

## **BOOK54R**

*Notes:*

10151 on bottom edge

Blank pages: inside opposite page 1, 2-5, 10, 22, 24, 26-30, 34, 35, 38, 52, 54, 56-152, inside opposite page 152

-pages 9, 11, 12, 14, 17, 36, 37, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 53, 55 has 1 (8.5x11) sheet taped to it (very old tape, all these sheets were stapled down)

-page 33 has paperclip at top of it

-page 57 has post-it-note at top with "stop" wrote on it

*Scanned by:*

*Sheila Finch*

*RSICC /Oak Ridge National Lab.*

*August 16, 1999*

14-2-2

**SECRET**

COMPUTATION BOOK



NAME	Number 26
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Course Summary of Solution Experiments

Used from 19... to 19...

Including Interactions Exp.

55

HARVARD COOPERATIVE SOCIETY  
Cambridge, Massachusetts

MFC

"This document consists of 152 pages,  
No. 1 of 1 copies, Series A"

85

INV  
52

**SECRET**

10151

Inv.  
60

49  
AUT

69  
AUT

69  
AUT

CLASSIFICATION CANCELLED  
DATE 5/27/60  
For the Atomic Energy Commission  
Jack H. Kahn for the  
Chief, Declassification Branch

**RESTRICTED DATA**  
This document contains restricted data as  
defined in the Atomic Energy Act of 1946.

"This document consists of 153 pages,  
No. 1 of 7 copies, Series A"  
5-25-60

**SECRET**

Summary

Pg 31

Areas of cylinders  
Bottom correction  
Hx calculations  
Data

31  
~~31~~  
33

Single cylinders

S.S. tamped, critical

36-37

" " not critical

39

S.S. untamped, critical

40, 55

" " not critical

41

S.S. tamped & C-shaped, critical

42

" " " " not critical

43

al tamped, critical

44, 55

al tamped, not critical

45, 55

al untamped, critical

46, 55

al " " not critical

47, 55

Two cylinders

al, tamped

48, 49, 50

al, untamped

53

$$H/x = \frac{2615}{(\%X)} - 36.32$$

$$\%X = \frac{21981}{8.406(H/x) + 305.34}$$

Suspect

see pg 33

DL

750 = 3700

2  
1

Area of Reactor	Area cm <sup>2</sup>	Cylinders Height correction *	(cm?)
5 1/2"	153. cm <sup>2</sup>		3.68
6"	182.4 ✓	3.50 cm(?)	2.59 ✓
6 1/2"	214.9 ✓	2.97	<del>2.22</del> 2.20 ✓
7"	248.3 ✓	2.57	1.90 ✓
8"	324.3 ✓	1.97	1.45 ✓
9"	410.3 ✓	1.55	1.15 ✓
10"	506.7 ✓	1.26	0.93 ✓
12"	729.75 ✓	0.896 = 0.90	0.65 ✓
15"	1140. cm <sup>2</sup> ✓		0.41 ✓
20"	<del>2026.84</del> ✓		0.23 ✓

Note: \* Height correction based on { 5.5" height (tamped) in 3" section holding a volume of 6.37 cm<sup>3</sup> } [13.97 cm]  
 \* Based on experiment # 1377-1333 Correction should be equiv. of 1.9, 7" cm. (Vol. = 471.5 cm<sup>3</sup>)

NH/Nx	% X	Mass corrected *	Sp. G.r.	gm/cc		
43.112 X	24.35 X	593.7	410.6	2.02	0.8708	
38.77 X	31.12 X	494.1	341.2	1.87	0.7737	
32.55 X	43.87 X	370.4	255.8	1.667	0.5426	
26.39 X	62.6 X	252.5	187.0	1.501	0.3961	65.5
21.53 X	86.30 X	193.9	136.3	1.353	0.3083	
15.94	127.45	127.8	94.9	1.250	0.1993	32.9
26.76	61.2	250.6	185.6	1.47	0.3934	65.0
12.41	173.95	93.76	62.7	1.186	0.14718	24.4
225.76	9.96 ✓	72.90	54	1.149	0.11444	18.9
319.9	7.32 ✓	38.1		1.103	0.08074	
4.93	493.6	24.8		7.068	0.05264	
3.30	705 X	17.4	16.2	1.044	0.03683	.03445
19.44 X	98.2	120.6		1.315	0.2557	
58.38	27.61 ✓	198.0		1.52	0.4199	
8.03	932 X	13.1	12.2	1.03	0.02781	0.25956
11.45	192 X		63	1.167	0.1336	
26.90						
26.2	41.8	389.8		1.978	0.8268	
56.5	28.1	200.1		1.5105	0.4245	
221.6	10.14	54.7		1.144	0.1160	
118.8	16.85	100.2		1.262	0.2126	

## 6" Aluminum

(182.9 cm<sup>2</sup>)

Exp. No.	N <sub>0</sub> /N <sub>x</sub>	crit. Height	Corrected Ht. (± 2.6cm)	Volume	corrected Vol.	critical MASS	corrected MASS	Sp. Gr.	% X	
132	58.38	69.2	71.8	12630	13090	5300	5498	1.52	27.61	Tamped
170	26.2	EST. 75.0	77.6	13680	14152	11311	11700	1.978	41.8	"
185	<del>40.88</del>	Not Crit.						1.262	16.85	"
	118.8									

## 5 1/2" Aluminum

177	56.5	∞	∞					1.51	28.1	Tamped
-----	------	---	---	--	--	--	--	------	------	--------

## 6" Stainless

1	23	∞
2	30	∞
3	37	∞
4	45	∞
5	60	∞
10	20	∞
11	11	∞
30	30	∞
30	30	∞

Tamped  
Tamped  
Tamped  
Tamped  
Tamped  
Tamped  
Tamped  
Tamped  
Tamped

Exp No.	NH/NF	Critical Height	Corrected Height	Volume	Corrected Volume	Critical Mass	Corrected Mass	Sp. Gr.	% X	Remarks
35	31.12	46.8	<sup>29.0</sup> 49.77	10,034	10671	<sup>6.87</sup> 7778	<sup>9.7603</sup> 8272	1.87	41.45	
46	43.87	44.9	<sup>47.1</sup> 47.87	9626	10263	<sup>5.223</sup> 5577	<sup>5.174</sup> 5964	1.667	34.86	
60	62.60	45.7	<sup>47.9</sup> 48.67	9798	10435	3881	<sup>4.063</sup> 4753	1.501	26.37	
61	86.3	51.6	<sup>53.8</sup> 54.57	11063	11700	<sup>3.913</sup> 3411	<sup>3.29</sup> 3607	1.353	22.79	
*82	127.45	78.0	<sup>80.2</sup> 80.77	16723	17360	3333	<sup>34.25</sup> 3460	1.250	16.94	Extrapolated Value
83	<sup>123.96</sup> 73	NG. ∞							12.40	

Aluminum 6 1/2"

174	26.2	<sup>EST.</sup> 42.3	44.5	<sup>9069</sup> 9001	9541	7498	7888	1.978	41.8	Tamped.
- 181	56.5	<sup>48.2</sup> 37.7	39.9	8083	8655	3431	<sup>70</sup> 3631	1.51	28.1	Tamped.
184	118.9	50.35	52.55	10795	11267	2295	2395	1.262	16.85	Tamped.
186	206.6	∞					1.144	10.14	"	



add  
(2.5 Tam)  
1.9

7" Cylinder  
Area = 248.29 cm<sup>2</sup>

Exp No.	H/X	Critical Height	Corrected Height	Volume	Corrected Volume	Critical Mass	Corrected Mass	Sp. Gr.	% X	Remarks
6	61.2	30.8	33.3	7647	8284	3008	3259	1.47	26.76	
13	24.35	<del>23.60</del> 26.72	36.17	8543	8980	7572	8366	2.02	46.12	
34	51.12	32.1	34.67	7970	8607	6178	6671	1.87	41.75	
40	43.87	30.8	33.37	7645	8382	4443	4871	1.667	34.86	
64	86.3	34.1	36.67	8467	9104	2670	2807	1.353	22.74	
81	127.45	40.4	42.97	10031	10669	1999	2126	1.250	15.94	
97	173.95	55.40	57.97	13755	14393	2.024	2.118	1.186	12.41	
98	225.76	?					3397			
103	58.38	30.7	* 32.6	7622	8095	3165	3367	1.52	27.61	
139	180.04	no. 2 +								
7	61.2	APPROX	31.9							No Top Tamper
8	61.2	00								Un...
12		00								"
32	31.12	00								ad. 50
33	"	00								Un...
39	43.8	00								"
39	"	00								"
63	96.3	00								"
133	58.38	32.8	34.7	8144	8615	3420	3618	1.52	27.61	No Top Tamper
137	58.38	31.1	33.0	7722	8193	3242	3440	"	"	Special Top Tamper
138	80.4	60 +		14897+						"
139	180.4	60 +		14897+						"

\* Corrected height is critical height + 1.9cm as result of Exp. 137.

