u>9<sup>10</sup></u> AM	Date <u>1/21</u> 195 <u>8</u>
Purpose <u>15" outside, 6" inside, hanc outside</u>		
<u>H<sub>2</sub>O inside to height of 20"</u>		
Plastic bottle filled with H <sub>2</sub> O		
Personnel: <u>Fox, Gilley, Guin</u>		

Selsyn #2 reads 92.10 when bottom of  
Tadadder is level with bottom of reactor.

In this experiment plastic bottle had no steel  
associated with it. It was "weighted down" with plastic  
glued to bottom

Selsyn #1 reads 112.45 when bottom of  
plastic to which bottle is cemented is at zero.

Fuel Wt.

19.595"

crit\*

19.51

sub.

19.515

crit\*

Log W  $\approx$  .001 Bottle lowered.

Positive period was obtained when bottle was  
being lowered, due to displacement of water in  
center cylinder

\* These two values of crit. ht. were ~~at~~ presumably  
due to warming of cold water placed in  
center cylinder.

Expr.	3	100	1/21	105.8
Purpose	15" x 6" annular, bar outside, water inside			
Personnel:	Plastic bottle filled with water			

H<sub>2</sub>O ht. in center cylinder is now 45.88" with bottle out of water.

Selsyn reading when bottle is just submerged = 71.98  
selsyn ht.

19.39"

super

19.365"

crit.

2<sup>35</sup> System made exactly critical with Tadøder

Bottle lowered to center of reactor; selsyn reading = 105.0". Bottle resulted in very slight positive period.

Bottle raised back to original point (selsyn = 71.98")

System just critical

Temp = 23.5°C

Tadøder

95.61"

crit bottle out

93.80

crit. bottle in

95.62

crit. bottle out

DC-

Log

R-1

R-2

DC-

Im

Log W

Log W

to

Bot

Bot

4<sup>05</sup> 1/21/58 Rack changed so as to raise bottle when rack raises. Selsyn = 82.13" when bottle = zero

DC-2 40 10x20

Expr.	4	Time	9 <sup>10</sup> AM	Date	1/23	1958
Purpose	15" 1/2" annular					
Plastic bottle filled with water						
Personnel:						

Log W trip

R-1 nr

R-2 nr

PC-3 nr

1m trip

Top of bottle at top of water when selsyn is 122.31

Temp. = 23 °C

solv wt.

Tadadder Bottle

<del>Bottle up</del>	19.40"	92.65	122.31	crit
"	"	"	89.60	Slightly positive

Solution drained back to check air in Tadadder line.

Vent to tadadder opened more

Log W = .001 ~~Log W~~ 19.40" 94.43 120.57 crit.

1.98") Log W = .0032 " 111.17 120.57 pos. period

~~Bottle inserted~~ Log W = .0032 " 94.43 120.57 crit

Bottle inserted Log W = .0032 " 94.42 89.60 super

" " 90.03 89.60 crit

Bottle removed 94.44 120.23 crit

Expr.	5	215	1/23	1958
Purpose	15" 6" annulus water inside			
	Plastic bottle contains dilute			
	solution - see below			
Personnel:	Foy, Gilley, Gwin			

Volume of bottle = 153.3 cc

Volume of Soln added = 25 cc @  $\approx \frac{4}{X} = 299$ .

Soln Tadder Bottle

Log W, 004

19.385" 92.89 120.23 crit

Bottle added

Bottle inserted to ~ 96" on a log; period to start to continue

Soln. drained and bottle placed in center

18.81" 92.92 89.6 crit.

Bottle removed to obtain negative period

Expr. 6	Time 3 <sup>45</sup> AM	PM Date 1/23	1958
Purpose 15" 6" annulus, water inside			
Plastic bottle contains dilute solution - see below			
Personnel:			

Vol. of bottle 153.3 cc

Vol of soln added 10 cc - @ ~ .02 g<sup>35</sup>/cc

Log N	Soln	Tzd added	Bottle	
1.004	19.385	107.05	120.59	crit.
	"	<del>107.05</del>	89.4	positive period
	19.31	86.49	"	crit

Bottle added →

contains

Sample taken from manifold (4x ~ 299)

Reg. # 354913

G. 72.5

T 20

N 52.5 g

Note: This sample was returned to manifold without being sent for analysis.

Expr.	7	9 <sup>10</sup> AM	1/24	1958
Purpose	15" 6" annulus. bar outside, H <sub>2</sub> O inside			
Plastic bottle contains dilute solution				
Personnel:	Fox, Gilley, Gwin			

Vol of bottle = 153.3 cc

Vol of soln added = 5. cc @ 102 g/cc

Temp = 22.5°C	Log N	Solu wt.	Td added	Bottle	
	10034	19.32"	110.98	89.6	crit.
	"	"	"	120	neg. period
	"		110.98	89.6	pos. period
		19.32	89.81	89.6	crit

Expr.	8		1/24	1958
Purpose	15" 6" annulus			
Plastic bottle contains dilute solution				
Personnel:	Fox, Gilley, Gwin			

Vol of bottle 153.3 cc

Vol of soln added. 1.0 cc @ 102 g/cc

Log N	Solu wt.	Td added	Bottle	
1005	19.38	<del>107.92</del>	122.28	crit
"	"	<del>89.6</del>	89.6	pos. period
"		99.22	89.6	crit.

Expt. 9 Time 1:55 <sup>AM</sup> PM Date 1/24 1958  
 Purpose 15", 6" annulus  
Plastic bottle with H<sub>2</sub>O only in it.  
 Personnel: Fox, Gilley, Gwin

log W	Solu Ht	Total ddr	Bottle	
.004	19.38	99.64	121.37	crit
"	"	"	89.6	pos. period
"	"	93.51	89.6	crit
"	"	99.64	121.02	slightly super <sup>2:30 PM</sup>
"	"	99.20	"	just crit
"	"	"	89.6	pos. period
"	"	95.00	89.6	crit.
"	"	99.2	121.37	sub.
"	"	100.7	"	crit.

Expt. <u>10</u>	Time <u>9:50</u>	195
Purpose <u>Expose two gold foils to determine optimal power level for flux traverse</u>		
Personnel: <u>Log, Guinn, Gilley</u>		

START UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Instrument or <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Source Int. <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Emergency <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Red Light Unit <input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Start-Up OK'd by <u>Log</u>	195

Salv

	19.4 "	cut
Log W = .1	19.4 +	super
Log W = .1	19.4	cut

DC-  
PM  
Log  
DC-  
R-1  
R-2

Log

outside  
inside



OC-2 45 on 10x20  
 PM - 800 V  
 LogW 7 sec

OC-3 50 on 10x50  
 R-1 70 on 10x1000  
 R-2 responds

Expt. 11 Time 10<sup>15</sup> AM PM Date 2/3 1958  
 Purpose flux travers. with Au foils  
15"-6" annulus bare outside  
 Personnel: Grain, Gilley

START-UP CHECK-LIST  
 Equipment Checked by  Personnel-Check by   
 Instrumental Settings Checked and Disc'd by   
 "Source In" Checked by  Source No. \_\_\_\_\_  
 Emergency Equipment Control Room checked by   
 Red Light On by  AM  
 Start-Up OK'd by  Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1958

Solu lit.

LogW @ 0.2 19.44" crit.  
 foils exposed at LogW = 1.2 for ~ 15 min.

Nominal dimensions in in.

Foil #	Location	Foil #	Location	Foils located 62 <sup>5/4</sup> "
outside surface → wall	0	16	5	from top except
inside surface → wall	1/4	14	5 1/2	# 25 Cd covered
38	3/8	11	6	which was 57"
33	7/8	12	6 1/2	2nd # 4 Cd covered
37	1 3/8	9	7	which was 59"
22	1 7/8	15	7 1/2	
center	2 5/16	center →	7 9/16	
41	2 3/8	8	8	
19	2 7/8	10	8 1/2	
36	3 3/8	6	9	
20	3 7/8	17	9 1/2	
34	4 3/8	18	10	
wall	4 9/16	wall	10 1/2	
wall	4 5/8	wall	10 9/16	

Expt. <u>12</u>	Time <u>2</u> AM	Date <u>2/5</u> 195 <u>8</u>
Purpose <u>Critical conditions for <math>^{152}\text{Eu}</math> in <math>15''-6''</math> annulus</u>		
<u>with <math>\text{H}_2\text{O}</math> inside and outside</u>		
Personnel: <u>DFC, SWJ</u>		

START-UP CHECKS		
Equipment Checked by <u>SWJ</u>	Checked by <u>SWJ</u>	
Instrument and Settings checked by <u>DFC</u>		
"Source In" Checked by <u>Plutonium</u>		
Emergency Equipment in Control Room Checked by <u>DFC</u>		
Red Light On by <u>SWJ</u>		
Start-Up OK'd by <u>SWJ</u>	Time <u>2:15</u> PM	Date <u>2-85</u> 195 <u>8</u>

	Soln ht.	$\text{H}_2\text{O}$ (outside)
<u>2:15 PM</u>	<u>0</u>	<u>24cm (left hand end) base of cyl.</u>
<u>2:20</u>	<u>9.31''</u>	<u>48cm Super crit</u>
<u>2:45</u>	<u>9.31''</u>	<u><math>\text{H}_2\text{O} = 9.29''</math> 47.6cm Slightly super</u>
		<u>crit value good to <math>9.31 \pm .005''</math></u>
		<u>23.6cm</u>
		<u>22.6l</u>
		<u>1.89 kg</u>

Exp. 12 A

Au foil #24 placed in center  
of annulus

123

3<sup>40</sup> PM

9.37"

water at 47.0 cm just before -

Log N  
.0005

9.37"

47.2 cm for period

9.34+

47.2 cm crit

.1

Exposure time = 15 min 20 sec.

4<sup>10</sup>

H<sub>2</sub>O value apparently leaking  
during experiment

"annulus"

sl.

DC3 52 10x50

PM trip

R-2 responds

DC-2 35-46 10x20

log W trip

R-1 trip submersible X10

Expt. 13	Time 3 <sup>25</sup> W 1	2/6 1958
Purpose Au foil traverse for annulus when reflected		
Personnel: Gilley, Cronin		

Soln wt

H<sub>2</sub>O

log W

9.28

47.6 gm

.0007

v cut

9.28

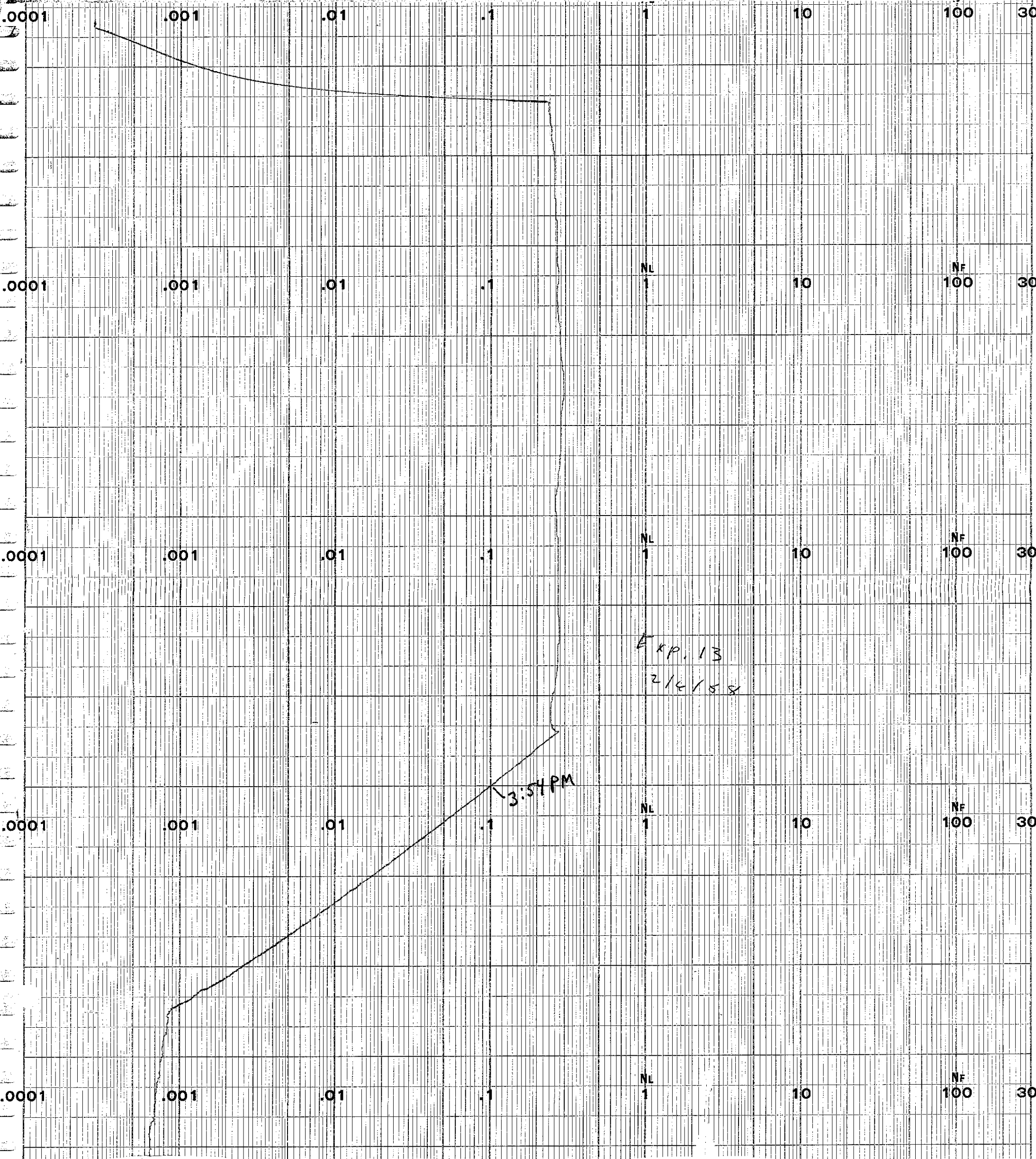
47.6 gm

.278

cut.

Foil Exposure = 20 min.

PLATE 480 PRINTED IN U.S.A.



EXP. 13  
2/2/58

3:54 PM

.0001 .001 .01 .1 1 10 100 300

.0001 .001 .01 .1 1 10 100 300

.0001 .001 .01 .1 1 10 100 300

.0001 .001 .01 .1 1 10 100 300

.0001 .001 .01 .1 1 10 100 300

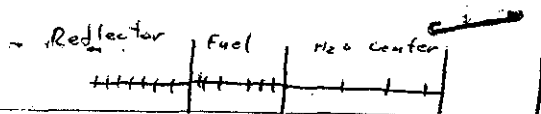
NL 1 NF 100

NL 1 NF 100

NL 1 NF 100

NL 1 NF 100

NL 1 NF 100



Beginning at outside surface of reactor as zero, foils were placed in reactor as follows:

foil	distance (in.)	
39	$3 \frac{7}{16}$	
4	$2 \frac{15}{16}$	nominal distance from center line of foils to top of reactor = $67 \frac{5}{16}$ "
43	$-2 \frac{7}{16}$	
2	$-1 \frac{15}{16}$	
13	$-1 \frac{7}{16}$	
29	$-1 \frac{5}{16}$	Exposure time = 20 min
30	$- \frac{7}{16}$	
Wall	0	
Wall	$\frac{1}{16}$ "	
27	$\frac{5}{16}$	
26	$\frac{13}{16}$	
23	$1 \frac{13}{16}$ "	
31	$2 \frac{13}{16}$	
21	$3 \frac{13}{16}$	
40	$4 \frac{5}{16}$	
Wall	$4 \frac{8}{16}$	
Wall	$4 \frac{9}{16}$	
5	$4 \frac{15}{16}$	
3	$5 \frac{15}{16}$	
1	$7 \frac{7}{16}$	
Center	$7 \frac{1}{2}$ "	

Expt. <u>14</u>	Time <u>9:05</u>	Date <u>195</u>
Purpose <u>Cd covered foil exposure</u>		
Personnel: <u>Fox, Gilley</u>		
START-UP OF		
Equipment Checked by <input checked="" type="checkbox"/>	Checked by <input checked="" type="checkbox"/>	
Instrument and Safeties Checked <input checked="" type="checkbox"/>	Checked by <input checked="" type="checkbox"/>	
"Source In" Checked by <input checked="" type="checkbox"/>	Checked by <input checked="" type="checkbox"/>	
Emergency Equipment <input checked="" type="checkbox"/> in Control Room	Checked by <input checked="" type="checkbox"/>	
Red Light On by <input checked="" type="checkbox"/>	Checked by <input checked="" type="checkbox"/>	
Start-Up OK'd by <input checked="" type="checkbox"/>	Time <u>9:05</u>	Date <u>195</u>

9:20 System screamed by R-T due to power level.

Temp = 23.5°C

Crit. ht. ~ 19.50 (slightly super)

Crit. Pt = 19.46 @ log W = .3

PM 'sigs

Exposure time 30 min.; Power log N = .3

at 1000 V

Taking the outside wall of the reactor as zero

at log W = .3

the foils were placed as follows

log W in same position as

Exposure began at 9:41

Exp. 13

<del>Foil</del>	<del>Position</del>
52	
50 Cd covered	- 13/16
Wall	0
Wall	1/16

See Next Page <sup>(127)</sup> →

foil	Position (in.)
outside <sup>edge</sup> wall	0
inside <sup>edge</sup> wall	$\frac{1}{16}$
52 {Cd covered}	$1\frac{5}{16}$   $1\frac{6}{16}$
50 {Cd covered}	$3\frac{6}{16}$
55 {bare}	$5\frac{10}{16}$
53 {bare}	$6\frac{10}{16}$
28 {Cd covered}	$7\frac{10}{16}$
42 {Cd covered}	$9\frac{2}{16}$
35 {Cd covered}	$10\frac{2}{16}$

Foil #2 ( $U^{235}$  foil) is bare and was placed 1", center to center, above center traverse foil (#28).  
 Foil #3 ( $U^{235}$  foil) is Cd covered and was placed 1", center to center, below center traverse foil (#28).

Center traverse foils placed  $62\frac{5}{16}$ " from top as also foils in fuel.



## Calibration of Tad adder

H <sub>2</sub> O added	Scale Reading
0	0.2 mm cm
100 cc	27.7
20 cc	30.5
20 cc	33.3
20	36.2
20	39.0
20	41.8
100	55.6
100	70.0
100	84.3
100	98.5
100	112.6
100	126.7
100	141.0
100	155.2

Average =  $\frac{141 \text{ cm}}{100 \text{ cc}} = 1.41 \text{ cm/cc}$

Tad adder

tadadder

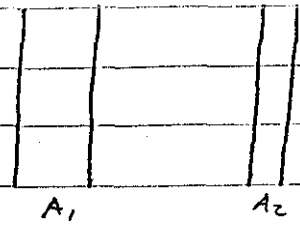
3/8" sight glass

$$V = (A_1 + A_2) h$$

$$A_1 + A_2 = \frac{V}{h}$$

$$A_1 = \frac{V}{h} - A_2 = .141 - .713$$

$$A_1 = 7.092 - .713 = 6.379 \text{ cm}^2$$



$$A_2 = \pi (1.4763)^2 = .713 \text{ cm}^2$$

$$A = \pi R_1^2 = 6.379$$

$$R_1 = 1.424 \text{ cm}$$

$$\text{Dia.} = 2.848 \text{ cm}$$

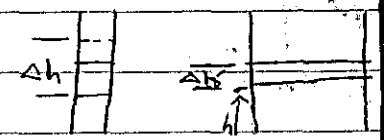
tadadder Vol = 6.38 cc/cm

To determine amount tadadder delivers to reactor:

$$V = A_T \Delta h' + A_R \Delta h$$

$$V = 6.379 \Delta h$$

$$\Delta h' = \frac{6.379 \Delta h}{6.379 + A_R}$$



$\Delta h$  = rise of tadadder  
 $\Delta h'$  = rise of solu  
 $h$  = Solu ht. before tadadder rise

If  $\Delta h = 1 \text{ cm}$

$$\Delta h' = \frac{6.379}{6.379 + A_R} = \frac{\text{increase of solu ht.}}{\text{cm rise of tadadder}}$$

1002

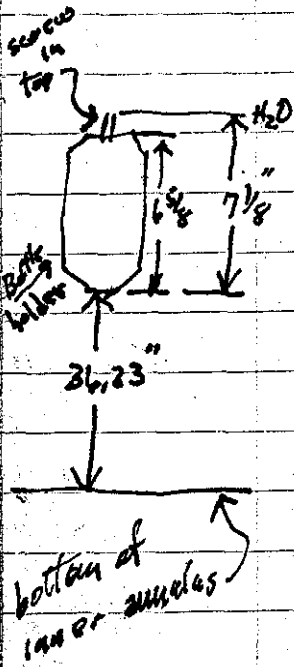
Expt. 15-A 2/26 1958  
 Purpose Comparison of various sample  
bottles in 15" 6" annulus bore  
bottle # 20  
 Personnel: Jax, Gwin, Galle

Height of H<sub>2</sub>O in center = 43.4"

Sample bottle # 20 used

bottle "out" position = 36.01

bottle "in" position = 7.5



fuel wt.	Tal adder	Bottle selsyn reading
19.25	100.09	super
	99.75	sub
	99.89	36.01
	99.84	36.01 crit
	99.84 (log W = .001)	7.5 pos. period
	92.47	7.5 just crit.
	99.84 (log W = .01)	7.5 pos. period
	92.47 (log W = .05)	7.5 just. crit.
	92.47	36.01 neg. period
	100.76 (log W = .01)	36.01 just crit.
	100.76	7.5 pos. period
	100.76	36.00 crit.

30  
3 PM

Expt. 15-B	Time	2:24	1958
Purpose: comparison of sample bottles			
Bottle # 24			
Personnel: P. S. Gilley			

Height of H<sub>2</sub>O in center = 43.7"

bottle "out" position = 36.01

bottle "in" = 7.5

Just Wt.	Total	Bottle	
19.27-	96.50	36.00	just crit.
	96.50	7.5	pos. period
	88.63	7.5	just. crit.
	96.51	36.00	sub
	96.86	36.00	just crit.

15-B cont.

2/27/58

Positive period using bottle # 24

PM trip = 12.6 at log N = .1	Fuel wt	Tadadder	Bottle	
	19.24	94.20	36.05	just crit.
		94.20	- 7.5	pos. period
		86.50	7.5	just crit.
Temp = 23°C		94.20	36.00	just crit.
10 <sup>18</sup>		94.20	7.5	pos. period
		86.50	7.5	just crit.

Calibration of Tadadder (Bottle out)

19.24	94.40	crit
	102.10	pos. period

Expr. 15-C	Time	AM	Date 2/27	1958
Purpose Comparison of sample bottles				
bottle # 14				
Personnel: Fox, Gwin, Gilley				

230 ✓

Ht. of H<sub>2</sub>O in center = 43.4"

bottle "out" position 36.00

bottle "14" " 7.5"

130  
PM

fuel wt.	Tadadder	Bottle	
19.27	92.32	36.00	just crit.
	92.32	7.5	pos. period
	84.11	7.5	just crit.
second period, re establish critical, same bottle			
	102.27	36.00	just crit
	102.27	7.5	pos. period
	<del>102.27</del>	<del>36.00</del>	
	102.47	36.00	just crit.

2500

Expr. 15-D	Time	Date 8/27	1958
Purpose Sample bottle comparisons			
bottle # 8			
Personnel: For, Gwin, Gilley			

H<sub>2</sub>O ht. in center = 43.4

bottle out = 36.00 , bottle in = 7.5

fuel ht. Tadadder bottle

~~96.64~~ ~~36.00~~ crit

~~96.64~~ ~~7.5~~

re established crit. 96.44 36.00 just crit

96.44 7.5 pos. period

88.20 7.5 crit.

96.31 36.00 crit.

96.31 7.5 pos. period

88.20 7.5 crit.

check on #2 rack travel by comparing scribed distances read of on selsyn with vernier caliper measurements.

		Selsyn dist.	Vernier meas.
	1	12.00	11.96
Bad joint in rack	2	12.00	12.08
	3	12.00	12.15
	4	11.00	11.08

3/20/58

Solution taken from the manifold and transferred to the ~~manifold~~ South Wing.

Bottle # 102 G 17.345

T 2.369

N 14.976 Rg  
Rg 4 = 1.216

Sample from manifold

on 10/17/57

gm/gm = 0.0812

sp. gr. = 1.1051

#103 G 17.425

T 2.372

N 15.053 Rg  
Rg 4 1.222

1.216

1.222

1.218

3.654 Rg 4

1.200

4.854

.424

5.280

Refill #103 G 17.375

T 2.372

N 15.003 Rg  
Rg 4: 1.218

Refill #102 G 17.150

2.369

14.781

Refill #103 G 7.590

2.372

5.218



Styra form Expts.

