

BOOK53R

Notes:

10150 on bottom edge

Blank pages: inside page opposite page 1, 2-4, 58, 66-147, 150-152, inside back cover opposite page 152

Scanned by:

Sheila Finch

RSICC /Oak Ridge National Lab.

August 16, 1999

COMPUTATION BOOK

NAME	Number
F-05	25

Course Solution Experiments # 151 — # 192

Used from 5/12/48 19 , to 19

HARVARD COOPERATIVE SOCIETY
Cambridge, Massachusetts

RESTRICTED DATA

This document contains restricted data as defined in the Atomic Energy Act of 1946

14-2-2

SECRET

150

Inv.
60

Inv
58

85

INV
52

CLASSIFICATION CANCELLED
 DATE 6/3/60
 For the Atomic Energy Commission
Jack H. Kahn for the
 Chief, Declassification Branch

AK

Inv.
59

RESTRICTED DATA
 This document contains restricted data as
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This document consists of 152 pages.
 No. 1 of 1 copies, Series A

SECRET

This document consists of _____ pages.
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Experiment 151

H₀X = 500

Beck 5/12/48

20" UnTamped, Stainless Steel

Pressy
McLendon
Foy.

Instrument: #50K - scale; 30 on 100 scale; 4 on 10 scale.
#1, #2, OK. Reed, and Process monitor OK.

Trip Points: #3 - 86, #4 - 6.5; Source at 8cm.

Time:	Shd Level.	Rate		Ratio	
		#1	#2	#1	#2
9:35	Background	39.	13.5		
	zero. 0.3.	43.	13.5		
		45.5	13.		
		44.0			
	10.3	27.0	11.0		
	13.4	60.	22.0	.73	.52
10:40	16.7	105.5	51.	.42	.265
10:51	18.0	173.5	87	.25	.15
11:00	19.1	299.	153.	.16	.088
11:16	20.0	714	362	.062	.037
11:22	20.4	824	714	.053	.019
11:30	20.6	not Critical.			
11:39	20.9	Critical			

#8, 4, 7, 6 cylinders empty.

Conclusion Critical at $20.95^* \pm .05$.

However - see Exp 160 - sight glass may have read 0.5 cm too high thereby reducing H_c to 20.45 cm.

Distance from bottom of reactor at periphery to dried "high water" mark = 20.2 cm (= 20.3 from center of bottom of reactor due to pitch in reactor bottom).

for 20" reactor		Drainback	
#1	3.4 cm	3.5 cm	= 14.0 cm in 10" Reactor
2	3.25	3.3	= 13.2
3	3.55	3.3	= 13.2
4	3.25	3.3	= 13.2
5	3.25	3.3	= 13.2
6	3.25	3.3	= 13.2
7	2.4	3.3	= 13.2
8	.75 + D.V.	D.V.	
9	60%K		

11/17/48 DC
 $20.2 + 0.2 = 20.4$ cm
 = H_c bottom corrected
 H₀X = 494.499
 20" stainless un-tamped
 sp gr = 1.07
 wt % X = 4.88
~~20.0~~
 = 0.0522 gm/cc
 V_c = 41.54 L
 M_c = 2.17 kg

* NOTE: REACTOR BOTTOM SEEMS TO BE 5-7 mm. High so, APPROX 6mm should be subtracted for zero. Height was measured by meter stick. MAX. Ht. 20.2 cm

6
5/17/48

Experiment 152

Process

10" Aluminium Reactor. Tamped $H_c = 493.6$. Reactor painted with Bakelite

For
Cromin
Caulham

TRIP POINTS - #3 - 9.5 x 100; #4 - 6.5 x 100
CONTROL Rod - Cd Sheet; Scale = 7 cm with ~~sheet~~ ^{sheet} lower edge at reactor bottom
Source - Zero = 33; Sel - 15 cm from reactor bottom.
Scales - 3 x 100, 4 x 10, 5 x 2, R.E. 25 mV.
Filling from #8

	H=0.1 cm.	I	II	M ⁻¹	
12:30 P		4.0	2.0		
		3.5 3.8	2.0		
	= 1.3 cm				
1:38	= 5.0			I	II
1:52	= 12.1	6.5	3.5	0.584	0.571
1:00	= 16.0	10.0 #	5.5	0.380	0.364
07	= 20.0	16.0	9.0	0.240	0.222
20	= 24.0	27.0	15.0	0.141	0.133
26	= 27.0	42.0	25.0	0.091	0.080
34	= 30.0	81.0	45.5	0.047	0.042
42	= 32.1	164.0	91.5	0.023	0.022
50	= 34.1	884.0	74.7	0.004	0.003
2:02	= 34.1	134.7	72	0.024	0.028
1:08	= 34.3	Just critical -			

#8 Empty - Filling from #7
Checked tamper.
#7 Empty. Filling from #6.

Stopped filling from #6 (~ 8 cm left). Filling from #5

Stop filling from #5 (~ 3.2 cm left) filling from #3

Cd rod in. (≈ 2.2 cm).

DRAIN BACK - #3 as before
#5 - - to 13.2 cm, this overflowed #5 as there is some
question as to cylinder contents. No vacuum was
applied during this procedure, however.

Conclusion: ① 10" Al reactor, $H_c = 494$, tamped critical at 34.3 cm.
② Cd control "sheet" ≈ 2 cm of solution - near critical
③ Poisoning effect of stainless steel wall of reactor
 $\approx (39.6 - 34.3) = 5.3$ cm of solution

11/17/48 DE
11/28/48 JC

$34.3 + 0.9 = \frac{35.2}{34.2} \text{ cm} = H_c$ bottom corrected

$H_c = 494.499$

10" Al. Tamped.

$app = 1.07$

$W_{H_2O} = 4.88 \approx 0.0522 \text{ g/ml/cc}$

$V_c = 17.83 \text{ l}$

$M_c = 0.93 \text{ kg}$

EXPERIMENT 153

5/17/48

10" Aluminium Reactor. $k/k = 493.6$
 Untamped

Fox
 Cronin
 Messing
 Callahan -

Experiment started with 13.2 cm solution in reactor.
 Background count taken here - good relative to subsequent ones - absolute values to be determined at end of experiment.

Trip points - same as before

Seals # 3 x 10V, # 4 x 20, # 5 x 2, R.E. - 50 ms.

Source ~~# 3~~ 14 cm above bottom of reactor - at solution surface.

	H =	(M ⁻¹)'		True M ⁻¹		I	II	
		I	II	I	II			
2:50 P	13.2 cm	22.0	14.0	I	II			
		<u>22.5</u>	<u>12.0</u>					
		23.3	13.0					
55	= 15.2							# 8 Empty, (#7 was empty).
59	= 20.0	49.0	30.5	0.454	0.427	0.918	0.852	# 6 Empty, filling from # 5.
3:07	= 27.5	74.0	47.0	0.303	0.277	0.608	0.617	
14	= 34.5	90.0	54.0	0.248	0.241	0.500	0.537	# 5 Empty, filling from # 4.
25	= 42.3	99.5	64.0	0.224	0.206	0.455	0.453	
32	= 47.7	103.0	65.0	0.217	0.200	0.435	0.446	# 4 Empty, filling from # 3.
43	= 61.0 = 61.8	110.5	70.0	0.202	0.186	0.407	0.414	# 3 Empty
4:32	In pit:	{ 45.0	28.0					
		{ <u>45.0</u>	<u>30.0</u>					
		45.0	29.0					

CONCLUSION: 10" Al reactor, $k/k = 499$ untamped, probably not critical at infinite length. The corresponding experiment in stainless steel was done in a short reactor & was taken to 45 cm height. The reactivity, at same height, in aluminium cylinder is somewhat greater - for instance at H = 42.5, $M^{-1} = 0.45$ in stainless steel, $M^{-1} = 0.45$ in aluminium.

INVENTORY:

	cm in 10" Reactor, $k/k = 493.6$	15" reactor
1	~ 14	Empty
2	~ 13	5.5
3	1.5 + DV	0.66 + DV
4	8.6	3.8
5	10.1	4.5
6	13.7	6.1
7	13.6	6.1
8	14.2	6.3
9	Empty - needs to be leak tested.	empty.

11/30/48
 $H = 61.0 + 0.9 = 61.9$ cm
 $k/k = 499$ (see preceding page).
 $V = 31.36$ R
 $M = 1.64$ kg.
 Estimated
 $H_c = V_c = M_c = \infty$

Experiment 154 - 15" Reactor - Aluminum - Untamped 5/19/48

Bech
Fox
Cyanin
Pressay

$H/\lambda \approx 500.$

Instruments

those showing round response: 1, 2, 3, 4, 5, Reel, Proc. monitor - all OK.
Trip Points #4: 6.5, #3: 95.

Source Position: 12 cm from bottom

Time	Salvo Level	Counting Rate		Ratio c/co	
		#1	#2	#1	#2
11:10	Lead Vol. Full	27.5	17.5		
		28.5	18.5		
		29.5	18.5		
11:40	15.0	26.5	19.0		
	21.0	113.	74.5	.252	.248
11:58	24.0	288.5	198.	.094	.092
12:04	25.0	452.	305.	.063	.061
12:12	26.0	990	705	.029	.026
	26.7	not critical but almost.			
	26.8	not critical but allmost.			
	26.8+	not critical but allllmost.			
	26.9-	not critical but alllllllmost.			
	26.9+	not critical but allllllllllmost.			
	27.0	Critical !!!			

Conclusion: Critical at $26.95 \pm .05$ cm.

Drainback

15" Reactor

9	empty	—	
8	6.3	6.3	
7	6.1	6.1	
6	6.	6.0	
5	6.	6.0	
4	6.	6.0	
3	#	4.0	6.0
2	D.V.	D.V.	
1	empty		

11/17/48_{oc} $26.95 + 0.41 = 27.36$ cm = He bottom corrected
 11/28/48_{oc} #1 = 494 499
 15" Al untamped.
 $\rho_{sp} = 1.07$
 $\text{whit } \rho_{ot} = 4.88 \approx 0.0522 \text{ gm/cc}$
 $V_c = 31.24 \text{ L}$
 $M_c = 1.63 \text{ kg}$

Experiment 155 - 15" Reactor. Aluminum - Tamped 5/19/48 -

$MV = 500 ?$

Beck
Fox
Cromin
Pruess
Huber
Humes.

Trip Points: #4: 6.5; #3: 80; other instruments. OK.

Source Position: 7 cm.

Time	Solu. Level	Rate		c/c.	
		#1	2	1	2
2:25	Zero.	6	4		
		7	3		
		6	3.		
2:50	10.1	20.	11.	.3	.26
	12.7	41.	22.5	.145	.135
	14.1	70	42.	.086	.071
	15.0	116	67	.051	.045
	16.1	463	273	.013	.011
	16.4	not critical			
3:40	16.5	critical			

out of 4 = 2.3 cm

11/17/48 DC 16.5 + 0.4 = 16.9 cm = He br Non Corrected
 11/28/48 DC MV = ~~494~~ 499
 15" al Tamped.
 $\rho_{pp} = 1.07$
 $w_{H_2O} \% = 4.88 = 0.0522 \frac{g}{cc}$
 $V_c = 19.27 l$
 $M_c = 1.01 kg$

Conclusion: Critical at 16.5 ± 0.05 cm.

Drainback

		Cyl.	H.T.	cc	Vol. to Add	Final Hgt.
9	2.5 2.5 + D.V.	1	62.5	5020	2510 cc	6.6
9	4.0	2	62.0	4980	2490	6.0
7	4.0	3	57.8	4650	2325	6.3
6	4.0	4	60.0	4820	2410	6.3
5	4.0	5	60.6	4870	2435	6.6
4	4.0	6	62.3	5080	2505	6.2
3	4.0	7	58.2	4680	2340	6.1
2	4.0	8	57.8	4650	2325	6.1
1	empty 4.2	9	59.0	4750	2375	6.1

Exp 156 - 15" Reactor - Aluminum Tapped 5/20/48
 $H/X \approx 750$

Cronin
 Fox
 Moritt
 Pressy

Source 8cm from bottom of cyl.

12:40

Start

Instruments Trip Pt.
 #3 - 100 X 83
 #4 - 10 X 6.1 (100 X)
 #5 - 2 X
 Reed - 25 X 6.0 3.0

Time	H.	#1	#2	C ₁	C ₂	From	Remarks
12:45	0	6.5	3.0			Cyl #9	
		5.0	3.5				
		5.5	3.0				
		6.0					
1:05	3.0	-	-	-	-	#9 MT	
1:22	8.67	8.0	4.0	0.75	0.75	#8 MT	
1:35	14.4	20.5	10.0	0.293	0.30	#7 MT	
1:45	20.1	52	26.	0.115 0.115	0.115	#6	Stopped filling from 6
2:00	22.1	87	45	0.056	0.066	#5	
2:05	23.5	155	78.8	0.0383	0.0379		
2:12	25.0	456	250	0.0131	0.012		
2:25	25.5	not critical					
2:30	25.7	Critical with Rod out					

Critical at ~~25.65~~ ± 0.05 cm

Sampled for $\frac{1}{4}$ Sp Gr = 1.044

Drained back into #5 + 6

#5 = 6.3

#6 = 6.3

$25.65 + 0.41 = 26.1$ cm = Hc bottom corrected

Hc = 755

15" al Tapped.

Sp Gr = 1.04

wht % X = 3.30 = 0.0343 gm/cc

Vc = 29.75 L

Mic = 1.02 g.