32  
11/11/11

## 8" ALUMINUM REACTOR

A = 324.3

127

Exp #	H/X	Cat. Ht.	+1.5 cm Corrected H <sub>c</sub>	Volume	Corrected Vol.	critical MASS gm	corrected MASS	Sp. Gr.	% X by wt.	Remarks.
✓ 125	98.2	20.9	22.4	6778	7264	1738.0	1862.6	1.319	19.44	Tamped
✓ 128	289.8	38.6	40.1	12518	13004	1107.4	1150.3	1.103	8.02	"
✓ 129	58.2	19.0	20.5	6162	6648	2560.6	2762.6	1.51	<del>27.52</del> <del>27.35</del>	"
✓ 135	<del>174.53</del>	26.6	28.1	8626	9113	1152	1215	1.167	<del>12.40</del> <del>12.20</del>	"
✓ 148	493.6	∞	∞					1.068	4.93	Tamped
✓ 127	289.8	46.2	47.7	14983	15469	1325.4	1368.4	1.103	8.02	" with 1/16" S.S. shield
✓ 126	98.2	22.3	23.8	7232	7718	1854.4	1979.0	1.319	19.44	" " " " "
✓ 130	58.38	20.4	21.9	6616	7102	2776.5	2980.5	1.52	<del>27.81</del> <del>27.46</del>	" " " " "
✓ 134	<del>174.53</del>	26.6	28.1	8626	9113			1.167	<del>12.26</del> <del>11.45</del>	" " " " "
✓ 134	<del>174.53</del>	29.3	30.8	9502	9988	1269	1332	1.167	<del>12.40</del> <del>11.45</del>	" " " " "
✓ 171	26.2	20.0	21.5	6486	6958	5363	5752	1.978	41.8	TAMPED

Q. 11.

8" Cylinder  
Area = 324.3 cm<sup>2</sup>

Exp.	N/N <sub>1</sub>	Critical Height	Corrected Height	Volume	Corrected Volume	Critical Mass	Corrected Mass	Sp. Gr.	% X	Remarks
15	24.3	21.0	22.97	6810	7449	6344	6439	2.02	41.2	
31	31.12	20.15	22.12	6535	7114	5065	5561	1.87	41.45	
41b	43.87	50.0	51.97	16297	16562	9447	9624	1.667	34.36	Cd shielded
42	43.87	19.4	21.37	6292	6930	3656	4027	"	"	
51	62.6	46.95	48.92	15226	15865	5476	5706	1.501	26.38	Cd shielded
53	62.6	21.40	23.37	6940	7519	2496	2726	"	"	
65	86.3	55.1	57.07	11869	12508	5510	5707	1.353	22.79	Cd shielded
66	86.3	22.3	24.27	7231.9	7871	2230	2427	"	21.33	
76	127.4	24.5	26.77	7946	8584	3267	3427	1.250	15.94	
84	173.96						1711			untamped
85	113.46	28.6	30.57	9275	9914	1.365	1.434	1.186	12.31	
110	225.76	34.8	36.77	11285	11925	1.292	1.346	1.149	9.96	
112	319.44	58.6	60.57	19,004	19,443	1.534	1.586	1.103	7.32	Tamped
116	85?	23.6	25.1*	7653	8139.9					Double wall
117	320?	64.2	65.7*	20820	21307					" "
118	85?	23.5	25.0*	7621	8107					
119	320?	49.8	51.3*	16150	16636.6					
120	296.5	60.3	61.8*	19535	20042	1706.1	1748.6	1.110	7.86	Double wall
121	281.8	60.7	62.2*	19685	20171	1792.9	1837.1	1.108	8.22	" "
122	302.5	50.8	52.3*	16474	16960	1409.1	1450.7	1.108	7.72	
123	98.2	22.7	24.2*	7362	7848	1876.3	2000.1	1.311	19.44	
124	98.2	24.0	25.5*	7783	8270	1992.6	2117.3	1.317	19.44	Double wall
131	58.38	19.3	20.8*	6259	6745	2626.7	2830.7	1.52	27.61	
136	192.63	27.9	29.4*	9048	9534	1209	1272	1.167	12.48	
173	26.2	22.0	23.5	7135	7607	5899	6289	1.978	41.8	Tamped (35" cyl.)
16	24.3	(Print 20)								Cd. Shield Tamped
175	26.2	21.1	22.6	6843	7315	5658	6048	1.978	41.8	Tamped (19" cyl.)

\* Correction for 3" pipe = 1.5 cm. per 24" \* 137

elbow corr.

$[\Delta = 637 \text{ cc}]$

8" Cyl.

Exp. #	H <sub>1</sub> / H <sub>2</sub>	Cr. D. Ht. cm	estimated equivalent cm	Volume cc	estimated Equivalent Volume cc	Cr. D. Mass g(x)	Equivalent Cr. D. Mass g(x)	Sp Gr.	% X	Remarks
14	24.35	29.6	31.6		10248		9547	2.02	46.12	Untamped
15	24.35	20.95	22.92		7433		6925	2.02	46.12	Untamped
16	24.35	∅						2.02	46.12	Tamped + Cd
29	31.12	∅?						1.87	41.45	Untamped
30	31.12	∅						1.87	41.45	Tamped + Cd
31	31.12	20.15	22.12		7174		5561	1.87	41.45	Untamped
41b	43.87	50.0	51.97		16854		9794	1.67	34.86	Tamped
42	43.87	19.4	21.37		6930		4027	1.67	34.86	Cd Tamped + Cd
50a	43.87	∅						1.67	34.86	Tamped
50b	43.87	∅						1.67	34.86	Untamped + Cd
51	62.60	46.95	48.92		15865		6284	1.501	26.39	Untamped
52	62.60	∅						1.501	26.39	Cd Tamped + Cd
53	62.60	21.4	23.37		7579		3002	1.501	26.39	Untamped
65	86.30	55.0	56.97		18475		5696	1.353	22.79	Tamped
66	86.30	22.3	24.27		7871		2427	1.353	22.79	Cd Tamped + Cd
67	86.30	∅						1.353	22.79	Tamped
76	127.45	24.5	26.47		8584		1711	1.25	15.94	Untamped
77	127.45	∅						1.25	15.94	Tamped
115	85	87								Untamped
84	1745	8								Untamped
86	1745	32.6								No Top Tamping
87	1745	38.1								Untamped
91	8250	8								UN
-176	56.5	20.7	22.15	6713	7185	2850	3050	1.51	28.1	TALL - TAMPED

9" Cylinder  
area 410.4 cm<sup>2</sup>

Exp.	Wt/Wt	added 1.85 Critical Height	Corrected Height	Volume	Subt. 165 ml Corrected Volume	Critical Mass	Corrected Mass	Sp. Gr.	% X	Remarks
19	24.3	17.2	18.75	7059	7695	6576	7169	2.02	46.12	
26	31.12	21.75	29.30	11389	12025	8828	9327	1.87	47.25	cd shielded
28	31.12	16.95	18.50	6956	7592	5392	5885	"	"	
43	43.87	27.65	29.20	11348	11984	6395	6964	1.067	34.86	cd shielded
44	43.87	16.65	18.20	6883	7469	3921	4340	"	"	
54	62.6	27.15	28.70	11142	11778	4412	4664	1.501	26.38	cd shielded
56	62.6	16.8	18.35	6895	7531	2730	2982	"	"	
68	86.3	28.0	29.55	11491	12127	3543	3759	1.353	27.77	cd shielded
69	86.3	17.5	19.05	7182	7818	2215	2445	"	"	
78	127.4	30.8	32.35	12640	13276	2518	2645	1.250	15.94	cd shielded
79	127.4	18.7	20.25	7675	8311	1529	1656	"	"	
89	173.95	36.1	37.65	14815	15464	2180	2276	1.186	12.58	cd shielded
91	"	21.0	22.55	8618	9255	1268	1362	"	"	cd shielded
101	225.70	44.8	46.35	18385	19022	3304	3477	1.149	7.96	cd shielded Estimulated
102	"	24.1	25.65	9891	10526	1132	1203	"	"	Tamped
111	319.94	31.8	33.35	13051	13687	1054	1105	1.103	7.32	Tamped
147	493.6	∞ Prob.	∞					1.068	4.93	Tamped

9" Cyl

elbow corr.  
[A=637cc]