$H/2 = 290$   
 $= 293$

Expt. 1	Time 10:37 AM	Date 5/12/1958
Purpose: 6" <del>Refl</del> Slab Refl		
Personnel: L.W.G., Reedy, Pyror, Fox		

Back scale zero at outside bottom

av. Probe manometer Water ht.  
 8.07 8.09" 8.04" 20.4 cm \*

C.Ht. = 20.5 cm

C.V. = 37.3 l

C.M = 3.28

Expt. 2	Time 3:24 PM	Date 5/12/1958
Purpose: 6" Slab Bare in Sid		
Personnel: L.W.G., Reedy, Fox		

START-UP CHECK LIST

Equipment Checked by	<input checked="" type="checkbox"/>	Personnel Checked by	<input checked="" type="checkbox"/>
Instrument and Safety	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
"Source In"	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
Emergency	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>

Probe " manometer  
 27.25" 27.23" critical

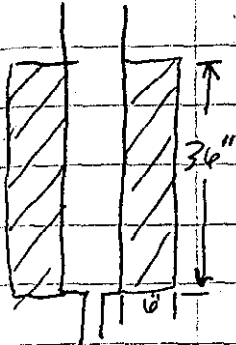
69.2 cm + 4 = 69.4

C.V = 127

C.M = 17.2 / 17.2

\* corrected

Expr. 3 9<sup>40</sup> 5/13/1958  
 Purpose 6" slab with 6" of styra foam  
on both sides - not on ends  
 Personnel: LWG, Reedy, Fox



START-UP CHECK LIST

Equipment Checked by  \_\_\_\_\_

Instrument and Gauges checked and \_\_\_\_\_

"Source" of \_\_\_\_\_

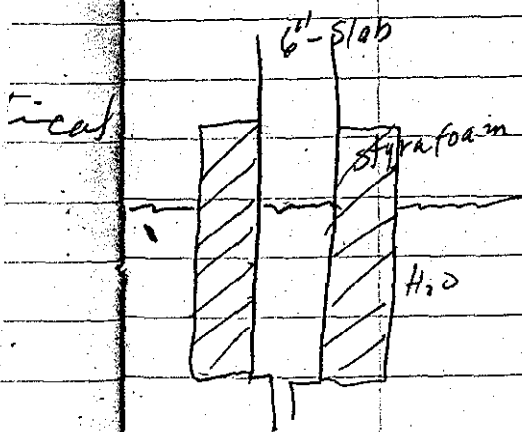
Emergency \_\_\_\_\_

Red \_\_\_\_\_

Start Up OK  \_\_\_\_\_

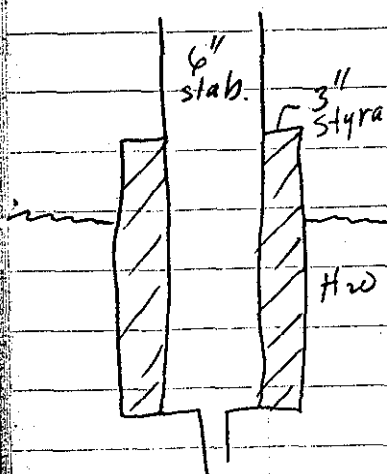
Probe	Manometer
21.86"	21.91" slightly pos.
21.84	21.89 " "
21.82	21.87 " sub.

Expr. 4 10<sup>50</sup> AM Date 5/13/1958  
 Purpose 6" slab with 6" styra foam  
on both sides & Backed up with water  
 Personnel: LWG, Reedy, Fox



Probe	Manometer	Water
12.345" stops	12.359" cut	12.35"

Expt. 5 Time 1:35 Date 5/13/1958  
 Purpose 6" slab with 3" of styrofoam  
on the sides backed up with  
water  
 Personnel: L.W.G., Reedy, Fox



Probe	Manometer	Water
10.84"	crit. 10.86"	10.82"

Expt. 6 Time 2:25 AM Date 5/13/1958  
 Purpose 6" slab with 3" styrofoam  
on each side, bare otherwise  
 Personnel: L.W.G., Reedy, Fox

Probe	Manometer
22.94	22.96" super
22.90	22.92 crit

Expt. <u>7</u>	Time <u>8:45</u>	Date <u>5/15/58</u>
Purpose <u>2 4" slabs ~ 4" apart</u>		
<u>refl. except top</u>		
Personnel: _____		

START PROCEDURE	
Equipment Checked by _____	Checked by _____
Instrument and Safety _____	_____
Source In _____	Checked by _____
Emergency Equipment in _____	_____
Red Light On by _____	_____
Start Up Order by _____	Time _____ PM Date _____ 195

~~Zero rechecked: Probe .011, mdr -.003  
Probe rezeroed~~

For Analysis of solution used above  
see Interaction Book #1 page 269

0.0878 gm U<sup>235</sup>/cc

H/x = 293

Experiments to Check Previous Experiments  
near minimum volume

Expr. <u>1</u>	<u>945</u>	Date <u>5/23</u>	195 <u>8</u>
Purpose <u>8" Al. Annuli type cylinder</u>			
<u>Reflected w/ including top tamper</u>			
Personnel: <u>Fox, Reedy, Gilley</u>			

START UP CHECKS			
Equipment Checked by	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
Instrument	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
"Secure fit" check	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
Emergency	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
Red Light	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
Start-Up OK'd by	<u>SWH</u>	Date	<u>5/23</u> 195 <u>8</u>

When soln. is at zero by inspection:

manometer = 0.05

probe = 0.01

Water sight glass zeroed to read directly from scale

	H <sub>2</sub> O ht.	Mano Reading	Top Tamper Probe Reading	
	6.9"	6.839		} raising H <sub>2</sub> O } 26" Does not } change fuel ht.
	32.8cm	6.839		
<sup>15</sup> 10 AM,	"	6.839	6.75	sub.
tamper not in contact	34.9cm	8.06	8.23	super
<del>max. reactivity</del>	"	10.80	7.54	crit
<del>fuel ht with tamper</del> <del>in contact with fuel</del>	"	7.72	7.62	sub.

manometer reading with  
top tamper above solution  
for volume of soln. at  
max. reactivity

probe reading  
when tamper just  
comes into contact  
with fuel as indicated  
by rapid rise of  
manometer.

<sup>11:00</sup>  
11 AM Water Temp. = 26 °C by thermometer

Expr. 2 Time 1:30 PM Date 5/23 1958  
 Purpose Repeat of #1 (8" Alcyl.)  
after rezeroing monometer  
and top tamper  
 Personnel: Fox, Reedy, Gilley

START-UP CHECK-LIST  
 Equipment Checked by  Personnel Check by   
 Instrument and Settings Checked and Reset by   
 Source In  Checked by  Source No. \_\_\_\_\_  
 Emergency Equipment in Control Room Checked by   
 Red Light On by   
 Start-Up OK'd by  Time 1:30 AM Date 5/23 1958

For vol  
 calculations  
 see p 142

when soln is at zero by inspection:  
 monometer = 0.005  
 Top Tamper = 0.00

	H <sub>2</sub> O	mono Reading	Top Tamper	Tamper above soln.
not	34.3 cm (14.2")	7.76	7.95	super
of ht.	"	7.75	7.82	" "
l.	"	7.735	7.80	" "
ur	"	7.64	7.73	" "
at	"	7.62	7.69	crit when tamper
ub.		monometer reading with		is just in contact
ding		Tamper raised above soln		(no soln around edges
just	just crit }	10.77	7.54	of tamper).
t. act		7.98 7.63		{ point of maximum
				reactivity

The last monometer reading should actually be lower than the one recorded at crit when tamper was just in contact since some solution was drained. This discrepancy is probably due to inaccuracies in the monometer.

Expr. 3	Time 3:18 AM	Pal Date 5/23 1958
Purpose 8" Al cyl. Annuli type		
Reflected to ht. of fuel - no top tamper		
Personnel: Fox, Reedy, Gilley		

$H_2O$  (9.21) Soln (monometer) just. crit  
 3 PM. 23.4 cm 9.23"  
 Out ht.  $\begin{array}{r} 23.5 \\ - 7 \\ \hline 22.8 \end{array}$   
 $C.V = 7.39$   
 $C.M = 3.61$

### Vol & Mass Calculations for Exps 1 + 2

$$\text{area of 8" cyl} = \overset{324.2965}{323} \text{ cm}^2$$

$$\text{Average ht for two exps} = 7.67" = 19.48 \text{ cm}$$

$$\text{Vol} = 19.48 \times \overset{6.314 \text{ l.}}{323} = 6.29 \text{ l. uncorrected}$$

$$\text{Vol} = 18.8 \times \overset{6.09}{323} = 6.07 \text{ l. corrected for Al. plate}$$

$$\checkmark 6.09 \times 488 = 2.97 \text{ kg.}$$

Experiments to check previous experiments on cyl. near min. vol.

Expt. 4 Time 2<sup>22</sup> AM Date 5/26 1958  
 Purpose Crit. conditions for 10" (FOS Type)  
All cyl. completely H<sub>2</sub>O reflected  
 including top Tamper  
 Personnel: Fox, Reedy, Gilley

The "holes" in the top Tamper were filled with ~~water~~ CH<sub>2</sub> and the bottom of the top Tamper was smothered over with CH<sub>2</sub>

START-UP CHECK LIST

Equipment Checked by  \_\_\_\_\_  
 Instrument  \_\_\_\_\_  
 Start-Up  \_\_\_\_\_  
 Emergency  \_\_\_\_\_  
 Red Light  \_\_\_\_\_  
 Start-Up OK'd by  \_\_\_\_\_ 2<sup>22</sup> 5/26 1958

Monometer	Tamper	H <sub>2</sub> O	
<del>1.98</del> 1.95"	1.98"	← when just in contact	
4.12"	4.09"	" " " "	
4.85	4.90	12.25"	
3 <sup>08</sup> P.M. 4.88"	4.95"	12.25"	crit
<del>7.82</del> <del>4.82</del>	4.83	12.25"	crit
4.85	7.8 (tamper up)	"	

m  
 ted  
 or



144 5/23/58  
 Sample 354934  
~~1/2~~  
~~1/2~~

117  
~~20~~  
 97 gm net

~~by phone~~ gm/gm .3274 3051 gm U<sup>235</sup>/gm  
 sp. gr. 1.6008  
 #/x - 49.5 488 gm U<sup>235</sup>/cm<sup>3</sup>

Fe = 1550

Al = 185

cd = 15

Cr = 150

10" off

Vol and Mass Calculations for Exps 4+5

area = 506 cm<sup>2</sup> { corrected for temp. = 507.3 }  
 note added 9/19/58 LWC

ht. = 4.85" = 12.32 cm

12.32  
~~1.93~~  
 13.25  
~~1.7~~  
 12.55

corrected ht = 12.32 + .93 + .7 = 12.55 cm

12.32  
~~.93~~  
 13.25  
~~.70~~  
 12.55

Vol = 506 x 12.55 = 6.35 l

Mass = 0.3274 x 1.601 x 0.932 x 6.35  
 = 3.10 Rg U-235 ✓

✓

Expr. 5	Time 3 <sup>30</sup> AM	Date 5/26 1958
Purpose Repeat of previous (Exp. 4)		
exp. (10" FOS Al, reflected) 35 &		
check on the results		
Personnel: Fog, Reedy, Gilley		

	Monometer	Tamper	H <sub>2</sub> O
3 <sup>45</sup> PM	4.45"	4.51"	12.25" sub.
tamper just in contact	4.87"	4.93"	" ~ crit
tamper "dunked"	~ 8.2	4.83	" crit
	4.84	up	"

✓

Expr. 6	Time 8 <sup>50</sup> AM	Date 5/27 1958
Purpose Crit. Cond. for 10" (FOS Type)		
Al cyl reflected except for top		
Personnel: Fog, Gilley		

START-UP CHECK LIST	
Equipment Checked by _____	Personnel Check by _____
Instrument and all tools checked and OK by _____	
"Source in" checked by _____	Source No. _____
Emergency Equipment in Control Room checked by _____	
Red Light On by _____	
Start-Up OK'd by _____	Time _____ AM
	PM Date _____ 195

16.23  
 .93  
 ---  
 17.16  
 .70  
 ---  
 16.46

Monometer	H <sub>2</sub> O
<del>15.1</del> 16.1 cm	14 cm sub
16.23 cm	16.4/16.3 crit

Ht. = 16.23 + .93 - .7 = 16.46 cm 16.5

Dal = 8.35 l.

Mass = 4.08 kg 4.230 ✓

$H/x \approx 49.5$ 

Expr. 6	Time 2 <sup>40</sup> PM	Date 5/27 1958
Purpose Crit. Conditions for 614 liter Al sphere completely reflected		
Personnel: Fox, Reedy, Gilley		

Probe system reading when soln at zero = 99.98

monometer reading " " " " = 14.998

	Probe	Monometer	
	1.27"	16.27"	
	7.40"	22.48"	sub
	7.99"	23.04	slightly super
not full	7.98"	23.04	crit.

100 cc of H<sub>2</sub>O  
 added to soln. and  
 mixed by circulating  
 with pump for  
 ~ 45 min.

Expr. 7 Time 10<sup>32</sup> AM Date 5/28 1958  
 Purpose Crit. Cond. for 6.4 liter sphere  
(Al. reflected) after adding ~100 cc  
of H<sub>2</sub>O to solution to change  $\mu/\kappa$  ~ one (1)  
 Personnel: Fox, Reedy, Gilley

START-UP CHECK LIST

Equipment Checked by ✓ Dynamics Check by ✓  
 Instrumentation checked and ready by ✓  
 Source of gas checked ✓ Sample No. \_\_\_\_\_  
 Emergency equipment in Control Room checked by ✓  
 Red tag checked ✓ AM \_\_\_\_\_  
 Start Up OK'd by ✓ Time \_\_\_\_\_ PM Date \_\_\_\_\_ 1958

Reflector water Temp. = 76° F by thermometer  
 zero of manometer <sup>selsyn</sup> = 15.14 at soln. zero  
 zero of probe <sup>selsyn</sup> = 0.0 " " "

	Soln ht. Probe	manometer	
	4.78	19.89 (4.75")	
<sup>30</sup> 10 AM	7.20	22.41	sub.
	7.91	23.11	slightly super
	7.90	23.09	" "
Hot full	7.90	23.10	crit.

200cc H<sub>2</sub>O  
 200cc Paper  
 Total of 200cc added

Expt.	8	Time	1:25	Date	5/28	1958
Purpose	Critical Conditions for 6.4 liter A1 sphere N <sub>2</sub> O reflected after adding 200 cc of H <sub>2</sub> O to soln. to change HIX					
Personnel:	Fox, Reed, Gilley					

	Probe	Monometer
$\frac{41}{1.71}$	3.5	15.24
	5.31	21.7 20.18
not full	7.90	22.85
		18.14
		1.71

Expt. <u>9</u>	Time <u>4<sup>00</sup> PM</u>	Date <u>5/28 1958</u>
Purpose <u>C.C. for 6.4 liter sphere reflected</u>		
<u>after adding 300 cc of water</u>		
Personnel: <u>Fog Reedy, Gilley</u>		

300cc added  
prior to this exp.  
total of 600cc  
added

Probe zero = 0.02

monometer = 14.545 at soln zero

	Probe	Monometer	
	8.44"	23.10	slightly super
not full	8.43	23.10	slightly sub.

Expt. <u>10</u>	<u>8<sup>30</sup></u> - AM	Date <u>5/29</u> 195 <u>8</u>
Purpose <u>Repeat of exp. 9 - 4.4 liter sphere, no change in concentration</u>		
Personnel: <u>Fox, Reedy, Gilley</u>		

Equipment Checked by	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Instrument	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
"Scale"	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Emergency	<input type="checkbox"/>	<input type="checkbox"/>
Red Light	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Start-Up OK	<input checked="" type="checkbox"/>	<input type="checkbox"/>

probe selsyn = 99.99 of solution zero  
 manometer " = 14.99 " " "

	Probe	Manometer	
not full.	8.02	23.02	crit.

400cc of H<sub>2</sub>O  
added prior to this  
exp. Total of 1000cc  
added to original  
sol'n.

Expt. <u>11</u>	Time <u>10<sup>12</sup></u> AM	Date <u>5/29</u> 195 <u>8</u>
Purpose <u>6.4 liter sphere reflected</u>		
<u>after adding 400 cc of H<sub>2</sub>O to</u>		
<u>solution in <del>5</del> dump well</u>		
Personnel: <u>Fox, Reedy, Gilley</u>		

Probe and monometer readings agreed to  
within .03 at ~~~0.0~~ zero solu wt.

	Probe	Monometer
not full	8.02	23.04

Sp. gr. after total of 1 liter addition of H<sub>2</sub>O  
to original sol'n. = 1.571



~2 liters of  
soln. removed from

dump well then

700cc <sup>H<sub>2</sub>O</sup> added.

Total of 1.7 liters

H<sub>2</sub>O added

Expt.	12	Time	133	5/29	1958
Purpose	Crit. Conditions for 6.4 liter Al.				
Sphere ref. ~100 liters of soln were removed from manifold (dump well) after expt. 11 and 700cc H <sub>2</sub> O added					
Personnel:	Ray, Reedy, Griley				

Probe = 0.03 at soln zero  
Monometer = 14.62 " " "

	Probe	Monometer	
not full	8.04	22.66 14.62 5.00	crit.

Sp. gr. of soln after total of 1.7 liters  
of H<sub>2</sub>O were added = 1.549

Expt. 13	Time 3:45 PM	Date 5/29 1958
Purpose Crit. cond. for 6.4 liter Al. sphere after concentration change noted at right		
Personnel:		

~1 liter removed  
 from dump well  
 then 1 liter  
 of H<sub>2</sub>O added.

~~monometer = 14.39~~

~~probe = 0.05~~

probe 0.22

monometer 14.74  
 14 74  
 14 74

Probe Monometer

8.07 22.41

8.07 22.40

not full

slightly super  
 crit.

Expt. <u>13A</u>	Time <u>8<sup>45</sup> AM</u>	Date <u>6/2</u> 195 <u>8</u>
Purpose <u>Repeat of last exp. without changing probe or concentration</u>		
Personnel: <u>Fox, Gilley, Johnson, W.A.</u>		

START-UP CHECK LIST	
Equipment Checked by _____	check by _____
Instrument and Safety Checked and OK'd by _____	_____
"Source In" checked by _____	_____
Emergency Equipment _____	_____
Red Light On by _____	AM _____
Start-Up OK'd by _____	Time _____ PM Date _____ 195 _____

Probe	monometer	
0.78"	15.27	
8.06"	22.50	~ cut

Sp. gr. at end of exp. 13A = 1.518 by hydros

Sample taken after 13A:	Sp. gr. = 1.514
Reg # 354937	g <sub>44</sub> /g <sub>m</sub> = .2962
Gross 74.27	H/x = 58.2
tare 20.9	Fe = 9.50
53.37	Ni = 80
	Cr = 75
	Al = 25

Approximately 2 liters of Sol'n were drained from dump well after Exp. 13A and 2 liters of  $H_2O$  were added.

Expr.	14	Time	11 <sup>00</sup> AM	Date	6/2	1968
Purpose	6.4 liter sphere concentration changed (from 13A) by addition of 2 liters of $H_2O$					
Personnel:	Fox, Johnson (R-25), Reedy, Billiey					

Probe 1.23 monometer 15.75  
 { Probe and monometer systems have not been changed  
 i.e. rezeroed since exp. 12 }

Probe	Monometer	
8.16	22.57	crit

6/2/58 <sup>1<sup>25</sup></sup> Approximately 2 liters of solution drained  
 from dump well and 2 liters H<sub>2</sub>O added  
 Sp. gr. of soln before adding H<sub>2</sub>O = 1.455

H/x = 76.1

Expt.	15	Time	2 <sup>15</sup> AM	Date	6/2	1958
Purpose	6.4 liter sphere concentration changed as noted above					
Personnel:	Fox, Johnson (K-15), Reedy, Etley					

Probe 0.24 Manometer 14.67"  
 8.45 22.87 crit,  
 ~ 10.50 pos. period,  
 T = 40.8 sec

H<sub>2</sub> = 76.1

Expt. 15A	Time 2 <sup>53</sup> AM	Date 6/2 1968
Purpose Repeat of exp. 15 to check mixing and ht. of full sphere.		
Personnel Fox, Johnson (K-25), Reedy, Gilley		

probe	monometer	
0.55	15.01	
8.43	23.05	crit
9.03	23.44	pos period
10.00		pos period full
	T = 64.7	

● slightly super when full - see exp. 16.

Full at ~ 9.05 m.

it,  
sl,

9" SPARE H<sub>2</sub>

Approximately 2 liters of soln drained from dump well and 500cc of H<sub>2</sub>O added  
 Sp. gr. of soln before 500cc added  
 = 1.403

Sample taken corresponding to exp. 16A.

H/x = 78.7  
 (see p. 159)

Expt. <u>16</u>	Time <u>8<sup>20</sup></u> AM	Date <u>6/3</u> 195 <u>8</u>
Purpose <u>6.4 liter sphere after concentration change noted above</u>		
Personnel: <u>Fox, Johnson, Reedy, G. H. Vey</u>		
START-UP CHECK LIST		
Equipment Checked by <u>[initials]</u>	Checked by <u>[initials]</u>	
Instrument and Reagents <u>[initials]</u>		
Source of Gas <u>[initials]</u>		
Emergency Alarm <u>[initials]</u>		
Red Light On by <u>[initials]</u>	AM	
Start-Up OK'd by <u>[initials]</u>	Time <u>      </u> PM	Date <u>      </u> 195 <u>8</u>

R

	Probe	monometer	
	.26	14.85	
Soln apparently in top tube	{ 9.68	24.33	crit slightly super
	{ 9.49	24.28	slightly sub.
	{ 9.52		crit.
	13.78	for period	
		T = 119.5 sec	

159

Sample taken after Exp 16

Reg. # ~~354938~~  
354939

Fe = 750

Sp. gr = 1.390 by hydro

Dross 70.76

Ni = 80

Sp. gr = 1.388

tan 20.9

Cr = 55

gm/gm = .2434  $\frac{gm^3}{cm^3} = .315^-$ 

49.86

Al = 30

H/x = 78.7

→ Exp. 16 A Reg. # 354938

sp gr 1.403 by hydro

Dross

69.82

Sp. gr. = 1.4004

tan

20.9

gm/gm = .2491

 $.232 \frac{gm^3}{cm^3}$ 

48.92

H/x = 76.1 ✓

 $.325 \frac{gm^3}{cm^3}$ 

Fe = 850

Ni = 80

Cr = 75

Al = 40

Reported Crit at full H/x = 76.1  $\mu$   
ORNL 2409

supers

sub.



H/x = 78.7

Expt.	17	Time	9:45	AM	Date	6/14	1958
Purpose	Crit. Cond. for 8" dia Al cyl						
Annuli type	completely reflected						
H/x	corresponds to exp. 16						
Personnel:	Fox, Reedy, Gilley						

START-UP CHECK LIST	
Equipment Checked by	_____
Instrument and Safeties Checked and Good	_____
"Source In" Checked by	_____
Emergency Equipment in Control Room	_____
Red Light On by	_____
Start-Up OK'd by	_____

Temper	Monometer	H <sub>2</sub> O = 37cm
0.73	0.72	tampers in contact
8.09	8.06	tampers not in contact
	8.05	
7.82	8.03	crit tampers in contact
7.70	11.2	sub. Crit
7.71	10.53	crit, with tampers submerged
8.8	8.01	tampers raised about with no change

$$H/x = 78.7$$

Expt. <u>18</u>	<u>10</u> AM	Date <u>6/4</u> 195 <u>8</u>
Purpose <u>Repeat of exp. 17 after re-zeroing</u> <u>tamper and monometer</u>		
Personnel: <u>Fox, Reedy, Gilley</u>		

tamper  
 probe = 99.94 at zero  
 monometer = 0.0 " "

$$H_2O = 37.0 \text{ cm}$$

Tamper	Monometer	
7.77	7.76	sub. in cont.
7.84	<del>7.83</del>	super
→ 7.83	7.83	crit. with Tamper in contact
7.72	10.7	crit with tamper submerged
7.77	<del>8.00</del> 8.05	

these last two values correspond to the volume of solution that is critical with tamper at position of max. reactivity. tamper was raised and lowered to obtain measurements.

Check on difference between bottom of entrance pipe weld bead and top .024"

$H/x = 78.7$

Expt. 19 Time 10<sup>05</sup> AM Date 6/5 1958  
 Purpose Repeat of exp 18 after  
changing monometer float and  
rezeroing  
 Personnel: Fox, Reedy, Gilley

START-UP CHECK LIST

Equipment Checked by ✓ \_\_\_\_\_  
 Instrument and Safeties Checked and \_\_\_\_\_  
 \_\_\_\_\_  
 Emergency \_\_\_\_\_  
 Red \_\_\_\_\_  
 Start Up \_\_\_\_\_ 1958

Probe =  $-0.04^{+0.03}$  at zero  $H_2O = 37\text{cm}$   
 monometer = 0.0 " "

Probe monometer

2.81 2.76

4.17 4.14

7.23 7.23

7.90 7.90 in contact super

7.86 7.89 in contact sub.

7.87 7.90 in contact sub.

7.81 10.54 crit submerged

AV.  $7.90$  "  $7.89$   $7.92^*$  Tamper just in contact

$C.H. = 20.1 \text{ cm} \times 7 \text{ plate cor} = \cancel{20.1} \times 7 = 19.4 \text{ cm}$   $C.V. = 6. \cancel{28} \rho 198 \text{ kg}$

\* This reading was obtained after draining water  
 and tapping monometer with tamper raised. A repeat  
 measurement after bringing tamper into contact  
 for tamper reading and then raising tamper gave 7.92 also.  
 This exp is considered more accurate than either  
 17 or 18.

Check of accuracy of manometer with new float.

Solution Additions

99.22 reading after "tapping" to assure equilibrium  
 99.47 reading " adding - no tapping  
 99.45 " " " - after tapping

99.45 "

99.52 "

99.55 "

99.55 "

99.91 "

99.90 "

99.90 "

0.08 "

0.07 "

Solution subtractions

.07 equilibrium 99.86 "

.06 after drain - no equi 99.72 "

.04 " " after equi 99.65 "

.04 "

99.97 " 99.65 "

99.86 " 99.43 "

99.36 "

9" TOWER 6/24/50

m

1/2 X

r

at

also

v

164

$H/x = 18.7$

~~4/7~~  
~~4/7~~

Expt.	20	Time	8 <sup>20</sup> AM	Date	6/4	1958
Purpose	crit. cond. for 6.5" Al. cyl. FOS type completely reflected.					
Personnel:	FOR, Reedy, Gilley					

monometer = 0.0 at zero

top of wire screen = 0.23" above zero

H<sub>2</sub>O = 60.1

Probe = 0.28      mono = 0.3      in contact

This difference →  
is probably due to float  
dragging on wall  
of monometer

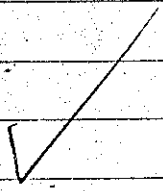
	15.51	15.63
Tamper just in contact	16.27	16.34 sub
	~ 16.33	16.40 super

max. reactivity 15.90

~~16~~ > 18

16.14      16.20 \*

ht. of vol. of solu in reactor at maximum reactivity measured with tamper just in contact.



Cr. ht. =  $\frac{42.6}{42.7} \times 41.1 = 41.1$  lead in connection bottom plate on.

