

BOOK51R

Notes:

10148 on spine

Blank pages: page opposite page 1, 1, 10, 13, 14, 16, 24, 45, 59, 61, 81, 146-152, inside back cover sheet

Scanned by:

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F-05

COMPUTATION BOOK

(S)

NAME	Number
Solution Experiments 1 thru 36	23

data books
#1



Course

Used from 9/3/47 19 , to 11/21/47 19

HARVARD COOPERATIVE SOCIETY
Cambridge, Massachusetts

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Book # 23

Solution Experiments, Data Book #1

Fall 1947

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Chief, Declassification Branch

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Index -

Exp #	Description #	Page
1	6", tamped, $\frac{1}{4}r \approx 23$, poor geometry	5
2	6" " $\frac{1}{4}r \approx 30$ " "	15
3	6" " ≈ 37 " "	20
4	6" " ≈ 45 " "	25
5	6" " ≈ 60 " "	28
6	7" " ≈ 60 " "	34
7	7" " ≈ 60 better geometry	50
8	7" untamped ≈ 60 "	63
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31	8" tamped ≈ 30	137
32	7" tamped + Cd ≈ 30	138
33	7" untamped ≈ 30	139
34	7" tamped ≈ 30	140
35	6 1/2" tamped ≈ 30	141
36	6" tamped ≈ 30	142

Reactor	Area of cylinder bases	Area of Bottom: cm^2	Height* to be added (Tamped Mass) in elbow	Volume of Tamped Mass Correction in Vol.
6"		182.4	3.50 cm.	637.31 cm^3
6 1/2		214.4	2.97	
7		248.3	2.57	
8		324.3	1.97	
9		410.4	1.55	
10		506.7	1.26	
12		729.7		

Mass to be added from elbow*	NH/Nx ratio	% X by wgt.	ρ of soln. g/cm^3	* Vol. to be added from elbow.
593.7	24.35	46.12	2.02	293.9 g.
494.1	31.12	41.45	1.87	264.2
370.4	43.87	34.86	1.667	222.2
252.5	62.6	26.39	1.501	168.2
193.9	86.30	22.79	1.353	143.3
127.8	127.45	16.04	15.94	102.2
250.6	61.2	26.76	1.47	170.5

NH/Nx	$g X / cc$ soln	Area cm^2
24.35	.9316	81.07
31.12	.7751	
43.87	.5811	
62.6	.3961	
86.3	.3083	
127.45	.1993	
61.2	.3934	

* Based on 5.5" height (tamped) in 3" section.

Recorder chart speeds

#3 50 sec/div

#4 40 sec/div

#5 30 sec/div

Reed electrometer calibration: 0.001 μ Ra at ^{14cm from center of chamber} gives 1/2 scale
 on 1000 mV range. Assuming ~~8hr~~ ^{8hr} daily tolerance to be
 at points 25 cm from 1mg source, the radiation giving 1/2
 plate deflection on 1000 mV range is $3.2 \times 8hr$ daily tolerance.

9/3/47.

Experiment 1. (See Exp 11)

Callahan
Morphitt

6" Reactor - Tamped

Williams

Fox

UO₂F₂ - aqueous solution

Quinn

Beck

H/X ratio ≈ 23 *

H/X = 24

2:01 P.M. with check list satisfied, storage cylinder control valves on cylinders 1, 2, 3 opened, and air pressure applied.

2:15 solution entered bottom of reactor, after filling "dead volume" from cylinder 1, 2 & 3.

2:30 Admitting solution from cylinder 9.

2:40 - Solution level in reactor - 6.1 cm - (this value is probably ca 4 cm less because of unbalanced)

Cd Control rod all in - "0" on scale -

Cd rod 3.9 cm from top of solution

Counts #I 81.8 / 2min

80.8 / 2min

#II 37 / 2min

37 / 2min

At this point it was observed that the apparent solution level in the reactor as indicated by the gage glass was ca 4 cm higher than the position of the bottom of the movable tamped at liquid contact. The movable tamped was removed after the liquid ratio was returned to zero on the gage glass. Upon examination the liquid surface was several centimeters below the grid in the reactor. Air pressure was applied to the top of the gage glass & air bubbles were blown from gage glass line - this procedure equalized the liquid level zero. It is proposed that future experiments be started by with the movable tamped removed and the zero of gage glass checked against zero of solution level at grid of reactor.

It was found desirable to apply vacuum to T hose vent valve in order to expedite the return of solution to storage cylinder

The solution in the "dead volume" drained into #1 cylinder

9/3/47

* 4-12 analyses of solution as shipped $\approx 46.39\%$ U by wt.

K-25 " " " received $\approx 46.41\%$ U

See Book. 22

pg 23-24.

Corresponding to H/X ≈ 24.0

age = 2.14 (see pg 6, this book).

MW % $\approx 43.3 \approx 0.935$ gm³/cc.