Exp'd #	NH/Nx	Cr'd H <sub>2</sub> O. cm	Estimated equivalent cm	Volume cc	equivalent volume cc	Cr'd mass gm(x)	Equivalent mass gm(x)	Sp Gr.	%X	Remarks
17	24.35	31+?						2.02	46.12	Tamped + Cd
18	24.35	40+?						2.02	46.12	Untamped
19	24.35	17.2	18.75	<del>7695</del>	7695		7169	2.02	<del>46.12</del>	Tamped
26	31.12	27.75	29.30		12025		9321	1.87	<del>41.45</del>	Tamped + Cd
27	31.12	∞						1.87	41.45	Untamped
28	31.12	16.95	18.50		7592		5885	1.87	<del>41.45</del>	Tamped
43	43.87	27.65	29.20		11984		6964	1.67	<del>34.86</del>	Cd Tamped + Cd
44	43.87	16.65	18.20		7469		4340	1.67	<del>34.86</del>	Tamped
45	43.87	∞?						1.67	<del>34.86</del>	Untamped
54	62.60	27.15	28.70		11778		4665	1.501	26.39	Cd Tamped + Cd
55	62.60	55?						1.501	26.39	Untamped
56	62.60	16.75	18.30		7510		2975	1.501	26.39	Tamped
68	86.30	28.0	29.55		12127		3739	1.353	<del>22.79</del>	Cd Tamped + Cd
69	86.30	17.5	19.05		7818		2410	1.353	<del>22.79</del>	Tamped
70	86.30	∞?						1.353	<del>22.79</del>	Untamped
78	127.45	30.9	32.45		13317		2654	1.25	15.94	Cd Tamped + Cd
79	127.45	18.7	20.25		8311		1656	1.25	15.94	Tamped
80	127.45	∞?						1.25	15.94	Untamped
90										
110	31.12									
147										

200  
100  
50

Exp. No.	H/x	critical Height	(93) Corrected Height	crit. volume	10" Aluminum Reactor.		Sp. Gr.	% X	REMARKS.	
					corrected mass	corrected mass				
152	493.6	34.3	35.23	17380	17851	914.9	939.7	1.068	4.93	TAMPED
153	493.6	N.C.						"	"	UNTAMPED
163	<del>333</del> 705	N.C.						1.044	3.30	TAMPED.

(506.7)

STAINLESS.

10" Cylinder  
Area = 506.7

Exp No.	H/X	Critical Height	Corrected Height	Volume	Corrected Volume	Critical Mass	Corrected Mass kg	Sp Gr.	% X	Remarks
22	24.3	14.4	15.66	7297	7297	6798	7377	2.02	40.12	
23	31.12	14.35	15.61	7272	7909	6737	6730	1.87	41.45	
25	31.12	20.25	21.51	10261	10898	7953	8447	1.87	41.45	cd shielded
47	43.87	20.50	21.76	10388	11029	6036	6047	1.667	34.86	cd shielded
48	43.87	13.95	15.21	7069	7706	4768	4780	"	"	
49	43.87	31.4	32.66	15911	16548	9270	9410	"	"	untamped
57	62.6	21.05	22.31	10667	11304	4225	4478	1.501	26.39	cd shielded
58	62.6	30.8	32.06	15607	16244	6182	6434	"	"	untamped
59	62.6	14.3	15.56	7246	7883	2870	3122	"	"	
71	86.3	21.05	22.31	10667	11304	3289	3495	1.353	22.33	cd shielded
73	86.3	31.0	32.26	15708	16345	4644	5039	"	"	untamped
72	86.3	14.5	15.76	7348	7985	2265	2422	"	"	
74	127.45	33.4	34.66	16924	17561	3373	3500	1.250	15.94	untamped
75	127.45	15.9	17.16	8057	8695	1606	1733	"	"	
95	173.95	17.2	18.46	8715	9353	12827	13767	1.186	12.98	
96	"	37.8	39.06	19153	19792	2819	2913	"	"	untamped
106	225.76	45.7	46.96	23150	23795	26499	2723	1.149	9.96	untamped
107	"	19.1	20.36	9671	10316	11075	11805	1.149	9.96	tamped
109	319.94	24.1	25.4	12211	12870	13959	15039	1.103	7.32	tamped
108	319.94	70+						(untamped)		NOT CRITICAL at max. ht.
145	4936	39.8	40.73	20167	20638	1061.8	1086.6	1.068	4.93	tamped.
146	"	∞	∞					"	"	UNTAMPED
20	24.3	23 <sup>EXT</sup> + 2 + 1	24		12160		10589	2.02	43.11	
21	24.3	34 <sup>EXT.</sup> +	35 +		17735 +		15444 +	"	"	
24	31.12	40 + 100	41 +		20774 +		15034 +	1.87	38.7	
169	26.2	25.0 <sup>EST.</sup>	25.9	12668	13140	10.474	10864	1.978	41.8	UNTAMPED
191	206.60	27.8	28.75	14086	13615	1	75774	1.144	10.14	cd shielded
	221.6				14557	1.6330	16886			



12" Reactor. Area = 729.66 sq cm

\*.65

Exp. No.	Wp/ Nx	Critical Ht. cm	Corrected by 0.90cm	Volume	Corrected Volume	Critical Mass	Corrected Mass <sup>2088</sup>	Sp. Gy.	% X	Remarks
92 ✓	173.9	18.8	19.70 <sup>19.45</sup>	1371.8	1437.4	2.619	2.1156	1.186	12.41	Cd shielded Tamped
93 ✓	"	24.4	25.3 <sup>25.05</sup>	1780.4	1846.0	<del>2.639</del>	2.689	"	"	Untamped
94 ✓	"	14.15	15.05 <sup>14.8</sup>	1032	1098.1	1.519	1.588	"	"	Tamped
103	225.76	20.25	21.15 <sup>20.9</sup>	14.776	15.432	1.691	1.745	1.149	9.96	Cd shielded
104	"	25.5	26.4 <sup>26.15</sup>	18.606	19.263	2.129	2.090	"	"	Untamped
105	"	15.8	16.7 <sup>16.05</sup>	11.528	12.185	1.319	1.373	"	"	Tamped
114 ✓	319.94	17.8	18.7 <sup>18.45</sup>	12.987	13.645	1.041	1.1017	1.103	7.32	Tamped
113 ✓	"	29.6	30.5 <sup>30.25</sup>	21.598	22.255	1.744	1.797	"	"	Untamped
140 ✓	61.49	11.65	12.3 <sup>12.05</sup> *	8500.5	8974.8	3376.3	3564.9	1.486	26.73	Tamped
141 ✓	"	21.0 <sup>EST.</sup>	21.65 <sup>EST.</sup> *	15323	15797	6086.4	6274.7	"	26.73	UNTamped
142 ✓	493.6	48.2	48.85 <sup>48.6</sup> *	35170	35644	1851.8	1876.7	1.068	4.93	"
143 ✓	"	25.6	26.25 <sup>26.0</sup> *	18679	19154	9834	10085	"	4.93	Tamped
144 ✓	"	32.1	32.75 <sup>32.5</sup> *	23422	23896	12332	12582	"	4.93	" with Cd shield
161	<del>705</del> <sup>755</sup>	N.C. <sup>∞</sup>						1.044	<del>3.20</del> <sup>3.53</sup>	" " " "
162	755	48.0	48.65 <sup>48.4</sup> *	35024	35495	1205	1223	"	3.30	Tamped
167	<del>1932</del> <sup>1989</sup>	N.C. <sup>∞</sup>						1.03	2.52	"
168	26.2	14.8 <sup>EST.</sup>	15.45	10799	11271	8929	9319	1.978	41.8	TAMPED WITH Cd shield
182	56.5	15.15	15.8	11054	11526	4692	4892	1.51	28.1	" " " "

15" Reactor Aluminum

1140

EXP. No.	H/X	H <sub>a</sub>	Corrected H <sub>c</sub> (+.4%)	Volume	Corrected Vol.	crit. MASS Kg	Corrected MASS Kg	Sp. Gr.	%X	REMARKS
154	493.6	26.95	27.36	30723	31194	1.6173	1.6421	1.068	4.93	UNTamped
155	493.6	16.5	16.91	18810	19281	0.9902	1.0150	1.068	4.93	Tamped
156	<del>755 705</del>	25.65	26.06	29241	29712	1.0074	1.0236	1.044	3.53 3.30	Tamped
157	<del>755 705</del>	43.15	43.56	49191	49662	1.7108	1.7270	1.044	3.53 3.30	Untamped
165	<del>1000 932</del>	43.85	44.25	49989	50460	<del>1.3902</del>	<del>1.4033</del>	1.03	2.70 2.52	Tamped
172	26.2	8.2 <sup>EST.</sup>	8.6	9348	9820	<del>1.2975</del>	<del>1.3097</del>	1.978	41.8	Tamped
178	56.5	8.1	8.5	9234	9706	3.920	4.120	1.51	28.1	"
190	<del>226.60</del>	10.87	<del>corrected 11.27</del>	12392	<del>12920</del>	<del>1.383</del>	<del>1.383</del>	1.144	1614	tamped
	<del>221.51</del>				12863		1.492			