Vol =  $\frac{42.6}{42.7} \times 214 = 9.12$  l

\* This value for the monometer was obtained after draining water and tipping monometer to assure equilibrium

Mass U<sup>235</sup> =  $9.12 \times 315 = 2.87$  kg

p. 181

Reg 354966

H/K ≈ 81

87.573 ~ 35 U-2's literature

~~p. 178~~

~~Reg 354966~~

p. 204

Reg 354974

---

If 354972 U-73 is dated ≈ 12/58  
(U-74 + U-11/17/58) it is probably it.

6/9

Expt. 21	Time 3:15	Date 6/8	1958
Purpose Crit. concentration for 9" Al.			
Sphere reflected.			
Personnel: Fox, Reedy, Gilley			

Sphere Vol. = 6.94 L

START-UP CHECK LIST	
Equipment checked by	✓
Instructions read	✓
Source label	✓
Emergency plan	✓
Red light test	✓
Start-Up OK'd by	✓
Date	6/9 1958

9" SPHERE 4/2/58

Probe reads 99.94 at Solu zero  
monometer float stuck - not operating

Solu ht. (probe)

8.57	super
8.52	sub
8.55	super
8.54	slightly super

~~The H/x of this (721) exp. is in neighborhood of 1.20.~~

4<sup>20</sup>  
PM

Sp. gr. by hydro. = 1.271  
H/x ≈ 1.15

Concentration  
changed after  
exp. 21. Approx.

3 liters of Soln  
were removed from

Lump well and

3 liters H<sub>2</sub>O added

Expr.	22	6/10	1958
Purpose	CC for 9.29" dia Al sphere reflected		
Personnel:	EOT, Reedy, Gilley		

START-UP CHECK	
Equipment Checked by	<input checked="" type="checkbox"/>
Instrument	<input checked="" type="checkbox"/>
Source	<input checked="" type="checkbox"/>
Emergency	<input checked="" type="checkbox"/>
Red Tag	<input checked="" type="checkbox"/>
Start-Up OK'd by	<input checked="" type="checkbox"/> 930
	195

Probe

9.80

12"

sub. crit.

One  
at 4  
to in  
witho  
any



One liter of Soln  
at 4/2 ~ 60 added  
to inventory  
without draining  
any

Exp. <u>23</u>	Time <u>11<sup>05</sup></u> AM	Date <u>6/10</u> 195 <u>8</u>
Purpose <u>C.C. for 9.29" dia. Al. sphere</u>		
<u>Reflected</u>		
Personnel: <u>For, Reedy, Gilley</u>		

Probe

12.4 "

slightly super

10.75 "

sub,

11.41 "

~ crit

Exp. <u>23A</u>	Time <u>12<sup>40</sup></u> PM	Date <u>6/10</u> 195 <u>8</u>
Purpose <u>Repeat of exp. 23 to check</u>		
<u>mixing of solution</u>		
Personnel: <u>For, Reedy, Gilley</u>		

Probe

11.38 "

~ crit

Sample Taken - see next page

Sp. gr. for Exp. 23A by hydrometer = 1.245

Sample Reg. = 354940

G 64.54  
 20  
 44.54

gm U/gm = .1697

SP.GR. = 1.238

H/X = 1.287

.1582 gm U/gm

Nr 125

Fc 1150

Cr. 275

Al 475

C  
 e  
 2  
 w  
 1.  
 3

Approx. 2 liters

Soln drained

and 300 cc

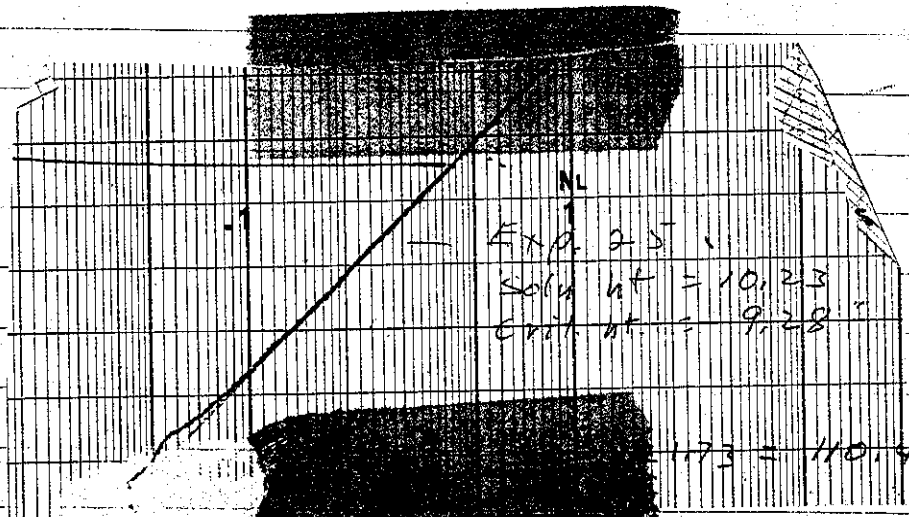
H<sub>2</sub>O added

Expt. 24 Time 2:15 AM Date 6/10 1958  
 Purpose C.C. for 9.29" dia. Ah. spheres  
 reflected  
 Personnel: Fox, Reedy, Gilley

Probe rezeroed. When Probe = 0.08

monometer = 16.87

Probe	mon	
6.30	23.09	
15.12"	31.99	sub. crit.



Reported ORNL 2609

Approx. 460 cc of  
 Soln at Hrx 260 added  
 to inventory without  
 draining any.

Expr. 25	Time 3 <sup>45</sup>	PM Date 6/10 1958
Purpose C.C. for 9.29" dia. Al sphere reflected		
Personnel: Fox, Reedy, Billey		

Probe = 0.75 when monometer = monometer float  
stack - not operating

Probe	
9.34"	very slightly super
9.28"	just crit.
10.23	period

Sample Taken:

SP 9r. 1.248

Reg # 354941		
G 73.84	→ $g_{mU}/g_m = .1720$	
T 20	SP 9r. 1,2395	
53.86	Ni 115	
$g_{mX}/g_m = .1603$	Fe 110	$g_{mX}/g_m = .199$
	Cr 235	
$H/R = 126.5$	Al 475	

The H/x for this  
 exp. is given  
 by sample #  
 Leg # 354941  
 on p 169

Expt. 26	8 <sup>50</sup>	ADA	6/12	1958
Purpose Crit. Cond. for 10" dia cyl				
EOS A1 completely reflected.				
Personnel: Fox, Reedy, Gilley				

START RECORD	
Equipment Checked by	<input checked="" type="checkbox"/>
Inspected by	<input checked="" type="checkbox"/>
Checked by	<input checked="" type="checkbox"/>
Examined by	<input checked="" type="checkbox"/>
Submitted by	<input checked="" type="checkbox"/>
Serial No.	105

monometer was zeroed by visual inspection  
 of solution zero. Tamper was zeroed by lowering  
 tamper until it touched bottom. With soln raised  
 to zero as measured by monometer, tamper read  
 0.04 upon contact with soln.

	Tamper <del>no probe</del>	monometer	
	5.00		
	<del>5.07</del>	4.94	tamper in contact
	5.64	5.46	slightly super
	5.62	5.55	just crit.
	5.61	5.51	"
Tamper in contact	5.62	5.52	"
Tamper at maximum	5.56	~7.5	crit. 14.15
Tamper in contact after raising from max.	5.64	5.50	93
		5.57	15.08
			.70
			14.38

5.57 - monometer reading after  
 "tapping" monometer tube.

C.H. = 5.57 x 2.54 = 14.15  
 = 14.15 + .98 - .17 = 14.97 cm

note: 8.8 liters of solu at  $H/x \approx 50$   
added to solu in dump well (plus 5" cyl)

6/18/58 Approx 4 liters added to inventory (in addition to above)

Expt. <u>27</u>	Time <u>10<sup>05</sup></u> AM	Date <u>6/18</u> 195 <u>8</u>
Purpose <u>Crit. Cond. for 14.35 liter Al. sphere bare (outside sid)</u>		
Personnel: <u>Fox, Reedy, Gilley</u>		

3/4" safety rod being used.

START UP CHECK LIST	
Equipment Checked by <u>✓</u>	Checked by <u>✓</u>
Instrument <u>✓</u>	
Source in <u>✓</u>	Spec No. <u>        </u>
Emergency <u>✓</u>	Com. checked by <u>        </u>
Red Light <u>✓</u>	AM <u>        </u>
Start-Up OK'd by <u>✓</u>	PM Date <u>        </u> 195 <u>8</u>

Monometer reading at sol zero = 16.09"

<sup>09</sup> 2:10 AM This exp. discontinued

$$\begin{aligned}
 & C.H. \text{ cor. } 14.4 \text{ cm} \\
 & C.V. \&I. = 14.4 \times 507 = 7.30 \\
 & C. \text{ Mass} = 7.3 \times 199 = 1.45 \text{ kg}
 \end{aligned}$$

172

## 20" Cylinder "Mock-up" Expts

Expt. <u>7-A</u>	Time <u>9:30</u> PM	Date <u>6-</u> 195 <u>8</u>
Purpose <u>Zero run for check on</u>		
<u>H/x required</u>		
Personnel: <u>Gilley, Peedy, etc, etc</u>		

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel Check by <input checked="" type="checkbox"/>
Instrument and Safeties Checked and Reset by <input checked="" type="checkbox"/>	
"Source In" Checked by <input checked="" type="checkbox"/>	Source In <u>PO-be</u>
Emergency Equipment in Control Room Checked by <input checked="" type="checkbox"/>	
Red Start On by <input checked="" type="checkbox"/>	
Start-Up OK'd by <u>DL</u>	Date <u>6/18</u> 195 <u>8</u>

monometer Selsyn = 14.45" at soln zero

Tad adder Selsyn = 15.12" when "down".  
Tad adder travel is 51". When tad adder  
is down the top of the tube is ~21" above  
bottom of reactor.

monometer Selsyn

19.22"

31.10

check for leaks - OK

monometer stopped with  
pump on and feed valve open  
- apparently out of solution

10<sup>07</sup>

Exp. 1-B Since critical ht. of exp. 1-A was too high approx 1.75 liters of soln at 11<sup>45</sup>/<sub>PM</sub> of H/x ~ 300 added to inventory and mixed

monometer Selsyn = 17.89" at soln zero

monometer

34.38

~ crit.

Exp. 1-C Approx. 2.5 liters of soln at 4/x=300 added to inventory to concentrate soln.

11<sup>30</sup>/<sub>PM</sub>

monometer Selsyn = <sup>33.4</sup>18.39" at soln zero

6/18/58

15.0

monometer selsyn

33.25"

super

33.24"

33.23"

(very) slightly super.

11<sup>50</sup>/<sub>PM</sub>

174

Expt. 2A. 1<sup>st</sup> Power Run

~ 500 times previous run

12<sup>45</sup> AM12<sup>47</sup>

Thermocouple readings:

# 11 .95 mV  
 # 12 .95 "  
 # 14 .95 "  
 # 13 .91 "  
 # 15 .96

Positions of Thermocouples:

# 11 under cyl. near center  
 # 12 7" up from bottom of soln (not cyl.)  
 on east side of cyl. (outside)  
 # 13 outside sid in room  
 # 14 16" up from bottom of soln  
 on east side of cyl. (outside)  
 # 15 (probably) 28" up on east side

monometer selsyn = 18.40" at soln zero  
 when t-d adder is down (against) limit switch  
 selsyn = 23.32"

monometer selsyn	T-d adder	
33.41"	23.34	just crit.

6/14/58 1<sup>08</sup> AM

photo multiplier by-passed



110 period of  $\sim 50$  sec ~~to be attempted~~ is  
 being attempted with Tadadder  
110 no change in temperature

monometer sdsyn Tadadder

33.51

54.61

$\sim 50$  sec. period

118  
 4.M.

System scrambled by DC-2 due to  
 power level (during attempt to level).

monometer Tadadder

33.52

23.30

super (near crit)

~~34.1~~ ~~33.56~~

135  
 4.M.

33.57

37.61

$\sim 50$  sec. period

140

power level estimated at 10 watts  
 with  $\log W = .2$   $10.4 \pm \frac{0}{5} - 11$

~~System~~ System brought back to critical  
 with  $\log W = .22$

monometer

Tadadder

$\log W$

33.47

29.87

.22 just crit

143

no change in temperature

149

Shut down

Time at power level of .22 was  $\sim 11$  min  
 from  $\log W$  chart.

176

Exp. 2-A cont.

6/19/58

photo multiplier check:

$\log W = .22$  at  $\mu$ m reading of 1040  
 (  $\log W$  on least sensitive range by factor  $\sim 100$  )

220

check of monometer indicates usual (1) agreement.

Final

$$\frac{H}{X} = \frac{26.11 \times 9649}{.52518} = 1002$$

$$\begin{array}{r} 1.002 \\ .0351 \\ \hline .9669 \end{array}$$

Exp. 3-A 6/19/58

3<sup>46</sup> AM Initial start-up, source in  
personnel checked

3<sup>47</sup> Temp = 1.0 mv on # 11, 12, 14

~400 Shut down temporarily because monometer  
indicated continued rise after pump  
was shut off. (ht. ~30"). Reactor  
was vented

	monometer	Tadadder	
4 <sup>20</sup>	33.50	23.32	super
	33.54	33.71	~70 sec period
		<u>36.10</u>	

4 <sup>24</sup> AM	33.55	38.22	~55 sec period
--------------------	-------	-------	----------------

Power level rise begun  
4<sup>31</sup> System brought to critical at power  
level ~ 30 times previous level (6.6 on  
Log W)

4<sup>33</sup> AM Solu Temp = 74° F  
System maintained level with Tadadder

4<sup>45</sup> monometer = 33.48" at critical at log W = 6.6  
15.40  
15.08

178

Exp. 3-A cont 6/19/58.

4 <sup>48</sup>1<sup>st</sup> Sodium sample removed4 <sup>49</sup>

Thermocouple readings.

#12 1.03 mV

#11 1.0 mV

#14 1.05 mV

#15 1.07

#16 1.02

#13 1.01

4 <sup>55</sup>

Power level being maintained at 6.6  
on log W by Tadder.

4 <sup>58</sup>

#11 1.01 Thermocouple

#12 1.04 readings

#13 1.00

#14 1.07

#15 1.09

#16 0.99

Analysis 354952

gm V/gm 0.27

M/g 1.03

5 <sup>09</sup>  
AM

#14 1.05

#15 1.09

#14 1.09

#13 1.01

#12 1.08

#11 1.06

27.8 gm V/liter

25.92 gm X/l

cont lit 15.08" = 383 cm

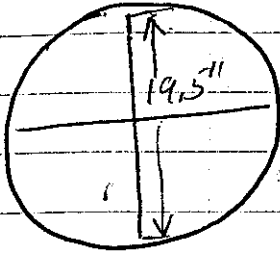
EL = 2027 x 38.3 = 77.7 l

SM = 2.01 kg

5 <sup>13</sup>  
AM

Shut down

dumped solution



Expt. <u>1</u>	Time <u>AM</u>	Date <u>6/24</u> 195 <u>8</u>
Purpose <u>20" S.S. Cyl. with CD</u> <u>Cross in place</u>		
Personnel: <u>LWG, Reedy, Fox</u>		

Bare ?

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel Check by <input checked="" type="checkbox"/>
Instrument <input checked="" type="checkbox"/>	Source <input checked="" type="checkbox"/>
Emergency <input checked="" type="checkbox"/>	Personnel <input checked="" type="checkbox"/>
Red Light <input checked="" type="checkbox"/>	AM
Start-Up OK'd by <input checked="" type="checkbox"/>	PM Date <u>        </u> 195 <u>        </u>

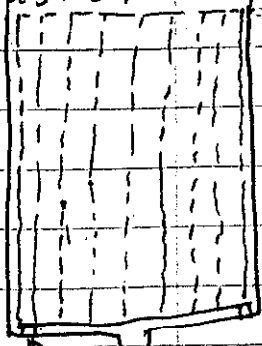
monometer selsyn = 0.27 at soln zero (by inspection)

9.14  
27  
8.87

9.14" slightly super  
9.13 " sub.  
C.H. = 887"

180

Tubes in Basket



1/2" Legs on Basket

Basket 18"

Expt. 2 Time 4:00 7/10/1958  
 Purpose C.G. 20" Dia SS cut, Bare with 49 7/8" Dia Pyrex tubes coated with Unichrome  
 Personnel: DFC, Reedy, Fox

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source in" Checked by ✓ Source No. PN 213  
 Emergency Equipment in Control Room checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by ✓ Time 4:00 PM Date 7/10/1958

at ~ 20" drained Back for mixing

Repeat of above

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Instrument and Safeties Checked and Reset by ✓  
 "Source in" Checked by ✓ Source No. PN 213  
 Emergency Equipment in Control Room checked by ✓  
 Red Light On by ✓ AM  
 Start-Up OK'd by ✓ Time 4:00 PM Date 7/10/1958

Pyrex tubes ~ 36 1/4" long - Basket  
 Raises bottom tubes ~ 3/4"; Top of tubes at ~ 37"

No appreciable M<sup>-1</sup> at 37"

Super cut at 42.47"  
 cut " 42.46"

~~Drained~~ Drained to 37" & added refl. to reactor zero

No appreciable M<sup>-1</sup> at 37.05"

Added refl. to 37"  
 no appreciable M<sup>-1</sup>

Displacement of Unichrome Coated  $1\frac{1}{2}$ " ~~181~~.

Pyrex pipe : 4 samples -  $480 \text{ cm}^2/\text{ft}$

with  
chrome

$$\frac{12.941}{36.7 \text{ cm}^3/\text{in}} = 14.46 \text{ cm}^2/\text{in}$$

$$\begin{array}{r} 480 \\ 400 \\ 470 \\ 415 \\ \hline 4 \overline{) 1765} \\ 441 \text{ cm}^2/\text{ft} \end{array}$$

$$14.46 \times 49 = 709 \text{ cm}^2/\text{in} \text{ for 49 tubes}$$

O.D. coated pipe =  $2\frac{3}{32} = 2.094$

I.D. " " =  $1\frac{1}{4} = 1.25$

8-4-58

Sample from manifold:

Reg. no. 354966

wt. not recorded ~ 50 gm soln.

of

$$\frac{\text{gm U/gm}}{\text{gm}} = .2064$$

$$\begin{array}{r} 1.000 \\ .268 \\ \hline .732 \end{array}$$

$$\text{SP.gr.} = 1.31$$

$$\frac{H}{X} = \frac{26.11 \times .732}{.1924} = 99.3$$

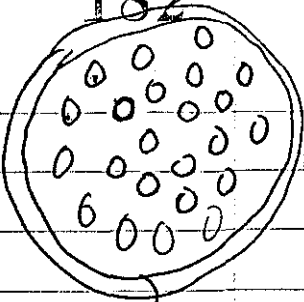
sepl.

$$\frac{\text{gm}}{\text{cm}^3} = 12704$$

"

05

182



Basket

Expr. 3 Time AM Date 10-28-1958  
 Purpose C.C. 20" dia. S.S. cyl. Bare  
with 19 pyrex tubes in Hex. array  
 Personnel: LWG Reedy Fox 3/4" C to C.

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Insured by ✓  
 Source of Material by PU  
 Red Light by ✓  
 Start Up OK by ✓

9.51 " slightly sub.  
 9.52 just ent.

Expr. 3A. Repeat Time 145 AM Date 8-5-1958  
 Purpose Same as above - Repeat  
for demonstration.  
 Personnel: LWG, Reedy, Fox

START-UP CHECK LIST  
 Equipment Checked by ✓ Personnel Check by ✓  
 Insured by ✓  
 Source of Material by PU  
 Red Light by ✓  
 Start Up OK by ✓

9.60 " just ent.



**START-UP CHECK LIST**

Equipment checked by  Personnel Check by

Instrument

Source

Emergency  P.S.

Red Light

Start-Up OK'd by  Time \_\_\_\_\_ AM Date \_\_\_\_\_ 195

Expt. 4 Time 1:00 PM Date 8-11-1958

Purpose C.C. 20" dia, S.S. Core, with 19 pyrex tubes in hex array, 3 1/4" cts.

Personnel: D.F.C. L.W.G. R.K.R.F.

11.74" just Crit.

Expt. 4-A Time 2:30 AM Date 8-11-1958

Purpose Same as above, but reflective

Personnel: D.F.C. L.W.G. R.K.R.F.

3:45 P.M.

System scanned by "Period Meter". Rapid <sup>Drop</sup> in period was characteristic of Log 7 instrument, when neutron level rises to the point that the instrument first comes on scale.

"The system was not critical."

3:10 P.M.

Expt Cont.

Water Height  
7.80"

Fuel Height  
7.79" just Crit.

**START-UP CHECK LIST**

Equipment Checked by R.K.R. Personnel Check by L.W.G.  
 Instrument and Safeties Checked and Reset by L.W.G.  
 "Source In" Checked by R.K.R. Source No. P.U.  
 Emergency Equipment in Control Room checked by ✓  
 Red Light On by ✓  
 Start Up OK'd by ✓ Time 1:00 PM Date 8-12-1958

Expt. 5 Time 1:00 PM Date 8-12 1958  
 Purpose (c.c. 20" diam. by S.S.) Bone with 31  
pyrex tubes in hex array on 2 3/4"  
c.c. opening  
 Personnel: L.W.G. J.T.M. R.K.R.

1:30 PM No M-1 at 37.0"

1:55 PM No M-1 at 39.55 (out of solution)

Expt. 5-A Time 1:10 PM Date 8-12 1958  
 Purpose Same as above but reflected.  
 Personnel: L.W.G. J.T.M. R.K.R.

2:37 PM System scanned by "Period Meter"

3:45 Expt cont.

Fuel Height	Water Height	
16.23	16.26	Sub Crit.
16.25	16.26	Just Crit.

Sphere Exps. Cont.

Expt. 28	Time 8 <sup>45</sup> AM	Date 8/20 1968
Purpose 22" dia. Al sphere reflected	22" dia. Al sphere	
Personnel: J.T.T., R.K. Reedy, D.F. Cronin, W. Gilley		

monometer = 8.00 at solu zero  
 Not crit. at monometer reading of 31  
 Sp. gr. = 1.023 {measured after experiment}

Expt. 28-A1	Time 10 <sup>15</sup> AM	Date 8-20 1968
Purpose 22" dia. Al sphere reflected	22" dia. Al sphere	
Personnel: J.T.T., R.K. R., W.G.		

monometer = 8.10 at solu zero  
 Not crit. at 31"  
 Sp. gr = 1.023.

Note: to obtain above inventory ~ 80 liters of solution at Sp. gr = 1.03 and ~ 44 liters of water were mixed in storage system [6" slab]

Expt. <u>28-32</u>	Time <u>10:00</u>	PM	Date <u>8-20</u>	195 <u>8</u>
Purpose <u>22" dia. al. sphere, reflected.</u>				
Personnel: <u>J. T. L., W. G. R. K. R.</u>				

(added 120 c.c. of solution @  $\frac{11}{4} = 50.1$  sp. gr. = 1.589)  
Not crit at 31.36"

Expt. <u>28-33</u>	Time <u>30</u>	AM	Date <u>8-20</u>	195 <u>8</u>
Purpose <u>22" dia. al. sphere, reflected.</u>				
Personnel: <u>J. T. L., W. G. R. K. R.</u>				

(added again 125 c.c. of solution @  $\frac{11}{4} = 50.1$  sp. gr. = 1.589)  
Not crit at 31.55"

Expt. <u>28-34</u>	Time	AM	Date <u>8-20</u>	195 <u>8</u>
Purpose <u>22" dia. al. sphere, reflected.</u>				
Personnel:				

(added again 215 c.c. of solution, @  $\frac{11}{4} = 50.1$  sp. gr. = 1.589)  
Not crit at 31.07"

Hydrometer reading taken immediately after experiment.  
= 1.024

Expt. 28-05	Time 4:00 AM	Date 8/20 1958
Purpose 22" reflected sphere concentration change		
Personnel: D.T.T., L.W.G., R.K.R.		

(Added again, 300 c.c. of solution @  $\frac{4}{7} = 50.1$  g/l. 1.589)

Monometer

28.60

super

28.54

sub

Expt. 28-06	Time 8:30 AM	Date 8-21 1958
Purpose 22" de-reflected sphere.		
Personnel: D.T.T., L.W.G., R.K.R.		

Repeat of Expt 28-05

Monometer

30.77

Sub Crit.

32.99

Sub Crit

Expt. <u>28-87</u>	Time <u>12<sup>5</sup> AM</u>	PM	Date <u>8-21</u>	195 <u>8</u>
Purpose <u>22" d. reflected sphere.</u>				
Personnel: <u>L.W.G. R.K.R.D.</u>				

Repeat of Expt 28-5 and 28-86

Monometer

32.23

D.C.3 Reads 1x50 on 34 scale.

Sp.gr. measured by hydrometer = 1.0265

Expt. <u>28-88</u>	Time <u>50</u>	AM	PM	Date <u>8-28</u>	195 <u>8</u>
Purpose <u>22" d. reflected sphere</u>					
Personnel: _____					

Repeat of last expt.

monometer = 0" at start.

" = 24.92". Sieb Crit.

Expt. 28-9	Time 8 <sup>45</sup> AM	PM Date 8-29	1958
Purpose 22 ad reflected sphere.			
Personnel: Fox, L. W. G. Reedy			

added 90 c.c. of solution @  $\frac{4}{4} = 50.1$  Sp Gr = 1.589  
 monometer = 0" at start

" = 20.8 just crit.

added ~ 850 cm<sup>3</sup> water

11<sup>25</sup> AM

Soln zero checked and found to be correct.

12<sup>40</sup> PM

Repeat of expt 28-9 after adding ~ 850 c.c. of water and mixing.

monometer = 0" ~~at start~~ at start.

" = 23.29 sub crit.

2<sup>20</sup> P.M.

Repeat of expt 29-9 after adding ~ 20 c.c. of solution @  $\frac{4}{4} = 50.1$  Sp Gr = 1.589 and mixing.

monometer = 0" at start

" = 26" sub crit.

3<sup>20</sup> P.M.

Repeat of expt 28-9

monometer = 0" at start

" = 26" sub crit.