Solution density - 7.16

Manometric fluid
density 2.96Area to reactor
over storage capacity 3.95

9/4 - Solution inventory -

	Δh - manometer	6" equiv
#1	52.3 cm	18.15 cm ✓
2	17.1	4.7 ✓
3	2.1	0.73 ✓
4	22.6	7.84 ✓
5	26.3	9.12 ✓
6	23.6	8.20 ✓
7	28.3	9.80
8	30.1	10.45 ✓
9	<u>21.0</u>	7.28 ✓
	218.4	

Experiment #1 (Cont)

9/4/47

~~Marfitt~~
Marfitt
Vianen
Fox
Quinn
Callahan

12:15P - Started solution flow into bi-reactor from Cylinder #1
[air pressure = 7.5 psig]

12:25 Flow interrupted to admit Murray + lunch -

12:55 Resumed experiment - Instrument check -

1:15 Closed #1, opened #9 - suspecting #1 may be empty.

1:20 Sol level 0. (air in line to sight glass - blowing back with N₂ did not help much)

1:50. Closed #9 opened #8.

Count: liquid level 2.5cm above bottom of reactor. level checked by tamper.

Counter	Count rod in	Count rod out
# I	83	85
# II	32	32

2:25P Liquid level - 9.8 cm.

	Count rod in	Count rod out
# I	83	86
# II	34	32

2:40P Liquid level - 20.0 cm.

	Count rod in	Count rod out
# I	90	91
# II	39	37

3:05P Liquid level - 29.9 cm

	Count rod in	Count rod out
# I	108	110
# II	61	63

9/4/47

with Cd control in

Soln. height	$(C/2\text{min})_{\#1}$	$\frac{83}{(C/2\text{min})_1}$	$(C/2\text{min})_{\#2}$	$\frac{32}{(C/2\text{min})_2}$
2.5	83	1.000	32	1.00
9.8	83	1.000	34	.940
20.0	90	.922	39	.821
29.9	108	.768	61	.524
35.1	137	.606	94	.341
40.3	172	.482	140	.229
41.0	178	.466	148	.216
43.0	195	.426	167	.192
45.5	215	.386	190	.168
50.0	252	.329	230	.139
52.5	263	.315	253	.126

plotted on fig 1, Exp. 1

Conclusion from graph: 6" cylinder with this $N_{\#1}/N_x$ probably safe at indefinite extension.

9/4/47

Experiment 1 (Cont).

9

3:25P Solution level: 35.1 cm.

	Count control rod in	Control rod out.
#I	137	137
#II	94	95

3:35P. Solution level: 40.3 cm.

	Count control rod in	Control rod out.
#I	172	180
#II	140	142

~~Extra source~~

3:55P Solution level: 41.0 cm.

#I	178	181
#II	148	148

4:05P Solution level 43.0 cm.

#I	195	198
#II	167	173

4:25P Solution level 45.5 cm

#I	215	216
#II	190	191

4:35P Solution level 50.0 cm

#I	252	254
#II	230	237

4:50P Solution level 52.5 cm

#I	263	267
#II	253	252

5:15P Solution level 2.4 cm

#I	8485
#II	34

9/8/47

Measurement of cylinder contents preparatory to dilution

#	#1	#2	#3	#4	#5	#6	#7	#8	#9
Manometer H_2	56.3	57.0	55.7	Too far to	63.5	65.3	84.4	64.4	68.6
(H_1)	54.5	53.8	55.1	measure	46.7	44.7	23.3	45.6	41.0
Condensed H_2O	1.8	3.2	0.6		16.8	20.6	61.1	18.8	27.6
		ck. 56.4							
		53.9							
		3.0							

Transfer from #2 to #5 & #9

56.6
54.3
2.3

Transfer from #2, #4 & #5 to #9

ck 56.6	58.4	66.8	74.7	70.7
54.5	52.4	43.2	34.5	34.9
2.1	6.0	23.6	40.2	31.7

Value to manometer found partly closed.

56.3	56.4	79.0	72.0	68.7
52.7	54.7	29.9	37.3	40.9
1.6	1.7	49.1	34.7	27.8

Transfer from #7 to #8 & #9

78.6	70.3	68.8
30.2	39.6	41.1

1.6	1.7	0.6	49.1	34.7	20.6	48.4	30.7	27.7	Condensed manometric fluid	$\Sigma = 215.1$
2.2	2.3	0.8	67.0	47.3	28.1	66.0	41.9	37.8	Condensation in storage cylinders	

Present H/x ratio = 23.8; Proposed $H/x = 30$

$$H/x = \frac{2m_w}{M_w} / \frac{0.934 m_u}{M_u} = \frac{2m_w}{0.934 m_u} \frac{M_u}{M_w}$$

$$= 23.8 \quad = 36.3 \frac{m_w}{m_u}$$

where m_w and m_u are the masses of water and UO_2F_2 in the present solution and M_w and M_u are their molecular wts.

$$m_u = \frac{2 m_w}{0.934 \times 23.8} \frac{M_u}{M_w}$$

Total mass of solution = $M = m_w + m_u = m_w \left(1 + \frac{2}{0.934 \times 23.8} \frac{305}{18} \right) = 2.52 m_w$; $m_w = \frac{M}{2.52}$

In proposed solution $H/x = 30 = \frac{2(m_w+x)}{0.934 m_u} \frac{M_u}{M_w}$

$$\frac{m_w+x}{m_w} = \frac{30}{23.8}$$

$$x = m_w \left(\frac{30}{23.8} - 1 \right) = 0.26 m_w$$

$$= \frac{0.26}{2.52} M \approx 0.104 M$$

So ^{add approx} 10.4% of the total solution weight must be added to it to raise H/x to 30.