11/17/48 DC

11/24/48 DC

11/28/48 DC

A bound note book called "Record" gives on page 22, in a tabulation of shipments of material, under date of 5/27 as samples 156 and 157-8, each having 3.53% U (assumed by weight). These may be the data on solution used in Exp 156 ft. No lab report can be found. This value corresponds to

$H/X = 755$

3.30% X by weight

f of X = 1.04

3.30% by wt = 0.0343 gm/cc

* See SF Sample Transfer + Acquisition #710009 #70009 quoted for this analysis also #710013, 5/27/48

Exp 157 *Undamped* 15" Cyl Al.

AX ~ 750

Source 18 cm from bottom

Montford
Primary
Box
Crown

3:15 Start

Co taken as count at HA = 14.4

HA	#1	#2	Co/C1	Co/C2	Cyl
14.4	13.5	9.0			
	12.5	8.0			#4
3:30 20.4					#4 MT
3:35 27.2	72.0	47	.181	0.181	#3 MT
3:43 33.8	179.0	120	.072	0.075	#2 MT
3:53 36.1	270	178	.048	.048	#1
4:00 39.3	554	364	.023	.023	#1 stopped filling from #1
4:10 41.1	Not critical				#5
4:13 41.3	"	"			
4:16 41.5	"	"			
4:20 42.0	"	"			
4:24 42.3	"	"			
4:27 42.7	"	"			
4:30 43.0	"	"			Rod 10 cm in
4:33 43.3	Super critical				Rod 10 cm in

Critical at ~~43.3~~ 43.15 ± 1 mm

Drain back

- #1 Dead Vol + 1cm
- #2 6.5
- #3 6.5
- #4 6.5
- #5 - 6.3
- #6 - 6.3
- #7 6.3
- #8 6.5
- #9 6.5

11/17/48 DC $43.15 + 0.4 = 43.55$ cm
= He bottom connected

$N_H = 755$

15" Al undamped -

11/20/48 DC
 $\gamma_{fg} = 1.04$
 $w_{H_2O} = 3.30 \approx 0.0343 \frac{gm}{cc}$
 $V_C = 49.70 L$
 $M_C = 1.70 kg$

Count at zero = #1 6.5 #2 3

5/21/48

Expt 158 - 15" Reactor Untamped
H/X = 750 Stainless Steel

Fox
Macklin
Moffitt
(Cromin) In lab still near critical

Note: Sight glass reads
0.6 cm at reactor zero
(See expt 149)

#3 trip at 82

#4 " " 6.2

#3 on hundred scale
#4 on ten scale
#5 on two scale
Lead on 2.5 scale

Source at 15 cm.

Time	H/X	#1	#2	% ₁	% ₂	Cyl.
11:15	Start					
11:25	0.6	21.5, 22.5	17.0, 16.0			#1
11:30	2.3					#1 MT #2 S
11:38	9.0					#2 MT #3 S
11:44	15.0	15.5	11.0	1	1	#3 MT #4 S
11:57	21.8	35.0, 34.0	26	45	42	#4 MT (#5 S)
12:10	28.5	82.0	61	.19	.18	#5 MT (#6 S)
12:20	33.0	156	115	.100	.096	#6 MT (#7 S)
12:30	37.1 39.7	328	239	.047	.046	#6 MT (#8 S)
12:45	37.1	528	239	.047	.046	Stopped
12:50	39.9	789	578	.0195	.0192	Stopped #8 (9 S)
PM 1:00	41.0	Not Critical				
1:07	41.3	Not Critical				
1:10	41.7	Not Critical				
1:13	42.0	Critical with Rod out				

Critical at $41.9 \pm 1 \text{ mm}$
less zero correction of 6 mm
gives $41.3 \pm 0.1 \text{ cm}$

11/2/48 DC $41.3 + 0.4 = 41.7 \text{ cm} = H_c$ bottom corrected

H/X = 755

15" Stainless untamped.

$A_{pp} = 1.04$

$k_{eff} = 3.30 \pm 0.0343 \text{ m/sec}$

$V_c = 47.54 \text{ ft}$

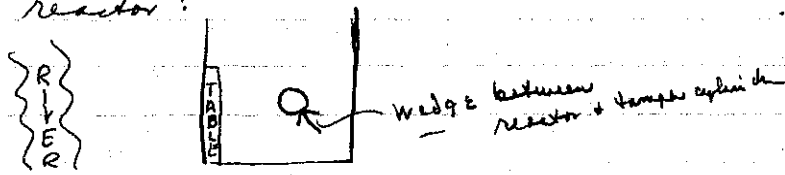
$M_c = 1.63 \text{ kg}$

H/X ~ 750 - TAMPED

PRESSEY

Considerable difficulty was encountered in obtaining free motion of safety rod through top tangle. After removing tangle & filing burr out of weld in tube it was found necessary to improve alignment by wedging reactor reactor:

FOR
CRONIN (at R25).
~~CRONIN~~
CALLINAN



□
Guide

in direction shown - displacement from free position ~ 1/4"
This may be accomplished by adjustment of flange bolts.

Instrument trip points: #3 +100, #4 - 5.8 +100

Instrument scales: #3 x100; #4 x10, #5 x2, #6 x ²⁵/₃₀ m.v.

Source: 8cm from reactor bottom - (1cm brass sphere containing ca 1/2 C).

Control Rod: length sheet of Cd; Scale = 7cm with lower edge sheet at reactor bottom.

Safety rod: Zero with hole in guide in unit shut at 10cm

Time	Filling from #1	I	II	M ⁻¹	Other
1:27 P	#1				
33	H = 1.9 cm	3.5	2.0		#1 EMPTY.
		4.0	2.0		
		3.8	2.0	I II	
1:45	= 8.3	5.0	2.0	0.760 1.0	(Filling from #2) #2 EMPTY; Filling from #3.
1:55	= 11.7	7.5	3.5	0.506 0.511	
2:03	= 14.8	12.5	5.5	0.304 0.364	#3 Empty. Filling from #4
1:11	= 15.2				Changed from 4 to 5 - Feed from 4 slow.
1:14	= 18.1	18.5	8.0	0.206 0.250	#5 Empty
1:23	= 21.8	32.5	15.5	0.117 0.129	#5 Empty. Filling from #6
1:32	= 24.1	52.5	23.5	0.072 0.085	
1:39	= 26.0	97.0	47.5	0.039 0.047	
		83.0	36.0	0.046 0.055	Control rod in (23mm) Stopped filling from #6; Filling from #7
1:55	= 29.0	157.0	68.5	0.024 0.029	
3:02	= 29.7	220.0	101.5	0.017 0.020	
09	= 28.2	505	228	0.008 0.009	
19	= 28.57	Not critical			
30	= 28.8	"			
31	= 29.0	Slightly super critical with control rod out.			

Exp 159 (Cont).

Inventories	Height (cm)	Volume in 15" reactor	Volume in 20" reactor
1	6.5	3.6	3.6
2	6.3	3.5	3.5
3	6.5	3.6	3.6
4	6.1	3.4	3.4
5	2.5	+ Dead Volume + 1.4	+ 1.4 in 20" reactor
6	6.3	3.5	3.5
7	6.3	3.5	3.5
8	6.5	3.6	3.6
9	6.5	3.6	3.6

Conclusion: $MV = 750$, 15" STAINLESS REACTOR, TAMPED.
CRITICAL AT 29.0 cm \pm 0.5 cm -

CORRECTED HEIGHT = $(29.0 - 0.6) = 28.4$ cm -
corrected for sight glass zero.

11/17/48 DC

$28.4 + 0.4 = 28.8$ cm = H_c bottom corrected

$H_{HX} = 755$

15" Stainless tamped.

$A_p q_c = 1.04$

Wt % $X = 3.30 = 0.0343$ gm/cc

$V_c = 32.83$ L

$N_c = 1.13$ kg

11/28/48 DC

EXPERIMENT 160

J/25/48

20" STAINLESS REACTOR, H/x = 750, UNTAMPED.

PRESSEY

Fox
CRONIN
CALLIHAN.

Instrument Trip points - #3-78 x 100 #4-5.7 x 100
 Instrument Scales - #3 x 100 #4 x 10, #5 x 2, #6 x 25 ms.
 Source - 10 cm from reactor bottom.
 Control Rod - 3/4" rod in solution, zero = zero.
 Safety Rod - 35 cm from bottom of reactor - zero: hole = 10 cm.

Time	Filling from # 5	I	II	Solution Height = 0, i.e. sight glass reading is 5mm too high.	
10:50A	H = 0.5 cm	43.0	23.0		
		42.5	21.0		
		42.8	22.0		
07	= 1.5 cm				
13	= 5.4 cm	27.5	15.0		
22	= 8.9	25.0	15.0		
30	= 12.5	39.0	20.5		
37	= 14.0	52.5	29.0	0.816	0.759
44	= 15.9	74.0	40.5	0.578	0.544
52	= 18.2	111.0	61.5	0.386	0.358
12:06P	= 19.7	142.0	91.0	0.302	0.273
17	= 22.0	255.0	140.5	0.168	0.157
26	= 23.1	337.5	186.5	0.127	0.118
47	= 24.1	470.0	258.5	0.091	0.085
59	= 25.6	1000.0	569.5	0.043	0.039
1:05	= 26.5	NOT CRITICAL.		Located source at surface of solution -	
15	= 26.7	"		" " " " " " " "	
20	= 26.9	"		" " " " " " " "	
27	= 27.1	CRITICAL WITH 7CM CONTROL ROD BELOW SOLUTION SURFACE.			

Conclusion: 20" STAINLESS Reactor H/x = 750, untamped, critical at 27.0 - 0.5 = 26.5 cm corrected for sight glass zero.

Inventory	Height	Notes	for 12"	Notes
1	3.6 cm in 20" Reactor H/x = 750		10.	
2	3.5		9.7	
3	3.7		10.3	
4	3.4		9.4	
5	1.7	+ Dead Volume.	4.7 + D.V.	
6	3.4		9.4	
7	3.8		10.5	
8	3.6		10.	
9	3.6		10.	

for 12" / 11/16/80
 26.5 + 0.2 = 26.7 cm
 = Hc bottom corrected
 H/x = 755
 20" Stainless untamped.
 Dpg = 1.04
 Wt of 0% X = 3.30 = 0.0343 g
 Vc = 54.10 L
 Mc = 1.86 kg

Experiment 161. 12" Stainless Steel Cadmium Shielded, Water Tamped

$H/x \approx 750$

5/26/48

F. Pressey
L. Beck
F. Cronin
J. Fox
J. McLendon

Impoints: #3: 80, #4: 5.5.
Instruments: #3, #4, #5, #1, #2, Reed and Process Monitor, all normal.
Source: 8 cm from bottom.

Time	Substition Level	Counting Rate		Counting ratio		
		#1	#2			
8:45.	Background	11.0	6.0			
		10.	6.			
		7	4.			
		5	2			
		5	2.5			
9:03.	0.2 cm. (#5)	5	2.5			
		#5	5.0	DV		DV. + 3.5 from #5.
9:16.	13.5 (#3)					10. from #3
9:26.	23.8 (#2)	11.5	5.0	.45	.5	10.3 from #2.
				.27	.2	
	33. (#1)	15.	6.0	.33	.42	9.2 from #1.
9:46.	42.9 (#6)	19	8.5	.26	.295	9.9. from #6
10:58	53.1 (#7)	23	10.0	.22	.25	10.2 from #7
10:06	57.6 (#8)	22	10.0	.23	.25	4.5 from #8.

Conclusion: (1) At 57.6 cm height a flattening curve at 0.23 % note indicates that criticality would not be reached at indefinite expansion.

Drain back: #9 10
#8 ~~7.5~~ 10
#7 10.1
#6 10.0
#5 DV. + 3.5
#4 ~~10.0~~ 9.4
#3 9.0
#2 10.2
#1 9.2

11/30/48x
 $H = 57.6 + 0.7 = 58.3 \text{ cm}$
 $H/x = 755$ (see following page)
 $V = 42.53 \text{ L}$
 $M = 1.46 \text{ kg}$
 Estimates $H_c = V_c = M_c = \infty$

Experiment 162 - 12" Stainless Tamped. 5/26/49
 $H/x \approx 750$

Beck
 box
 crown
 injection
 pressure.

Drop points: same as 161
 Instruments: same as 161
 Source: ~~same as 161~~ 10 cm from bottom.

Time	Solution level	Cylinder #	Counting Rate		C/c	
			#1	#2	#1	#2
11:10	13.6 *		6.5	3		
			8	3		
			7.5	3		
	22.7	#1				
11:20	32.8	#2				
11:35	39.9	#6	56.5	27	.097	.092
	39.9 ^{43.1}	#6				
	44.0	#7	108.	56.5	.051	.048
	46.5	"	266	127	.021	.02
	47.7	not Critical.				
	47.9	not Critical				
	48.0	Critical.				

* Drainback from #161 not carried to zero.

10.2 from 6.

Conclusion: Critical at 48.0.