967 M.V.

Expt. 28-10	Time 2:22 PM	Date 9-2 1958
Purpose: 22" A.I. Sphere	continued	
Ref: _____		
Personnel: L.W.G. Reedy, Fox		
START UP CHECK LIST		
Equipment Checked by _____	Checked by _____	
Instrument and Settings _____	Checked by _____	
Source in _____	Checked by _____	
Emergency _____	Checked by _____	PU
Red Light _____	Checked by _____	
Start Up OK by _____	Checked by _____	AM
		PM Date _____ 1958

2<sup>nd</sup> Mixing run Temp = 76°F

slightly super at 20.56"

1<sup>st</sup> Temp. 76.0°F 2<sup>nd</sup> 76.25°F

Water Temp 77.25°

3:18 PM Repeat run

20.52 just crit.

Temp 76.6

sp.gr. 1.024

20.79" ~ ~ 100 sec.

added ~ 300 cm<sup>3</sup> water & mixed.

4:25 PM 28-10 cont.

23.31" slightly super

21.95 just crit. Temp. 76.5°F

5:15 PM Repeat

23.29" slightly super

22.33 just crit



Samples taken from slab after last 22" sphere run:

#1	Reg. # 354967	#2	G 120.7	Reg. # 354968
	G 113.3		T 20	
	T 20		N 100.7	
	N 93.3			

Samples # 3 and # 4 were sent to Vaughn

#3	95.4	#4	84.0
	<u>20</u>		<u>20</u>
	75.4		64.0

Samples # 5 and # 6 were sent to Cooper

#5	105.1	#6	118.4
	<u>20</u>		<u>20</u>
	85.1		98.4

1.0000
<u>0.278</u>
0.722

22" sphere vol = 91.2

$$\frac{H}{x} = \frac{26.11 \times 9722}{0.01995} = 1272$$

Best result of above samples (according to JTT)

$$\frac{g\ m\ 4}{g\ soln} = 0.0214$$

$$0.01995$$

$$Sp. gr = 1.0254$$

$$g\ m\ x / m^3 = 0.02047$$

Cloudy residue from Manifold Draining:

Reg. 354972

80.5
<u>20.0</u>
60.5 gm/soln.

192

# Experiments Using $UO_2(NO_3)_2$ at ~87.5% Assay; $H/X \approx .75 - .85$

This Expt. is  
to be compared  
with Expt 5A  
Page 184

Expt. 1	Time	AM	Date 11-17-1958
Purpose 20" stainless steel cyl with 31 Pyrex tubes (I.D. = 1.5") Coated with Unichrome			
Personnel: L.W.G., M.T.M., J.K.F.			

Using  $UO_2F_2$  soln.

soln zero at reading of 0.14"

2.3/4" C to C Water Ht  
18.03"

Height of soln.

18.14 - 0.14 = 18.0" crit

Coated 1/2" pipes; O.D. = 2 3/32"  
I.D. = 1 1/4"

Same lattice

Expt. 2	Time 3:40	AM	Date 11-18-1958
Purpose Same as above except 31 Pyrex tubes (1.5" I.D.) $UO_2$ coated			
Personnel: L.W.G., M.T.M., R.K.R., J.K.F.			

Spacing: 2 3/4"  
Tubes:

1/2" I.D.  
1.875" O.D.

Water ht.  
~~12.80~~  
12.70

Fuel ht. critical  
12.80 - .14 = 12.66

$$A_{91} = .784 \left( \frac{351 - 225}{1.26} \right) = .99 \text{ in}^2 \times 31 = 30.7 \text{ in}^2$$

$$\frac{V_{91}}{V_U} = \frac{30.7}{314 - 30.7} = \frac{30.7}{283.3} = .1083$$

$$\% \text{ void} = \frac{30.7}{314} = 9.78\%$$

314  
52  
261

Expt. 3 Time \_\_\_\_\_ PM Date 11-18-1958  
 Purpose Same as Expt #2 except  
Unreflected  
 Personnel: LWG, W.T.M. J.R.F.

Fuel ht

26.73 Super crit  
 26.71 just crit  $-.14 = 26.57$  "corrected"  
 26.67 sub. crit

Expt. 4 Time \_\_\_\_\_ AM Date 11-19-1958  
 Purpose 53 Uncoated 1/2" Dia. Pyrex tubes  
Close packed - H<sub>2</sub>O reflected - except top  
 Personnel: LWG, W.T.M. J.R.F.

Water ht

41.35

Fuel ht.

41.24  $-.14$  just crit  
 $\frac{14}{41.1}$

$99 \times 53 = 5245$

$$\begin{array}{r} 3144 \\ - 5245 \\ \hline 2617 \end{array}$$

$$\frac{V_{g1}}{V_0} = \frac{5245}{314 - 5245} = .200$$

$\% \text{ void} = 16.7$

194

Tube Dim.

2" I.D

2.375 O.D

Flange O.D = 2.675

Expt.	5	Time	1:50	PM	Date	11-20-1958
Purpose	34-2" Uncoated pycn. tubes					
	close packed, Had reflected					
Personnel:	LWG, W.T.M., JKE					

START-UP CHECK LIST	
Equipment Checked by	✓
Instrument and	check by ✓
Source in	✓
Emergency	✓
Red	✓
Start-Up	✓

Water ht.

30.15

soln ht.

30.25 - .14

30.11

Just cut.

Expt.	6	Time	2:41	AM	Date	11-20-1958
Purpose	Same as above					
	except no reflector					
Personnel:	LWG, W.T.M., JKE					

Fuel ht

41.83 slightly super

41.82 " sub.

cut ht = 41.82 - .14 = 41.68"

$$A_{gl} = 786(5.64 - 4.0)$$

$$= 1,288 \text{ in}^2$$

$$1,288 \times 34 = 43,812 \text{ in}^2$$

$$A_{gl} = \frac{314 \text{ in}^2}{270.8}$$

$$\frac{V_{gl}}{V_0} = \frac{43,812}{(314 - 43,812)} = 1.61$$

$$\% \text{ void} = 13.95$$

3  
28

Hex. Lattice  
with tube  
in center  
Dia. of Array  
~ 14"

Expt. <u>7</u>	Time <u>1:45</u>	Date <u>11-21-1958</u>
Purpose <u>C.C. - 19 - 2" pyrex tubes 12</u>		
<u>Hex. Lattice Refl.</u>		
Personnel: <u>LWG, W.T.M., JRF</u>		

3" C. to C  
✓

START-UP CHECKS	
Equipment Checked by	<input checked="" type="checkbox"/>
Instrum. standard	<input checked="" type="checkbox"/>
Source Isotopes	<input checked="" type="checkbox"/>
Emergency	<input checked="" type="checkbox"/>
Red light	<input checked="" type="checkbox"/>
Start-Up Order	<input checked="" type="checkbox"/>

Water ht. 9.77" Fuel ht. 9.89 - .14 = 9.75" just crit

Expt. <u>8</u>	Time <u>2:20 AM</u>	Date <u>11-21-1958</u>
Purpose <u>Same as above except</u>		
<u>no refl.</u>		
Personnel: <u>LWG, W.T.M., JRF</u>		

Fuel ht. 16.91 - .14 slightly super  
 cor ht. 16.77" just crit.

$$\frac{V_{g1}}{V_0} = \frac{24.5}{(314 - 24.5)} = .0846$$

$$\frac{314}{24.5} = 289.5$$

Expr. <u>9</u>	Time <u>3:40</u> AM	Date <u>11-21-1958</u>
Purpose <u>16 - 3" I.D. Purex Tubes</u>		
<u>Close-packed in 120" ss. cyl. Refl. -</u>		
Personnel: <u>LWG, WTM, JRF</u>		

✓  
except top

Pipe  
I.D. = 3.0"  
O.D. = 3.44"

Water ht	Fuel ht.	Zero correction
12.52	12.74 - .24	= .24
<u>Just out.</u>	12.50	

$$A = 784 \left( \frac{11.83 - 9.00}{9.00} \right)$$

$$= 2.2257''$$

$$\times 16 = 35.6$$

$$\% \text{ void} = 11.34$$

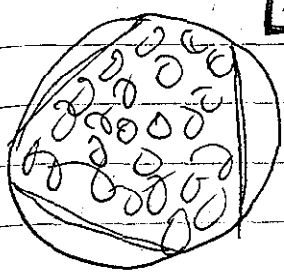
Expr. <u>10</u>	Time <u>10:45</u> AM	Date <u>11-24-1958</u>
Purpose <u>Same as above except</u>		
<u>No Reflector</u>		
Personnel: <u>LWG JRF</u>		
START UP CHECK LIST		
Equipment Checked by <u>✓</u>	Checked by <u>✓</u>	
Instrument and Source checked and <u>✓</u>		
"Source In" observed by <u>✓</u>		
Emergency equipment and personnel ready <u>✓</u>		
Red Light On by <u>✓</u>	AM	
Start-Up OK'd by <u>✓</u>	Time	PSI Date 195

Fuel ht.  
23.68 Super.  
23.64 sub. cut  
23.67  
24  
cut ht 23.43''



Expt. 11 Time 2:45 PM Date 11-24-1958  
 Purpose 28-2" Pyrex tube - close-packed  
except around edges  
 Personnel: LWGT, WTM, JRF

197 ✓



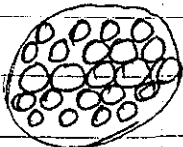
Water ht.  
13.60"

Fuel ht.  
13.60" just out  
 corrected

Expt. 12 Time 5:40 PM Date 11-24-1958  
 Purpose same as above except  
no reflector  
 Personnel: LWGT, WTM, JRF

Fuel ht.  

$$\begin{array}{r} 40.66 \\ \underline{2.24} \\ 40.42 \end{array}$$
 just out



Expr.	63	Time	2 <sup>20</sup> 24	Date	11/25	1958
Purpose	23 - 2" pyrex tubes on 3" centers [Hex lattice displaced from center ~1"]					
Personnel:	J. E. Fox, Bill Mee, W. G.					

Fuel ht

$$\begin{array}{r} 11.79 \\ .24 \\ \hline \end{array}$$

11.55" corrected

H<sub>2</sub>O ht.

11.50"

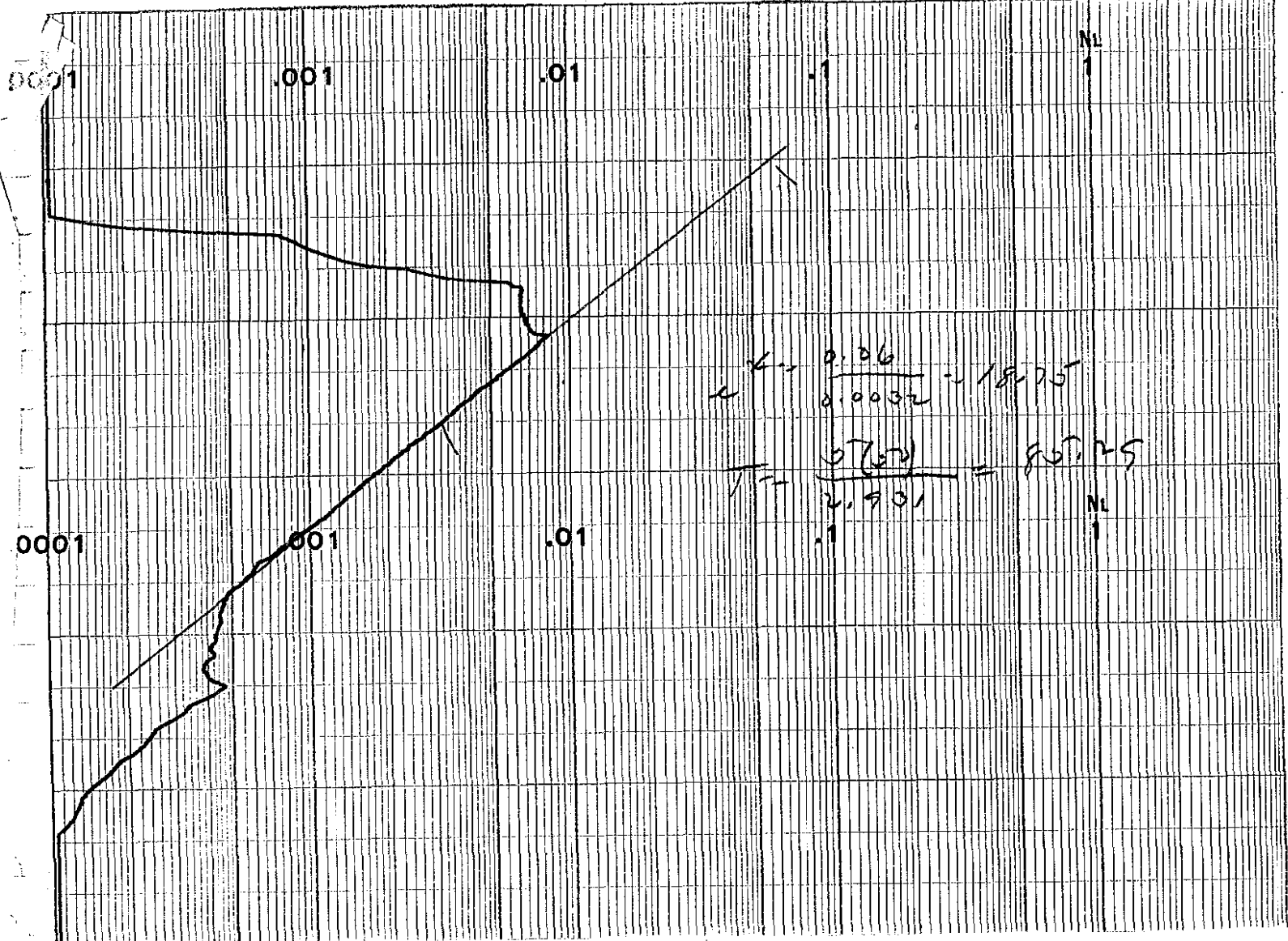
Expr.	14	Time	3 <sup>15</sup>	Date	11/25	1958
Purpose	Same as 713 except no reflector					
Personnel:	Fox, Mee, Reedy, Bailey					

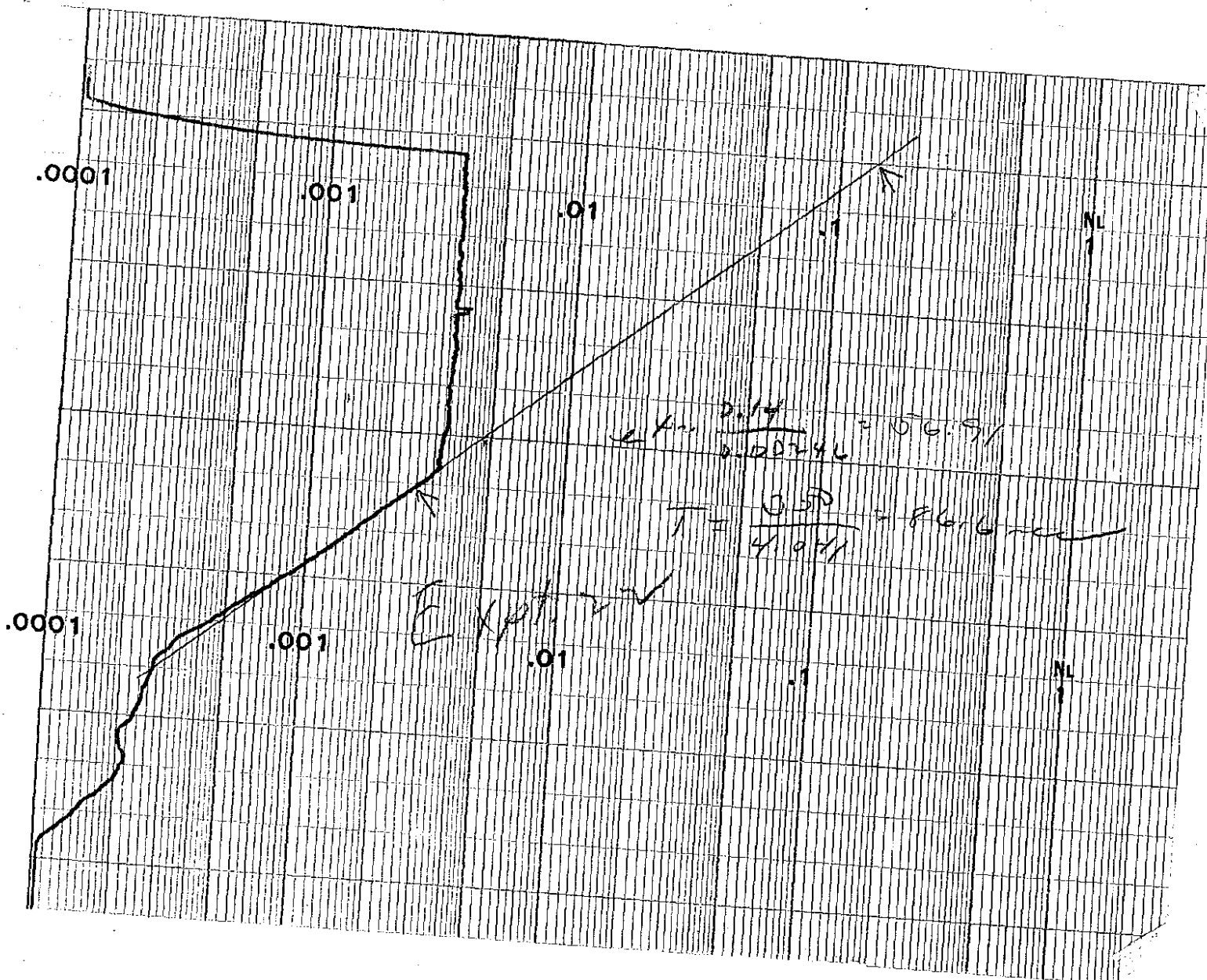
Fuel ht

$$\begin{array}{r} 24.55 \\ -.24 \\ \hline \end{array}$$

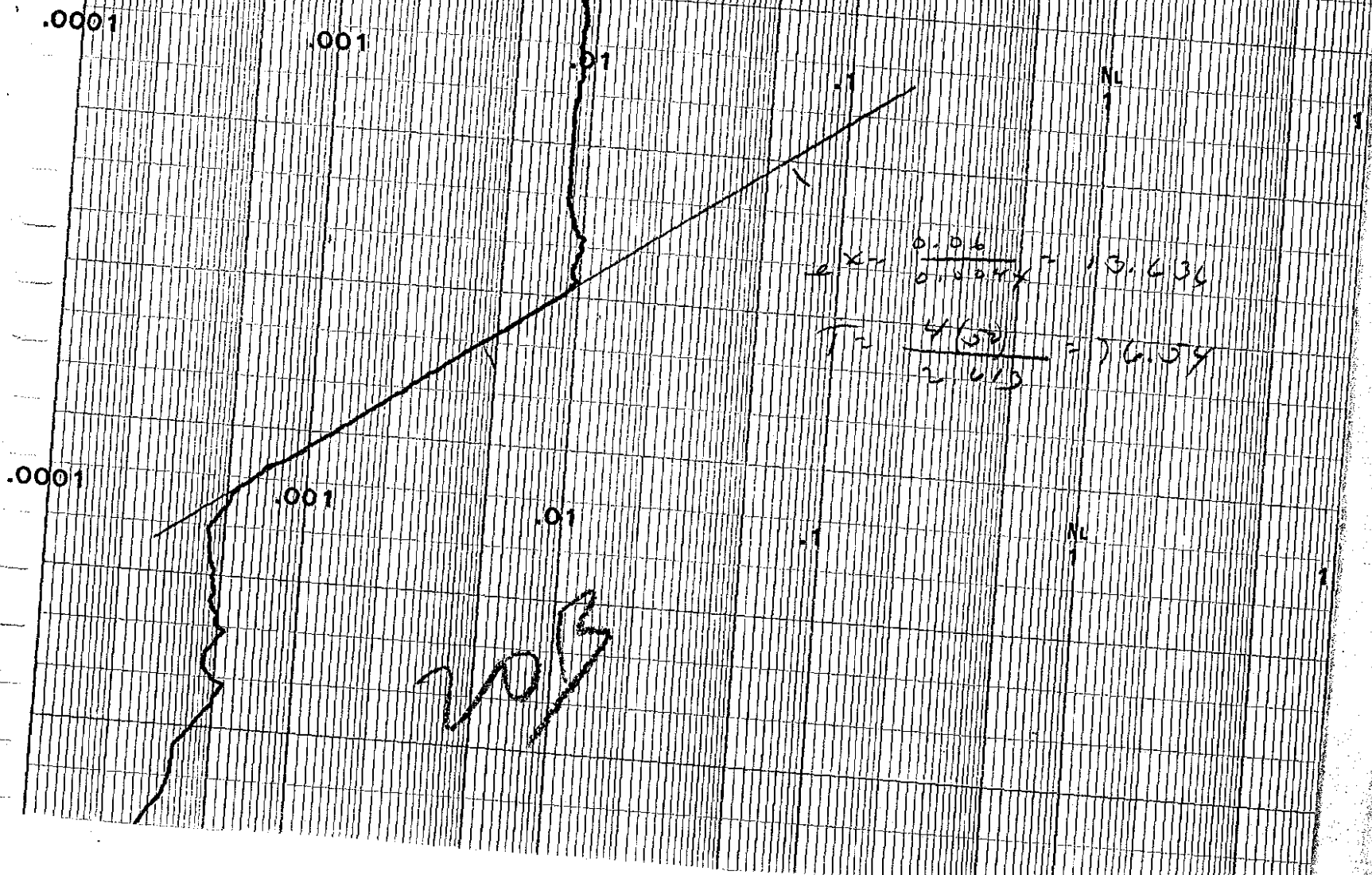
24.31" corrected



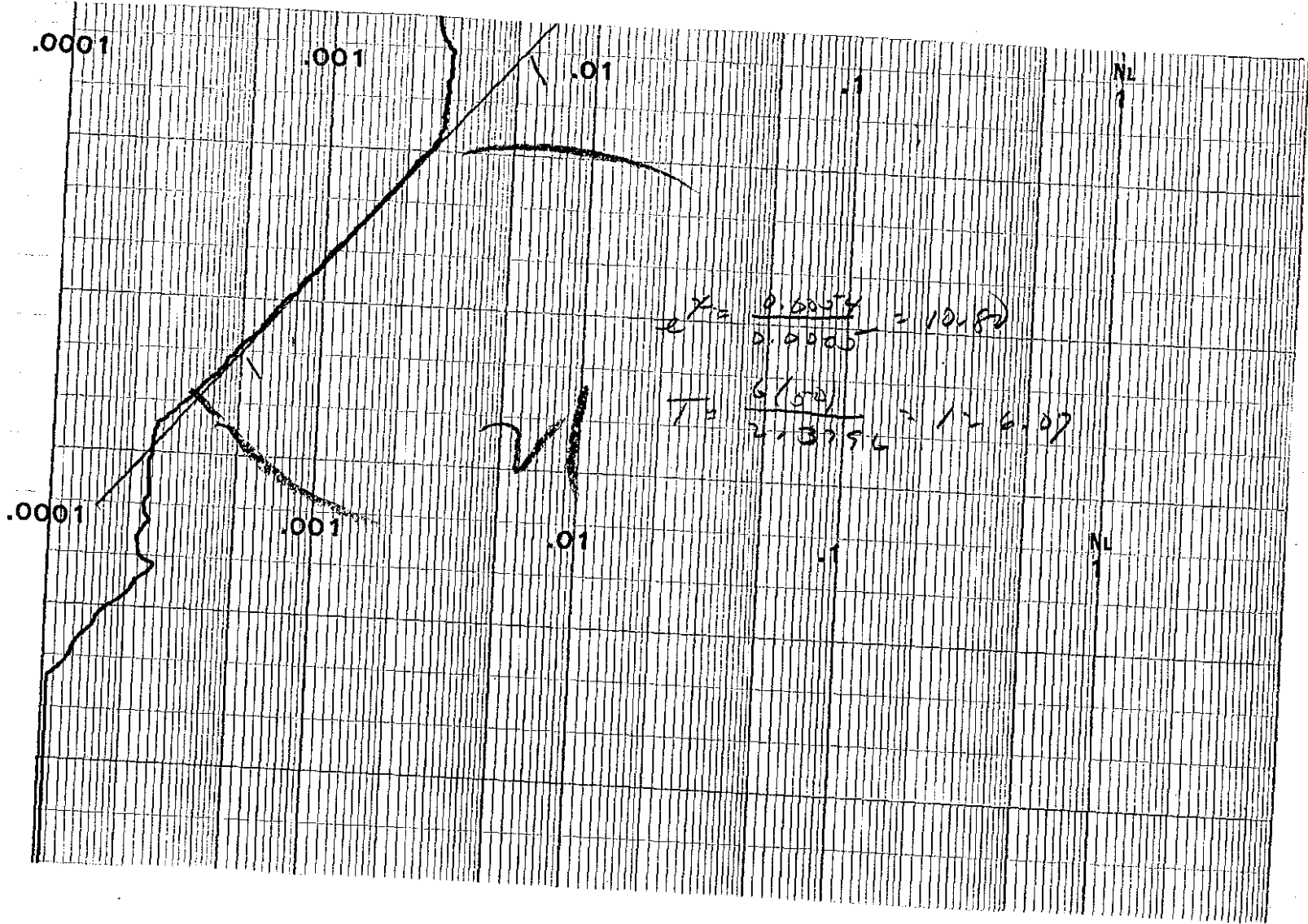




Expt. 22



W/E



$$Z = \frac{0.0054}{0.0005} = 10.8$$

$$T = \frac{6(50)}{2.3756} = 126.07$$

NL  
1

NL  
1

Req. No. 354974

N.C.		PYRO		AVG.
Be	<30	Be		
Ni	<25	Ni		
Sn	<10	--	--	
Si	20	Si		
Li	9	Li		
P	<100	P		
Na	170	Na		
Mo		--	--	
Mn	15	Mn		
Mg	30	Mg		
K	<50	--	--	
Fe	75	Fe		
Cu	<2	Cu		
Cr	<6	Cr		
Ca	50	Ca		
Ba	<10	--	--	
B	<1	B		
Al	<7	Al		
Ag	<1	--	--	
		Cd		
		Co		
		V		
		Hg		
		In		
		C		
		F		

1900  
 35  
 ps.  
 51504

Spectrographic Report  
 All results in ppm.