5" Reactor. Stainless Steel

A = 1190 cm<sup>2</sup>

Exp. No.	H/x	Hc	Hc corrected by 0.4 cm	Volume	Corrected Volume	critical Mass (g)	corrected Mc (g)	Sp. Gr.	% X	Remarks.
149	493.6	<del>19.6</del>	20.0	<del>22344</del>	<del>22800</del>			1.068	4.93	Tamped.
"	"	19.0	19.4	21660	22116	1.140.4	1164.4	"	"	"
150	"	26.6	27.0	30324	30780	1.596.6	1620.6	"	"	UNTAMPED
158 ✓	755	41.3	41.7	47082	47553	1.622	1.638	1.099	<del>3.30</del> 3.53	Un Tamped.
159 ✓	755	28.4	28.8	32376	32847	1.115	1.132	"	"	Tamped.
166	<del>932</del> <sup>1000</sup> 932	52.0	52.4	59280	59751	<del>1.539</del> 1.551	<del>1.648</del> 1.662	1.03	<del>2.52</del> 2.76	TAMPED
<del>172</del>	<del>26.2</del>	<del>8.2</del>	<del>8.6</del>					<del>1.978</del>	<del>41.8</del>	<del>TAMPED</del>
179	<del>56.5</del> 56.5	9.65	10.05	11001	11473	4.670	4.870	1.51	28.1	TAMPED
180	56.5	16.7	17.1	19038	19509	8.082	8.282	1.51	28.1	UNTAMPED
<del>188</del>	<del>206.60</del>	<del>19.1</del>	<del>19.5</del>	<del>21774</del>	<del>21343</del>	<del>2.471</del>	<del>1.144</del>	<del>1.144</del>	<del>10.14</del>	<del>untamped</del>
<del>189</del>	<del>206.60</del>	<del>12.6</del>	<del>corrected</del>	<del>14304</del>	<del>13893</del>	<del>1.728</del>	<del>1.144</del>	<del>1.144</del>	<del>10.14</del>	<del>Stainless tamped</del>
<del>192</del>	<del>1</del>	<del>19.0</del>	<del>corrected</del>	<del>21660</del>	<del>21189</del>	<del>2.452</del>	<del>1.144</del>	<del>1.144</del>	<del>10.14</del>	<del>untamped</del>
188	206.60	19.1	19.5	21774	22245	2.580	1.144	1.144	10.14	UNTAMPED
189	206.60	12.6	13.0	14364	14835	1.721	1.144	1.144	10.14	TAMPED
192	206.60	19.0	19.4	21660	22131	2.567	1.144	1.144	10.14	UNTAMPED WATER TANK REM
	221.56									

11600



6 1/2" Al

Area = 214.377 cm<sup>2</sup>

Exp No.	H/X	H <sub>c</sub> (cm)	<sup>corrected</sup> H <sub>c</sub>	Vol.	<sup>corr</sup> Vol	Mass	<sup>corr</sup> Mass	Sp H <sub>c</sub>	% X
174	26.18	42.3	<sup>corr</sup>	9,069/2	9540		7,888	1.978	41.8
181	56.5	37.7	38.2	8190	8661		3,675	1.51	28.1
184	110.88	49.85	50.35	10,795	11266		2,395	1.262	16.85
186	206.60								

See page 9

## Summary of Single Cylinder Solution Experiments

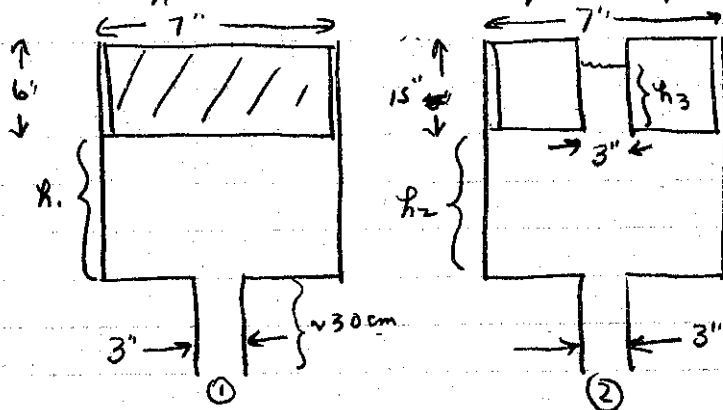
The results of the critical experiments using  $UO_2F_6$  solution in right cylindrical vessels are summarized on the following pages. These results also appear at each experiment's record in the appropriate notebook, #23, #24 or #25. They were calculated by Pressley and Murray and ~~also~~ independently done by Morfitt and Callahan.

The constants of the cylinders are:

Diameter in	Area cm <sup>2</sup>	Correction to height required by 3" bottom pipe* (cm)
5 1/2	153.0	3.08
6	182.4	2.59
6 1/2	214.0	2.20
7	248.2	1.90
8	324.2	1.45
9	410.3	1.15
10	506.6	0.93
12	729.5	0.65
15	1140	0.41
20	2026	0.23
5	126.6	3.72

\* This correction was determined in the following manner:

In Experiments 133 + 137 a top tamper was used which was 7" OD and had through it a 3" central hole. <sup>as was</sup> the usual top tamper. ~~was used~~



In Fig. 1, with normal top tamper,  $h_1$  is critical height observed.

In Fig. 2, with modified top tamper,  $h_2 + h_3$  is observed height at criticality. ( $h_3 \approx 30$  cm).

$h_2 < h_1$  by, effectively the contribution of  $h_3$ .

Let  $c$  = correction required to be applied to  $h_1$  to compensate for lower 3" pipe. (over)

\* continued

Let  $H$  = true critical height in right circular cylinder - at this  $H_{1x}$  and for this reactor

$$H = h_1 + c$$

$$H = h_2 + c + c_t \quad \text{where } c_t \text{ is contribution by } h_3$$

$$c = c_t$$

$$h_1 + c = h_2 + 2c$$

$c = h_1 - h_2$  is the effective height of solution in a 7" cylinder which is contributed by the 30 cm x 3" dia section of ~~the~~ solution at bottom of reactor.

In Exp 133 & 137  $h_1 - h_2 = 1.9$  cm which corresponds to a volume of solution in a 7" reactor. Corrections, values of  $c$ , for other sized cylinders were calculated from this volume and appropriate cylinder areas. These corrections were then added to the observed heights.

---

# Method of Calculating %X

The laboratory reported mass of uranium per unit mass of solution (weight % U).

$$L = \frac{\text{mass U}}{\text{mass UO}_2\text{F}_2 + \text{mass H}_2\text{O}}$$

$$= \frac{m_1}{m_2 + m_3}$$

$$AL = \frac{m_1}{m_2 + m_3}$$

$$= \frac{X \frac{M_1}{N}}{U \frac{M_2}{N} + \frac{H}{2} \frac{M_3}{N}}$$

$$= \frac{X M_1}{U M_2 + \frac{H}{2} M_3}$$

$$AL(U M_2 + \frac{H}{2} M_3) = X M_1$$

$$AL U M_2 + \frac{H}{2} AL M_3 = X M_1$$

$$2 X L M_2 + H AL M_3 = 2 X M_1$$

$$X(2 L M_2 - 2 M_1) = - H AL M_3$$

M<sub>1</sub>/  
M<sub>2</sub>

M<sub>1</sub>/  
M<sub>2</sub>

$$\frac{H}{X} = \frac{2(M_1 - L M_2)}{AL M_3}$$

$$= \frac{2(235)}{0.934 \cdot 18 L} - \frac{2 M_2 M_1}{A M_3 M_1}$$

$$= \frac{2 \cdot 235}{0.934 \cdot 18 L} - \frac{2 \cdot 305}{0.934 \cdot 18}$$

$$= \frac{27.96}{L} - 36.27 \quad \leftarrow \text{when } L \text{ is gm U / gm sol.}$$

$$H/X = \frac{26.11}{L_1} - 36.27 \quad \text{when } L_1 \text{ is gm X / gm solution}$$