11/17/48_{ce} 48.0 + 0.7 = 48.7 cm
 = He bottom corrected

$H/x = 755$
 12" Stainless tamped
 $\rho_{sp} = 1.04$
 $\rho_{st} \times X = 330 \approx 0.0343 \text{ gm/cc}$
 $V_c = 35.53 \text{ L}$
 $M_c = 1.22 \text{ kg}$

Drainback:

- 1 ~~10.1~~ 9.1
- 2 10.1
- 3 10.1
- 4 - 9.4
- 5 3.5 + DV.
- 6 - 10.2
- 7 - 10.2
- 8 - 10
- 9 - 10

Experiment # 163 10" Aluminum Tamped

H/x ≈ 750

5/27/98

Morritt
Pressey
Fox

same at 15 cm.

Trip points: # 4 - 5.9 # 3 - 80
Instr.: # 3 on 100 scale, # 4 on 10 scale, # 5 on 2 scale

Time	Sol. level	Counting Rate		Ratio		
		#1	#2	1	2	
1:15	4.6 4.6	3.75	1.5			(5 empty)
1:17	4.6	3.5	1.5			filling from 1
1:25	18.8	7.0	3.0	.50	.50	(# 1 empty)
1:40	28.5	12.0	4.0	.28	.25	filling # 2
1:45	33.0	14.5	6.5	.24	.23	# 2 empty
2:00	47.0	18.0	9.0	.19	.17	filling # 3
2:10	55.5	20.0	8.5	.175	.17	# 3 empty filling # 4

Conclusion 10" Cylinder Water Tamped @ H/x = 750
Not critical @ 55.0 cm. Appears safe at ∞ heights.

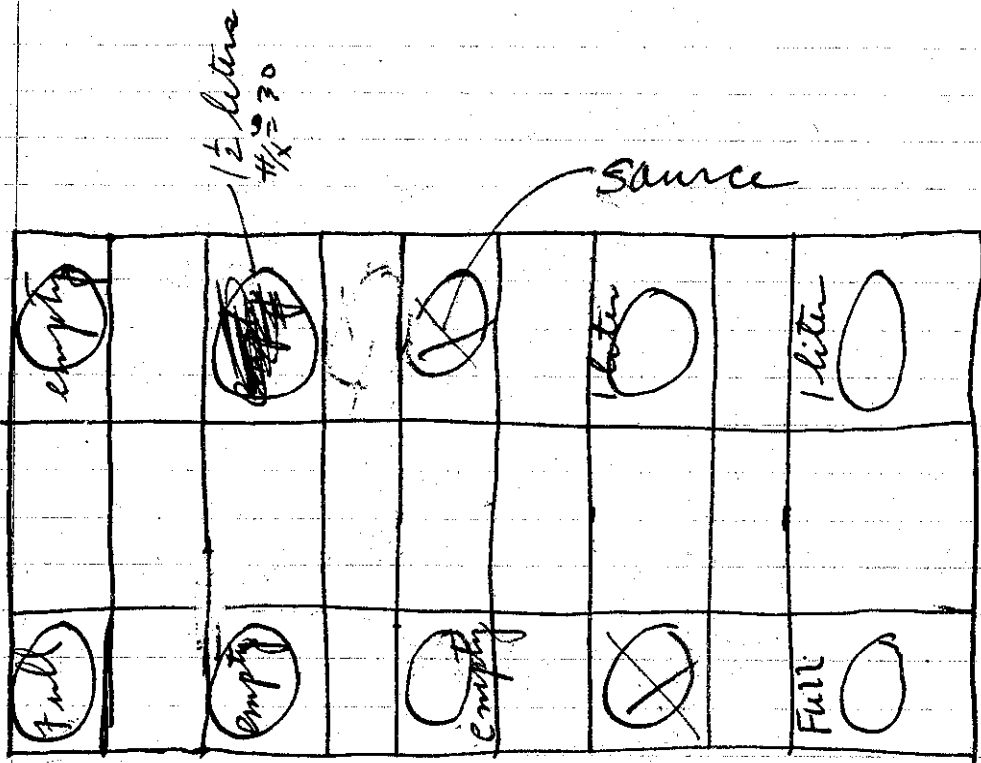
11/30/88 DC H = 55.5 + 0.9 = 56.4 cm
H/x = 755 (see preceding page).
V = 28.57 L.
M = 0.98 kg.

Estimated $H_e = V_e = M_e = \infty$

	at start (calc)	solution inventory	Drainback
1	13.1 13.1		14.2
2	14.5		14.2
3	14.5		14.0
4	13.5		13.5
5	D.V. + 4.6		D.V. + 4.6
6	14.7		14.7
7	14.7		14.7
8	14.4		14.4
9	14.4		14.4

MT
MT

Storage Cylinder Rack Multiplication Check.



$\frac{1}{4} \approx 25$ in all cylinders except as noted

Counts with cylinders in as shown above:

#1	#2
—	129.
107	125.5
107	127.5
348	

After removal of empty cylinders:

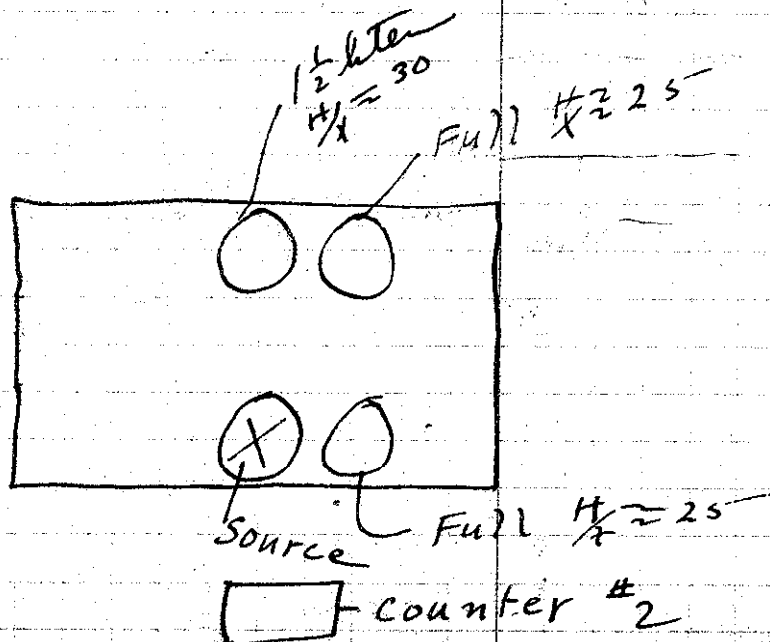
#1	#2
out of order	130
	132

After removal of all cylinders:

121.5
120.5

As shown opposite! →

101.5
109.5



6-1-48

Redistribution for dilution

Cyl. #		Vol. by drain-back	Sight-glass differential	calc Vol. by sight-glass	Vol of H ₂ O	Total Vol.	
1	= 10.2 10" cm	= 5.18 L.	22.4 cm	5.11	1.72	6.82	3.2
2	= 10.2	"	23.2	5.30	1.72	6.82	
3	= 10.2	"	23.2	5.30	1.72	6.82	
4	≈ 10.2 + .8 = 11	4.97 5.56	24.5	5.59 5.59	1.655	6.625	
5	= 3.2 + 0V	= 5.18 L.	21.5	4.91	1.72	6.82	
6	= 10.2	"	23.2	5.30	1.72	6.82	
7	= 10.2	"	23.7	5.41	1.72	6.82	
8	= 10.2	"	23.4	5.35	1.72	6.82	
9	= 10.2	"	23.6	5.39	1.72	6.82	

11/28/48

Re-diluted solution:

pg 25 - this book gives sp gr = 1.03

D Lab Report 1813 (1846) gives Sample 167 - analysis = 2.70% U.

On these bases:

$$H/X = 999$$

$$\text{wt \% X} = 2.52 \approx 0.0260 \text{ gwt/cc sol.}$$

Experiment 164 20" Stainless Steel, Untamped - 1000 #/x.

6/2/48

Book
For
Presay
Crown
McLendon.

Sripaints #3, 12 ; #4, 6.1

Instruments: #3 on 100, #4 on 20; #5, #1, #2, Pro. Mon. all performing normally. Reed's
out of Commission.

Source Position: 8 cm from bottom.

Time	Solution Level	Cell #	Counting Rate		C/c		
			#1	#2	#1	#2	
1:31	Background		15.5	17.0			
			15.	15.5			
			15.	16.			
1:50	0.4 - ^{zero} Correction						D.V. + 1.9 cm from #9.
	1.9 - #9						3.8 from #8
2:00	5.7 - #6						
2:12	8.8 #7						3.1 from #7.
	12.3 from 6.						3.5 from #6.
	15.4 } from 5						3.2 from 5
	18.9 } from 3						3.4 from 3.
2:35	22.7 from #2		36.	39.5	.416	.393.	3.8 from #2.
2:50	26.0 #1		49.	56.	.306	.277	3.3 from #1.
3:59	29.3 #4		78.5	86.5	.19	.18	3.3 from #4

Not critical: all of solution

Conclusion: Extrapolation of multiplication curve indicates criticality would be reached at 39 ± 3 cm.

$\frac{11}{19} \frac{30}{48} DC \approx H = 29.3 + 0.2 = 29.5^{29.5 \text{ cm}}$
 $Mk = 999$ (see preceding page).
 $V = 59.77 \text{ L}$
 $M = 1.55 \text{ kg}$

- Drainback: # 1.
 2
 3
 4
 5
 6
 7
 8
 9

Estimate of $H_c = 36$ cm
 $V_c = 73$
 $M_c = 1.9 \text{ kg}$

Sp. Gr. 1.030

Experiment # 165 15" Aluminum Tamped 1000 H/X Crown

6/3/48

Crown
Fox
Mort.
Pressy

Trip Points #3-90 #4 6.1

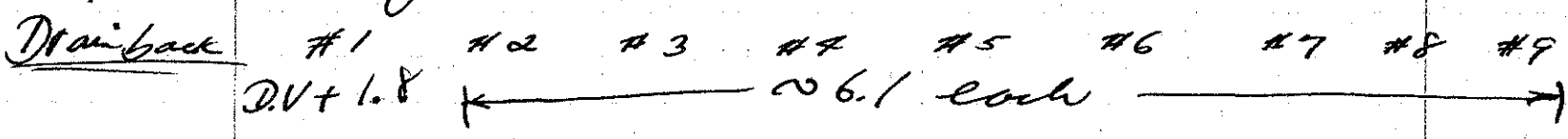
Instruments #3 100 scale, #4 on 10 scale, #5 on 2 scale
Procn Monitor (OK), Read N.G.

Source Position 8 cm from bottom

Time	Solution	Counting Rate		Multipl.		Remarks	
		#1	#2	#1	#2		
9:50	2 cm.					#1 Empty	
10:05	7.5					#2 Empty	
10:09	13.6 ✓						
10:12	19.0	$\left. \begin{matrix} 6.0 \text{ used } 5.0 \\ \textcircled{5.5} \rightarrow \textcircled{5.5} \end{matrix} \right\}$		1.0	1.0	#3 Empty	
		Read now responding.					
10:25	20.2	11.0	10.0	.50	.55	#4 Empty	
10:35	26.3	19.0	16.0	.29	.37	#5 Empty	
10:40	32.3	30.5	28.0	.18	.196	#6 Empty	
11:04	38.7	69.0	64.0	.080	.086	#8 Empty	
11:13	41.0	128.	113.	.043	.049	Stopped from #7	
11:34	43.0	Not Critical		(Est C. to 44.0)		} From #9	
11:41	43.6	Not Critical		(" " 43.9)			
11:54	43.9	Critical with Cd @ with 5cm vane below soln level.					

Conclusions:

Cylinder is critical @ 43.85 cm. ± 0.5



Other Projects: - Changed two cylinders - finished evaporation of dilute solns. - new tubes for Reed - oxide samples to lab - procured supplies - plotted graphs of data - cleaned air line. - made new key tags for storage cylinders - intercom tubes found N.G.

11/17/48 DC 43.85 + 0.41 = 44.26 cm = Hc bottom corrected; Wt % V = 7.52 = 0.0260 gm/cc Vc = 50.502 Mc = 1.31 kg.
 HX = 1000, 15" tamped, al.; Appr = 1.03

6/4/42

Experiment #166 15" Stainless Steel 1000 H/X
Tamped

Cronin
Fox
Macklin
Merritt

Trip Points #3 97 #4 6.2

Instruments: #3 100 scale, #4 10 scale #5 25 scale
#6 25 scale ~~on~~ on P.M. etc

Source Position 8cm from bottom.

Time	Soln.	Counting Rate	Mult	Remarks
2:26	—	(Approx. 13.6 3.5, 3.0)		Filling #1 & #2
2:26	—			#3 & #4
2:30	13.0	3.5, 3.5	1.0 1.0	" "
2:44	23.5	9.0	0.39 0.38	5 empty
2:55	27.6	11.5	0.30 0.32	6 empty
3:10	35.1	18.5	0.19 0.19	7 empty filling
3:27	45.0	45.5	0.078 0.076	filling #8
3:47	50.2	221	0.016 0.016	filling #9

No more soln. could be safely added beyond this point because cylinders in pit too near empty.

Conclusion: Critical height as obtained by extrapolation is 52.0 ± 1.0 cm. last soln added @ 50.2 cm.

Other projects - Started on last batch for ^{burner} burner instrument trouble with #3 repaired by Olson. When #3 counter is running Brown circular counter must also be running or be completely disconnected by removing plug in on #3 Brown in control room.