DEC 6	354974
BATCH NUMBER	REQUISITION NUMBER
REPORT TO: J.K.FOX	
BUILDING NO. 9213	
DESCRIPTION OF MATERIAL: UO <sub>2</sub> (NO <sub>3</sub> ) <sub>2</sub> ~ 3 gm/gm Att. Acutransky	
IF NOT TO BE COMPOSITED CHECK HERE.....	
ASSAY REQUESTED AT <input type="checkbox"/> DT <input type="checkbox"/>	AT CODE NO.
ANALYSIS REQUESTED	REPORTED ANSWERS
GRAM/GRAM T ✓	.15589
Total N <sub>2</sub> or NO <sub>3</sub>	
SPGR.	
1.2665 Spgr.	.0885399/g NO <sub>3</sub>
ANED: md	DATE 12/15/58

Expt. Exp. 15 Time 1:00 AM Date 10/26 1958  
 Purpose 2.0" ss cyl.; 87% sol'n;  
no poison; reflected  
 Personnel: Fox, Reedy, Mee, Gilley

$$\begin{array}{r} 1:30 \\ \text{PM} \\ \hline \end{array}$$

Fuel wt	H <sub>2</sub> O	
5.22"	4.96"	crit
<u>  .24</u>		
4.98		

Expt. Exp. 16 Time 1:40 AM Date 10/26 1958  
 Purpose Same as above  
except no reflector  
 Personnel: Fox, Reedy, Mee, Gilley

Fuel wt,
6.21"
<u>  .24</u>
5.97" corrected

1964 rings

Expt. 17	Time 245	Date 10/26 1958
Purpose: wire basket in 20" ss cyl		
full (36") of rashing rings		
reflected		
Personnel: Reedy, Fox, Mee, Gilley		

2155  
1440  
515

Dimensions of rashing rings:

Height =  $1 \frac{9}{16}$ " 1.562"  $V = \pi(D_1^2 - D_2^2)h$

$I. D. = 1 \frac{9}{32}$ " 1.281"  $= \pi \frac{4.158^2 - 1.644^2}{4} \cdot 1.562$   
 $O. D. = 1 \frac{5}{32}$ " 1.444"  $= \pi \frac{4.158^2 - 1.644^2}{4} \cdot 1.562$   
 $1245 \cdot 1.444 = 1204 \text{ in}^3$

Fuel wt.	H <sub>2</sub> O	
37.72"	37.55"	crit.
<u>-24</u>		
37.48		

average top edge of basket = 36.87"

$Vol. soln \text{ to } 36" = 11,329$   
 $36.63$

$\frac{Vol. Glass}{Vol. Bdm} = \frac{1204}{1100}$

$\% \text{ Void} = 10.97$

July 31, 1969

Wire Basket Inside Diameter  $\approx 17 \frac{5}{8}$ "  $\pm \frac{1}{8}$ "  
 measured at top

RKR & DWM

Expt. 20	Time 2:30	Date 12-2-1958
Purpose 20" SS. cyl. no person reflected on bottom only		
Personnel: LWG, W.T.M., JRF		

5.24 just out  
 $\begin{array}{r} 5.24 \\ - .24 \\ \hline 5.00 \end{array}$  corrected

EXT. 20A added side refl.

Fuel 5.02  
 $\begin{array}{r} 5.02 \\ - .24 \\ \hline 4.78 \end{array}$

Water 9.8

just out

New Palm. Conc ~ 150  $\frac{1}{4}$

Expt. 21	Time 2:00 AM	Date 12-4-1958
Purpose 20" SS. cyl with 19-2" pyrex tubes 3" Citoc Hex @ are at 150		
Personnel: LWG W.T.M. JRF		

1<sup>st</sup> run Fuel ht. 34.83 correction not valid  
 $\begin{array}{r} 34.83 \\ - .24 \\ \hline 34.59 \end{array}$  Critical  
 35.83

2<sup>nd</sup> run Fuel ht 35.77 35.77  
 probably unmixed  $\begin{array}{r} 35.77 \\ - 1.00 \\ \hline 34.77 \end{array}$  36.77  
 36.77

should be +1.00"

3<sup>rd</sup> run Fuel ht. 36.19 36.19  
 $\begin{array}{r} 36.19 \\ - .24 \\ \hline 35.95 \end{array}$  37.19  
 35.95



Expt. 22	Time 3:50 <sup>PM</sup>	Date 12-4	1958
Purpose 20" s.s. cyl. with 19-2" pyrex tubes 3" c/c Hex, H/V ~ 150 Water Reflected except the top.			
Personnel: L.W.G., W.T.M., J.K.F.			

~~11.30~~

Fuel ht	Water-Ht (in)	
11.54 in	11.3	just critical
<del>+ 1.30</del>		
<del>11.30</del>		
12.54		

Expt. 23	Time 11:30 <sup>AM</sup>	Date 12-5	1958
Purpose 20" s.s. cyl - no poison, reflected except top H/V ~ 150			
Personnel: L.W.G., W.T.M., J.K.F.			

Manometer found to read low - rezeroed

Water ht	Fuel ht	
13.2 cm = 5.2"	5.19"	just crit

Expt. 24	Time 1:50 PM	Date 12-5 1958
Purpose 20" s.s. cyl, No Poison, Bare		
Personnel: L.W.G. J.K.F. W.T.M.		

Fuel Ht. 6.15" just critical

Sample at  $H/x \approx 1.50$

$$\begin{array}{r} 143.2 \\ 20 \\ \hline \text{Net } 123.2 \text{ gm Saltn} \end{array}$$
 Reg No. 354974  
 1362 gm<sup>3</sup>/gm  
 0.15589 gm U/gm  
 Sp. gr. 1.2665  
 0.08854 gm NO<sub>3</sub>/gm  
 .2592 gm Salt/gm

$$\frac{124 \times .1559}{236.5} = \frac{.08854 \text{ gm/gm combined Nos}}{.00644 \text{ gm/gm free NO}_3} \approx .00935 \text{ gm H}_2\text{O/gm}$$

.25920 salt  
 0.0644 free NO<sub>3</sub>  
 .26564

$$\begin{array}{r} 1.00000 \\ 26564 \\ \hline .73436 \text{ gm H}_2\text{O} \\ .0094 \text{ gm} \\ \hline .73530 \end{array}$$

$$\frac{H}{x} = \frac{2616 \times .7353}{1362} = 144.2$$

$$\frac{N}{U} = \frac{.0885 - 235.7}{62 \times .1559} = 2.15$$

$$\frac{\text{gm X}}{\text{cm}^3} = 1.1725$$

H/H ≈ 300

205

Expt. 25 Time 9:35 AM Date 12-9-1958  
 Purpose C.C. 20" Dia S.S. Cyl. with  
 19-2" Pyrex. Pipes on 2" C. to  
 Reflected except top  
 Personnel: L.W.G. J.K.F.

START-UP CHECK LIST

Equipment Checked by  Personnel Check by   
 Instruments    
 "Sources"   
 Emergency   
 Red   
 Start

195

Water Temp  
23.5°C

1st run	Ful ht	Water ht	
	<del>35.64</del>	35.80	
Drained Back	35.74	"	Just. cut

2nd run	36.50	36.50	" "
	Blew out sight glass several times		

3rd run	37.90	38.00	
---------	-------	-------	--

The last value is felt to be the "best" one.

Expt. 26 Time 2:02 AM PM Date 12-9- 1958  
 Purpose C.C. 2.0" Dia. Stainless S Cyl.  
reflected except top  
 Personnel: L.W.G. W.T.M., J.K.F.

Water ht 5.43" Fuel ht. 5.41" just cut  
 rechecked manometer zero - found .3" high  
 corrected  $\frac{.3}{5.71}$ "

Expt. 27 Time 2:34 AM PM Date 12-9- 1958  
 Purpose same as above  
except Bare  
 Personnel: L.W.G., W.T.M., J.K.F.

Fuel ht  
6.30  
 $+ .30$   
6.60 just cut

Sample wt. no. 354975

$\frac{107.5}{20.0}$	$.091386 \frac{gm\ H_2O}{gm}$	$.15189 gm\ salt$
wt. <u>87.5</u>	$.07987 \frac{gm\ H_2O}{gm}$	$.0066 gm$
	ap. gr. <u>1.1409</u>	$.1584 (Total\ S.)$

Total  $NO_3$  5.47% of salt.

$NO_3$  in salt:  $\frac{124 \times .0914}{235} = .0482$   
 $.0065 \frac{gm\ H_2O}{gm}$  free  $NO_3$   
 $.00094 gm\ H_2O \approx .0066 \frac{gm\ HNO_3}{gm}$

K-25 Cu Tube Exps - 207

12/15

Expt. 1	Time 10 <sup>23</sup> AM	Date 12/14 1958
Purpose: Mixing run for soln		
Hix ~ 50 bare		
10" ss cyl, 1/4" cu shell around cyl.		
Personnel: J. R. Fox, L. W. Gilley		

This tube on outer edge → 12 tubes; 2.375" O.D.  
 1 tube; 1.66" O.D.; .194 wall thickness  
 fuel. ht. 42.78" very sub. { near upper limit of monometers - stopped

$$\frac{H}{X} = \frac{.8416}{9} \div \frac{.07987}{2355} = 26.16 \times \frac{.8416}{.07987} = 276$$

$$\frac{N}{U} = \frac{.0547}{.62} \times \frac{235}{.09139} = 2.27$$

using H<sub>2</sub>O equiv. of free HNO<sub>3</sub>

2/1  
m  
9/5

$$\frac{gm}{m^3} = .09112$$

10000  
1584  
-----  
.8416

Cu Tube Data				lb. Cu
(in) I.D.	(in) O.D.	(in) Wall thickness	(in <sup>2</sup> ) Cross Section	per lin. ft.
0.495	0.675	0.090	0.167	0.641
0.822	1.050	0.114	0.333	1.3
1.368	1.660	0.146	0.669	2.69
0.736	1.050	0.157	0.433	1.71
1.272	1.660	0.194	0.881	3.46
1.933	2.375	0.221	1.477	5.80

Expr. 2	Time 11:04 AM	Date 12/15
Purpose $H_2O$ reflected - otherwise same as #1		
Personnel: J.K. Fox, L.W. Gilley		

fuel wt.  $H_2O$  wt.  
 14.29" 14.32" crit.

1:00 pm Repeat of #2 to check mixing of soln.

fuel wt.  $H_2O$  wt.  
 14.22" 36.1 cm crit.  
 % vol occupied by Cu = 23.9

Expr. 3	Time 2:00 AM	Date 12/15
Purpose 10" cyl reflected with Cu leading given below		
Personnel: Fox, Gilley		

12 tubes ; 2.375" O.D.  
 13 tubes ; 1.64" O.D., 0.194" wall thickness  
 12 of the smaller tubes were inside the 12 large tubes  
 monometer raised ~~to~~ 13 1/16"  
 without changing reading i.e. add 13.0625" to fuel  
 ht. reading to obtain fuel wt.  
 % vol. occupied by Cu = 37.6  
 fuel wt (reading)  $H_2O$  wt.  
 47.18" + 13.06 = 60.24" 158 cm very sub crit  
 reactivity changed very little over last several  
 inches

Temp = 24°C

12/15

Expr. 4	4 <sup>00</sup> pm 12/16 1958
Purpose 10" cyl. reflected - C <sub>4</sub> loading given below	
Personnel: Fox, Gilley	

26 tubes ; 1.64" O.D. , 0.194" wall thickness  
 Note: Add 13.04" to fuel ht reading for zero correction  
 % vol. occupied by C<sub>4</sub> = 29.5  
 fuel ht. (reading) H<sub>2</sub>O  
 18.20"                      79.0 cm                      crit  
~~31.26"~~  
 31.26"

12/16

Expr. 5	10 <sup>05</sup> pm 12/17 1958
Purpose 10" cyl. , reflected - C <sub>4</sub> loading below	
Personnel: Fox, Gilley	

11/27 vswl in  
 1.34.1 y  
 15.57 Amuz

~~26~~  
~~17~~ tubes ; 1.64" O.D. , .194" wall thickness  
 5 tubes ; 1.05" O.D. , .157" placed  
 inside center 5 large tubes  
~~1 tube ; 1.05" O.D. , .194" wall at~~  
~~outer edge of array but not inside large tube~~



Expr. #5

Note: add 13.06" to manometer reading for zero correction

fuel ht. (reading)	H <sub>2</sub> O
45.5"	59.0"
<u>13.0</u>	
58.5"	sub crit

Expr. 6	Time 11:15 AM	Date 12/17 1958
Purpose Same as #5 except 1 tube (1.05" O.D.) removed from inside center of large tube (near center of reactor)		
Personnel: Fox, Gilley		

fuel ht	H <sub>2</sub> O ht.
45.11"	59.0"
<u>13.06</u>	
58.17"	sub. crit.

Expr. 7	Time 12:55 PM	Date 12/17 1958
Purpose Same as #6 except 1 tube (1.05" O.D.) removed from inside large tube near center of reactor		
Personnel: Fox, Gilley		

fuel ht.	H <sub>2</sub> O ht
45.3	59.0" sub. crit
<u>13.06</u>	
58.36"	

2 *Small*

Expr. <u>8</u>	Time <u>1:30</u> <sup>AM</sup>	Date <u>12/17</u> 1958
Purpose <u>Same as #7 except tube</u>		
<u>1.05" O.D. removed from center of</u>		
<u>large tube near center</u>		
Personnel: <u>Fox, Gilley</u>		

% vol occupied by Cu = 30.7

fuel ht.	H <sub>2</sub> O	
47.3 "	41 "	crit
<u>13.04</u>		
60.34		

Expr. <u>9</u>	Time <u>2:10</u> <sup>AM</sup>	Date <u>12/17</u> 1958
Purpose <u>10" agh, reflected - Cu loading</u>		
<u>below</u>		
Personnel: <u>Fox, Gilley</u>		

26 tubes 1.66" O.D.; .194" wall th.  
 3 tubes 1.05" O.D.; .157 wall th. placed  
 + tubes inside; 3 large tubes 120° apart on outer edge  
~~1 tube 1.05" O.D.; .157 wall th. on outer edge~~  
~~but not inside large tube~~

% vol. occupied by Cu = ~~31.8~~ 31.2

fuel ht.	H <sub>2</sub> O ht.	
31.91 "	111.4 cm	crit.
<u>13.06</u>		
44.97		

Expr. <u>10</u>	Time <u>2<sup>40</sup></u>	Date <u>12/16</u>
Purpose <u>Same as the #9 except</u>		
<u>1 tube (1.05 OD) added on outer edge</u>		
<u>inside larger tube. The 4 small tubes</u>		
Personnel: <u>Fox, Gilley</u>		

50%  $\frac{1}{2}$   $\frac{1}{2}$   
 were evenly spaced

% vol occupied by Cu = 31.76

fuel ht.  $H_2O$

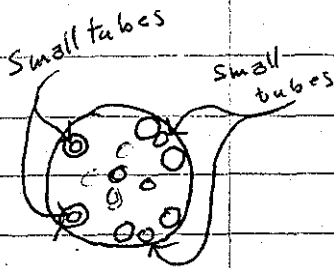
~~12~~ 130 cm

37.74"

13.06

50.80

crit.



Expr. <u>11</u>	Time <u>3<sup>30</sup></u>	AM	Date <u>12/17</u>
Purpose <u>10" cyl. ref. - Cu loading below</u>			
Personnel: <u>Fox, Gilley</u>			

Same tubes as #10, but have two <sup>small</sup> tubes (1.05" OD) were taken from center of larger tubes and placed in spaces between

fuel ht

37.33

127.5 cm

13.06

50.49

crit.

Expr. <u>12</u>	Date <u>10<sup>05</sup></u>	<u>12/17</u>	195 <u>8</u>
Purpose <u>10" cyl, reflected - Cu loading</u> <u>given below</u>			
Personnel: <u>Fox, Gilley</u>			

26 tubes, 1.66" O.D., 0.146" wall th.

6 tubes, 1.05" O.D., 0.157" wall th.

5 of the 6 smaller tubes were placed inside larger tubes in center of assembly. 1 small tube was near outer edge (not inside a larger tube).

% vol. occupied by Cu = 26.4

fuel wt.

11.1"

13.1

24.2"

H<sub>2</sub>O wt.

24.1"

crit.

Expr. 13	Time 1:05 PM	Date 12/17 1958
Purpose: 10" cyl. reflected Cu loading below		
Personnel: Fox, Gilley, R.C. Smith (K-25)		

Loading same as #12 except 6-1.05" OD, 0.157" wall the tubes added. These 6 small tubes were placed inside larger tubes near center (leaving a complete ring of unfilled large tubes on outer edge).

Approximately  
1/2 of vol. in  
Summary

% vol. occupied by Cu = 29.8

Fuel wt,	H <sub>2</sub> O
47.0"	59.3
13.1	
<u>60.1"</u>	

sub. crit.



26-1.66" OD

20-1.05" OD

Expt.	16	Time	1:55 AM	Date	12/18 1958
Purpose	Same as #15 except				
	4 1.05" OD, 0.157 wall th. tubes				
	Added near outer edge				
Personnel:	Fox, Gilley				

% vol. occupied by Cy = 34.3

fuel wt.                      H<sub>2</sub>O wt.

46.0"                              58.7"

13.04

59.06"

sub. crit

Expt.	17	Time	2:08	Date	12/18 1958
Purpose	Same as #16 except Dne				
	1.05" OD, 0.157" wall th. rod removed				
Personnel:	Fox, Gilley				

26 tubes, 1.66 OD, 0.146 wall th.

19 tubes, 1.05 OD, 0.157 " "

% vol occupied by Cy = 33.7

fuel wt.                      H<sub>2</sub>O wt.

47.0                              60.0"

13

60"

slightly sub.

It was agreed that reactor was sufficiently near critical that removal of one more small rod would have made it critical

$$\begin{array}{r} 146 \\ 146 \\ \hline 292 \\ 146 \\ \hline 438 \end{array}$$

Expt. <u>17</u>	Time <u>3<sup>10</sup></u> <del>AM</del> <sup>PM</sup>	Date <u>12/18</u> 19 <u>58</u>
Purpose <u>10" cyl. refs.</u>		
Personnel: <u>Fox, Gilley</u>		

26 tubes, 1.66" O.D., 0.146" wall th.

% vol occupied by Cu = 23.0  
 monometer readjusted for this exp. so that  
 selsyn reads zero at zero.

Fuel ht.	H <sub>2</sub> O ht.
14.51 "	14.55 "

Expt. <u>18</u>	Time <u>3<sup>50</sup></u> <del>AM</del> <sup>PM</sup>	Date <u>12/18</u> 19 <u>58</u>
Purpose <u>Same as exp 17 except</u> <u>no reflector</u>		
Personnel: <u>Fox, Gilley</u>		

monometer readjusted so that  
 fuel ht. = 18.06" at selsyn reading = 0.0"

fuel ht.	- Bar
40.3	
18.06	
<u>58.36</u>	

Assembly was quite sub. crit  
 no. appreciable mult. for last  
 6-8"



Expt. 19 Time 3:30 Date 12-27-1958  
 Purpose 60 - 1.05" O.D. X .114" wall Copper Tubes  
 in 1.0" S.S. Cyl. - Tubes in S.S. "holder" basket  
 Personnel: RKR, RET, JRF

L 6 3/8" Dia S.S. rods  
 around edges

Soln zero at 18.04

Water ht	Soln ht	
56.8 cm	4.14"	just cut
	18.00	
	22.20"	

9% vol. occupied by Cu 60 - 3/4" pipes = 25.6%

Expt. 20 Time 4:30 Date 12-23-1958  
 Purpose Same as above except  
 Removed outside Copper Jacket  
 Personnel: RKR, JRF

60 - 3/4" Copper tubes in basket

Fuel zero cor. changed to 12.82"

Water ht.	Fuel ht.	
15:45"	12.82	
	+ 2.50	just cut
	15.32	

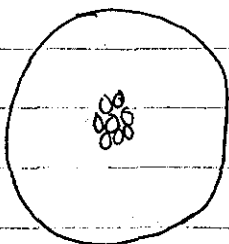
220

7-1/2" side  
Larger tube  
without  
Copper Jacket

Expr.	21	Time	1:30 AM	Date	12-23 1958
Purpose:	Same as above except Add 7-3/8" tube about center of Basket				
Personnel:	RRR, JKF				

Water ht.  
19.3"

Soln ht.  
19.22" corrected  
out.



$$\begin{array}{r} \text{Total \% Vol Copper} = 25.6 \\ + 1.47 \\ \hline 27.07 \% \end{array}$$

Total of  
10-3/8" tubes  
in center of  
array  
without  
Copper Jacket

Expr.	22	Time	2:30	Date	12-23 1958
Purpose:	Same as above except Added 3 more 3/8" tubes				
Personnel:	RRR, JKF				

Water ht.  
54.8 cm

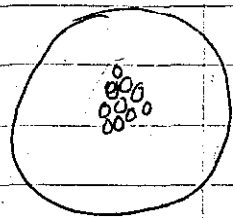
Soln ht.  
12.82  
8.52  
21.34 int int

$$\begin{array}{r} \text{Total \% Vol. Copper} = 25.6 \\ + 2.1 \\ \hline 27.7 \end{array}$$

16  
2  
2  
17  
18  
+

Expt. 23	Time 3:30	Date 12-23-1958
Purpose Same as above expt. except Copper Jacket put back on		
Personnel: RKR, JKF		

10-3/8" Dia. Copper tubes centered



Water ht  
60.5"

Fuel ht.  
45.85  
12.82  
58.67 just cut

46.57  
12.82  
59.39 slightly super

Expt. 24	Time 12:45	Date 12-24-1958
Purpose 12-2" sch. 80 pipe + 2-1 1/4" sch. 80 pipe + 17-3/8" pipe + 18 pc. of 1/4" wire		
Personnel: RKR, JKF		

12-2" pipe & 2-1 1/4" pipe empty but smaller pipes are filled as much as possible with smaller 3/8" pipes and/or wires - interstices not all filled

12-22.80  
2-2.28  
2-1.12  
17-3.57  
18-1.04  

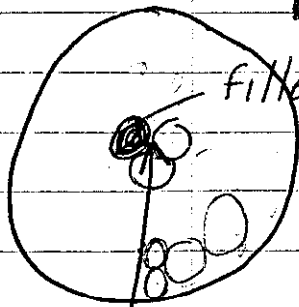
---

30.83

Water ht.  
35.2"

Fuel ht. :-  
Zero cor. → 12.82"  
22.34  
35.18" just cut

Expt. 25 Time 145 AM Date 12-24 1958  
 Purpose 12-2" pipes + 3-1 1/4" pipes  
 + 3-3/4" pipes (all Schedules 80) + 8-3/8" pipe  
 Personnel: RKR, JKF



filled tube

1-2" pipe has 1-1 1/4" + 1-3/4" + 1-3/8" +

1-1/4" wire inside as shown in sketch.

center	Water ht	Fuel ht
12- 22.80 - 2"	58.13"	12.82
3- 3.25 - 1 1/4"		46.48
3- 1.68 - 3/4"		
8- 1.68 - 3/8"		
15- .88 - 1/4" wire		
<u>30.29</u>		<u>59.30</u>

gms sub-crit

sample from manifold 12-26-68  
 Reg. No. 354977

141 gm	Cu -	350 ppm
<u>20</u>	Fe	400
120 gm net.	Al	35
	cd	10
sp gr 1.5761 (est)	Ni	35

Sample analysis:

$gm/gm = .31953$   
 $sp. gr = 1.5761$

1:00 pm  
 Expt. 26 Time 1:00 PM Date 12/30 1958  
 Purpose 10" cyl. with 1/4" Cu jacket and H<sub>2</sub>O reflected except top, no Cu inside  
 Personnel: Fox, Gilley

Note added:  
 ss basket

Reactor zero checked: no correction needed

Not in assembly

fuel ht                      H<sub>2</sub>O  
 6.96"                      6.95"                      crit.

3:40 PM  
 Expt. 27 Time 3:40 PM Date 12/30 1958  
 Purpose 10" cyl. with 1/4" Cu jacket and 4" Cu rod placed in center of cyl.  
 Cu rod was held by ss "basket".  
 Personnel: Fox, Gilley

fuel ht.                      H<sub>2</sub>O ht.  
 11.92"                      11.96"                      crit.

Expt. 28	Time 4 <sup>05</sup> PM	Date 12/30 1958
Purpose: 10" Same as #27 except two 2" tubes placed on opposite sides of 4" rod		
Personnel: Fox, Gilley		

Fuel wt                      H<sub>2</sub>O

14.01"                      14.1"

% vol. occupied by Cu = 19.8%

Expt. 29	Time 9 <sup>45</sup> AM	Date 1/1/59 195
Purpose: same as above except two additional 2" tubes placed in cyl.		
Personnel: Fox, Gilley		

% vol. occupied by Cu = 23.6

Fuel wt.                      H<sub>2</sub>O wt.

18.06"                      18.06"

Expt. 30	Time 10 <sup>30</sup> AM	Date 1/1/1 1952
Purpose: same as #29 except two more 2" tubes added		
Personnel: Fox, Gilley		

% vol. occupied by Cu = 27.4

Fuel wt                      H<sub>2</sub>O wt.

29.81"                      29.9"

Expr. <u>31</u>	Time <u>1<sup>15</sup></u> <sup>AM</sup>	PM Date <u>1/1</u>	195 <u>9</u>
Purpose <u>Same as #30 except <del>3</del> <sup>2</sup></u>			
<u>1 1/4" C4 tubes (schedule 80) were added</u>			
Personnel: <u>Fog, Gilley</u>			

monometer raised 15.75" without changing  
 selsyn zero [i.e. add 15.75" to selsyn reading for fuel ht.]

% vol. occupied by C4 = 29.66

fuel ht.	H <sub>2</sub> O ht.
44.26"	153 cm

+ 15.75  
 60.01"

sub. crit.

Expt.	32	Time	9:45 AM	Date	1/12	1959
Purpose	10" cyl with cu jacket, water reflected and containing ss "basalt"					
Personnel:	Fox, Reedy, Gilley					

Selsyn zero checked and set to read 0 at 0.