$$[\% X \text{ by wgt}] = \frac{26.11}{[H/X] + 36.27} \times 100$$

- L = ~~wght %~~ mass U / mass sample
- m<sub>1</sub> = mass U in sample
- m<sub>2</sub> = " " " " "
- m<sub>3</sub> = " " UO<sub>2</sub>F<sub>2</sub> " "
- m<sub>3</sub> = " " H<sub>2</sub>O " "
- A = assay (wght %)
- M<sub>1</sub> = molecular wgt X
- M<sub>2</sub> = " " " UO<sub>2</sub>F<sub>2</sub>
- M<sub>3</sub> = " " " H<sub>2</sub>O
- X = number X atoms in sample
- U = " " U " " "
- H = " " H " " "
- X = AU  $\frac{M_1}{M_2}$  (Since A is wght %)
- N = Avogadro's number
- M<sub>2</sub> = molecular wgt of Uranium  
3) x 165



	inches				in X / gm vol				kg
6	7"	30.7	32.6	61.1	.2680	1.47	8.09	.3940	3.19
13	7"	33.5	35.4	24.4	.4301	2.02	8.79	.8688	7.63
15	8"	<sup>21.95</sup> 20.95	<sup>23.4</sup> 22.4	24.4	.4301	2.02	<sup>7.59</sup> 7.26	.8688	6.316.59
19	9"	17.2	18.4	24.4	.4301	2.02	7.55	.8688	6.56
20	10"	14.4	15.3	24.4	.430	2.02	7.75	.8688	6.73
23c	10"	14.4	15.3	31.6	.385	1.88	7.75	.724	5.61
28	9"	16.9	18.1	31.6	.385	1.88	7.43	.724	5.38
31	8"	20.1	<sup>21.6</sup> 21.6	31.6	.385	1.88	<sup>7.34</sup> 7.04	.724	5.076.3
34	7"	32.1	34.0	31.6	.385	1.88	8.44	.724	6.11
35	6 1/2"	46.8	49.0	31.6	.385	1.88	10.49	.724	7.59
40	7"	30.8	32.7	43.9	.326	1.65	8.12	.538	9.37
42	8"	19.4	<sup>21.9</sup> 20.9	43.9	.326	1.65	<sup>7.10</sup> 6.78	.538	<sup>3.82</sup> 3.65
	9"	16.6	17.8	43.9	.326	1.65	7.30	.538	3.93
	6 1/2"	44.9	47.1	43.9	.326	1.65	10.08	.538	5.42
	10"	14.0	14.9	43.9	.326	1.65	7.55	.538	4.06
	8"	21.4	22.9	62.7	.264	1.50	7.42	.396	2.94
	9"	16.8	18.0	62.7	.264	1.50	7.39	.396	2.93
	10"	14.3	15.2	62.7	.264	1.50	7.70	.396	3.05
	6 1/2"	45.7	47.9	62.7	.264	1.50	10.25	.396	4.06
	6 1/2"	51.6	53.8	86.4	.213	1.35	11.51	.288	3.31
	7"	34.1	36.0	86.4	.213	1.35	8.94	.288	2.57
	8"	22.3	23.8	86.4	.213	1.35	7.72	.288	2.22
	9"	17.5	18.7	86.4	.213	1.35	7.67	.288	2.21
	10"	14.5	15.4	86.4	.213	1.35	7.80	.288	2.25
	10"	15.9	16.8	123.2	.164	1.25	8.51	.205	1.74
	8"	24.5	26.0	123.2	.164	1.25	8.43	.205	1.73
	9"	16.7	19.9	123.2	.164	1.25	8.16	.205	1.67
	7"	40.4	42.3	123.2	.164	1.25	10.50	.205	2.15
	8"	28.6	30.1	174	.124	1.19	9.76	.148	1.44
	9"	21.0	22.2	174	.124	1.19	9.11	.148	1.35
	12"	14.2	14.9	174	.124	1.19	10.87	.148	1.61
	10"	17.2	18.1	174	.124	1.19	9.17	.148	1.36
	7"	55.4	57.3	174	.124	1.19	14.22	.148	2.10

CRITICAL CYLINDERS

STAINLESS TAMPED - I

	Inches								
100	✓ 8"	34.8	36.3	226	.0995	1.15	11.77	.114	1.3
102	✓ 9"	24.1	25.3	226	.0995	1.15	10.38	.114	1.1
105	✓ 12"	15.8	16.5	226	.0995	1.15	12.04	.114	1.1
107	✓ 10"	19.1	20.0	226	.0995	1.15	10.13	.114	1.1
109	✓ 10"	24.1	25.0	320	.0732	1.10	12.67	.0805	1.0
111	✓ 9"	31.8	33.0	320	.0732	1.10	13.54	.0805	1.0
112	✓ 8"	58.6	60.1	320	.0732	1.10	19.48	.0805	1.0
115	✓ 12"	17.8	18.5	320	.0732	1.10	13.50	.0805	1.0
123	✓ 8"	22.7	24.2	99.5	.1924	1.32	7.85	.254	1.1
131	✓ 8"	19.3	20.8	58.8	.2745	1.51	6.74	.415	2.1
136	✓ 8"	27.9	29.4	192	.1145	1.17	9.53	.134	1.1
140	✓ 12"	11.6	12.3	62.6	.2641	1.49	8.97	.394	3.5
143	✓ 12"	25.6	26.3	499	0.0488	1.07	19.19	0.0522	1.0
145	✓ 10"	39.2*	40.7	499	0.0488	1.07	20.62	0.0522	1.0
149	✓ 15"	19.6	20.0	499	0.0488	1.07	22.12	0.0522	1.1
159	✓ 15"	28.4	28.8	755	0.0330	1.04	32.83	0.0343	1.1
162	✓ 12"	48.0	48.7	755	0.0330	1.04	35.53	0.0343	1.2
166	✓ 15"	52*	52.4	999	0.0257	1.03	59.74	0.0260	1.0
173	✓ 8" long	22.0	23.5	26.2	0.4179	1.98	7.62	0.827	6.3
175	✓ 8" long	21.1	22.6	26.2	0.4179	1.98	7.33	0.827	6.0
176	✓ 8" long	20.7	22.2	56.7	0.2810	1.51	7.20	0.424	3.6
179	✓ 15"	9.65	10.1	56.7	0.2810	1.51	11.51	0.424	4.1
189	✓ 15"	12.6	13.0	221	0.1014	1.14	14.82	0.116	1.1

CRITICAL CYLINDERS  
 STAINLESS TAMPED - II

\* by extrapolation

		cm	cm				L		kg
9	6"	$\infty$	87.6	61.1	0.2680	1.47	15.98	0.394	$\infty$
11	6"	$\infty$	56.9	24.4	0.4301	2.02	10.382	0.8688	$\infty$
36	6"	$\infty$	66.6	31.6	0.385	1.88	12.15	0.724	$\infty$
62	6"	$\infty$	<sup>72.9</sup> 86.4	86.4	0.213	1.35	11.51	0.288	$\infty$
82	6 1/2"	7880	77.2	123.2	0.164	1.25	16.52	0.205	3.5
83	6 1/2"	$\infty$	72.3	174	0.124	1.19	15.47	0.148	$\infty$
98	7"	>100	69.9	226	0.0995	1.15	17.35	0.114	22.8
139	7"	63	54.4	183	0.1194	1.18	13.50	0.141	2.2
147	9"	>75	40.5	499	0.0488	1.07	16.62	0.0522	>1.6
167	12"	$\infty$	69.0	999	0.0252	1.03	50.34	0.0260	$\infty$

37	6'	?	76.6	43.9					
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Stainless Cylinders, Tamped.  
 Not Critical

INCHES	WT	WT	WT	WT	WT	WT	WT	WT
10"	35.0*	35.9	31.6	.385	1.88	18.19	.724	13.4
10"	31.4	32.3	93.9	.326	1.65	16.36	.538	8.2
10"	30.8	31.7	62.7	.264	1.50	16.05	.396	6.2
10"	31.0	31.9	86.4	.213	1.35	16.16	.288	4.8
10"	33.4	34.3	123.2	.164	1.25	17.38	.205	3.3
12"	24.0	24.7	174	.124	1.19	16.02	.148	2.1
10"	37.8	38.7	174	.124	1.19	19.61	.148	2.1
12"	25.5	26.2	226	.0995	1.15	19.11	.114	2.1
10"	45.7	46.6	226	.0995	1.15	23.61	.114	2.1
12"	29.6	30.3	320	.0732	1.10	22.10	.0805	1.7
12"	21.0*	21.7	62.6	.2641	1.49	15.23	.394	6.1
12"	48.2	48.9	499	0.0488	1.07	35.67	0.0522	1.6
15"	26.6	27.0	499	0.0488	1.07	30.78	0.0522	1.6
20"	20.3	20.5	499	0.0488	1.07	41.54	0.0522	2.1
15"	41.3	41.7	755	0.0330	1.04	47.54	0.0343	1.6
20"	26.5	26.7	755	0.0330	1.04	52.10	0.0343	1.8
15"	16.7	17.1	56.7	0.2810	1.51	19.49	0.424	8.2
20"	12.1	12.3	119	0.1625	1.26	28.98	0.212	6.1
20"	15.5	15.7	221	0.1014	1.14	31.81	0.116	3.6
15"	19.1	19.5	221	0.1014	1.14	22.23	0.116	2.5