11/7/48 DC
11/28/48 DC
 $52 + 0.4 = 52.4$ estimated the bottom corrected
 $HX = 1000 \cdot 999$
 15" Stainless Tamped.
 $\rho_{sp} = 1.03$
 $wt\% X = 2.52 = 0.0260 \text{ gm/cc}$
 $V_c = 59.74 \text{ L}$
 $M_c = 1.55 \text{ kg}$

24 (6/17/48)

Experiment 167- 12" Stainless Reactor

Tamped $H/K \approx 1000$

for
Pressure
Gauge
Cells

Trip Points - #3 - 85 x 100, #4 - 6.2 x 100

Source - 12 cm from bottom

Dist. Sealer - #3 - 100; #4 - 10, #5 - 2, #6 - 50 ms.

Zero of Safety rod = 6 cm on scale - top edge of guide in unit stud.

" " control " = 10 cm on scale

10:15 A. Filling dead volume from #9.

Time	H = 0.2 cm.	I	II	I	II
		1.5	1.5		
		[9.5]	1.5		
		2.5	(1.5)		
		(2.0)			
1:35	= 5.8 cm				
1:40	= 16.1 cm.	2.5	2.25	.80	0.665 #8 empty, filling from #7.
1:54	= 20.0	3.25	3.0	.61	.50
11:00	= 21.7	-	-		
1:05	= 27.5	4.5	4.5	0.445	0.333
1:12	= 29.0	-	-		
1:15	= 35.2	5.0	5.0	0.400	0.300
1:20	= 38.5	-	-	0.400	0.200
1:27	= 45.3	7.0	5.5 6.0	0.286	0.273
		6.5	6.0	0.308	0.250
1:44	49.5 = 49.5	-	-	-	-
1:48	= 55.1	6.5	6.5	0.308	0.231
		7.0		0.286	
1:54	= 59.2				
12:04 P	= 68.3	7.5	7.0	0.235	0.214

#9 empty, tamped ex. filling #8

#7 empty, filling from #6
(#6 empty, filling from #5)

#5 empty, filling from #4 #3
(#4 volume stable)

#3 empty, filling from #2

#2 empty, filling from #1

Conclusions:

Probably not be critical at ∞ height.

There is considerable scatter in the data due to low background count.

Inventory:

- 1 - 9+ cm in 12" Reactor
- 2 9.0
- 3 9.0
- 4 ? probably 9 cm
- 5 9.0
- 6 9.0
- 7 9.0
- 8 9.0
- 9 5.0 x 34

June 19

"

"

-

-

-

-

-

-

-

-

-

- #1 empty
- 2 "
- 3 "
- 4 "
- 5 empty
- 6 "
- 7 "
- 8 "
- 9 "

6/30/48 X
 $H = 68.3 + 0.7 = 69.0$
 $H/K = 999$ (see preceding page)
 $V = 50.34 R$
 $M = 1.31 \text{ kg}$
 Estimate
 $H_c = V_c = M_c = \infty$

June 14

Inventory

	#1	#2	#3	#4	#5	#6	#7	#8	#9
Liters	—	—	—	6.7	—	6.7	6.7	6.7	7.0

Total = 33.8 liters Sp Gr = 1.03 Wt% = 2.70 U

11/28/48

The above sp gr = 1.03, presumably, refers to solution used in Exp 164-167 etc.

This solution was then either concentrated or removed and a more concentrated substituted.

Pg 29, this book gives sp gr = 1.98

Sample 171 from Exp 171 had analysis: 44.74 gm U / gm sample

This value given on "SF Sample Transfer & Refinement" #710007, 6/28/48 —

From these values:

$$HX = 26.22$$

$$\text{Wt \% X} = 41.79\%$$

$$\text{or } 0.827 \text{ gm X/cc.}$$

26
6/24/48

Experiment 168 12" S.S. Reactor - Cd
Shielded Exact $H/X = 26.18$
 $H/X \approx 28$

Morlett
Cronin
Pressey
Fox

Trip points: III - 90, IV 6.5; Source at 5 cm.
Inst scales: IV - 10, III - 100, V - 2, Read - 25

Time	Sol. Ht.	I	II	$\frac{1}{C_1}$	$\frac{1}{C_2}$	
8:55	System empty	6.0	5.5			
9:07	2.8	5.5	9.0			Background Filling from #2 #2 empty
9:25	4.3	6.0	5.0	.92	.80	Filling from #1
9:35	7.2	9.0	7.0	.61	.57	
9:40	8.3	10.5	9.5	.52	.42	
9:50	9.4	13.0	11.0	.42	.36	
10:00	11.2	20.0	17.25	.275	.23	
10:08	13.2	41.0	35.0	.139	.114	System Empty.

Ht. after mixing 12.8 cm.

Conclusions: Not critical @ 13.2 cm height.
Est. Criticality by extrapolation 14.8 cm
 ± 0.2 cm.

Drainback Schedule

#1	#2	#3
6.1	6.1	D.V.

11/17/48 DC

$14.8 + 0.7 = \frac{15.5}{1.5}$ cm estimated H_c bottom corrected
 $H/X = 26.2$

12" Stainless, Tamped, Cd shield.

11/20/48

wt % Cd = 4.79 = 0.827 gm/cc $\rho_{app} = 1.98$

$V_c = 11.31 R$

$M_c = 9.35 Rg$

6-24-48

Exp. 169

10" S.S. REACTOR

UNTAMPEO

H/x ~ 25

27

PRESSEY

Exact H/x 26.1 P

FOX
MORFITT *Orosin in at 1:20 p. Inst.
Murray in at 1:35 p.

Trip points same as Exp. 168

3 = 100x, 4 = 10x, 5 = 5x, Reed = 25x

Time

12:40

Filling D.V. from #3.

Sol. Ht.

I

II

C_o/C₁C_o/C₂

12:50

0.5

20½

19

1

1

19½

19

1

1

20

19

1

1

1:00

8.4

19½

15½

-

-

#2 MT

1:05

AIR compressor failed. Pushed reset button - all is well.

1:15

Filling again from #3.

1:20

13.5

35

32

.57

.595

1:25

16.1

48

42

.42

.45

1:30

18.1

60

55

.33

.345

Conclusions: Not critical @ 18.1 cm. extrapolation shows probable criticality occurs at 25.5 cm ± 0.5 cm

The zero on this cylinder was 5-6 mm off - lower than scale reading.

$$H = 18.1 + 0.9 = 19.0 \text{ cm}$$

$$H/x = 26.21 \text{ see preceding page}$$

$$V =$$

$$V = 9.62 \text{ L}$$

$$M = 7.96 \text{ kg}$$

$$\text{Estimated } H_c > 25 \text{ cm}$$

$$V_c > 12.7 \text{ L}$$

$$\text{--- } M_c \text{ ---}$$

$$M_c > 10.5 \text{ kg}$$

6/25/48

Experiment #170 6" Aluminum Tamped

H/x ≈ 25

Cronin
Fox
Mort. H

Trip Points: Same as #168 Exact H/x 26.18

3=100x 4=10x 5=5x Read=25

Presay &
Munday on
reports.

Time	H ₁	#1	#2	c/c ₀	c ₁ /c ₀
2:30		Filling	DV from #3		
2:35	2.3	3.0, 3.0	3.0, 3.0	1.0	1.0
2:53	18.1	9.0, 9.0	9.0, 9.0	.33	.33
2:58	25.6	15.0, 14.5	14.5	.20	.21
3:07	36.2	23.0	20.0	.13	.15
3:15	44.8	30.0	26.0	.10	.115
3:20	49.0	39.0	30.0	.085	.10

All out of soil

Conclusion: Not critical @ 49.0 cm. Probably ~~infinite~~
 ~~at~~ safe at infinite height though (this is doubtful).
Straight line extrapolation of last 3 points
shows an estimated criticality of ≈ 75 cm.

Drain base:

#1	#2	#3
27 cm	24 cm	D.U.

= 13.5 cm in 8" = 13.5 cm in 8"

11/30/48 DC

$H = 49.0 + 2.6 = 51.6 \text{ cm}$
 $H/x = 26.2$ (see following page)
 $V = 9.41 \text{ L}$
 $M = 7.78 \text{ kg}$

Estimated $H_c > 75 \text{ cm}$
 $V_c > 13.7 \text{ L}$
 $M_c > 11.3 \text{ kg}$

EXPERIMENT 171

29
6/28/48

8" al Tamped $H/X = 25$

Exact $H/X = 26.18$

Fox
Pressey
Callham.

TRIP POINTS - #3 - 83x100, #4 65x100
Scales #3x100, #4x10, #5x2, RE - 25 ms.
Source - Small brass sphere, 12m from bottom.
Control Rod - Cd sheet.

2:15P
2:27

Started filling from #3 -
H = 0.4 cm
I 3.5 II 3.5
3.5 3.0
3.5 3.3

#3 EMPTY.

2:27

= 5.0 cm

5.0 4.0

I II
0.700 0.825
0.820

Filling from #2.

41

= 10.1 "

9.0 9.0

0.389 0.366

47

= 13.1 "

17.5 14.0

0.260 0.235

#2 Empty, Filling from #1.

55

= 15.3 "

30.0 26.5

0.117 0.125

3:02

= 17.6 "

76.0 66.0

0.046 0.050

10

= 19.1

274.0 190.0

0.015 0.017

20

= 19.9

(bottom edge)
Slightly Critical with cadmium sheet ca 5cm above top of solution.

30

= 19.7

Slightly Sub-critical.

Conclusion: 8" al reactor, tamped, $H/X = 25$ - critical height = 19.8 cm uncorrected

~~20~~
= 20.0 cm when

corrected for sight glass zero. This correction was re-evaluated today and agrees with previous value - etc.

Sp. Gr. = 1.973

Inventory #1 13.5 cm = 3.8 cm in 15" Reactor
#2 13 cm = 3.70 cm " "
#3 DV.

11/17/48 cc - 20.0 + 1.5 = 21.5 cm = Hc bottom corrected

$H/X = 26.18$

8" al tamped.

$\rho_{sp} = 1.98$

wt % X = 8 41.79 = 0.827 g_X/cc

$V_c = 6.97 L$

$M_c = 5.76 kg$

30 6/29/48

Experiment 172

Exact $H/V = 26.18$

Cronin

15" al Reactor Tamped $H/V = 27.$

Fox
Preecey
Callihan
Haycock
Owen

Trip Points - #3 - 9.5 x 100, #4 - 6.7 x 105⁶
Scales - 3 x 100, 4 x 10, 5 x 2, R.E - 25 ms.
Source - 5cm from bottom -
Control Rod - Cd sheet -

11:09 A-

11:26

Filling dead volume from #3 -

H = -0.1 cm

I	II
9.5	7.5
9.5	8.5
9.0	8.0
9.0	8.0

#3 Empty.
E

Source placed 3cm from bottom. Recount of zero: -

11:34 A

H = -0.1 cm

8.5	8.0
9.5	9.0
9.0	8.5

12:00

#5 instrument out of order -

M⁻¹

Filling from #2

12:17 P

H = 3.0 cm

17.0 15.0

0.529 0.568

~~12:26~~

H = 3.5

26.5 24.5

0.340 0.347

12:26

H = 4.5

26.5 24.5

0.340 0.347

#4 to 50x; #3 to 10x

35

H = 5.5

41.5 36.5

0.217 0.239

46

H = 6.5

73.5 60.5

0.122 0.141

1:00 P

H = 7.1

120.0 99.5

0.075 0.085

1:05

H = 7.5

209.0

0.043 0.48

Drain back

#1 - ~~15" cm~~ = 14 - 8" cm
#2 - 3.5 - 15" cm = 12 1/2 - 8" cm
#3 - D.V.

Sight glass reads 2 mm low -

Conclusion - System not taken to critical because of lack of solution.

Extrapolation of curve = Critical height = 8.0 cm uncorrected
= 8.2 cm when corrected for sight glass zero.

11/7/48

8.2 + 0.4 = 8.6 cm estimated H_c bottom corrected
 $H/V = 26.2$

15" al tamped -

$\rho_{app} = 1.98$

$\rho_{wt} \% X = 41.79 = 0.827 \text{ gm/cc.}$

$V_c = 9.80 \text{ L}$

$M_c = 8.10 \text{ kg.}$

11/2/48

EXPERIMENT 173

Exact H/X
26.18

31
9/30/48

8" STAINLESS REACTOR (35") long
 $H/X = 27$; Tamped

McLendon
Pressley
Fry } Lab
Cronin }
Callahan -

TRIP POINTS: #3 46 rods; #4 - 6.5 x 100
Scales #3 x 100, #4 x 10, #5 x 2, RE - x 25 mm.
Source 8 cm from bottom of reactor.
Control Rod - Cd sheet - 0 = 7 cm on scale -

		Filling dead volume from #3.		M^{-1}		
	H = 0.9 cm	I 5.0	II 4.0	I	II	
		4.5	4.0			
		5.0	4.0			
		→ 4.8	4.0			
24	= 6.2	6.0	6.0	0.800	0.728	
30	= 10.0	11.5	9.5	0.417	0.421	
37	= 13.5	19.0	15.5	0.253	0.258	#2 EMPTY - Filling from #1
43	= 16.6	35.5	29.5	0.135	0.135	
49	= 18.6	56.5	48.5	0.085	0.082	
55	= 20.4	127.5	109.5	0.030	0.037	
3:03	= 21.3	300.5	250.5	0.016	0.016	
"	= 21.8					NOT QUITE CRITICAL WITH Cd OUT.
22	= 22.0					slightly Super CRITICAL WITH Cd ROD (bottom edge) COMPLETELY OUT.