Fuel wt.	H <sub>2</sub> O wt.	
7.33"	7.36"	crit.

Expt.	33	Time	1:00	Date	1/12	1959
Purpose	10" cyl with cu jacket & H <sub>2</sub> O reflector containing Al tubes given below					
Personnel:	Fox, Reedy, Gilley					

Al. tube loading

7 Tubes	2 3/8" O.D;	2 1/4" i.d
9 "	1 7/8"	1 19/32"

Fuel wt.	H <sub>2</sub> O	
9.88"	9.88"	crit.



Area of  $2\frac{1}{4}$ " tubes =  $\pi(1.833) = \frac{1.092}{2.616} \text{ in}^2$   
 Area of  $1\frac{1}{32}$ " =  $\pi(1.44) = \frac{778}{1.44} \text{ in}^2$   
 Area of 10" cyl =  $\pi(25) = 78.6 \text{ in}^2$   
 % vol occupied by 7 (large) tubes = ~~22.3~~ 9.71  
 " " " " 9 (small) " = ~~5.19~~ 9.02  
 total = ~~28.49~~ 18.73 %  
 (for exp. 33)

Expt. 34	Time 2 <sup>00</sup>	PM Date 1/12	1959
Purpose 3 tubes ( $1\frac{1}{32}$ " ) added to above exp.			
Personnel: Fox, Reedy, Gilley			

12.03  
 9.71  


---

 21.74

% vol occupied by Al = ~~30.72~~  
 fuel ht.  $\text{H}_2\text{O}$  ht.  
 11.27 11.34" crit

Expt. 35	Time 2 <sup>35</sup> AM	PM Date 1/12	1959
Purpose 10" cyl. water reflected with Cu jacket removed and no voids or extraneous materials in reactor			
Personnel: Fox, Reedy, Gilley			

fuel ht.  $\text{H}_2\text{O}$  ht.  
 6.55" 6.54 crit

Reedy  
Cronin  
Fox

2-8-61

## Critical Expts Using $\text{UO}_2(\text{NO}_3)_2$

No. free  $\text{HNO}_3$ ;  $\text{H/x} \approx \text{CeU}$

Same fuel as used in Y-12 Bottle Interaction Expts.

### Expt. 1

10 in Dia (new ann. type) Bare Outside

Reflector  
minimized

Cylinder zero  $\approx 18"$  above floor

Fuel align zeroed at reactor zero.

17.87  $\approx$  crit. (low power)

Toward fuel to sub. 8 (~~up to 10~~)

Readjusted manometer

17.90 slightly super

17.86 just! crit.  $\approx 45.4 \text{ cm}$

2-9-61

### Expt 2

Reedy  
Cronin  
Fox

12 in Dia Ann. type Al. cyl Bare Outside

Cyl. zero  $\approx 30"$  above floor

Fuel align zeroed.

slightly super at 10.00

just crit. 9.99"

2-9-61  
 Peedy  
 Cronin  
 Fox

## Expt. 3

15" Dia. Al. Cyl. Ann. Type Bare Outside

Manometer zeroed.

slightly sup at 7.57

just crit at 7.58"

## EXPT 4

2-9-61 9½" Dia Al. Cyl. (Interaction cyl. with side  
 feed spout.) Bare outside

Black up 37" when cocked - stroke 25".  
 zero ~ 31" above floor reflections  
 minimized

Manometer zeroed

slightly sup 28.41

just. crit 28.07

9½"

This cylinder was checked for dia.  
 using caliper and found 1" (how)  
 to be oval: see next  
 page

231  
to Det. value

In direction of weld :	O.D. = 9.49"	- .13"
90° from above	O.D. = 9.78"	+ .14"
45 " "	O.D. = 9.70	+ .08

AV. Dia. = +.04"

---

31 + .11  
04

oval shape may lower p appreciably.

Raschig Ring Expts in 233  
4.8" Dia. S.S. Tank.

Purpose: To determine the poisoning effect of O.D. = 1.56", I.D. = 1.25", length = 1.75" (59% B.) Raschig rings using 93% enriched  $UO_2(NO_3)_2$  in water. Counting will be done stepwise as fuel is added - both bare and reflected. A fixed Po-Be source is near the center of the cyl. <sup>radially</sup> and near the bottom. Three counters are inserted in thimble and then placed ~ 6" from the outer edge of the tank. The height of the counter is approx. at the cyl. zero. 90° chambers are also located in a similar manner.

Since it is possible to dump spin much faster than it can be filled no poison safety was installed.

Fuel is same as used for large arrays of interacting cylinders.

Rasching rings About 18" deep in tank.

Fixed source inserted in center of cyl. near bottom PoBe S.

START-UP CHECK LIST	
Equipment Checked by	RKR
Instrument and Safety checked by	RKR
"Source In" Checked by	✓
Emergency Equipment	✓
Red Light On by	RKR
Start-Up OK'd by	RKR
Date	5-23-1962

K-1, K-2, PM-1  
PM-2 in Trip

50/n ht  
10.16" C1

Bare Counts

C2

C3 x 64

2 min

1983 } 992 <sup>cts</sup>/<sub>min</sub>  
1983

302 } 128 <sup>cts</sup>/<sub>m</sub>  
252

49 + 42 = 3108

48 + 48 = 3118

6296  
1573 <sup>cts</sup>/<sub>min</sub>

10.17

Reflected bottom & sides (61 cm on side scale)

C1

C2

C3 x 64

1102 } 525 <sup>cts</sup>/<sub>m</sub>  
999

130 } 635 <sup>cts</sup>/<sub>m</sub>  
124

26 + 22

25 + 3

2 | 1664  
832 <sup>cts</sup>/<sub>m</sub>

RKR  
JK7

235

# Expt. 1A

Fixed source →  
Po-Be

START-UP CHECK LIST	
Equipment Checked by <u>RKR</u>	Personnel Check by <u>JK7</u>
Instrument and Detector Checked and Reset by <u>RKR</u>	
Source Int. Checked by <u>✓</u>	Station No. <u>        </u>
Emergency Shutdown Control Room Readily <u>✓</u>	
Red Light On by <u>RKR</u>	AM <u>        </u>
Start-Up OK'd by <u>JK7</u>	Date <u>5-24-1962</u>

Repeat of counting Bare at 10.16" fuel ht.

C <sub>1</sub>	C <sub>2</sub>	C <sub>ax64</sub>
5136	717	827 <sup>48</sup> 5 min
5244	728	827 <sup>35</sup>
<u>10,380</u>	<u>1445</u>	5290-5 min
1038 c/m	144.5 c/m	1050 c/m

Same as above except. refl. bot. 8 in dia

2537) 2570	259 <sup>45</sup>	43 <sup>43</sup> - 2193 5 min
2583)	216) 234	2707..
514 c/m	55.2 c/m	550 c/m

Drained water. And started adding fuel.  
 system empty at 15.75" no apparent M<sup>-1</sup>. Drained; Dump well full reading ~ 13.75" of solution in cyl. ? 29 '465

5-23-62

48 boxes in tank x 256 = 12,288 PCS  
fills tank to \_\_\_\_\_ in.

Draining into dump well lowers fuel ~ 2.00"  
~ 5.08 in, This is approx equiv to 40.5 l  
or meas from draining dump well into storage.  
This is equiv. to 7.97 l/in.

PKR  
PKT

EXPT 2

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel Check by <u>PKR</u>
Instrument and Safeties Checked and Reset by <u>PKR</u>	
"Source In" Checked by <u>PO-Be</u>	Source No. _____
Emergency Equipment in Control Room Checked by <input checked="" type="checkbox"/>	
Red Light On by <u>PKR</u>	AM _____
Start-Up OK'd by <u>PKT</u>	Time _____ Date <u>5-25 1962</u>

Fixed  
Source

K-1, K-2  
PM-1, PM-2 in trip

Adding more fuel to tank

Bare

Soln. ht. in

	20.0	C-1	C-2	C-4 #64
5min count	5250	805	85+137	} FS+25
	5283	779	85+36	
for normalization	5247	792	<del>85</del>	
to EXPT # 4	1055%/M	158%/M	1090%/M	
Background	2245 "	343.5 "	2095	

Bo  
ta



20.0" Reflected bottom & sides 237

	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 64	
	2995	341	53+54	5 min
	<u>2992</u>	337	<u>51+61</u>	
	602 1/2 m	68.0 1/2 m	680 1/2 m.	

20.03  
 20.78 we have ~175 l in tank  
~~24.13~~ " " ~~20~~ " "  
 27.78 " " 19.7 m ≈ 175 l or 8.88 l/m

27.78" Refl. bottom & sides

	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 64
	3003	372	55+35
	<u>3055</u>	334	<u>50+25</u>
	605 1/2 m	70 1/2 m.	675 1/2 m.

Bar

Bottom of tank wet

	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 64
	6850	917	125+2
	6194	819	100+51
	<u>5628</u>	795	106+19
	5475	806	101+44
	5432	819	84+33
	<u>5579</u>	760	83+27
	~1095 1/2 m.	~158 1/2 m	~1075 1/2 m
	.49	.44	.51

238  
5-25-62

# Expt 2 B

Continued adding fuel

START-UP CHECK LIST	
Equipment Checked by	Personnel Check by
Instrument and Safeties Checked and Reset by	RKR
Source In" Checked by	
Emergency Equipment in Control Room Checked by	
Red Light On by	RKR
Start-Up OK'd by	RKR Time: 5-25 62

Fixed →  
K-1, PM-1, PM-2  
in trip

Bare

soln ht.  
32.58"

C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 64
5503	5487	86 + 47
5498 } 5502	773 } 765	82 + 95 = 88
5506	757	83 + 32
1100 g/m	153 g/m	1042
.51	.45	.50
2 C		

L8  
RKR  
PK7

Repeat of above on 5-28-62

soln ht.

C<sub>1</sub> C<sub>2</sub> C<sub>4</sub> x 64

START-UP CHECK LIST	
Equipment Checked by	RKR
Instrument and Safeties Checked and Reset by	RKR
Source In" Checked by	
Emergency Equipment in Control Room Checked by	
Red Light On by	RKR
Start-Up OK'd by	RKR Time: 5-28 1962

Fixed →  
K-1, K-2, PM-1  
PM-2 in trip

soln ht  
32.58  
"

C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 64
5089	633	78 + 46
51.5 g/m	568	80 + 5
1020 g/m	120 g/m	1015 g/m

Reflected on bottom & sides

Solu ht.	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub>
32.60	2922	282	47+49
	2959	297	45+48
	2938 588 cm	589 cm	686 cm

~520 (p. 234)

Added another 10 boxes of Rasching rings +  
 ~1500 rings from S.S. 15" reactor  
 $58 \times 256 + 1500 = 14820 + 1280 = 16100$

Measured bed depth: top of bed is approx  
 16" down from top of tank.

This means that 60" - 16" = 44" is depth of  
 cylinder part. The bottom is cone shaped  
 with a cone depth of ~1.0"  $\approx$  0.33" of cyl ht.

$$\text{Bed Vol} = \pi r^2 h = \pi (66)^2 \times 44.3 \text{ in.} \\ = 1,315,000 \text{ cm}^3$$

$$\text{Glass vol} = 16,130 \times 19.42 \text{ cm}^3 = 313,500 \text{ cm}^3$$

$$\% \text{ vol fract} = \frac{313,500}{1,315,000} = 23.84$$

240  
soln ht

5-28-62

2 D  
Bare

Continued

40.89

C<sub>1</sub>  
5603

C<sub>2</sub>  
641

C<sub>4</sub> x 64

96 + 51

"

5478

641

89 + 43

~~5457~~

~~591~~

89 + 1

1100 %

125 %

~9 = 1175

49

36

54

Reflected on sides & bottom

soln ht.

C<sub>1</sub>

C<sub>2</sub>

C<sub>4</sub> x 64

40.90

2882

284

60 + 43

"

3024

280

52 + 3

Added 5 more boxes on 1287 raising  
liner. Av. cyl. bed depth now ~ 46.5"

$\pi r^2 = 11630 \quad 254 \times 46.5 = 118 = 1.372 \times 10^6$

Bed vol =  $11,680 \times 1189 = 1,389,080$

Av. vol =  $338500$   
 $338000$

% vol. fract. =  $24.35$

Eq 2767

$$\begin{array}{r} 24.75 \\ 25.6 \\ \hline 48.6 \\ 24.9 \end{array}$$

Av. of two measurements  $\approx 24.1\%$

Free area in cyl. for fuel =  $11,680 \text{ cm}^2$   
 $- 2810$   
 $\hline 8870 \text{ cm}^2$

5-29-62

2 D Repeat (some soln. drained off) dump valve.

Soln ht.

40.54

"

Bare  
C<sub>1</sub>

5139

5156

1030<sup>c/m</sup>

.46

C<sub>2</sub>

613

636

125<sup>c/m</sup>

.30

C<sub>4</sub>

87+49

79+12

~ 1060<sup>c/m</sup>

Expt. 3

RKR  
JKT

Fixed

START UP CHECK LIST	
Equipment Checked by	RKR
Instrument and Safety	check by RKR
Source in Charge	RKR
Emergency Equip.	
Red Light On by	RKR
Start Up OK by	RKR
Time	AM
Run Date	5-29 1962

K-1, K-2, PM-1,  
PM-2 in trip

Continued filling cylinder

Bare

Soln ht

44.67"

C<sub>1</sub>

5248

5152

5326

1048<sup>c/m</sup>

.47

C<sub>2</sub>

618

542

582

116<sup>c/m</sup>

.34

C<sub>4</sub> x 64

79

80+12

80+8

1025<sup>c/m</sup>

.49

Reflected on bottom and filler

Soln ht.

44.68

C<sub>1</sub>

2961

2978

3097

600<sup>c/m</sup>

C<sub>2</sub>

298

278

279

57<sup>c/m</sup>

C<sub>4</sub> x 64

47+53

48

45+30

603<sup>c/m</sup>

242  
5-29-62

EXPT. 3 B

5-

Bare Count after draining Soln.  
back to 12,21"

C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 64
5477	656	99 + 11 6450
<u>5293</u>	<u>627</u>	<u>92 + 39 5829</u>
1070 %m.	127 %m.	~ 1200 %m

source in soln all out

1670	113	33 <sup>+25</sup>
1507	165	34 <sup>+12</sup>
1542	202	<u>27<sup>+45</sup></u>
315 %m		

(counts low due to no moderation)

source very roughly same distance from  
C<sub>1</sub> & C<sub>4</sub> in air

C <sub>1</sub>	C <sub>4</sub>
1662	27 + 44

source in place soln. all out &  
refl. water up ~ 20" in sid.

C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 64
26405	2330	412 + 14
<u>26563</u>	<u>2390</u>	<u>411 + 19</u>
5290 %m.	470 %m	5260 %m.

5-31-62

243

Source placed in refl. water at  
approx. same distance from counter (C<sub>1</sub> & C<sub>4</sub>)  
as ~~it was~~ it was in the reactor re-entrant  
tube position:

C<sub>1</sub>

546

593

589

115 %/M

C<sub>4</sub> x 64

~~546~~ 9 + 52 = 628

10 + 10 = 640

10 = 650

127 %/M

Expt. 4

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel Check by <u>JKF</u>
Instrument and Safeties Checked and Reset by _____	
Source In" Checked by _____	Source No. _____
Emergency Equipment in Control Room Checked by <input checked="" type="checkbox"/>	
Red Light On by <input checked="" type="checkbox"/>	PM Date <u>5-31-1962</u>
Start-Up OK'd by <u>JKF</u>	Time _____

Faxed PO-B

Soln ht.

	C <sub>1</sub>	C <sub>2</sub>	C <sub>1</sub> x 256	1 min Count
0	22,562	4108	102 <sup>+188</sup>	
"	22,944	4140	106 <sup>+71</sup>	
"	<u>23,214</u>	<u>4049</u>	<u>104<sup>+200</sup></u>	
	22,560 c/m	4100 c/m	~ 26,600 c/m	

Expt. 4 in bare with counter under tank & source about 5.5" up from bottom to center line. (See opp. page)

1.98"	33,222	5935	139 <sup>+110</sup>	1 min Count
"	<u>32,798</u>	<u>5918</u>	<u>142<sup>+98</sup></u>	
"	Av. <u>33,000 c/m</u>	<u>5925 c/m</u>	<u>36000 c/m</u>	0.74
	0.69	0.69		
4.01"	31,494	5949	135 <sup>+150</sup>	
"	<u>31,690</u>	<u>5829</u>	<u>131<sup>+233</sup></u>	
	31,300 c/m	5890 c/m	34,200 c/m	0.78
	0.72	0.70		
5.98"	38,450	7204	164 <sup>+45</sup>	"
"	<u>38,709</u>	<u>7188</u>	<u>158<sup>+164</sup></u>	
	38,400 c/m	7195 c/m	41,500 c/m	0.64
	0.59	0.57		
7.98"	43,258	8191	184 <sup>+163</sup>	"
	<u>43,407</u>	<u>8223</u>	<u>175<sup>+123</sup></u>	
	43,300 c/m	8210 c/m	~ 46,000 c/m	0.58
	0.52	0.50		

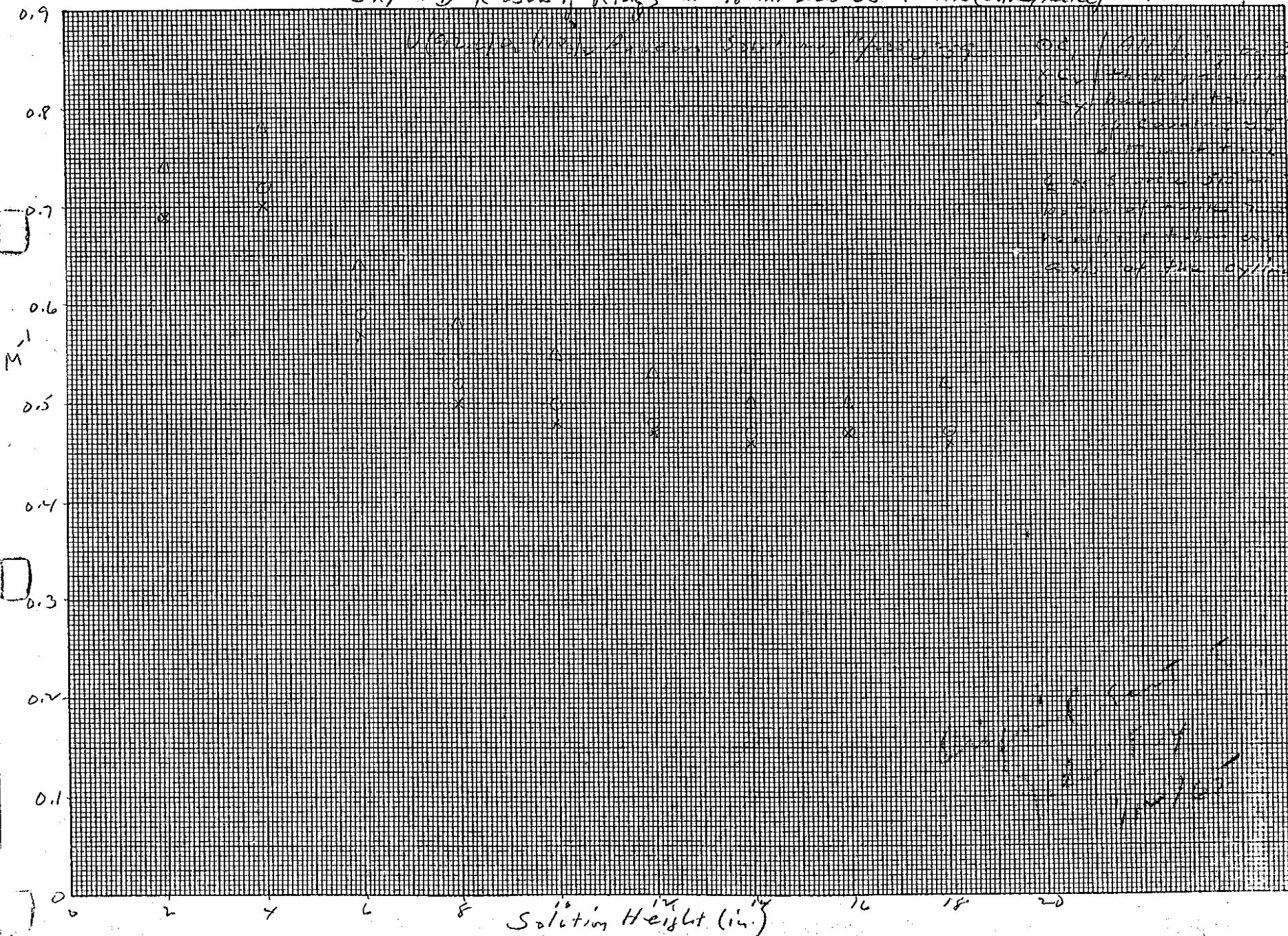


Expt. 4

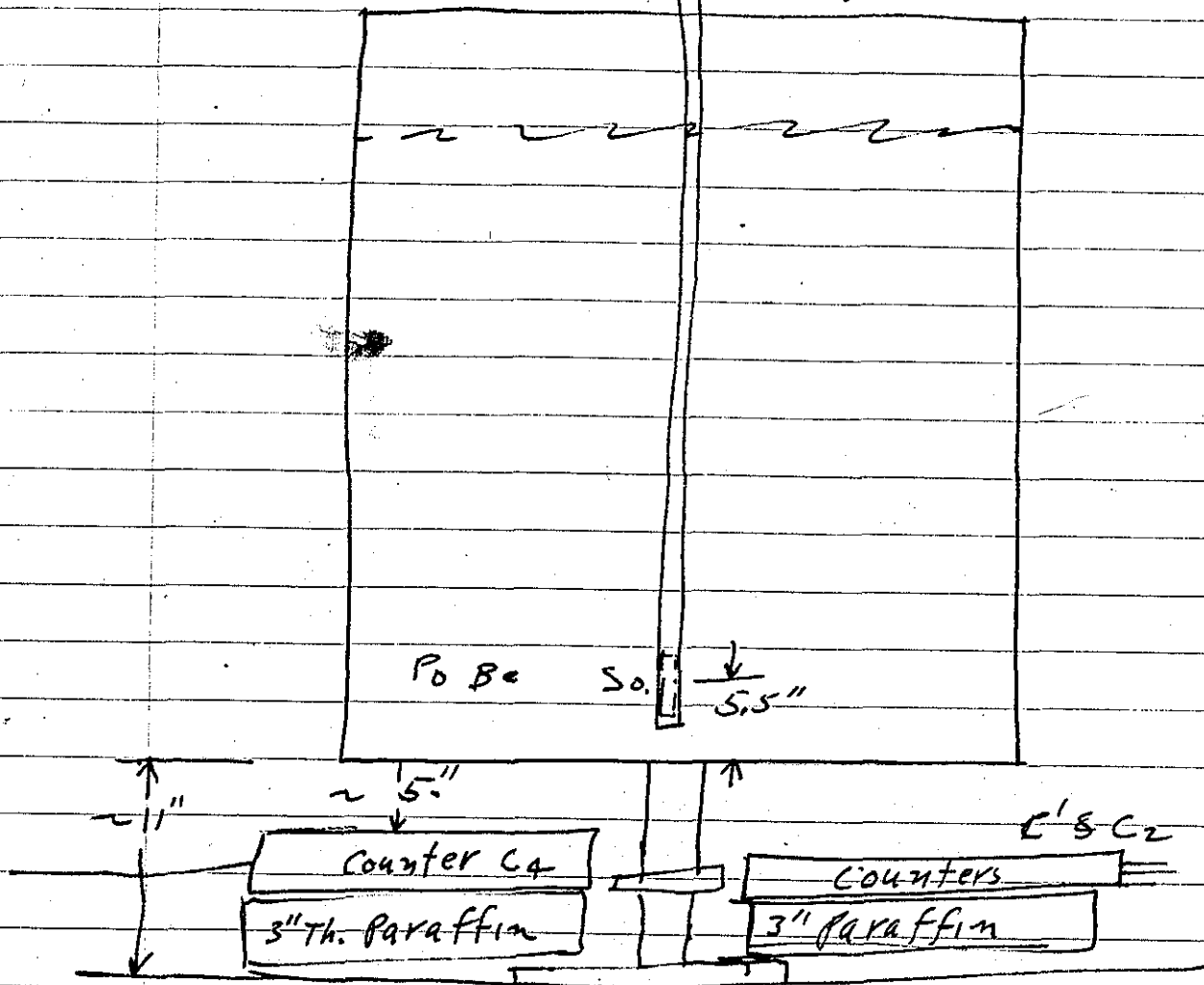
5.9% B Resch's Rings in 48-in. dia SS Tank (Unagitated) 57%<sub>v</sub> L<sub>0.62</sub> p<sub>0.62</sub>

Unagitated Water-Air System, Solubility of Oxygen

0.01 (0.01) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.02 (0.02) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.04 (0.04) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.06 (0.06) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.08 (0.08) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.10 (0.10) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.12 (0.12) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.14 (0.14) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.16 (0.16) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.18 (0.18) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.20 (0.20) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.22 (0.22) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.24 (0.24) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.26 (0.26) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.28 (0.28) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.30 (0.30) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.32 (0.32) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.34 (0.34) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.36 (0.36) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.38 (0.38) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.40 (0.40) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.42 (0.42) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.44 (0.44) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.46 (0.46) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.48 (0.48) L<sub>0.62</sub> p<sub>0.62</sub> -  
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 0.58 (0.58) L<sub>0.62</sub> p<sub>0.62</sub> -  
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 0.62 (0.62) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.64 (0.64) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.66 (0.66) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.68 (0.68) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.70 (0.70) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.72 (0.72) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.74 (0.74) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.76 (0.76) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.78 (0.78) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.80 (0.80) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.82 (0.82) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.84 (0.84) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.86 (0.86) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.88 (0.88) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.90 (0.90) L<sub>0.62</sub> p<sub>0.62</sub> -