CRITICAL CYLINDERS  
 STAINLESS UNTAMPED

№	radius in.	Area Sectoid	Volume Limit, percent	W	H	L	W	H	L	W	H
		cm	cm								kg
8	7"	∞	87.1	61.1	<sup>26.8</sup> <del>0.2680</del>	1.47	21.62	0.394	∞	8.5	
9	6"	∞	87.6	61.1	0.2680	1.47	15.98	0.394	∞	6.30	
10	6"	∞	63.1	24.4	43.01	2.02	11.51	0.8688	∞	10.00	
12	7"	∞	43.5	24.4	43.01	2.02	10.80	0.8688	∞	9.30	
14	8"	∞	31.2	24.4	43.01	2.02	10.12	0.8688	∞	8.80	
18	9"	> 25 <sup>90</sup>	24.9	24.4	43.01	2.02	10.22	0.8688	<del>26.7</del> <sup>26.7</sup>	8.80	
21	10"	> 28	19.4	24.4	43.01	2.02	9.83	0.8688	12.4	8.50	
22	10"	> 35.4	27.1	31.6	38.5	1.88	13.73	0.724	<sup>12.8</sup> <del>13.2</del>	9.90	
27	9"	∞	32.0	31.6	38.5	1.88	13.13	0.724	∞	9.50	
30	8"	∞	39.3	31.6	38.5	1.88	12.74	0.724	∞	9.20	
33	7"	∞	47.9	31.6	38.5	1.88	11.89	0.724	∞	8.60	
39	7"	∞	62.0	43.9	32.6	1.65	15.39	0.538	∞	8.00	
45	9"	<sup>75</sup> 90	40.7	43.9	32.6	1.65	16.70	0.538	<sup>20.4</sup> <del>21.7</del>	8.90	
50	8"	∞	54.8	43.9	32.6	1.65	17.77	0.538	∞	8.50	
52	8"	∞	71.5	62.7	<sup>24.5</sup> <del>24.6</del>	1.50	23.18	0.396	∞	9.10	
55	9" ✓	75536	45.3	62.7	<sup>24.5</sup> <del>24.6</del>	1.50	18.59	0.396	<sup>9.1</sup> <del>25.7</del>	13.50	
61	8"	∞	81.2	86.4	21.3	1.35	26.33	0.288	∞	7.50	
62	9" ✓	760575	46.3	86.4	21.3	1.35	19.00	0.288	<sup>6.8</sup> <del>7.7</del>	8.00	
67	8"	∞	81.7	123.2	16.4	1.25	26.49	0.205	∞	7.50	
80	9" ✓	<sup>70</sup>	46.0	123.2	16.4	1.25	18.88	0.205	<sup>7.5</sup> <del>7.5</del>	9.50	
84	8"	∞	85.8	174	12.4	1.19	27.82	0.148	∞	7.50	
90	9"	∞ ✓	46.2	174	12.4	1.19	18.96	0.148	∞	7.50	
99	8"	∞	85.8	226	9.95	1.15	27.82	0.114	∞	7.50	
108	10"	> 75	46.7	320	7.32	1.10	23.66	0.0805	73.0	7.50	
116	10"	∞	45.9	499	4.88	1.07	23.25	0.0522	∞	7.50	
164	20"	~ 36	29.5	999	2.52	1.03	59.77	0.0260	1.9	7.50	
169	10"	> 25	19.0	26.2	41.79	1.98	9.62	0.827	> 10.5	7.50	

Steel less 5. Un-lapok  
Not Critical

Reaction	H <sub>2</sub> (mm)	H <sub>2</sub> (cm)	H <sub>2</sub> (in)	Weight	Sp. g	Vol.	H <sub>2</sub> /Weight	Mo.
inches	cm	cm		gms./gm. vol.		liters		Kg. X
9"	31.5*	32.7	24.4	.4301	2.02	13.42	.8658	11.66
10"	28.5	23.4	24.4	.4301	2.02	11.9	.8658	10.3
10"	20.2	21.1	31.6	.385	1.88	10.69	.724	7.74
9"	27.8	29.0	31.6	.385	1.88	11.90	.724	8.62
9"	27.6	28.8	43.9	.326	1.65	11.82	.538	6.36
10"	20.5	21.4	43.9	.326	1.65	10.84	.538	5.83
8"	50.0	51.5	43.9	.326	1.65	16.70	.538	8.98
8"	46.9	48.4	62.7	.264	1.50	15.69	.396	6.21
9"	27.1	28.3	62.7	.264	1.50	11.64	.396	4.61
10"	21.1	22.0	62.7	.264	1.50	11.15	.396	4.42
8"	55.0	56.5	86.4	.213	1.35	18.32	.288	5.28
9"	28.0	29.2	86.4	.213	1.35	11.98	.288	3.45
10"	21.1	22.0	86.4	.213	1.35	11.15	.288	3.21
9"	30.8	32.0	123.2	.164	1.25	13.13	.205	2.69
9"	36.1	37.3	174	.124	1.19	15.30	.148	2.26
12"	18.8	19.5	174	.124	1.19	14.22	.148	2.10
12"	20.2	20.7	226	.0995	1.15	15.70	.114	1.74
12"	32.1	32.4	499	0.0488	1.07	23.93	0.0522	1.25
12" NOT CRITICAL	22.2*	15.5	23.2	0.4170	1.99	11.31	0.827	9.35
12"	15.1	15.8	56.7	0.2810	1.51	11.53	0.424	4.89
10"	27.8	27.7	221	0.324	1.14	12.5	0.116	1.69

CRITICAL CYLINDERS  
 STAINLESS STEEL CADMIUM COVERED

\* by extrapolation

		cm	cm						
16	8"	>47	30.8	24.4	0.4301	2.02	9.99	0.8688	73.24
17	9"	>32.7	24.7	24.4	0.4301	2.02	10.13	0.8688	71.14
20	10"	~ <sup>23.4</sup> 28.4	19.6	24.4	0.4301	2.02	9.93	0.8688	10.3 12.5
29	8"	∞	35.9	31.6	0.385	1.88	11.64	0.724	∞
32	7"	∞	50.3	31.6	0.385	1.88	12.48	0.724	∞
63	7"	∞	71.9	86.4	0.213	1.35	17.85	0.288	∞
101	9"	46.2	41.2	226	0.0995	1.15	16.90	0.114	2.16
110	9"	∞	40.5	320	0.0732	1.10	16.62	0.0805	∞
161	12"	∞	58.3	755	0.0330	1.04	43.53	0.0343	∞
148	12"	15.5	13.2	26.2	6.4179	1.98	—	0.827	9.35 7.96

STAINLESS CYLINDERS  
 NOT CRITICAL  
 TAMPED & CADMIUM SHIELDED

				$\frac{4\pi \times 10^6}{g \times \rho \times \mu}$					$\frac{K_0 \times X}{V}$
8"	20.9	22.4	99.5	.1925	1.32	7.26	.254	1.84	
8"	38.6	40.1	290	.0801	1.10	13.00	.0881	1.15	
8"	19.0	20.5	58.8	.2745	1.51	6.65	.415	2.76	
6"	69.2	71.8	58.8	.2745	1.51	13.10	.415	5.44	
8"	26.6	28.1	192	.1145	1.17	9.11	.134	1.22	
10"	34.3	35.2	499	0.0488	1.07	17.83	0.0522	0.93	
15"	16.5	16.9	499	0.0488	1.07	19.27	0.0522	1.01	
15"	25.65	27.1	755	0.0330	1.04	29.75	0.0343	1.02	
15"	43.85	44.3	999	0.0252	1.03	50.50	0.0260	1.31	
8"	20.0	21.5	26.2	0.4179	1.98	6.97	0.827	5.76	
15"	8.2*	8.6	26.2	0.4179	1.98	9.20	0.827	8.10	
6 1/2"	42.3	44.5	26.2	0.4179	1.98	9.56	0.827	7.91	
15"	8.1	8.5	56.7	0.2810	1.51	9.69	0.424	4.11	
6 1/2"	38.2	40.4	56.7	0.2810	1.51	2.65	0.424	3.67	
1 1/2"	50.4	52.6	119	0.1685	1.26	11.26	0.212	2.39	
15"	10.17	11.3	221	0.1014	1.14	12.28	0.116	1.49	

7.5

CRITICAL CYLINDERS  
ALUMINUM TAMPED



	in	Estimated	Least measured		$\times 10$		Limit measured		Lat	
		cm	cm				L		key	
148	8"	∞	74.5	499	0.0488	1.07	24.15	0.0522	∞	1.26
163	10"	∞	56.4	755	0.0330	1.04	28.57	0.0343	∞	0.98
170	6"	> 75	51.6	26.2	0.4179	1.98	9.41	0.827	11.3	7.78
177	5 1/2"	∞	74.3	56.7	0.2810	1.51	11.4	0.424	∞	4.83
185	6"	∞	72.6	119	0.1685	1.26	13.24	0.212	∞	2.81
186	6 1/2"	∞	61.6	221	0.1014	1.14	12.71	0.116	∞	1.47
	15"	8.6	7.5	262	0.4179	1.98	—	827	8.10	7.07

Aluminium Cylinders, NOT CRITICAL  
TAMPED.