TAMPER WATER DRAINED TO HEIGHT USED WITH SHORT 8" REACTOR.
3:32 = 22.0 Still slightly supercritical with H₂O at lower level & Cd rod out.
Drained water to 28 cm above bottom of reactor (22.0 cm = solution level) before reactivity decreased with power removed.

Conclusion - 8" - 35" long stainless reactor critical at H = 22.0 cm -
Reactor tamped with water height greater than cm.

254
354
2774

Sight glass zero was checked on drainback and zero on sight glass equals zero on reactor within 1 mm. JP.

11/17/48 DE 22.0 + 1.5 = 23.5 cm = H_e bottom corrected
H/X = 26.2

8" stainless tamped.

$V_c = 7.62 R$

$Q_{app} = 1.98$

$M_c = 6.30 Rg.$

Wht % X = 41.79 = 0.827 gm/cc

11/28/48 DE

7/1/48Exact
H/X 26.18

Exp 174

Morgitt

6 1/2" Aluminum Reactor

H/X \approx 27

TAMPED

Fox
CRONIN
PRESSEY

	Trip Pts.	#3 = 80	#4 = 6.8 x 100		
	SCALES	#3 = 100x	#4 = 10x	#5 = 2x	#6 = 25x
	SOURCE	@ 15 cm			
	Rod.	Co sheet		Co. Rod	
	Soln. Ht.	#1	#2	%	%
9:50A	1 cm	3.5	3.5		#3 empty
		3.0	3.5		
10:10A	20.7	17.5	14.0	0.20	0.25 #2 MT.
10:17A	26.1	31.5	28.5	0.11	0.12
10:25A	30.2	44.5	43	0.079	0.081
10:35A	36.0	101.0	91.0	0.035	0.039
10:47A	38.1	163.5	146.0	0.021	0.024
10:57A	39.6	285	255	.012	.014
11:11A	41.1	Not critical, but close. (out of Soln.)			#1 MT.

Conclusion: Extrapolation gives 41.8 cm as best estimate of critical height. ~~possible critical height lies between 41.2 & 42.7 cm~~

NB Correction must be made to all heights due to variation in height of reactor. All readings reported above are too low by 0.5 cm.

Best estimate of critical height is therefore

$$42.3 \pm 0.6 \text{ cm.}$$

Drainback:

#1	#2	#3
20.7	20.7	D.V.

11/17/48 DC #3 $42.3 + 2.2 = 44.5 \text{ cm}$ ~~estimated~~ No bottom corrected.
#H = 26.5

#6% all tamped.

11/28/48 DC

Spgr = 1.98

Wt of γ = 41.79 = 0.827 gm/cc

Vc = 9.56 L

Mc = 7.91 kg.

Cronin
Fox
Mortitt
~~Amey~~

7/6/2/48.

Exp. 175

8" Short ^{SS} Cylinder H/x = 27 Tamped Exact X/X 26.18

Cd Rod

Trip Points	#3-80	#2	6.8 C/c	C/c	
Sola Hgt.	#1 23	#2 21			
9 ²⁴ 0.7 cm.	4.5 5.0 5.0	4.5 4.5	1.0	1.0	#3 M.T. @ 2cm.
9 ⁴⁷ 13.2 cm.	23	21	.22	.21	#2 M.T.
10 ⁰⁰ 16.0	45	40	.11	.11	
10 ⁰³ 18.0	93	84	.054	.052	
10 ¹⁵ 19.5	299	263	.017	.017	
10 ²⁵ 20.0	750 NG.	1357	—	.0033	
10 ³⁵ 20.2	Critical with Cd rod @ 15.5 cm				up from bottom

Drain back

- #1 = 6.6 8" cm
- #2 = 6.7
- #3 = 6.7
- #4 = MT
- #5 = 7.5
- #6 D.V.
- #7 MT.
- #8 MT.
- #9 M.T.

Note: Zero of 8" cyl checked and found to be 1 cm low therefore 1 cm must be added to the critical height.

Conclusion:

Best estimate of critical height 21.1 cm ± 0.05

11/28/48

21.1 + 1.5 = 22.6 cm = Hc corrected for bottom.
 H/x = 26.2
~~8"~~ Stainless, 8", tamped
 Apw = 1.98
 Wt % x = 41.79 = 0.827 gm/cc.
 Vc = 7.33 L
 Mc = 6.06 kg

Dilatation Data

Original Conc. by analysis 49.74 g U / 100 gm Sample

$$49.74 \times \frac{305}{235} = 58.1 \text{ g UO}_2\text{F}_2 / 100 \text{ g. sample.}$$

$$\frac{100.00}{58.1} = 41.9 \text{ g H}_2\text{O} / 100 \text{ g sample or}$$

$$\frac{41.9 \text{ g H}_2\text{O}}{44.74 \text{ g U}} = \frac{41.9 \text{ g H}_2\text{O}}{41.8 \text{ g X}}$$

$$\frac{41.9/9}{41.8/235} = \frac{4.65 \text{ moles H}}{.1778 \text{ moles X}} = 26.18 \text{ H/X}$$

DFC/JWM

Amounts to be added

#/cyl	2.140	1.978	kg	=	4.23 kg solution
					2.95 kg UO ₂ F ₂
					1.78 kg H ₂ O
					1.77 kg X

$$\frac{60 \times 1.77}{26.11} = 4.07 \text{ kg H}_2\text{O}^{\text{needed}} - 1.78 \text{ kg H}_2\text{O}^{\text{present}} = \underline{\underline{2.29 \text{ l. H}_2\text{O to add}}}$$

✓ #2	2.67 l	1.92 kg U	2.99 kg UO ₂ F ₂	4.12 l needed
	4.29 kg soln.	1.79 kg X	1.80 kg H ₂ O	-1.80
				<u>2.32 l. H₂O to be added</u>

✓ #3. 2.67 l → 2.32 l. H₂O to be added

✓ #5.	2.90 l	2.13 kg U	2.77 kg UO ₂ F ₂	4.6 l. needed
	4.75 kg soln.	2.00 kg X	2.98 kg H ₂ O	2.98
				<u>2.62 l. H₂O to be added</u>

✓ #6	2.5			6.65
	3.5 l	3.09 kg U	4.0 kg UO ₂ F ₂	
	6.9 kg soln.	2.89 kg X	2.90 kg H ₂ O	2.9
				<u>3.75 l H₂O to be added</u>
				2.68

Experiments Still to be done

Dilution H/X	Cylinder Size	
✓ 60	Untamped S.S.	15" x 20" No go.
* ✓ 60	Tamped S.S.	8" (Repeat) Maybe 50% lengths, 15"
✓ 60	Tamped Al	6 1/2" 15"
✓ 60	Cd Shielded S.S.	12"
✓ 60	Tamped Al	5 1/2" ?
125	Tamped Al	6", 6 1/2", 5 1/2" (?)
225	Tamped S.S.	15"
225	Untamped S.S.	15" 20"
225	Tamped Al	6 1/2", 15"
225	Cd Shielded	10"
400 ?	H/X to give min. crit. mass?	

11/28/48_{2c}

The solution used in exp 168 to 175 inc was diluted:
 page 37, this book - $\rho_{sp} = 1.51$
 "SF Sample Transfer & Requisition" # 710019 - Sample 176 = 0.3009 gm^u/gm^{al}.
 These data correspond to:

$H/X = 56.7$
 $Wt\% X = 28.10 \approx 0.424 \text{ gm}^u/\text{cc}$

Cromin
Fox (Lab)
Pressley
Cecilia

8" STAINLESS REACTOR (TALL) TAMPED ^{35"}

H_{TX} = 60 - actual 56.5

TRIP POINTS #3 - 83 x 100; #4 - 6.3 x 100
Scales #3 x 100, #4 x 10, #5 x 2. Reeds - out of order
Scales - 8 cm from reactor bottom -
Control Rod - 3/4" S. Steel covering cd. 0 = 0 -

1:20 PM.

Since it is not possible to determine the contents of the solution cylinders it is believed best to put all solution into an untamped 8" ^{reactor} cylinder, & then draw back known volumes into the cylinders. This will also mix the solution. However ~~some~~ background counts will be taken with tamping at H=0 in order to enable further ~~to~~ experimenting, tamped, without having to drain all way to zero.

Filling from #1

	H = 0.0 cm	I 4.0 → 4.0	II 3.5 3.5	
1:25 P				} Tamped.
				Drained tamped. Raised top tamped maximum distance possible.
1:35 P	H = 0.0	37.5 37.5	34.0 34.0	} Untamped
1:40 P	H = 4.8			#1-1 #1, Empty - Filling from #2.
1:47 P	= 21.2	69.0	61.0 0.544 0.558	#2 Empty, Filling from 3
1:55	= 30.0 32.1 = 38.0	87.0	80.0 0.470 0.425	
2:01	= 38.0	99.5	89.0 0.375 0.382	#3 Empty, Filling from #5
1:04	= 51.4	108.0	98.5 0.347 0.342	
	= 52.5 57.0 = 56.5	# 108.5	101.0 0.345 0.337	#5 Empty, Filling from #6 #6 not empty but stopped flow in order to mix by blowing through #5 -

DRAINBACK - #1 - 16 - 8" cm
#2 - 16 - 8" "
#3 - 16 - 8" "
#5 5 - 8" cm.

~~###~~ DC

Drain back to H = 4 cm - Filled tamped, lowered top tamped. Now filling from 6 to determine volume of solution available & to further mix it.

51
275
275
30.20

#176 Cont.

7/6/48 37

$M = \left(\frac{I - 2C_0}{I} \right) C_0 = 4.0$
 $C_0 = 3.5$

		I	II	I	II
2:40	H = 10.2 cm	8.5	8.0	0.471	0.437
3:10	= 14.2	19.0	18.0	0.210	0.195
3:56	= 15.2				
4:28	= 16.4	32.0	29.0	0.125	0.121
5:04	= 18.3	58.0	53.5	0.069	0.064
5:08	= 19.6	104.5	128.0	0.028	0.027
5:14	= 20.2	301.0	282.0	0.013	0.012
5:21	= 20.4	NOT CRITICAL			
5:26	= 20.5	NOT QUITE CRITICAL			
5:31	= 20.6	NOT QUITE CRITICAL			
5:31	= 20.8	Critical with - 3.8 cm (D) control rod below solution surface -			

#6 empty, filled from #3

Conclusion - 8" STAINLESS REACTOR (35') critical at 20.7 cm -
HW = 60; TAMPED -

INVENTORY	#	Size	Weight	Volume
1	16	8" cm	34	4.5
2	16	8" cm	34	4.5
3	16	8" cm	34	4.5
4	16	8" cm	34	4.5
6	4.2	... + DV	8.9	1.2

$\frac{64}{225}$

Specific GRAVITY = 1.5105

11/17/48 DC 20.7 + 1.5 = 22.2 cm He bottom covered
 11/28/48 DC HW = ~~56.5~~ 56.7
 8" Stainless Tamped.
 Sp gr = 1.51
 Weight % X = 28.10 = 0.424 gm x/cc.
 Vc = 7.20 L
 Mc = 3.05 kg.

July 7, 1948

Experiment #177. Aluminum Reactor $5\frac{1}{2}$ " - Tamped $H/x = 60$ Beck
Fore
Crom
Presley
McFendonInstruments: #1, #2, #3, #4, #5, Recd, Proc. Monitor all OK.Trip Points #3: 8.5, #4: 6.5Source Position 15 cm from bottomExperiment

	Subst. Level	Counting Rates		Cp/c		
		#1	#2	#1	#2	
Background 12:42		2.5	2.			
12:45 "zero"	0.2	3.0	2.5			D.V. + 11.2 from 6
	11.2					
	42.7	12.5	11.5	.24	.22	31.5 from 5.
	55.1	13.5	12.0	.222	.208	
	65.0	14.5	12.5	.207	.200	
	71.2	15.	12.5	.200	.200	

Conclusion Infinite extrapolation without intersection — will not become critical

11/30/48 DC

$$H = 71.2 + 3.1 = 74.3 \text{ cm}$$

$$H/x = 56.7 \text{ (see following page)}$$

$$V = 11.4 R$$

$$M = 4.83 \text{ kg}$$

$$\text{Estimated } H_c = V_c = M_c = \infty$$

Experiment # 178: 15" Aluminum Tamped, $H/x = 60$. July 7, 1948

30,000
3,000

58.5 56.5

For
McLendon
Perry
Beck
(Orain in back
former critical
point)

Instrument }
Drip Points } Same as 177.

Source Location 3 cm from Bottom.

Experiment	Solution level	Counting Rate		C/c		
		#1	#2	#1	#2	
2:50 P.	Background	7.0	6.5			
	zero:	7.5	7.5			D.V. + 1.1 out of 6.
3:10	4.1	18.0	18.0	0.41	0.41	4.5 of 5
3:15	7.0	91.5	80.5	.08	.087	
3:26	7.5	191.	171.	.039	.041	
3:31	7.75	353.	312.	.021	.022	
4:42	7.95	not critical				
	8.05	not critical				
4:50	8.1	Critical with fog jammer on, <u>but Cal. rod not removed.</u>				

Conclusion at 8.075 \pm .025 cm.