0.01 (0.01) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.02 (0.02) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.04 (0.04) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.06 (0.06) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.08 (0.08) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.10 (0.10) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.12 (0.12) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.14 (0.14) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.16 (0.16) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.18 (0.18) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.20 (0.20) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.22 (0.22) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.24 (0.24) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.26 (0.26) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.28 (0.28) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.30 (0.30) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.32 (0.32) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.34 (0.34) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.36 (0.36) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.38 (0.38) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.40 (0.40) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.42 (0.42) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.44 (0.44) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.46 (0.46) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.48 (0.48) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.50 (0.50) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.52 (0.52) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.54 (0.54) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.56 (0.56) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.58 (0.58) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.60 (0.60) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.62 (0.62) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.64 (0.64) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.66 (0.66) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.68 (0.68) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.70 (0.70) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.72 (0.72) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.74 (0.74) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.76 (0.76) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.78 (0.78) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.80 (0.80) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.82 (0.82) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.84 (0.84) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.86 (0.86) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.88 (0.88) L<sub>0.62</sub> p<sub>0.62</sub> -  
 0.90 (0.90) L<sub>0.62</sub> p<sub>0.62</sub> -



Soln. ht.	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 2.56
10.01	45579	8430	190 + 112 1 min
"	45432	8629	190 + 128 "
	<u>45,500/0.50</u>	<u>8530/0.48</u>	<u>48,600 9M/0.55</u>
12.03	47,085	8759	200 + 251 "
"	47,059	8632	196 + 45 "
	<u>47,070/0.48</u>	<u>8709/0.47</u>	<u>50,700 9M/0.53</u>
14.05	47,595	8920	209 + 26 "
"	47,836	8867	207 + 250 "
	<u>47,700/0.47 cont</u>	<u>8890/0.46</u>	<u>53,200 9M/0.50</u>

246

EXPT 4

soln ht	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 256
16.00	48,047	8838	207 + 188 1 mm
"	47300	8743	206 + 200
	$\frac{47,700}{0.47} \text{ c/m}$	$\frac{8800}{0.47}$	$\frac{53,000}{0.50} \text{ c/m}$

soln ht	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 256
18.05	47697	8932	221 + 140
	48218	8815	198 + 120
	$\frac{47,950}{0.47} \text{ c/m}$	$\frac{8800}{0.47} \text{ c/m}$	$\frac{51,200}{0.62} \text{ c/m}$

Expt. 4 A

Moved 3 counters down against floor & covered with ~ 4" of plexiglas + paraffin on top & sides of counters

soln ht.	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub> x 256
18.05	31,952	5022	233 + 74
"	32,180	5104	218 + 128
	$\frac{32,000}{1.077} \text{ c/m}$	$\frac{5050}{1.15} \text{ c/m}$	$\frac{57,600}{0.95} \text{ c/m}$
16.05	31,789	5122	205 + 22
	31,571	5162	209 + 240
	$\frac{31,670}{1.09}$	$\frac{5140}{1.13}$	$\frac{53,000}{1.02}$

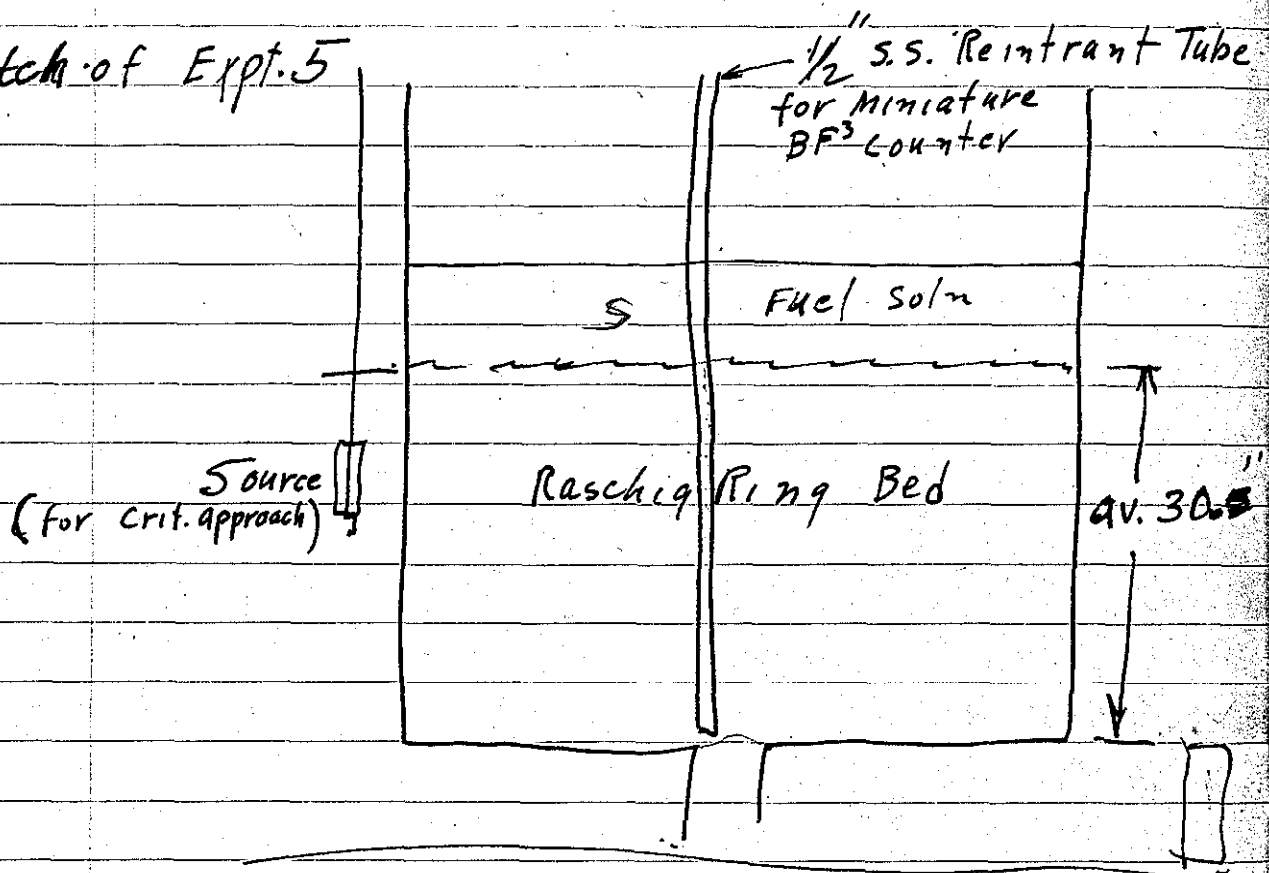
-247-  
C4 x 250

Sal. ht.	C1	C2	
14.03	31,883	5066	204 <sup>+40</sup>
"	31,877	5011	209 <sup>+149</sup>
	<u>31,880/1.08</u>	<u>5030/1.15</u>	<u>53,000/1.02</u>
12.05	31,708	4908	204 <sup>+172</sup>
"	31,540	4910	208 <sup>+118</sup>
	<u>31,620/1.09</u>	<u>4910/1.18</u>	<u>52,900/1.03</u>
10.02	30810	4866	205 <sup>+40</sup>
	30758	4676	204 <sup>+225</sup>
	<u>30,790/1.12</u>	<u>4770/1.21</u>	<u>52,500/1.04</u>
8.04"	29726	46667	210 <sup>+52</sup>
	29,462	4433	211 <sup>+175</sup>
	<u>29,600/1.165</u>	<u>4550/1.27</u>	<u>54,000/1.00</u>
6.01	26772	4049	<del>188</del> 101
"	26,423	4152	193 <sup>+208</sup>
"	26,312	4200	186 <sup>+208</sup>
"	<u>26,500/1.30</u>	<u>4150/1.40</u>	<u>48,700/1.12</u>
4.04	23586	3719	166 <sup>+67</sup>
"	23272	3679	158 <sup>+79</sup>
	<u>23,450</u> 147	<u>3700</u> 1.56	<u>41,500/1.31</u>
2.05	28,820	4712	199 <sup>+18</sup>
"	28,501	4727	193 <sup>+21</sup>
	<u>28,650</u> 1.20	<u>4720</u> 1.225	<u>50,200</u> 1.08

over

Outlet	$C_1$	$C_2$	$C_4 \times 256$
0	34,264	5773	221 + 118
11	34,605	5811	202 + 253
11	34,581	5774	213 + 169
	<u>34,500</u>	<u>5790</u>	<u>54,300</u>

Sketch of Expt. 5



$$B_M^2 = B_r^2 - \gamma^2$$

Exponential Expt. to determine  $B_{crit}^2$  for system poisoned with 5.9% B. Rasching Rings.

START-UP CHECK-LIST	
Equipment Checked by <u>RKR</u>	Personnel Check by <u>JK7</u>
Instrument and Sources Checked and Secured <u>RKR</u>	
"Source In" Checked by <u>M-43</u>	Control Room
Emergency Equipment Control Room Checked by <u>✓</u>	
Red Light On by <u>JK7</u>	AM
Start-Up OK'd by <u>JK7</u>	Time <u>6-5</u> Date <u>6-5-62</u>

~~JK7~~

Tube

It is proposed to make the system critical by raising fuel level the required distance above the top of the bed of Rasching rings. This bed is ~ 31" deep in the 4 ft. dia. S.S. tank. A miniature  $Bf^3$  counter is to be used to determine the exponential decay in the Rasching ring bed below the critical top layer.

as"

Top of bed is very irregular. Av. ht. of glass is roughly 30" (Appreciably more than half of glass covered at 30.5")

For initial approach to crit, the  $PoBe$  source was placed on lid of tank in addition to M-43 at one side.

Bare Crit fuel height  $\approx 34.27''$   
 $\frac{34.27}{30.00}$   
 $\approx 4.27$  crit. thickness

250

Counter  
HTC<sub>i</sub> (Nov.)C<sub>q</sub> (Miniature BF<sub>3</sub>)

LN = .0006

28.00	35367	31426	2 min
"	34464	30596	"
26.00	35106	21650	"
24.00	34787	14627	"
22.00	35233	8078	"
"	35045	8132	"
20.00	35203	53777	"
"	34917	55105	"
18.00	34625	4595	"
"	34578	4628	"
16.00	35064	3405	"
"	34460	3386	"
6.00	34968	456	"
"	34732	507	"
20.00	34676	5489	"
	"		

Increased power level sol 34,31 ~

period.

LN = .007

28.00	432060	399987	2 min
26.00	407862	266420	"
24.00	392443	177209	"
22.00	455812	112574	"

sol'n ht.

c 1

64 - 251

20.00

381422

63349

2 mi

18.00

341102

46107

16.00

320850

31427

10.00

270037

8044

6.00

244,414

3232

30.00

208869

383,991

792



RK252  
JKF

Expt 5A.

Repeat of Exponential traverse

K-1, K-2, PM-1  
PM-2 in trap.

START UP CHECK LIST	
Equipment Checked by	RKR
Instrument and Software checked and tested by	RKR
"Source in" checked by	<input checked="" type="checkbox"/>
Emergency Procedure checked by	<input checked="" type="checkbox"/>
Red Light checked by	RKR
Start Up OK'd by	JKF
Document Check by	JKF
Source No.	11-43
AM Date	6-6-1967
PM Date	6-6-1967

cut at  $34.31$  "  $L_n = .014 .007$

Counter Pos.	C, NOR.	C <sub>g</sub> (TRAV. ztr.)
2800	<del>800468</del>	-
"	393193	375605
2600	426199	232198
2400	500484	220865
2200	513060	123,240
2000	512110	81,950
1800	506350	61833
1600	499524	41144
1400	492409	27410
1200	481412	14827
1000	471533	11465
800	465337	7909
600	454753	5554
700	443302	6759
900	428543	9246
1100	415361	11506
1300	402403	13248

27  
2  
27  
26  
25  
24  
23  
22

ctr. ~~ht.~~ ht.

C<sub>1</sub>

C<sub>4</sub> - 253

15.00	383079	31117
17.00	436555	42001
19.00	443171	73855
21.00	481210	91644
23.00	498926	165516
25.00	509203	229421
26.00	511538	<del>2545</del> 268600
27.00	562320	322459
29.00	483475	600994

### Expt 5B

Repeat of Expt 5 with water refl. on Sides & Bottom of 5ft. Tank. Hence, refl. only against cut slab above rings on edges.

Water height  $\approx$  to 34" slab in 4ft. tank.

Crnt ht.  $\approx$  34.<sup>25</sup>~~32~~ (after  $\approx$  20 min.)

ctr. for

C<sub>1</sub>

C<sub>4</sub>

28.00	332,074	171,257
27.00	338,331	125,480
26.00	366,867	111,620
25.00	370,981	94,324
24.00	381,725	95,052
23.00	404,061	74,166
22.00	385,874	49,830

254

0.1446

## Expt. 5B cont.

21.00	409,199	41996	2 m
20.00	393,611	34366	
19.00	400,353	36504	
18.00	407980	29610	
17.00	414235	24063	
16.00	403271	19990	
15.00	393879	19,233	
14.00	394,233	12,874	
13.00	401389	7,388	
12.00	417897	7.204	
11.00	426194	6646	
10.00	433,205	6113	
8.00	941671	10,438	5 min
6.00	942977	7162	"

Drained water first & shook  
manometer line:

soln ht = 34.25 (quite sub.)

Added more fuel with waxes out:

crit. at 34.31

Expt. 6

5.93<sup>B</sup> Raschig Rings in 20" Dia. cyl.  
(same as used in 48" tank)

START-UP CHECK LIST	
Equipment Checked by <u>RRK</u>	Personnel Check by <u>JK7</u>
Instrument and Safeties Checked and Reset by <u>RRK</u>	
"Source In" Checked by _____	Source No. <u>M-43</u>
Emergency Equipment in Control Room Checked by <u>✓</u>	
Red Light On by _____	AM _____
Start-Up OK by <u>JK7</u>	Date <u>6-13-1962</u>

Galm. zero reset. Raschig Ring bed depth  $\approx 34"$ . Water up on side to 102 cm. from cyl. zero.

Aw. height of Raschig Ring bed as observed from galm. in 34.60"

Critht. 40.64 (incl. sides & bottom) 40.64  
34.60  
6.04

$LN = .0026$

ctr. pos	$C_1(N)$	$C_2$ Traversing	
30.0	241907	292738	2 min.
28.0	249406	243147	2358 x 10 <sup>2</sup>
26.0	243937	108,718	996 "
24.0	276762	99,914	873 "
22.0	293067	52849	434 "
20.0	315780	34579	265 "
18.0	315400	22442	172 "
16.0	321301	13403	102.5 "
14.0	327000	7921	586 "
12.0	344004	4837	34.0 "
10.0	366701	3384	22.3 "

Ch. Pos.

Nov.

Trav. ctr

257

13.0	326930	4971	348 x 10 <sup>2</sup>
15.0	364910	13585	90.0
17.0	344840	18956	133.
19.0	327020	33419	247
21.0	315350	46735	358
23.0	309350	84650	662
25.0	307730	114065	912
27.0	309230	202335	1582

Drained water  
Added fuel to crit bare.

Bare crit 41.03 "  
40.64  
- .39

Measurement of glass vol. fraction:

Started with one storage tank full (113.1 l) at reactor zero. Tank became empty at 29.01"

$$29.01'' \approx 113.1 \text{ l}$$

$$\frac{113.1}{29.01} = 73.7 \text{ cm}^2$$

$$\frac{1530}{20.7} = 75.7$$

area relation eq.

$$\text{net area} = 1,530 \text{ cm}^2$$

$$\% \text{ soln} = 75.8$$

$$\% \text{ gl.} = 24.2$$

$$\frac{100.0}{75.8} = 24.2$$

Expt. 7

Y-12 → 3,9% B Pyrex washing rings on a  
 20" dia. SS. cyl. Approx. ring height = 35"  
 Rings are ~ 1.8" O.P., 1.5" I.D. & 1.9" long

Mean Av. of 3: O.P. = 1.853  
 I.D. = 1.575 Av. Th. = 0.173"  
 L = 1.893

K-1, K-2 &  
 PM2 in Trip

START-UP CHECK LIST	
Equipment Checked by <u>PKR</u>	Checked by <u>PKF</u>
Instrument and Safeties Checked and	<u>PKR</u>
"Source In" Checked by _____	Source No. <u>M-43</u>
Emergency Equipment in Control Room checked by _____	
Red Light On by <u>PKR</u>	AM _____
Start-Up OK'd by <u>PKF</u>	PM Date <u>6-14-62</u>

38.53  
 33.75  
 4.78

Reflector water at <sup>98</sup>104 in on reactor  
 Av. height of rings, ≈ 33.75"

Cnt at 38.53 [~ 4.78" slab on top]

ctr <del>Sub</del> hit	C <sub>1</sub> (NOH)	C <sub>2</sub> (TRAV)	C <sub>1</sub> losing Counts
28.00	911283	588788	
26.00	983729	426299	495
24.00	934886	386813	
<del>22.00</del>	<del>683285</del>	<del>126609</del>	
28.00	738684	340111	2 min
26.00	670180	211315	2330 X 10
24.00	661490	184388	2060
22.00	642400	137840	1585
20.00	680640	100960	1095
18.00	718016	85632	892

	16.00	66194°	61692	717 x 10 <sup>-</sup>
"	14.00	665280	40198	486
29	12.00	690660	36790	3936
	10.00	696808	27620	2925
	8.00	704440	15636	164
	11.00	706330	30014	314
	13.00	707500	43560	454
	15.00	707500	52643	550
	17.00	710100	78224	814
	19.00	705930	96620	1010
	21.00	706470	120320	1268
	23.00	699700	146610	1756
	25.00	694200	202500	2150
	27.00	690220	272330	2910

Drained water for bare cut. Value

Bare cut height =  $\frac{38.88}{38.53}$   $\frac{4.78}{3.5}$   
 $\delta h = .35$   $\frac{3.5}{3.13}$

Bare Slab th =  $513 \frac{1}{2}$  13.0 cm

see p. 257; Vol of one storage tank

113.11 l fills 20" dia. cyl containing pyrex  
 (Y-12) Raschig Rings to 27.80"  $\approx$  70.8 cm  
 net area = 1602 sq. cm.

% glass vol =  $\frac{20.9}{42.8}$

Expt. 8

Y-12 (40% B) rashing rings Bare  
 Same as Expt. 7 except Traverse bare

Equipment Checked by <u>PKR</u>	Checked by <u>PKR</u>
Instrument and Sources Checked and	
"Source In" Checked by <input checked="" type="checkbox"/>	No. _____
Emergency Equipment Checked by _____	
Red Light On by <u>PKR</u>	AM _____
Start-Up OK'd by <u>PKR</u>	Date <u>10-15-62</u>

K-1, K-2,  
 PM-1, PM-2  
 in trip.

Traverse dr. Taken out between Expts 7 & 8

Ch. Pos.	C <sub>1</sub> (Nor.)	C <sub>2</sub> (Trav.)	
28.00	509840	370982	
26.00	518450	212744	209 x 10 <sup>3</sup>
24.00	521950	152940	151.3
22.00	525710	121090	117.5
20.00	533900	78540	75.0
18.00	537800	57540	44.8
16.00	532700	43270	41.4
14.00	529200	28560	27.5
12.00	519400	25900	25.4
10.00	5121-	18050	18.0
11.00	4968-	22841	23.4
13.00	4815-	26210	27.75
15.00	454600	30950	34.7
17.00	4354	33460	39.2
19.00	4104	5400	46.1
17.00	4729	35080	37.8
21.00	4732	8925	96.2
23.00	4741	11230	120.7



25.00

474900

172400

185

27.00

470500

241100

261

Crut ht = 38.67" (Apparently bed height  
was lowered in take reactor ~~etc~~ and replacing  
it.)

x10<sup>3</sup>

Same as Expt. # 8 but reflected

START OR CHECK LIST	
Equipment Checked by	RKR
Instrument and Safety checked by	RKR
"Source In" checked by	M-43
Emergency Equipment	
Red Light On by	RKR
Start-Up Card by	RKR
	6-18-62

K-1, K-2, PM-1 &amp;

PM-2 in trap

Also, repeats Expt. 7 except that feed depth is  $\sim 0.2$ " less with increased glass density.

$\sim$  crit. ht. 38.29  $\sim 38.4$ " water

ctr. Pos.	CI NO.	C <sub>4</sub> (Traverse)	
28.00	601090	307990	308 x 10 <sup>3</sup>
26.00	619100	186680	182.5 "
24.00	611000	135000	133.
22.00	619100	109220	106
20.00	6091	74080	73.1
18.00	6004	53710	52.7
16.00	6114	43300	42.6
14.00	5850	31450	32.3
12.00	5677	28700	30.3
10.00	5917	21870	22.2
8.00	6264	10900	10.45
11.00	6128	28110	27.6
13.00	6042	30820	30.7
15.00	6233	39900	38.5
17.00	62040	4130	39.1

ct. lca

c-1

c-4

18

P

	ct. lca	c-1	c-4	
	19.00"	627377	64939	62.2 m <sup>3</sup>
	21.00	650900	93210	860
	23.00	6508	111,500	108
	25.00	65500.	107501	1534
	27.00	666400	224,200	202
	29.00	66489	335500	303
	30.00	666420	386590	348.5
	31.00	66700	488900	441
	32.00	50933	40733°	481

10<sup>3</sup>

1)

264  
Kimball

Expt. 10

~~Pym~~ → 5/8" O.D. x 5/8" long K-25 rashing rings  
(I.D. = .43) in 20" Dia. S.S. Cyl., Bed depth = 28"  
Repl. sides & bottom to = 98cm

K-1, K-2, PM-1  
PM-2 in trip C.

START-UP CHECK LIST	
Equipment Checked by <u>PKR</u>	Personnel Check by <u>EKF</u>
Instrument and Safeties Checked and Reset by <u>PKR</u>	
"Source In" Checked by <u>PKR</u>	Source No. <u>M-43</u>
Emergency Equipment in Control Room checked by <u>PKR</u>	
Rod Light On by <u>PKR</u>	Time <u>6-19-62</u>
Start-Up OK'd by <u>EKF</u>	PM Date <u>6-19-62</u>

Mean Av. of 7 pci: O.D. = 0.61", ID = 0.43"  
length = 0.64 (O.D & ID of all 7 same)

Av. Bed height, meas. with salm in  
27.18"

32.37  
27.18  
5.19

Out ht = 32.37

Water height = 82 cm = 32.4"

24.00	950,060	534950	} 529.110"
11	958880	528130	
22.00	936710	27057	27.45
20.00	937040	16210	16.42
18.00	950186	95709	9.57
16.06	913902	42949	4.52
14.06	885280	22060	2.37
12.97	916580	13354	1.40
10.00	909030	7211	.754

92  
11

8.00	890750	4004	$4.27 \times 10^4$
6.00	889630	2600	1278
9.00	90492	51488	1541
11.00	936350	10962	1.11
13.00	910880	16694	1.74
15.00	880540	30890	3.33
17.00	857640	62040	6.87
19.00	839390	106870	11.98
21.00	83000	189750	21.7
23.00	82989	349950	40.1
25.00	828320	541060	62.0
26.00	414400	374820	85.9
27.00	371570	564130	144.2
28.00	316290	903020	271.
29.00	071290	296620	395
30.00	050010	208340	396

43

$\times 10^4$

Measurement of void fraction of glass:  
 Starting at soln. at zero. Emptying  
 one storage tank containing 74.8 liter  
 soln. raised level in reactor to 23.29"

$$23.29'' = 59.16 \text{ cm} \times 2.027 = \frac{119.911}{74.8} = 45.1$$

$$\frac{45.1}{119.9} = 37.6\%$$

note: glass already wet with  
 solution when this  
 measurement was made.

see page 267

Expt. 11

K-25, 5/8" OD X 5/8" L. Roschi rings

Same as Expt. 10 except base

START UP CHECK LIST	
Equipment Checked by <u>RKR</u>	Checked by <u>DKT</u>
Instrument and Safeties <u>OK</u>	<u>RKR</u>
"Source In" Checked by <u>✓</u>	
Emergency Equipment in Control <u>✓</u>	
Red Light On by <u>RKR</u>	
Start-Up OK'd by <u>DKT</u>	Time <u>AM 6-20</u> Date <u>6-20 1952</u>

K-1, K-2,  
PM-1 & PM-2  
in trip

out. ht. 32.69

Ctr Position	C <sub>1</sub> (Nor.)	C <sub>2</sub> (Traverse)	
24.00	<del>29023</del>	<del>139390</del>	
"	276000	135610	135.6 x 10 <sup>3</sup>
22.00	258800	61060	65.1
"	453380	107120	65.2
20.00	499100	69630	38.5
18.00	5118900	39600	21.4
16.00	520690	18340	9.73
14.00	519420	9708	5.26
12.00	518570	5442	2.89
10.00	307170	28558	1.55
11.00	518055	4204	2.24
13.00	526330	7002	3.67
15.00	531450	13440	6.98
17.00	526290	28640	15.0
19.00	518869	50777	27.5
21.00	502890	90479	49.7
23.00	486080	164590	93.6

	$C_1$	$C_{11}$	
25.00	465399	258870	153.5
26.00	439080	327660	206,
27.00	388750	495740	352
28.00	315560	745390	652
29.00	224860	671700	875

6-21-62 Sample #1 Reg # 593170

G = 142.7

T = 20.0

N = 122.7

gm / gm 0.2661

#/gal = 59.03

1,551 Vol. Density

Measurement of glass vol. fraction  
in a 5 gal. bucket.

Total vol. to a mark on side of bucket  
= 10.80 l

Vol. to mark with glass in bucket!