Exp #	Reaction Size (in)	H <sub>0</sub> (in)	H <sub>1</sub> (in)	H <sub>2</sub> (in)	Wgt. Pkts 10 <sup>-4</sup>	Spgr.	V <sub>0</sub> A.C.H.	V <sub>1</sub> A.C.H.	M <sub>0</sub> K <sub>0</sub> X
104	15"	26.95	27.4	499	0.0488	1.07	31.24	0.0522	1.63
157	15"	43.15	43.6	755	0.0320	1.04	49.70	0.0343	1.70

CRITICAL CYLINDERS  
ALUMINUM - UNTAMPERED

57

ADMITTED DIMENSIONS

		cm	cm				L		kg
153	10"	2	61.9	499	0.0488	1.07	31.36 L	0.0522	∞

Aluminium Cylinders,  
NOT CRITICAL  
Untamped.

	Reactor	Separation	He meas.	He corr.	H/x	$\rho^{212}$ soln.	spg.	V <sub>c</sub>	$\rho^{212}$ /cc soln.	M <sub>c</sub>
	In.	Ch.	cm.	cm.				l.		KgX
213B	#1	7.0	29.0	31.2	52.9	0.293	1.566	6.68	0.459	3.07
	#2	-	29.0	29.0	52.9	0.293	1.566	5.29	0.459	2.43
213C	#1	10.5	34.2	36.4	52.9	0.293	1.566	7.79	0.459	3.58
	#2	-	34.2	34.2	52.9	0.293	1.566	6.24	0.459	2.86
213D	#1	13.0	35.8	38.0	52.9	0.293	1.566	8.13	0.459	3.73
	#2	-	35.8	35.8	52.9	0.293	1.566	6.53	0.459	3.00
213E	#1	20.0	37.1	39.3	52.9	0.293	1.566	8.91	0.459	3.86
	#2	-	37.1	37.1	52.9	0.293	1.566	6.77	0.459	3.11
216A	6*	0.0	19.65	21.0	52.9	0.293	1.566	3.83	0.459	1.76
B	6*	2.9	22.70	24.0	52.9	0.293	1.566	4.38	0.459	2.01
C	6*	5.8	30.2	31.5	52.9	0.293	1.566	5.74	0.459 0.79	2.64
D	6*	8.7	39.4	40.7	52.9	0.293	1.566	7.42	0.459	3.41
E	6*	11.0	46.3	47.6	52.9	0.293	1.566	8.68	0.459	3.98
F	6*	13.0	50.5*	51.8	52.9	0.293	1.566	9.45	0.459	4.34
217A	15✓	0.0	7.05	7.3	52.9	0.293	1.566	8.32	0.459	3.82
B	15✓	2.9	7.35	7.6	52.9	0.293	1.566	8.66	0.459	3.97
C	15✓	5.8	7.40	7.6	52.9	0.293	1.566	8.66	0.459	4.00 3.97
D	15✓	11.6	7.45	7.7	52.9	0.293	1.566	8.78	0.459	4.03
218	5*	0.2	34.5	36.4	52.9	0.293	1.566	4.61	0.459	2.12
219A	5*	2.9	50.0	51.9	52.9	0.293	1.566	6.57	0.459	3.02
B	5*	3.3	54.3	56.2	52.9	0.293	1.566	7.11	0.459	3.26
D	5*	3.8	63.4	65.3	52.9	0.293	1.566	8.27	0.459	3.80
E	5*	4.2	74*	76	52.9	0.293	1.566	9.6	0.459	4.4
M	5*	4.0	68.3	70.2	52.9	0.293	1.566	8.89	0.459	4.08
220A	8*	0.0	11.85†	13.2	52.9	0.293	1.566	4.28	0.459	1.96
B	8*	3.5	13.55†	14.9	52.9	0.293	1.566	4.83	0.459	2.22
C	8*	14.7	17.50†	19.1	52.9	0.293	1.566	6.19	0.459	2.84
D	8*	7.0	15.70†	17.0	52.9	0.293	1.566	5.51 5.67	0.459	2.53
E	8*	1.8	12.35†	13.7	52.9	0.293	1.566	4.44	0.459	2.04
222A	6*	0.4	27.6	28.9	169.3	0.127	1.187	5.27	0.151	0.796
B	6*	2.0	31.2	32.5	169.3	0.127	1.187	5.93	0.151	0.895
C	6*	4.0	40.9	42.2	169.3	0.127	1.187	7.70	0.151	1.16
D	6*	6.0	59.5	60.8	169.3	0.127	1.187	10.85 9.0	0.151	1.65
E	6*	8.0	∞	∞	169.3	0.127	1.187	∞	0.151	∞

Two Aluminium Cylinders Tamped, Critical & Non-critical

\* Extrapolation  
† Shimmed

M<sub>c</sub> is mass/cylinder

Exp #	Dia Reactor	Separation	Hc meas	Hc corr.	H/x	$\rho^x/g$ soln.	sp.g.	Vc	$\rho^x/cc$ soln.	M <sub>c</sub>
	in.	cm.	cm.	cm.				l.		kg X
229A	15	0.6	8.8	9.0	169.3	0.127	1.187	10.26	0.151	1.55
B	15	3.0	9.1	9.3	169.3	0.127	1.187	10.60	0.151	1.60
C	15	22.0	9.47	9.7	169.3	0.127	1.187	11.06	0.151	1.67
230A	15	6.0	11.3	11.5	328.7	0.0715	1.101	13.11	0.0787	1.03
B	15	5.0	12.1	12.3	328.7	0.0915	1.101	14.02	0.0787	1.10
C	15	20.0	12.35	12.6	328.7	0.0715	1.101	14.36	0.0787	1.13
231										
263B	10	0.0	16.9	16.9	328.7	0.0715	1.101	8.56	0.0787	0.679
C	10	3.0	18.2	18.7	328.7	0.0715	1.101	9.47	0.0787	0.745
D	10	8.0	20.6	21.1	328.7	0.0715	1.101	10.69	0.0787	0.841
237A	6*	0.2	61.3	63.1	328.7	0.0715	1.101	11.78 <sup>51</sup>	0.0787	0.905
B	6*	0.5	64.4	66.2	328.7	0.0715	1.101	12.07	0.0787	0.949 <sup>50</sup>
C	6*	0.8	68.0	69.8	328.7	0.0715	1.101	12.73	0.0787	1.00

Two Aluminum Cylinders Tamped, Critical & Non-critical

Continued on next page.