DU-511
9/1/58

11/17/48 DC
11/28/48 DC
8.1 + 0.4 = 8.5 cm = He bottom corrected
 $H/x = 56.7$
15" al tamped.
 $Spqr = 1.51$
Wht % X = 28.10 \equiv 0.424 gm/cc.
 $V_c = 9.69K$
 $M_c = 4.11 kg$

July 8, 1948

CRONIN
FOX
MORFITT
PRESSEYExperiment 179 15" Stainless Tamped. $H/x \approx 60$

Instruments all ok.

Trip points # 3 - 82, # 4 - 6.5
Scales. # 3 - 100x, 4 = 10x, 5 = 2x, REED = 25x
Source @ 3cm.~~565~~
565

Time	Height	counts		$1/M$		
		#1	#2	#1	#2	
10:37 Am	4.4 cm.	9.5	9.0			
10:40 A.	Reed misbehaving.					
10:47 A	<u>6.6</u>	19	17	.5	.53	# 5 MT. @ 6.6
10:55 A.	7.5	26	24.5	.37	.37	Filling from #3
11:05 A	<u>8.5</u>	47	41.5	.20	.23	# 4 erratic
11:15 A	9.4	149	131	.064	.069	Filling from #2
11:25 A	9.7	259	226	.037	.04	
11:37 A	9.9	NOT CRITICAL				
11:42 A	10.0	CRITICAL!				

with 5cm of rod left.
Sight glass 3mm high; 50:Conclusion: 15" stainless steel cylinder at $H/x \approx 60$
is critical at a height of $\frac{9.65}{9.65} \pm .025$ cm.

Drain back to D.V same as exp 179.

11/17/48 DC

$$9.65 + 0.4 = 10.1 \text{ cm} = H_{\text{bottom corrected}}$$

$$H/x = \frac{10.1}{60} = 56.7$$

15" Stainless Tamped.

11/28/48 DC

$$\rho_{\text{sp gr}} = 1.51$$

$$\text{Wt} \% X = 28.10 = 0.424 \text{ g/cc.}$$

$$V_C = 11.51 \text{ L}$$

$$M_C = 4.88 \text{ kg.}$$

July 8, 1948

Crown
Fox
Morfitt
Prosey

Experiment 180 15" Stainless Untamped

H/X = 60

Instruments all O.K. except Reed

~~56.5~~
56.5

Trip points as before. Scales as before
Sonneab 7cm

Time	Height	Counts		1/M		Remarks
		#1	#2	#1	#2	
1:20	1.1	—	—	—	—	# 6 MT
1:30	8.1	16.0, 17.0	17.0, 17.0	1.0	1.0	# 5 MT @ 6.5
1:43	13.1	68.2	69.7	.250	.250	{ Instrument Hoarse on # 4. Fuse blown
1:55	14.5	118.	117.	.145	.145	
2:03	15.5	226.	218	.075	.078	# 3 M.T. # 2 M.T.
2:17	16.5	755	824	.022	.021	
2:30	16.8	Not crit.	Est. critical	17.0		
2:40	16.9	"	"	"	"	
	16.92	"	"	"	"	
	16.95	"	"	"	"	
	16.98	"	"	"	"	
	17.0	Critical with control <u>in</u> .				

Sight glass 3mm high so.

Conclusion: 15" stainless steel cyl. @ H/X = 60
is critical @ a height of 16.7 ± 0.25 cm.

Draw back some on exp 178.

11/17/48
 $16.7 + 0.4 = 17.1 \text{ cm} = \text{the bottom corner}$
 $H/X = \frac{56.5}{60} = 56.7$
 15" Stainless untamped
 $\rho_{\text{gr}} = 1.51$
 $\text{wt } \% \text{K} = 28.10 = 0.424 \text{ gm/cc}$
 $V_c = 19.49 \text{ R}$
 $M_c = 8.26 \text{ Kg}$

Exp 181 6 1/2" Aluminum Tamped 1 1/2" x 60

Crown
Fox
Macelin
Merritt

Instruments all OK.

56.5

Trip points #4 6.5 ; #3 8.2

#3 scale 100 ; #4 - scale 10 ; #5 scale 2
Read at 25 all OK.

Height

Time	Counts	1/14		Remarks
		#1	#2	
11:05	—	—	—	from 6
11:13	5.2	35.35	30.30	6 M.T.
11:29	18.0	13.5	12.5	from 5
11:30	23.2	25.0	22.5	
11:40	29.3	52.0	47.5	stopped #5
11:53	33.2	103.5	94.5	from #3
11:02	35.6	246	228	stopped #3
12:18	36.5	Not critical, estimated critical.		37.0
12:24	36.9	"	"	37.1
12:26	37.1	"	"	37.3
12:36	37.4	"	"	—
12:38	37.7	Critical with 4 cm rod in.		

Conclusion: Critical @ 37.7 ± .1 cm
 Ht corr — $\frac{.50}{3.82}$ (from Exp 174)

Drainbase as taken out.

#1 21.0 #2 24.0 #3 24.0 #5 28.5 #6 3.1 + 5.2

in terms of 6 1/2" cyl.

Not used value taken from previous inventory.

≡ 7.0 7.0 7.0 8.3 DV + 1.5 cm in 12" reactor.
 11/17/48 DC 38.2 + 2.2 = 40.4 cm = He bottom element
 H₀ = 1.5; 6 1/2" Al tamped VC = 8.65 L
 A₀ = 1.51 Mc = 3.67 Rg,
 W₀ = 28.10 ≡ 0.424 g_{He}/cc

EXPERIMENT 182

7/17/48 43

12" Reactor - Stainless, Cd Covered.

$Hx \approx 60 -$ Tamped
~~55.5~~ 56.5

TRIP POINTS - #3 - 82x100; #4 - 6x100 -
 Source - ~~#2~~ 5 cm from bottom of reactor
 Seals = #3 x 100, #4 x 10, #5 x 2, R.E. 25 ms.

Cronin
 Pressley
 Fox (att.)
 Callahan
 Beck

10:05 AM Filling dead volume from #6.

10:17 $H = 1.8$ cm

I	II
3.5	3.5
3.0	3.5
3.3	3.5

#6 Empty.

10:25 = 8.2

Filling from #1
 #1 Empty.

Callahan left - Beck takeover.

	12	10	.29	.35	
10:32	10.9	{13.5	7#1 Failed	.26	from #2.
		14.0			

11:05 13.0 32 .109

11:12 13.9 52 .067

15.2 above critical
 15.1 below critical

Conclusion: Critical at 15.15 + .05

Approach to critical was erratic. #1 Counter failed during the experiment.

Drainback 7 cm into #2

7 into #1

1.1 + DV into #6.

11/17/48 De 15.15 to 6.5 = 15.8 $C_c = H_c$ bottom corrected

11/28/48 pc #6 = ~~55~~ 56.7

12" Stainless Tamped Cd shield

$q_{p/c} = 1.51$

Wt % $\gamma = 28.10 \approx 0.424$ gm γ / cc

$V_c = 11.53 \text{ R}$

$M_c = 4.89 \text{ kg}$

7-13-48

Cylinder No.	Re-distribution of Solution Liters of $\frac{NH_3}{H_2O} = 60$	LITERS OF H_2O ADDED	Total volume. l.	
9.	2.63	2.55	5.18	
8	3.48	3.37	6.85	3.4 in
7	3.48	3.37	6.85	3.4
6	3.47	3.36	6.83	3.3
5	3.40	3.30	6.70	3.3
4	NONE			
3	3.40	3.30	6.70	3.3
2	3.40	3.30	6.70	3.3
1	3.34	3.24	6.58	3.3
			<u>52.39</u> l.	

Approx. $H/X = 125$

Cylinders # 1 & 2 empty 7-15-48

Schedule for Zircon 7-16-48

Empty cyl. # 3, 5, & 9 & evaporate.

Redistribute soln in cylinders 6, 7, & 8 into 6 cylinders & dilute to $H/X = 225$
assuming present $H/X = 120$.

Referring to solution after dilution

pg 47, this book, $ppg = 1.26$

"SF Sample Transfer & Requisition" # 72048 - Sample 184 $\equiv 0.1804$ gms/gms -
1.227 gms/gms

These correspond to: $H/X = 118.7$

Wt% X $\equiv 16.85 \equiv 0.212$ gms/cc solution

1.168 gms X / gms

Experiment 183 20" Stainless Steel, Untamped $\mu/x \approx 125$. 7/14/48.

110.88

45
Beck
Zot
Pursing
McLendon

Instruments #1, 2, 3, 4, 5, Read and process Monitor, all OK.

Drop points #4: 6.5; #3: 82.

Source 5cm from bottom, Safety rod at 20cm.

Visitors
Corybell
Echols.

Time	Solution Level	Counting Rate		C/c				
		#1	#2	#1	#2	#1	#2	#3
10:30	Background	15	13					
10:42	zero 0.2	15	11			#1 D.V. + 1.5.		
11:00						#2 3.1		76
11:05	10.0	38	30	.39	.40	#3 3.1	(6)	
11:15	12.0	89	74.5	.17	.16	#5 3.1	10.7	
	13.0	186	153	.08	.08	#6 2.3	13.0	
11:31	13.5	413	357	.036	.034	#7		
	13.7	not critical						
	13.8	not critical						
	13.85	not critical						
	13.95	not critical						
	14.02							
	14.10	not critical						

Conclusion: Critical at $14.1 \pm .025$ cm.

The last point, at 13.5 indicated criticality at 13.7 — ∴ the instrument approach to criticality was not too good; on safe side.

11/17/48

11/28/48

$14.1 + 0.2 = 14.3 =$ the bottom corrected

$\mu/x = 119$

20" Stainless untamped.

$\rho_{sp} = 1.26$

whit $\mu/x = 16.85 \approx 0.212$ gm x/cc

$V_c = 28.98 R$

$M_c = 6.14 \text{ kg}$

Experiment 184 $6\frac{1}{2}$ Aluminum, Tamped, $H/x \approx 125$, 7/14/48.

Beck
Fox
Perry
McIntosh
Conaghan.

Instruments: all OK.

Imp Prints: same as for 183.

Source: 10 cm.

	Solution level	Rate		C/c		
		#1	#2	#1	#2	
2:31 P.M.	Background	5	35			
	zero.	4.5	4.0			#1 12.8 + DV.
	30.1	27.5	23.0	0.16	0.18	#2 - 25.
	35.	36.	31.	0.125	0.13	#3 -
2:58.	39.9	51.	42	.09	0.095	
3:04	44.9	98.5	85.5	.046	.047	
3:08	48.1	243.	213	.019	.019	
	49.9	Critical.				

Conclusion Critical at $49.85 \pm .05$
 $H/x \text{ corr} = \frac{0.5 \text{ cm}}{50.35}$

18.04% U/gm soln.
16.85% X

11/17/48
11/28/48

$50.35 + 2.22 = 52.6 \text{ cm} = H_c$ bottom corrected

$H_w = 119$

6% Al tamped.

$\rho_{\text{Al}} = 1.26$

wt% X = 16.85 = 0.212 gm/cc.

$V_c = 11.26 \text{ L}$

$M_c = 2.39 \text{ kg}$

7/12/68

Experiment 185 6" Aluminium Tamped H/X = 125

Pressy
Mortitt
Callihan

Instruments: # OR except # 3 which is very insensitive the trip point was accordingly set at 65 on the 50 scale, which was about the point the instrument reached with the large source up against the paraffin.

Trip point on #4 was 6.5 #1 DV. + 16.5 cm
#3 on 50 scale, #4 on 10 scale #5 on 2 scale #2 34.5 cm
Read on 25 scale #3 33.2 cm

Source: @ 15 cm.

	Solution Level	Rate		C/c		
		#1	#2	#1	#2	
11 ⁴⁰	0.3	2.0	2.0	1.0	1.0	
11 ⁵⁰	16.1	4.5	4.0	.995	.438	#1 Empty.
12 ⁰⁰	26.8	8.5	7.0	.235	.250	
12 ⁰⁹	36.9	13.0	10.5	.154	.152	
12 ¹⁷	51.3	16.5	13.0	.122	.135	#2 Empty.
12 ³⁰	70.0	19.5	17.0	.107	.103	

Curve vary flat from 45 to 75

Conclusion: Cylinder is very probably infinitely safe at this H/X. ~~Point~~ Extrapolated critical height is > 200 cm.

Sample taken for H/X
Specific Gravity 1.262

11/30/68

H = 70.0 + 2.6 = 72.6 cm
H/X = 119 (see preceding page.)
#V = 13.24 L
M = 2.81 kg

Estimated: Hc = Vc = Mc = ∞

7/16/48

Solution diluted to H/x of approximately 225 by adding .85 l H_2O to solution of previous concentration.

Solution inventory IN LITERS (after dilution)

#1	5.5	}	DV + 9 cm in 6 1/2" cyl = 0.9 2.0
#2	5.5		25.7 cm
#3	5.5		25.7
#4	MT		Approx. 25.7
#5	5.5		25.7
#6	5.5		25.7
#7	3.9		18.7
#8	5.9		27.6
#9	MT		

~~37.3~~
Total 37.3 Liters.

Also changed to 6 1/2" Al cylinders for next experiment.

11/28/48

Referring to solution after the above dilution:

pg 50 this book $\Delta p = 1.14$

"SF Sample Reposition & Transfer" # 710021 dated 7/21/48:

Sample 187 $\equiv 0.1086 \text{ gm} / \text{gm sample}$.