7.56 l

10.80

7.56

3.24

$$\frac{3.24}{10.80} = 30\%$$

Expt. 12  
 $1\frac{1}{2}$  %  $B_2O_3$  Kimball glass Raschig  
 Rings:  $\overset{1.60}{\text{---}} \overset{1.28}{\text{---}} \overset{1.69}{\text{---}}$  "OD,  $\overset{1.28}{\text{---}}$  I.D. &  $\overset{1.69}{\text{---}}$  " Long

per Expt. 12 B

START-UP CHECK LIST	
Equipment Checked by <u>RKR</u>	Personnel Check by <u>AKF</u>
Instrument and Safety Checked and Tested by <u>RKR</u>	
"Source In" Checked by <u>RKR</u>	
Emergency Equipment in Control Room Readily Available <u>✓</u>	
Bed Light On by <u>RKR</u>	
Start-Up OK'd by <u>AKF</u>	Date <u>6-21-1962</u>

K-1, K-2  
 PM-1, PM 2  
 in trips

Crit at 13.12" Bare

Vertical Traverse

Str. Pos.	C <sub>1</sub> No.	C <sub>2</sub> (Traverse)	C <sub>3</sub> (Traverse)
7.00	136602	446710	4.467 x 10 <sup>5</sup>
6.00	147584	511580	4.735
5.00	161230	530870	4.525
4.00	173200	54026	4.26
3.50	169060	51731	4.18
4.50	164290	54501	4.53
5.50	164340	591498	4.92
6.50	161768	563160	4.73
7.50	158855	504720	4.34
8.50	15994	43234	3.69
9.50	162220	355190	2.99
10.50	170170	233050	1.87
11.50	178550	96740	.74
12.00	188700	73090	.53
11.00	199580	179340	1.23

32  
 47  
 67  
 20  
 20  
 60  
 av  
 sig



Chr. Poz.

C<sub>1</sub>

C<sub>2</sub> 269

10.00

204770

37830

$2.52 \times 10^5$

9.00

203980

496710

3.33

8.00

201010

573490

3.90

~~Out 13.12" in reactor 20.0 l remained  
in #2 storage tank: 74.8  
in reactor: 54.8 l.~~

~~$13.12 \times 33.3 \text{ cm} \times 2.027 = 67.6 \text{ l.}$~~

~~Vol. of = 19.8~~

~~Don't put here  
reactor at zero.~~

~~34.8  
7.5  
47.3~~

~~67.0  
47.3  
20.3~~

~~20.3  
67.0~~ 3.5%

### Expt. 12 B

Same as above except refl. sides

air in  
right glass

Out. at 10.35"

Water at 24.8"  $\frac{13.12}{10.35}$

24.3"

533.5 l total vol. 2.77

~~33.80  
19.55~~

soln required to go from 0.0 to 10.35" = 33.8 l

Dead vol. to zero near or. 7.5 l

In feeding up above 10" to check on  
glass vol. a reactivity surge was noted  
that indicated the out. height to be much  
less than 13.12"

6-27-02  
1:20 pm  
Randy  
704

Expt. 12 B

Repeat of Expt. 12 to check on bare  
crit. height. (suspect air in sight glass line)

Crit. height 10.86"

~~3~~ #4 storage tank has  $\frac{74.8}{33.5}$  l. left  
used  $\frac{41.3}{}$

$$41.3 \text{ l} \approx 10.86" \approx 27.6 \times 2.027 = \frac{55.95}{41.3} \\ 26.2\% \text{ glass.} \quad \frac{14.65}{}$$

Expt. 12 C

Same as above except refl.  
sides & bottom.

Crit. at 8.34" with water at 22.0"

Recheck of Vol fraction using #4 tanks.

when full #4 tanks = 113.11

at 10.04" =  $\frac{74.00}{}$

used = 39.11

$$\therefore 39.11 \approx 10.04 \approx @ \frac{3.90}{5.14} = 24\%$$

From meas. of av. bed depth & total no. of  
pieces used:

$$\text{Total no.} \approx 1190$$

$$\text{Bed depth} \approx 21.4''$$

Meas. av. size of rings: 1.60" O.D., 1.28" I.D. & 1.69" Long

$$V(\text{ring}) = \frac{\pi}{4} (2.54 - 1.638) 1.69 = 1.222 \text{ cu. in.}$$

$$\text{Vol. of } 1190 = 1455$$

$$\text{Total vol. of bed} = 6725$$

$$\frac{1455}{6725} = 21.4\%$$

Y-12 Roshig Rings in 30" dia Cyl.  
Reflected table & bottom

2 5  
und  
po  
Po 8

K-1, K-2  
PM-1, PM-2  
in trip

START-UP CHECK LIST	
Equipment Checked by <u>JKT</u>	Checked by <u>Mac</u>
Instrument and Safeties Checked and	<u>JKF</u>
"Source in" Checked by	No. <u>M-163</u>
Emergency Equipment	
Red Light On by <u>JKT</u>	AM <u>7-10 62</u>
Start-Up OK'd by <u>JKR</u>	PM Date <u>7-10 1962</u>

Zero should be rechecked later (approx. right)  
Preliminary test for crit. fuel &  
water raised to ~ 41." Rem out  
of fuel in storage system  
Insts still creeping upward on scales

H<sub>2</sub>O  
26"  
~12"  
~25"  
~30"  
~50"  
"

START-UP CHECK LIST	
Equipment Checked by <u>JRF</u>	Personel Check by <u>MAC</u>
Instrument and Safeties checked and Reset by <u>JRF</u>	
Source in checked by _____	Source No. <u>K</u>
Emergency equipment in Control Room Checked by <u>K</u>	
Red Light on by <u>JRF</u>	A.M.
Start Up OK'd by <u>JRF</u>	Phil Date <u>7-11-62</u>

2 sources  
under  
pallet  
PO S M-143

Expt 13A  
Cont. of above expt. 2 counters on  
top of reactor

H <sub>2</sub> O bed ht	2 min.		
	C <sub>1</sub>	C <sub>2</sub>	C <sub>4</sub>
~26" 6.00"	<del>7201524</del>	33 x 16 = 528	974, 962
" "	<del>7201533</del>	34 x 16 = 544	1032, 927
" "	<del>7201</del>		1166
			<u>1054</u>
~12" 12.00	607	38 x 16 = 608	1779
~20" 20.00	429	26 1/2 x 16 = 424	2077 } 2068
" 11	401	25 x 16 = 400	2062 }
~30" 30.00	262	16 1/2 x 16 = 264	2157 } 2075
	239	15 x 16	2009 }
~50" 88	133	9 x 16	1942
" 50	151	9 x 16	2049

Av. bed. ht ~ 50.0"

Stopped Expt. because of time limit. Removed  
10 bottles of soln from manifold. Plan to take out  
more rasching rings

Cross  
Thomas  
Johnson

Exp 13.B

START-UP CHECK LIST	
Equipment Checked by <u>J.T.</u>	Personnel Check by <u>C.C.</u>
Instrument and Safeties Checked and Reset by <u>J.T.</u>	
"Source In" Checked by <u>J.T.</u>	Source No. <u>J.T.</u>
Emergency Equipment in Control Room Checked by <u>J.T.</u>	
Red Light On by <u>J.T.</u>	AM
Start-Up OK'd by <u>J.T.</u>	Time <u>11</u> Date <u>7-13 1962</u>

30" Dia. Alum. Reactor with 4-12 rings

Ring bed height 35.86 in.

Critical ht of solution 39.48" in water ht ~ 105.0 cm.

12 <sup>45</sup>/<sub>PM</sub>

" " " " 39.48 in. water ht 106.6 cm.

1 <sup>19</sup>/<sub>PM</sub>

Critical ht 39.47" in water ht 106.6 cm.

2 <sup>42</sup>/<sub>PM</sub>

Critical height 39.48" in water ht 106.6 cm.

2 min counts  
need to add 3 inches  
to these values  
for proper location

Position of C <sub>4</sub>	C <sub>1</sub> (norm)	C <sub>4</sub>	
32.00	133809	296457	
30.00	141748	216989	2048
28.00	120202	131587	1465
26.00	133701	107507	1075
24.00	126263	74563	790
22.00	149529	83257	705
20.00	170365	65086	511
18.00	158169	68965	553
16.00	165729	49998	403
14.00	160410	31068	259
12.00	180410	35034	260

Position of $C_4$	$C_1$	$C_4$	
10.00	174700	31575	24✓
8.00	184089	24609	179
6.00	184359	18805	1375
7.00	180830	20260	150
9.00	175760	27593	213
11.00	174394	34632	266
13.00	169558	30925	240
15.00	172002	43002	305
17.00	181120	64751	478
19.00	185209	67008	485
21.00	186035	65690	475
23.00	180529	97063	719
25.00	175209	105955	815
27.00	172484	144248	1119
29.00	164589	189597	1538
31.00	160724	281437	2345

407

critical ht 39.48<sup>6</sup> water ht = 107.1 cm.

418 PA

critical ht 39.71 in. water ht = 0.

LBJ  
JIT

Exp 13C

## START-UP CHECK LIST

Equipment Checked by JKF Personnel Check by JKF  
 Instrument and Safeties Checked and Reset by JIT  
 "Source In" Checked by JIT Source No. ✓  
 Emergency Equipment in Critical Areas Checked by JIT  
 Red Light On by JIT AM  
 Start-Up OK'd by JIT Time 8:52 Date 7-16 1962

Unreflected traverse in 30" dia cyl. with 4-12 rings  
 Ringed height taken as 35.86 in.

Critical ht 39.72' no water

2 min.  
countsNeed to add  
3 inches to these  
values.

position of ct	C <sub>1</sub> (norm)	C <sub>2</sub>	
32	215044	266022	
30	202325	169213	1757
28	217087	122930	1218
26	248633	97345	144
24	259176	70380	583
22	214643	52049	522
20	241755	40205	358
18	255279	44633	375
16	262088	31589	259
14	259578	19601	163
12	254041	17694	150
10	240769	14359	128
8	228851	9476	0891
6	213583	6532	2658
7	197121	6842	0776
9	181500	9067	107
11	200931	13444	174
13	200713	13396	1735



Position of $\zeta_4$	C, (Norm)	$\zeta_4$	
15	197278	18294	199
17	190665	26956	324
19	180800	27645	325
21	187531	28549	332
23	233208	57796	532
25	244246	73816	650
27	240056	106461	554
29	226196	147607	1422
31	219006	222213	2182
32	217420	250916	248

11<sup>08</sup> AM critical height 39.74<sup>8</sup> in. no water.

JKF  
JH

Exp 14. A

START-UP CHECK LIST	
Equipment Checked by	JKF Personnel Check by JKF
Instrument and Safeties Checked and Reset by	JH
"Source In" Checked by	JH Source No. <input checked="" type="checkbox"/>
Emergency Equipment in Control Room checked by	JH
Red Light On by	JH
Start-Up OK'd by	JH Time 8:45 AM Per Date 7-20 1952

20 in - dia Aluminum vessel filled to approximately  
36 in with glass Rasching Rings Type K5-33 (or 2 B.)  
Total number of rings present: 2184 [1284 Kintel + 900  
Pyrex (X-10)].

Cylinder Unreflected.

9:00 AM. Average Ring bed height 35.55 in.

(JKF)

Ort height. 41.32" Bare

41.32
<u>35.55</u>
5.77

Position	C. NOY.	CA Trav.	
29.00"	399745	177484	
27.00	403384	127000	12.58
25.00	398485	65148	<del>6175</del> 4854
23.00	395375	41544	420
21.00	461688	28006	24.25
19.00	441753	19594	17.72
17.00	408033	10114	9.90
15.00	424851	8453	7.94
13.00	437290	5412	4.96
11.00	423798	4178	3.94
9.00	<del>423798</del> 379514	2661	2.80

Pos.

C1

C4

-- 279

10.0

352,028

2686

3.05

12.0

377923

3595

3.80

14.0

399620

5368

5.37

16.0

411 414

9586

9.31

18.0

415 952

13,216

12.76

20.0

415 979

21,635

20.80

22.0

407816

29887

29.3

24.0

388389

53716

55.2

26.0

366198

70121

76.5

28.0

376880

142974

151.5

29.58

400242

181940

181.4

(F)

7

Exp 14 B

START-UP CHECK LIST	
Equipment Checked by	JKF
Personnel Check by	JKF
Instrument and Safety	JT
Source In Charge	JT
Emergency Equipment	JT
Red Light On by	JT
Start-Up OK'd by	JT
Date	7-20-1962
Time	10:46 AM

20 in. dia cylinder with glass rushing rings; same  
(KG-33)  
as experiment 13.

Ring bed height = 35.55 in.

Cylinder Reflected with water.

Cent. ht. 40.84.

Water ht: 134.71 <sup>cm</sup> from floor

Pos.	G	C4	
29.58	512533	315427	31.5
28.00	523148	261599	25.8
26.06	543532	150923	14.35
24.00	553066	114564	10.91
22.00	551654	65901	6.12
20.00	559103	50186	4.60
18.00	560477	30070	2.75
16.00	558485	23042	2.11
14.00	552805	14213	1.32
12.00	558790	9887	9.07
10.00	563123	7570	6.84
9.00	562955	6314	5.75
11.00	566784	9618	8.70
13.00	567305	11911	10.76

40.84  
35.55  
5.29

Pos.	C <sub>1</sub>	C <sub>4</sub>	-- 281 --
15.00	553921	17925	10.58
17.00	565444	23143	21.0
19.00	558,600	37345	34.25
21.00	558033	49980	45.7
23.00	565673	83154	75.4
25.00	563676	116043	105.5
27.00	565775	216473	194.
29.00	538309	309410	294.5

2  
00  
4  
7

L 282

ID  
PKF

Expt 15

Repeat of expt 14 with am  $H_x \approx 90$

K-1, K-2

PM-1, PM-2

in trap

START-UP CHECK LIST	
Equipment Checked by <u>PKF</u>	Personnel Check by <u>LJ</u>
Instrument and Safety Interlocks and Reset by <u>LJ</u>	
"Source In" Checked by <u>LJ</u>	Source No <u>M-43</u>
Emergency Equipment in Control Room Checked by <u>PKF</u>	
Red Light On by <u>LJ</u>	AM
Start-Up OK'd by <u>PKF</u>	PM Date <u>7-25-1962</u>

sup. 278

instead of 59. Filled glass bed to  $\approx 34"$   
and drained all back for mixing. Repeated  
2<sup>nd</sup> time.

cut ht. 41.48

41.48
35.55
3.93

2 min counts	Position of Cy	C <sub>1</sub> (norm)	C <sub>2</sub>
	28.06	14803257	219,811 2198
	26.00	471723	94818 966
	24.00	504244	63904 609
	22	503582	32317 308
	20	536212	23298 209
	18	540069	12198 108
	14	533523	7618 6816
	14	508081	4278 40.5
	12	474344	2663 27
	10	548802	2225 19.5
	9	558360	1973 14.8
	11	634828	3470 26.2
	13	708447	4472 31
	15	687493	7539 52.8
	17	649636	10145 75

Position of ex	C, (kmm)	Z <sub>4</sub>	
19	616247	19445	152
21	555400	25107	217
23	568432	50634	424
25	589156	87606	714
27	558149	176539	1520

36"  
29  
18  
55  
13  
  
198  
206  
59  
208  
29  
28  
216  
2.5  
7  
9.5  
2.2  
6.2  
1  
2.8  
5

L. 284  
 10  
 8KT

Expt 15B

7-25-62 PM

Repeat of Expt 15A except reflected

Clea  
 out  
 Exp

Fuel Out. ht  $\frac{41.12}{35.55}$  water at  $\approx 135$  (side scale)  
 $\frac{35.55}{5.57}$

Position C <sub>4</sub>	C <sub>1</sub> (Norm)	C <sub>4</sub>	
28	67249	38406	
26	68928	18386	1795
24	70591	12853	1225
22	72730	6647	624
20	76260	4785	421
18	75753	2632	231
16	72984	1933	178
14	74856	1225	110
12	71008	798	75
10	73005	689	60
9	78350	627	54
11	79392	823	70.5
13	79131	1004	85
15	80201	1535	129
17	81986	2106	123
19	84898	3697	293
21	80646	4842	404
23	80164	8907	748
25	81595	14645	1200
27	84013	33674	2690



Clean  
cut  
Expts.

Expt 16 A 10" dia cyl. 285  
(at)

ann. type

START UP CHECK LIST	
Equipment Checked by <u>JKT</u>	Inspected Check by <u>JKT</u>
Instrument and Safety checked by <u>JKT</u>	
Source in Charge <u>M-43</u>	Source No. <u>M-43</u>
Emergency Equipment checked by <u>JKT</u>	
Red Light on <u>✓</u>	AM
Start Up OK <u>JKT</u>	FD Date <u>7-27-62</u>

Clean cut Expt for  $NO_2$  ( $NO_3$ )<sub>2</sub> at  
 $H_x \approx 90$  fully enriched.

Helium passed on fuel (.10 low  
slightly super at 16.86

sub. 16.83<sup>(-)</sup>

just cut 16.83 + .10 = 16.93

Expt 16 B

Repeat to check on mixing

slightly super 16.93

just cut. 16.92

Cor. cut ht = 43.4 cm

L 286  
I.D.  
JKF

Expt 17 A  
12" dia. of cyl. ann. type

L  
I.D.  
JKF

START-UP CHECK LIST	
Equipment Checked by <input checked="" type="checkbox"/>	Personnel Checked by JKF
Instrument and Safety checked by	M-43
Source In? <input checked="" type="checkbox"/>	
Emergency Stop? <input checked="" type="checkbox"/>	
Red Light On by JKF	7-30-62
Start-Up OK'd by JKF	Time

slightly super at 9.79  
(later) " sub at 9.79 ???  
zero rechecked, ok

Expt 17 B

Repeat to check on crit. ht.  
after increasing sensitivity of manometer.

super-crit at 9.80  
" " 9.78  
crit at 9.78

Corrected C.H.F. = 25.2 cm

L.J.  
I.D.C.  
JK7.

# Expt 18A

287

15" dia. Al. cyl. Ann. type

START-UP CHECKLIST	
Equipment Checked by	<u>LJ</u>
Instrument and Safety Check done	<u>LJ</u>
"Source In" Checked by	<u>M-43</u>
Emergency Equipment in Coastal Area	<u>✓</u>
Red Light On by	<u>LJ</u>
Start-Up OK'd by	<u>JK7</u>
AM	7-30
PM	62

slightly super cut at ~~7.47~~ 7.455  
cut at 7.45

# Expt 18B

Repeat for accuracy test after re-zeroing selsyn.

super cut at 7.47  
slightly super. cut at 7.46  
cut at  $7.44 \pm .03$



see p. 288

L.P.  
5288  
JK7

Expt 18C

7-30-62

L  
1D  
JK7

Repeat after re-checking zero and  
adjusting manometer.

sl. supercrit at 7.465

crit. at 7.45

corrected C.Ht. = 19.3 cm

L &  
IDE  
J.K.F.

Expt. 19 A 289  
 $\approx 9\frac{1}{2}$ " dia al. cyl (contraction type)  
 with ridge  
 feed in spot

START-UP CHECK LIST	
Equipment Checked by <u>J.K.F.</u>	Personal Check by <u>J.F.T.</u>
Instrument and Safeties Checked and OK'd by <u>J.K.F.</u>	
Source In' Checked by <u>J.K.F.</u>	Area No. <u>M-43</u>
Emergency Equipment in Control Room Checked by <u>J.K.F.</u>	
Red Light On by <u>J.K.F.</u>	AM
Start Up OK'd by <u>J.K.F.</u>	PM Date <u>7-31-62</u>

Selsyn zeroed, reactor  $\approx 21$ " above floor. Oval distortion in reactor has been partially corrected approx. at cut.

at  $\approx 24.3$ " drained to  $\approx 21.4$ " because of air in feed hose. Hose then freed of trapped air.

just cut at 24.25"  
 for 1 period 24.47 T = 54.5"  
 out 24.29 ✓

Better cut ht. = 24.30 after period  
 $\Delta P = 13.4 \text{ t}$

cor. cut ht = 62.2 cm

checked dia. with caliper outside

Near <del>set</del> Weld	O. Dia.	$\approx 9.62$	Av.
clockwise 45°	"	$\approx 9.75$	20" up
" "	"	$\approx 9.71$	6" up
" 90°	"	$\approx 9.65$	Av.
A v. - -		$9.67 - .12$	I. D $\approx 9.55$ " ; $r = 12.15 \mu$

8-2-62 Reg # 593174

G = 128.1	Gram $\frac{v}{\text{gram}}$ = .203400
T 20.0	
N 108.1	Sp. gr. = 1.3727

9/

IC  
RR  
EJ

In +  
K-H  
PM?

Indi  
do  
do

9/6

Expt. 20 A - 291  
 ~ 9 1/2 in. Dia Cylinder (side feed)  
 (al)

9/4/62

Diluted  $UO_2(NO_3)_2$  of  $H/x \approx 91.7$  to  
 give about 60 liters of  $H/x \approx 125$ .  
 Installed 9 1/2" dia cylinder - led  
 reflector.

9/5/62 Drained all solution to small bottom  
 tanks. Density 1.307

ICC  
 RKR  
 EJ

START-UP CHECK LIST	
Equipment Checked by	RKR - Check by ICC
Instrument	RKR
Source	RKR
Emergency	and Group checked by M-43
Red Light On by	RKR
Start Up OK'd by	EJ Time 1:50 PM Date 9/5/1962

In trip: PM-1  
 K-1, K-2, PM-2  
 PM-2

Preliminary  
 data -  
 don't use

Zero set @ 0.005  
 Bottom of reactor 30" from floor  
 Super 25.54  
 "Level" slight + 25.36  
 Sub Level 25.30  
 Sub 25.22

9/6/62

During above expt, there was trouble  
 adjusting flow rate thru flowmeter, due  
 to glass and other junk in solution.  
 Removed float from f.m. and cleaned it  
 and "strainer". Still glass and junk in  
 soln.

292

Expt. 20B

IDC  
RKR  
EJIn trip:  
K-1, K-2  
PM-2  
PM-1,

START-UP CHECK LIST	
Equipment Checked by	RKR Personnel Check by IDC
Instrument and Safeties Checked and Reset by	RKR
"Source In" Checked by	RKR Source No. M-43
Emergency Equipments in Control Room Checked by	IDC
Red Light On by	EJ
Start-Up OK'd by	JG Time 10:15 PM Date 9/6 1962

9/6/62 Feed rate:  $1\frac{1}{2}$ "/min  
 + Period (sufficient) 25.7v  
 Slight + 25.38  $\Delta L = 0.355$  in  
 Slight - 25.35  $T = 76.54$  sec  
 $\therefore$  Critical 25.365  $(K = 7.73 \times 10^4 \cdot \frac{4K}{1m} = \frac{7.73 \times 10^4 \cdot 4}{0.255} = 2.18 \times 10^5)$   
 Drain thru  $\frac{1}{2}$ " feed line for  $\frac{1}{2}$  min. :  
 $25.365$  to  $18.94 = 6.42$ "/min =  $12.84$  in/min  
 Big dump for 15 sec ~~7.18"/15 sec~~ belongs long  
 on bubble

Repeat:

Critical:  $25.365 = 25.36$ Dump complete in 10 sec. : then dump  
 valve rate =  $15$  in/min (thru  $\frac{1}{4}$ " tubing)

9/6/62 Req 593184 (#20-B)  
 $G = 95.8$   $f/g = 0.771500$   
 $T = 20.0$   
 $N = 75.8$   $f/g = 1.3045$



Expt. 21  
 10" (?) dia Cylinder (al)

293

9/7/62

IOZ

RKR

EJ

START-UP CHECK LIST	
Equipment Checked by	RKR
Instrument and Safety Labels OK	Check by IOZ
Source In	Checked by RKR
Emergency Equipment	Checked by M-83
Red Light On by	RKR
Start-Up OK'd by	EJ
Time	1540
Date	9/7 1962

In trip

K-1, K-2,

PM-1, PM-2

Feed 0.03

Bottom of cylinder 26" from floor

Feed rate 1.64"/min

Critical. Sloggy in trouble. Height undeterminable.

Cleaned manometer tubes, adjusted relays.

1300

Repeat:

+ Period 17.15  $4h = 0.07$  in

Critical 17.11 (Level) = 17.08

Drain thru 2" line 15 sec 14.09 = 0.02"/15 sec  
 = 12.08"/min

$T = 126.07$  sec;  $P_k = 5.23 \times 10^{-4}$

$4K/\mu = \frac{5.23 \times 10^{-4}}{0.07} = 7.47 \times 10^{-3}$

294

9/10/62

Expt. 22

12" dia Al Cylinder (Annular type)

ICC  
RKR  
EJ

STARTUP CHECK LIST	
Equipment Checked by	RKR
Instrument and Safety Checked and Verified by	ICC
"Source In" Checked by	RKR
Emergency Equipment in Control Room Checked by	ICC
Red Light On by	RKR
Start-Up OK'd by	EJ
Time	12:15
Date	9/10 1962

In Trip:  
K-1, K-2,  
PM-1,  
PM-2

Bottom of cylinder 26" from floor

Zero 999.99

Feed rate: ~ 1" / min.

+ Period 9.7

Critical 9.68 0.69

1545

Repeat:

Critical 9.69

I  
E  
R  
I  
K-1  
PM

1.5" dia HS cylinder (Annulus type)

START-UP CHECK LIST	
Equipment Checked by <u>AKR</u>	Personnel Check by <u>AKR</u>
Instrument and Safeties Checked and Reset by <u>AKR</u>	
"Source In" Checked by <u>LDC, AKR</u>	Sample No <u>M-63</u>
Emergency Equipment in Control Room Checked by <u>LDC</u>	
Red Light On by <u>AKR</u>	AM
Start-Up OK'd by <u>AKR</u>	PM Date <u>9/11/62 195</u>

LDC

ED

AKR

In Trip

K-1 K-2

DN-1 & 2

Bottom of cylinder 26" from floor.

Zero = 00000"

Feed rate = 1.3"/min = 0.65"/min

+ Period 7.45

Level 7.455

Drains to repeat:

Slight + 7.45

FW ≈ 100 rev period (to N), selwyn read 7.43!

Level 7.44

Drained slightly, came back level @ 7.44.

Because of selwyn, were unable to get a few period.

296

Expt, 24

9/14/62

30" Al cylinder - Annular Type

IDC

RKR

EJ

START UP CHECK LIST	
Equipment Checked by	RKR
Instrument and Reagents Checked by	EJ
Source In Charge by	RKR
Emergency Repairs by	14-42
Red Light On by	EJ
Start Up O.E.M. by	EJ, RKR, BOD
	4/12 1962

In Trip:

K-1, K-2,

PM-1, PM-2

2nd = 0.00

Bottom of tank 20" from floor

Feed rate: 0.16"/min

Used all soln; selyn @ 2.73, tank empty essentially led multiplication. K-2 about 30-737

Drain into small storage tank for calib. check.

~~SECRET~~

~~SECRET~~

~~SECRET~~

180 ~ ~

~~SECRET~~