	Separation (cm)	H <sub>c</sub> (mm)	H <sub>c</sub> (corr) (cm)	H/X	$\rho_{\text{rel}}/\rho_{\text{sc}}$	SPG	V <sub>c</sub> (L)	$\rho_{\text{rel}}/\rho_{\text{sc}}$	H <sub>c</sub> (E <sub>g</sub> )
198B	8* 3.3 (0.4)	12.8	13.5	29.9	0.394	1.926	4.38	0.759	3.32
198A	8* 3.3 (0)	12.8	13.4	29.9	0.394	1.926	4.34	0.759	3.29
199A	8* 0.0	12.7	13.4	29.9	0.394	1.926	4.34	0.759	3.29
199D	8* 1.45	13.25	13.95	29.9	0.394	1.926	4.52	0.759	3.43
201A	6* 0.1	21.5	22.8	29.9	0.394	1.926	4.16	0.759	3.16
201B	6* 2.9	25.6	26.9	29.9	0.394	1.926	4.91	0.759	3.73
202A	5.2* 0.5	25.6	27.1	29.9	0.394	1.926	4.15	0.759	3.15
202B	5.2* 2.9	29.5	31.0	29.9	0.394	1.926	4.74	0.759	3.60
203	10* 0.0	10.5	11.0	29.9	0.394	1.926	5.57	0.759	4.23
205A	8* 0.8	12.85	13.60	52.9	0.293	1.566	4.41	0.459	2.02
205B	8* 3.6	14.55	15.30	52.9	0.293	1.566	4.96	0.459	2.28
205C	8* 10.9	17.7	18.4	52.9	0.293	1.566	5.97	0.459	2.74
205D	8* 1.7	13.15	13.9	52.9	0.293	1.566	4.51	0.459	2.07
205E	8* 14.7	18.1	18.8	52.9	0.293	1.566	6.09	0.459	2.80
205F	8* 0.0	12.05	12.8	52.9	0.293	1.566	4.15	0.459	1.90
205G	8* 6.8	15.9	16.6	52.9	0.293	1.566	5.38	0.459	2.47
205H	8* 20.1	17.85	18.6	52.9	0.293	1.566	6.03	0.459	2.77
205I	8* 14.4	18.1	18.8	52.9	0.293	1.566	6.09	0.459	2.80
205J	8* 4.3	18.1	18.8	52.9	0.293	1.566	6.09	0.459	2.80
205K	8* 8.6	16.9	17.6	52.9	0.293	1.566	5.71	0.459	2.62
205L	8* 5.7	15.4	16.1	52.9	0.293	1.566	5.22	0.459	2.40
205M	8* 4.2	14.5	15.2	52.9	0.293	1.566	4.93	0.459	2.26
205N	8* 4.2	14.5	15.2	52.9	0.293	1.566	4.93	0.459	2.26
208A	10* 0.2	9.85	10.30	52.9	0.293	1.566	5.22	0.459	2.40
208B	10* 3.0	10.7	11.2	52.9	0.293	1.566	5.67	0.459	2.60
208C	10* 7.0	11.7	12.2	52.9	0.293	1.566	6.18	0.459	2.87
208D	10* 10.5	12.25	12.7	52.9	0.293	1.566	6.43	0.459	2.95
208E	10* 13.0	12.45	12.9	52.9	0.293	1.566	6.54	0.459	3.00
208F	10* 20.0	12.5	13.0	52.9	0.293	1.566	6.59	0.459	3.02
212	6* 0.1	17.65	18.9	52.9	0.293	1.566	4.04	0.459	1.85
	6* -	17.65	17.7	52.9	0.293	1.566	3.23	0.459	1.48
213A	6* 3.0	21.1	23.3	52.9	0.293	1.566	4.99	0.459	2.29
	6* -	21.1	21.1	52.9	0.293	1.566	3.84	0.459	1.77

Two Aluminum Cylinders, Tamped Critical & Non-Critical

Exp #	Dia Factor	Separation	Hc (nom)	Hc (corr)	H/X	g/gn soln.	sp.g.	Vc	g <sup>m</sup> X / cc soln	M <sub>c</sub>
	"	cm.	cm.	cm.				l.		Kg X
207	8	0.0	> 38 cm	—	52.9	0.293	1.566	> 10.32	0.459	> 5.65
210	10	0.0	> 20 cm	—	52.9	0.293	1.566	> 10.13	0.459	74.65
221	8	0.0	∞	∞	169.3	0.127	1.187	∞	0.151	∞
223A	20	0.0	14.55 <sup>†</sup>	14.7	169.3	0.127	1.187	29.78	0.151	4.50
B	20	5.0	14.65 <sup>†</sup>	14.8	169.3	0.127	1.187	29.98	0.151	4.53
C	20	20.0	14.7 <sup>†</sup>	14.8	169.3	0.127	1.187	29.98	0.151	4.53
224A	10	0.0	28.2	28.7	169.3	0.127	1.187	14.53 <sup>A</sup>	0.151	2.20
B	10	2.0	30.15	30.7	169.3	0.127	1.187	15.55	0.151	2.35
C	10	5.8	32.3	32.8	169.3	0.127	1.187	16.62	0.151	2.51
D	10	9.55	33.8	34.3	169.3	0.127	1.187	17.38	0.151	2.62
E	10	15.6	35.3	35.8	169.3	0.127	1.187	18.19	0.151	2.74
F	10	24.65	<del>36.7</del> 37.4	37.2	169.3	0.127	1.187	18.85	0.151	2.85
G	10	33.9	37.7	38.2	169.3	0.127	1.187	19.35	0.151	2.92
226	10	50.0	38.6	39.1	169.3	0.127	1.187	19.81	0.151	2.99
227A	15	0.3	17.1	17.3	169.3	0.127	1.187	19.72	0.151	2.98
B	15	5.0	17.6	17.8	169.3	0.127	1.187	20.29	0.151	3.05
C	15	15.0	17.8	18.0	169.3	0.127	1.187	20.52	0.151	3.10
D	15	50.0	18.1	18.3	169.3	0.127	1.187	20.86	0.151	3.15
232A	15	0.2	19.9	20.1	328.7	0.0715	1.101	22.91	0.0787	1.80
B	15	9.7	20.75	21.0	328.7	0.0715	1.101	23.94	0.0787	1.88
C	15	5.0	20.6	20.8	328.7	0.0715	1.101	23.71	0.0787	1.87
D	15	50.0	21.25	21.5	328.7	0.0715	1.101	24.51	0.0787	1.93
E	15	31.3	21.1	21.3	328.7	0.0715	1.101	24.28	0.0787	1.91
234A	20	0.0	16.8 <sup>†</sup>	<del>17.0</del> 17.0	328.7	0.0715	1.101	33.83	0.0787	2.66
B	20	10.0	16.3 <sup>†</sup>	17.0	328.7	0.0715	1.101	34.44	0.0787	2.71
C	20	25.0	16.55 <sup>†</sup>	17.3	328.7	0.0715	1.101	35.05	0.0787	2.76
235A	10	0.0	40.3	40.8	328.7	0.0715	1.101	20.67	0.0787	1.63
B	10	1.9	44.4	44.9	328.7	0.0715	1.101	22.75	0.0787	1.79
C	10	4.8	49.5	50.0	328.7	0.0715	1.101	25.33	0.0787	1.99
D	10	8.0	54.3	54.8	328.7	0.0715	1.101	27.76	0.0787	2.18
E	10	16.6	64.2	64.7	328.7	0.0715	1.101	32.78	0.0787	2.58
F	10	31.3	73.9	74.4	328.7	0.0715	1.101	37.69	0.0787	2.97
G	10	43.3	79.6	80.1	328.7	0.0715	1.101	40.58	0.0787	3.19

Two Aluminum Cylinders, Untamped Critical & Non-Critical.

† Stainless steel cylinder

Exp #	Dia. Reactor in	Cyl # & Tamping	H <sub>c</sub> (meas) cm.	H <sub>c</sub> (corr) cm.	H/X	g <sub>m</sub> X / g <sub>m</sub> soln	sp. g.	V <sub>c</sub> l	g <sub>X</sub> / cc soln.	M <sub>c</sub> Kg X
196	8	#1 Tamped	19.3	20.7	29.9	0.394	1.926	6.71	0.759	5.09
200	8	#2 Tamped	20.5	20.5	29.9	0.394	1.926	6.65	0.759	5.05
<del>204</del> 203	8	#1 Untamped	∞	∞	52.9	0.293	1.566	∞	0.459	∞
206	8	#1 Tamped	18.05	19.50	52.9	0.293	1.566	6.32	0.459	2.90
209A	10	#1 Tamped	12.5	13.4	52.9	0.293	1.566	6.79	0.459	3.12
209B	10	#1 Untamped	33.1 ✓	34.0	52.9	0.293	1.566	17.22	0.459	7.90
211	10	#2 Tamped	13.15	13.2	52.9	0.293	1.566	6.69	0.459	3.07
214	6 1/2	#1 Tamped	37.0	39.2	52.9	0.293	1.566	8.39	0.459	3.85
215	6	#1 Tamped	68.3	70.9	52.9	0.293	1.566	12.93	0.459	5.93
217E	15	#1 Tamped	7.5	7.9	52.9	0.293	1.566	9.01	0.459	4.14
225	10	#1 Untamped	40.3 ✓	41.2	169.3	0.127	1.187	20.87	0.151	3.15
228	15	#1 Untamped	18.05	18.5	169.3	0.127	1.187	21.09	0.151	3.18
231	15	#1 Untamped	21.3	21.7	328.7	0.0715	1.101	24.73	0.0787	1.95
233	20	#1 Untamped	17.2 †	17.4	328.7	0.0715	1.101	35.25	0.0787	2.77
236A	10	#1 Tamped	21.5	22.4	328.7	0.0715	1.101	11.35	0.0787	0.893

Single Cylinders

Tamped & Untamped  
Critical & Non-critical

Aluminum water marked †

† Stainless steel



Stop

SECRET