These correspond to:

$H/x = 221.2$

$\text{wt\% f} = 10.14 \equiv 0.116 \text{ gm} / \text{cc}$

EXPERIMENT 186

6 1/2" Al Reactor

49
7/19/48

H/x = 225, Tamped.
E_x = ~~206.60~~ 206.60

Fox
Phissey
Mooneyhan
Callihan.

TRIP POINTS #3 - 82 x 100; #4 - 6 x 100
Scales #3 x 100, #4 x 10, #5 x 2, RE x 25 mm.
Sams - 15 cm from bottom.

		I	I	M ⁻¹		
		2.0	1.5			
		2.5	2.0			
		(3.3)	(1.8)			
				I	II	
11:30						Filling from #1.
11:36	H = 9.6 cm	3.5	2.0	0.66	0.90	#1 Empty. Filling from #2.
	19.9					
50	= 14.4"	6.5	5.5	0.354	0.327	
59	= 25.4	8.5	7.5	0.271	0.240	
			10.0			
12:08 P	= 35.0	10.5	9	0.219	0.180	#2 Empty. Filling from #3.
12:18 P	= 45.0	13.5	11.0	0.170	0.164	
:25	= 59.4	14.5	12.0	0.159	0.150	

Conclusion: 6 1/2" Al reactor, Tamped, H/x = 225 - will not be critical at ∞ extension.

INVENTORY: ✓ 1 DV

2	30 cm in 6 1/2" cylinder	= 3.1	- 20" cm
3	30.7 cm. " "	= 3.2	"
4	Empty.	-	-
5	25.7 cm in 6 1/2" cylinder	2.7	"
6	25.7 " "	2.7	"
7	18.2 " "	1.9	"
8	27.6 " "	2.9	"
9	Empty.	-	-

11/30/48 DC

H = 59.4 + 2.2 = 61.6 cm -

H/x = 221 (see preceding page).

V = 12.71 R

M = 1.47 kg.

Estimated H_c = V_c = M_c = ∞

7/19/48

PRESSEY
FOX
MOONEYHAM
CALLIHAN

Experiment 187 20" stainless UNTAMPED $H/X \approx 225$
 $E_r = 206.60$

TRIP POINTS #3 = 82X100 ; #4 = 6X100

SCALES #3 = X100, #4 = X10, #5 = X2, REED = X50
Source 6.5 cm from bottom.

2:15P

Filling from #1

Sight glass reading = 2 mm with solution level at grid in reactor.
" " " = 5 mm " " " covering about 50% of bottom of reactor. This is due to dishing of bottom.

Latter selected as zero, i.e. sight glass 0.5 cm too high-

	I	II	M"		
2:20	16.5	14.0			
	uncorrected 16.5	13.5			
	H=0.5 cm 16.5	13.8			#1 Empty, filling from #7.
	=0.7		I	II	Bottom of reactor completely wet.
3:35	=2.4 13.0	10.5			#7 Empty Filling from #8
4:43	=5.6 10.0	8.0			#8 Empty " " #6
5:55	=8.3 15.5	11.5			#6 Empty " " #5
3:06	=10.9 31.0	22.5	0.532	0.588	#5 Empty " " 3
15	=12.0 43.5	32.0	0.380 0.03	0.431	
25	=12.9 63.0	46.5	0.262	0.297	#3 Empty " " 2
34	=13.9 101.0	73.5	0.163	0.188 0.190	#3 Empty " " 2
47	=14.8 194.5	133.5	0.085	0.103	
56	=15.5 344.0 342.0	394.0	0.030	0.025	
4:06	=15.75		Not CRITICAL.		
10	=15.9				
20	=16.0		CRITICAL WITH 4cm Cd CONTROL ROD IN SOLUTION.		

CONCLUSIONS

20" STAINLESS REACTOR, UNTAMPED, $H/V = 225$.
CRITICAL AT 16.0 cm - uncorrected.
= 15.5 cm when corrected for sight glass zero.

INVENTORY

1	DV	
2	3.1 cm in 20" cylinder	= 5.5 in 15"
3	2.9 "	= 5.1 "
4	Empty	-
5	3.0 "	= 5.3 "
6	3.0 "	= 5.3 "
7	3.0 "	= 5.3 "
8	2.2 "	= 3.9 "
9	Empty	-

Sampled 7-20-48
sp. gr. 1.144

Analysis 10.85% U/gms
= 10.14% X

11/17/46 DC 15.5 + 0.2 = 15.7 cm
= He bottom corrected

11/28/46 DC $H/V = 221$
20" stainless untamped.

$\rho_{He} = 1.14$

Wt % F = 10.14 = 0.116 g/He.

$V_c = 31.81 R$

$M_c = 3.69 Rg$

7-20-48

EXPERIMENT 188

15" STAINLESS UNTAMPED

PRESSEY'S Prediction = 19.5 cm

PRESSEY
MOONENHAM
FOX
CALLINAN.

$$H/x \approx 225$$

$$E = 206.60$$

TRIP POINTS - #3-82 x 100, #4 5.9 x 100
 Instrument Scales #3 x 100, #4 x 10, #5 x 2. RE x 50 mm.
 Source - 7 cm from bottom.
 Control Rod - 3/4" SS with Cd. Zero control rod = 0

11:55 A

Filling dead volume from #1.
 #1 Empty - With half of reactor bottom area covered, sight glass = ^{0.3} 8.4 cm.
 There fore - sight glass readings - ^{0.3} 8.4 cm high.
 Filling from #2.

12:03 P

H = 6.1 cm
 = 8.0

I II
 12.0 11.0

#2 Empty. Filling from #3.

12.0 10.5

12.0 10.8

M⁻¹

I II

:17

= 11.2

25.0 24.0

0.480

0.450

#3 Empty, Filling from #5

:27

= 13.1

39.5 36.0

0.304

0.300

:32

= 14.2

54.5 47.5

0.220

0.227

= 40

= 16.0

96.5 86.5

0.124

0.125

STOPPED FILLING FROM #5 - 4 cm left; Filling from #6.

49

= 17.5

197.0 173.0

0.061

0.062

55

= 18.2

345 303.0

0.035

0.036

1:04

= 18.7

571 551

0.021

0.020

11

= 19.1

NOT CRITICAL.

14

= 19.3

NOT CRITICAL

18

= 19.5

CRITICAL WITH CD CONTROL ROD 10cm BELOW SOLUTION SURFACE.

CONCLUSION

15" STAINLESS REACTOR, UNTAMPED. $H/x \approx 225$ - CRITICAL AT ^{19.4} 19.4 cm uncorrected.
 = 19.1 cm corrected for sight glass zero.

Inventory - Same as on pg 51

11/17/48 DC
 11/28/48 DC

19.1 + 0.4 = 19.5 cm = Hc bottom corrected

$H/x = 207.221$

15" Stainless untamped.

$\rho_{p,q} = 1.14$

$\text{wt } \rho_{p,q} = 10.14 \approx 0.116 \text{ g/cc}$

$V_c = 22.23 \text{ L}$

$M_c = 2.58 \text{ kg}$

52

7/20/48

Experiment 189

 $F_n = 206.60$

12.3

15" TAMPED STAINLESS

 $H/x \approx 225$

PRESSEY

Fox

McGEEY HARM

CALLAHAN

TRIP POINTS - #3 - 82x100; #4 - 5.9 x100

INSTRUMENT SCALES - #3 x100, #4 x10, #5 x 2; R.E. x ²⁵/₁₀₀ mv.

SOURCE - 4cm from bottom

Control Rod - Cd sheet zero = 8 cm on scale.

} Same as last
experiment - not
rechecked.

Dead Volume full from #1.

Zero on sight glass = 3mm

Time	Soln Level	#1	#2	c ₁ /c ₁	c ₂ /c ₂
2:00 pm	Level	5.5	5.0	} Background counts.	
		6.0	5.5		
		5.75	5.25		
2:20 p	3.9 cm	6.5	6.0	.89	.87
2:27 p	6.1 cm	9.5	8.5	.61	.62
2:39 p	8.9 cm	19.0	16.5	.30	.32
2:46 p	10.3 cm	32.5	28.0	.177	.187
2:53 p	11.5 -	64.0	54.0	.09	.097
3:01 p	12.2 cm	141.5	119.5	.041	.044
3:15 p	12.5 cm	275	223	.021	.024
3:20 p	12.7 cm	Not CRITICAL			
3:25 p	12.9 cm	CRITICAL WITH 1 cm ROD IN.			

#2 M.T. filling from #3

Filling from #5.

CONCLUSION: 15" Stainless reactor Tamped with H/x of 225 critical @ 12.6 cm corrected for SIGHT-GLASS ZERO.

Soln. Inventory same as page 50.

11/17/48 DC

11/28/48 DC

 $12.6 + 0.4 = 13.0 \text{ cm} = H_c \text{ bottom corrected}$ $H_c = 207.221$

15" stainless tamped

 $S_{p,q} = 1.14$ $\text{wt } \rho_0 x = 10.14 \approx 0.116 \text{ gm/cc}$ $V_c = 14.82 \text{ L}$ $M_c = 1.72 \text{ kg}$

Experiment 190 -

$E_{\gamma} = 206.60$
 15" Aluminum, Tamped, $H_{\gamma} \approx 225$, 7/21/48.

Presley
 Fox
 MeLendon
 Beck

Instruments: #1, #2, #3, #4, #5, kept & process monitor all response satisfactorily

Trip Points: #3: 63. #4: 61

Source: 4 cm from bottom.

	Solution Level	Counting Rate		C_0/C_1		
		#1	#2	#1	#2	
10. AM.	Background	10.5	6.5			
		8.	6.5			
		9.	(7.0)			
10:06	zero.	(10.)	8.			5.4 out of 2.
10:26	7.0	32.	21.	0.31	0.333	
10:36	9.0	86	62	.115	0.112	4 from 3.
10.41	9.7	157.	102	0.063	0.068	
10:47	10.1	300	212	0.033	0.033	
10:52	10.4	not critical.				
	10.5	not critical				
	10.6	critical				

Conclusion: Critical at 10.57 ± 0.025 .

Sight glass zero 3mm low.
 Corrected value = 10.87 ± 0.025 cm.

11/17/48 DC
 11/28/48 DC

$10.87 + 0.41 = 11.3$ cm = He bottom corrected

$H_{\gamma} = 207.221$

15" Al tamped.

$\rho_{\text{Al}} = 1.14$

Wt % Y = 10.14 ≈ 0.116 gr/cc.

$V_c = 12.88$ d.

$M_c = 1.49$ kg.

Experiment 191. 10" Stainless, Cadmium Shielded; $E_{\gamma} = 206.60$
 $H/\gamma = 225$ 7/21/48.

Tamped.

Berk
 Perry
 Fox
 McFadden
 Hooper

Instruments } Same as Experiment 198.
 Trip points }

Source : 5 cm from Bottom

	Solution Level	Counting rate		Co/c	
		#1	#2		
1:00 PM.	Background	9.5	7.5		
1:10	zero 18.0	(7.5)	(5)	#1 #2	12.7 from #2.
1:22	18.0	19.5	14.5	0.36 0.34	12.7 from #2.
	21.05	27.	20.5	0.26 0.24	10 (22.7) from #3.
1:35	24.4.	55	40	.136 .125	from #5
1:50	26.1	100	70.5	.075 .071	
1:51	27.15	247	181.	.028 .027	
1:56.	27.7.	Not critical.			
	27.75	not critical			
	27.8.	not critical.			
	27.82	Critical			

Conclusion: Critical at 27.82 ± 0.01

11/17/48 DC
 11/28/48 DC
 $27.8 + 0.9 = 28.7$ cm = He to flow corrected
 $H/\gamma = 207.221$
 10" Stainless, Tamped Cd shield
 Wt % X = 10.14% \approx 0.116 g/cc
 $V_c = 14.54$ L
 $M_c = 1.69$ kg
 $\rho_{app} = 1.14$

Exp 192. 15" stainless $E_{x1} = 206.60$
 $H/A = 225$

7/29/48

55

The Iron Tamper Tank Removed.

Morfeitt
 Mooneyham
 Fox
 Presney
 Cronin

Solution

1 - DV

2 - 5.5 cm = 3.1 cm²⁰ Previous background taken at 8.0 cm (source covered)

3 - 5.1 " = 2.8 cm²⁰

5 - 5.3 " = 2.9 "

6 - 5.3 " = 2.9 "

7 - 5.3 " = 2.9 "

8 - 3.9 " = 2.2 "

This experiment to determine the effect (if any) of the 1/4" iron tamper tank. Experiment 188 run under similar conditions (untamped) except with iron tank in place. Critical Hgt. - 19.1 cm (corrected)
 19.4 cm (uncorrected)

Trip Points:

#3 - 58 (50 scale) (Poor Preamp)

#4 - 5.7 (100 scale)

Source at 7 cm from bottom.

Sight Glass read 0.4 cm @ zero as determined by visual inspection of level in reactor.

	Level	Counting Rate	c/c
10:30	0.4	#1	#2
10:47A	8.0	50 40 25	13.6 9.5 10.0
10:47A		(5.0) 12.0	15.0 11.0
11:11A	11.0	85	19
11:18A	14.0	21	36
11:33A	16.0	41	66
11:45A	18.0	139	191
NOON	18.6	(293)	310.5
12:15	19.2	NOT CRIT.	
12:20	19.35	CRITICAL with ROD out.	

D.V. filled
 #2 empty at 6.2
 filling from #3
 #3 MT @ 11 cm.
 from #5
 " #6

$H_c = 19.0 + 0.4 = 19.4$ cm.
 $N/H = 2.21$
 $q_{eff} = 1.14$
 $W_{eff} = 10.14$
 $= 0.116$ g x/cc
 $V_c = 22.12$ cc.
 $M_c = 2.57$ g.
 11/28/48 DC

Conclusion: Corrected for zero, critical height is 19.0 cm compared with 19.1 cm for exp. 188. Variation not believed significant.

Drainback as above.

56
8/3/48

EXPERIMENT 193

Crown

20" STAINLESS REACTOR - UNTAMPED

Passy
Mooneyham
Callahan

FE TAMPER TANK REMOVED - To test effect of former
tamper tank. To be
compared with Exp. 187
pg 50 this book.

HIX = 206.6

TRIP POINTS #3 - 100x100; #4 - 6x100.
Scales - #3-100; #4+10; #5+2. R.E. out of order.
Source 5 cm from reactor bottom.

9:20 A Filling dead volume from #1.
[Zero = 0.5 cm on sight glass]

:25 H=0.5cm #1 empty; Filling from #2.

:32 =3.6 #2 empty; Filling from #8.

:37 =5.4 #8 Empty; Filling from #7.

:43 =6.5
8.0 5.0

8.0 4.5

8.0 4.8

I M⁻¹ II

:55 =8.2 12.0 7.5 0.667 0.640 #7 Empty; Filling from #6

10:08 =10.0 19.0 11.0 0.421 0.436

15 =11.2 27.5 16.0 0.291 0.300 #6 Empty; Filling from #5

25 =12.3 40.5 23.5 0.198 0.204

:37 13.3 58.0 37.6 0.138 0.141

:43 14.2 98.0 55.5 0.082 0.086 #5 Empty; Filling from #3.

49 15.1 226.5 126.0 0.035 0.038

54 15.5 370.0 205.0 0.027 0.023

11:06 15.8 NOT CRITICAL

:11 16.0 NOT QUITE

:15 16.1 CRITICAL WITH ROD 7cm IN SOLN.

7.9
5.4
8.3

6.2
2.9
11.1

11.2
2.2
14.1

14.2
2.0
17.0

CONCLUSION: UNCORRECTED CRITICAL HEIGHT 16.05 cm.

CRITICAL HEIGHT CORRECTED FOR SIGHT GLASS 15.55 cm

INVENTORY 1 (D.V)
2 (3.1) cm in 20" reactor.
3 2.8 cm. X 2027
4 Empty (??)
5 3.0 cm.
6 3.0 cm.
7 3.0 cm.
8 2.8 cm.
9 Empty (??).

5.461 Liters

6.070 "

6.070 "

6.070 "

5.660

11/17/48 15.55 + 0.23 = 15.8 cm
DC H_{cr} = 207.221
11/28/48 20" Stainless untamped
W_{cr} = 10.14
= 0.116 gm/cc
G_{cr} = 1.14
V_c = 32.02 L
M_c = 3.71 kg

5.2
2.8
2.4

9/3/48

Inventory

Cylinder	Pit		Storage Rack	
	H ₁	H ₂	ΔH	Sol'n H ₁
1	43.6	60.7		✓ 16556
2	43.2	61.6		#4 13824
3	39.0	65.9		<u>2732 kg</u>
4	Empty valve sticks			
5	37.3	68.1		#3 18824
6	38.5	66.2		13600
7	36.5	66.8.7	→ line blocked	<u>5224</u>
8	38.0	67.3		#9 19051
9	49.4	54.7	?	13770
				<u>5281</u>
Sp. H ₁ 1.144				#7 19051
				13608
				<u>5443</u>

Storage cylinders in racks.

Inventory 9/10/48

Cylinder	Pit		Storage Rack	
	H ₁	H ₂	ΔH	Sol'n H ₁
#1	43.5	60.4		#4 16556
2	43.0	61.4		13824
3	39.0	65.7		<u>2732 kg</u>
4	(MT)	LINE PLUGGED		
5	37.4	67.2		#3 18824
6	37.6 (37.9)	67.0 (66.7)		13600
7			LINE PLUGGED	<u>5224</u>
8	38.1	66.7		
9	44.5 (52.2) JKF	54.0 (51.2) JKF		#9 19051
				13770
				<u>5281</u>
				#7 19051
				13608
				<u>5443</u>

9/21/48

Inventory

For
Crown

Cyl. No.	Pat								
	1	2	3	4	5	6	7	8	9
H ₁	60.4	61.2	65.8	MT	67.5	66.7	67.8	66.9	MT
H ₂	43.8	43.1	39.0		37.3	38.2	37.0	37.7	
Δh	16.6	18.1	26.8		30.2	28.5	30.8	29.2	
sp. Gr.	1.144								
H/X	206.6	- all cyl →							
Time H	43.0	46.9	69.4		78.2	73.8	79.8	75.6	
Vol. (liter)	3.48	3.80	5.62		6.34	5.98	6.46	6.12	

Storage Rack

# 3	# 4	# 8
16.556 Kg.	18.824	19.051
13.824	14.651	13.770
<u>2.732</u>	4.175	<u>5.281</u>
	13.600	
	<u>5.224</u>	

10/6/48

INVENTORY

For
Crown
Mooneyhan

	1	2	3	4	5	6	7	8	9
H ₁	60.4	62.0	65.6	MT	67.5	66.8	Cylinder logged	66.6	MT
H ₂	43.8	42.3	39.1		37.3	38.1		38.0	
Δh	16.6	19.7	26.5		30.2	28.7		28.6	

C

Conc: The soln. in cylinders # 1, 2, 3, 5, 6, and 8 gave manometer readings indicating 0.9 cm. increase in X-solution in terms of manometer soln. The difference is probably due to the difficulty of obtaining precision manometer readings. Cylinder # 7 is clogged. This is probably due to X salt in the valve.

60 10/5/48

Cyl. No	1	2	3	4	5	6	7	8	9
H ₁	60.3	61.3	65.3	MT	67.5	66.9	Clogged (taken out to evap.)	66.4	
H ₂	43.7	42.7	39.0		37.1	37.8		37.9	MT
ΔH	16.6 14.6	18.6	26.3		30.4	29.1		28.5	

11/9/48 #1 contents removed for evaporation. will then be placed in outside storage

Storage Rack:

3	4	7	9
18824	16,556	19,051	19,057
13,400	13,824	13,408	13,770
<u>5,224</u>	<u>2,732</u>	<u>5,443</u>	<u>5,381</u>

11-19-48 no far all pit cylinders except #8 have been emptied for evaporation JK7.

11-12-48

Test of response time on safety rod to #3 chamber

Trip point 72 X 100

10 curie source trips #3, 50 cm from wall of chamber. (was)
Rod falls 1 foot to stop clock.

Series 1 Clock starting switch 45 cm from chamber
#3 reads 2.5 X 100, source 55 cm from switch

- #1 3.82 sec.
- #2 1.72 sec.
- #1 2.05 sec

Series 2. Clock starting switch 22 1/2 cm from chamber
#3 reads 38 X 100, source 55 cm from switch.

- | | | | |
|----|-----------|---|-------------|
| #1 | 0.52 sec. | 5 | 0.50 (slow) |
| 2 | 0.68 sec. | 6 | 0.53 (fast) |
| 3 | 0.70 sec. | 7 | 0.69 |
| 4 | 0.50 sec. | 8 | 0.62 |

Series 3 Clock starting switch 5 cm from chamber

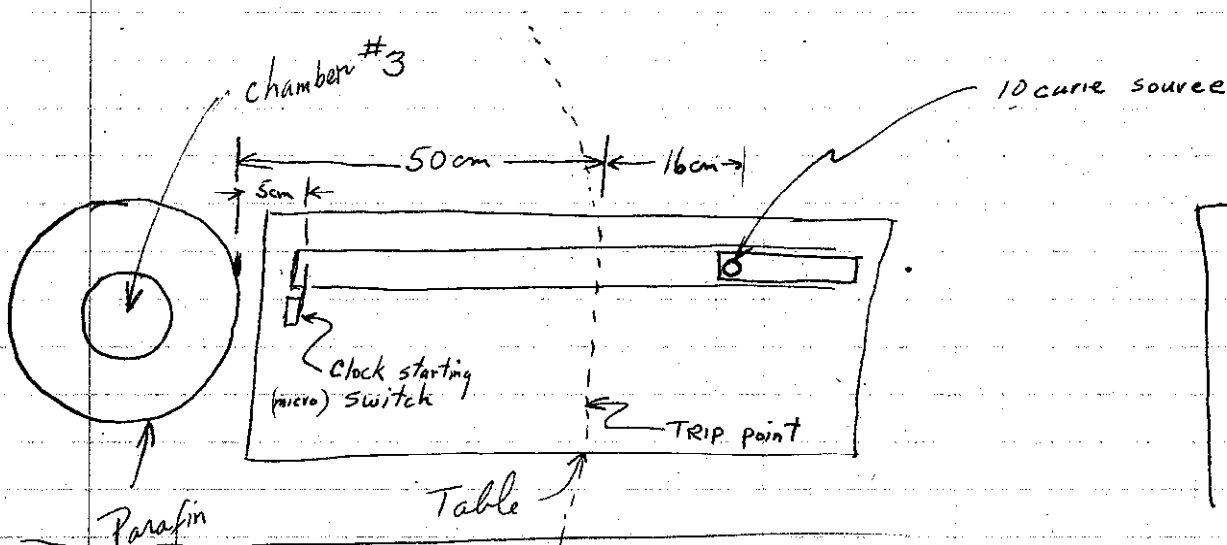
#3 reads 45 X 100, source 66 cm from switch

- #1 0.53 sec.
- 2. 0.41 "
- #3. 0.58

Series. starting switch now 41-42 cm from wall of chamber

#3 reads 50 X 100, source at 16 cm from wall

- ① 0.91 sec.
- ② 0.81 sec. (fast)
- ③ 0.77 "



Example of Experimental layout for series #3

11/28/48 M entered Rack at Guard Post 50 with 263 -
 1:45 P In contact with wood -

average - 5×10

$$= 0.4 \text{ m/hr}$$

$$= 3.2 \text{ m/8 hrs}$$

$$= 0.003 \text{ r/8 hrs}$$

East wall - storage room - between guard & source -

3×10

$$= 0.2 \text{ m/hr}$$

8 hr tolerance - (8) about 4" outside source burst (C₀ + gamma)

DC

Repeat of Experiments on PAGE 61

Trip point 72X100 on #3
" position 48cm from wall of wax outside chamber

Series I clock starting switch 43cm from chamber
Source 55 cm from start switch.
#3 on 10 X 100 scale
1. > 10 sec.

Series II clock starting switch 22.5 cm from chamber
Source 55 cm from switch.
#3 on 18 X 100
1. .54 sec.
2. .39 sec.
3. .50 approx.
4. .40 approx.

Series III Omitted

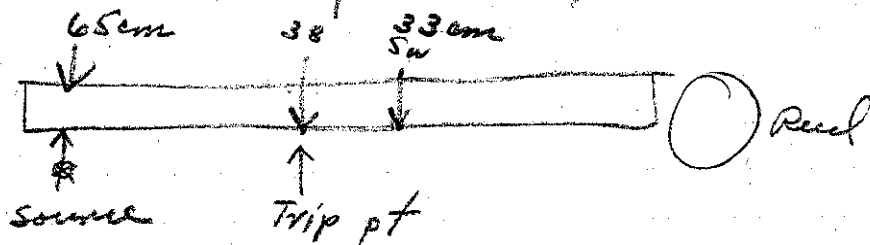
Series IV starting 42 cm from wall
Source 66 cm from wall.
#3 on 45 X 100

off center rod.	{	1. 1.79 sec.	①	0.52
		2. 0.53 sec.	②	0.52
		3. 0.51 sec	③	0.49
		4. 0.52 "	④	
		5. 0.51 "	⑤	
		6. 0.51 "	⑥	

Cronin
Pressery

Reed test

Source 32 cm from starting Smith



off-center Reed on mobile cyl to drop 1 ft + hit microsw.

- #1 0.9 sec
- #2 0.8 sec
- #3 0.80 sec
- #4 0.79 sec
- #5 0.75 sec

Trip Pt - 3.5 on 1000 scale (1/2 of full scale)
using 4.8 mg Ra source.

Check on Intensity of new Po-Be Source.

#2 counter used.

	Ave. Background count	15	
ave.	With old source	160 cm from chamber (counter)	44
ave.	" NEW "	160 " "	309

$$44 - 15 = 29 \text{ mean ave. count of old source.}$$

$$309 - 15 = 294 \text{ " " " " new source.}$$

$$\frac{294}{29} = 10.14$$

New source has $10.14 \times$ the neutron emission of the old source.
Neutron flux of old source was 2.86×10^7 neutrons 492 days ago.

$$S_1 = S_0 e^{-\lambda t}$$

$$S_1 = 2.86 \times 10^7 \times 0.871 = 2.5 \times 10^6 \text{ neutrons/sec. now emitted by old source}$$

$$2.5 \times 10^6 \times 10.14 \approx \underline{\underline{2.5 \times 10^7}} \text{ n/sec as strength of new source}$$

7/11/81	7/12/81	7/13/81	7/14/81	7/15/81	7/16/81	7/17/81	7/18/81	7/19/81	7/20/81	7/21/81	7/22/81
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↓

SECRET