9/8/47.

Cylinder Weights Prior to Dilution; ~~the~~ Diluent added.

	#9	#8	#7	#6	#5	#4
Mass	17.443 ⁴³⁸ Kg	17.906	20.631	16.421	18.440	20.321
Tare	13.608	13.770	14.106	13.553	13.875	13.600
Net	3.830	4.136	6.525	2.868	4.565	6.721
x 0.104 = ml H₂O added	398 gm.	430	678	298	475	699
Beaker Tare	345	345	345	345	345	345
	743	775	1023	643	820	1044

9/16/47

~~Measurement of cylinder contents preparatory to dilution~~

	#9	#8	#7	#6	#5	#3
h ₁					73.5	81.3
h ₂					35.4	26.9
					38.1	54.4

9/9/47

Experiment #2 (See Exp 36)

To test Critical Light UO₂ aqueous solution, $H/x (\approx 30)$, in a 6" reactor. Fully Saturated.
 $= 31.0$

Underwood
 Williams
 Fox
 Callahan

Estimated increase in 6" level upon filling from storage cylinder #

# 4	22.3 cm
5	15.2 cm
6	9.5 x
7	21.7 x
8	13.7 x
9	12.7 x

$H/x = 31.0$

1:12P Started filling dead volume from cylinder #7.

1:34P Background Count #I 70 / 2min
 #II 33

1:33 liquid appeared in sight glass - (9 3/4 psi - not quite enough).
 1:47 ~~first~~ liquid level 2.4 cm. (No bubble trouble).

Count #I 69
 #II 33

1:59 liquid level 7.8 cm.

Counts	Co rod in	Co rod out
#I	72	72
#II	33	32

2:15P liquid level 14.9 cm

Counts	Co rod in	Co rod out
#I	73	75
#II	35	35

2:25P liquid level 22.9 cm.

Counts	Co rod in	Co rod out
#I	80	83
#II	41	42

2:32P liquid level 27.7 cm

#I	93	93
#II	55	54

Co/c
 Co rod
 out.

1
 1

1
 1

0.934
 0.943

0.844
 0.786

0.753
 0.611

9/9/47

{ Safety rod displac 1 cm in 6" cylinder at 50 cm level }

17

C/e

2:48P Liquid level 36.1 cm

Counts	rod in	rod out
#I	139	142
#II	109	109

0.493
0.305

3:08P Liquid level 40.1 cm

Counts	rod in	rod out
#I	175	178
#II	151	151

0.393
0.220

3:24P Liquid level 45.0 cm

Counts	rod in	rod out
#I	227	225
#II	205	213

0.312
0.155

3:45 Liquid level 50.2 cm

Counts	rod in	rod out
#I	276	282
#II	271	279

Safety rod in & top lamp 1 1/2 cm above.

#I	205	0.248
#II	186	0.118

4:12 Liquid level 55.1 cm

Counts	rod in	rod out
#I	326	330
#II	325	331

0.212
0.108

4:27P Liquid level - 60.0 cm

Counts	rod in	rod out
#I	367	381
#II	314	387

(Red light on & meter on).
263 - scale 3 - ^{through} Water window 7
" Wall 5
outside wall shadow 12

0.184
0.088

4:48P Liquid level 65.1 cm

Counts	rod in	rod out
#I	417	429
#II	413	439

0.163
0.075

5:02P Liquid level 70.0 cm

Counts	rod in	rod out
#I	464	482
#II	447	495

263 - outside wall shadow 18
inside " " 5

Zero count	Counts	C/e
#I	71	0.140
#II	35	0.067

5:12 Started to drain back into cylinder - 4, 5, 6, 7, 8 + 9

NOTE: It was found that the rate of drain of solution from reactor & storage cylinders could be markedly increased by first blowing air in the normal operating direction. Presumably this removes air locks from the line. Especially true when the air immediately preceding operation was a depth measurement.

Measurements on solutions -

Some solution in reactor line

#9 #8 #7 #6 #5 #4 #3

81.0	66.1	67.5	79.2	75.8	66.9
27.0	43.8	42.2	29.4	33.1	42.9
54.0	22.3	25.3	49.8	42.7	24.0

Drained line into #8

73.9
35.4

38.0

sh.
depth.

64.7
Transferred from #9 to #7

81.0
27.3

53.7 Too much transferred.

Returned from #7 to #9.

74.9 73.9
34.2 35.2

40.7 38.7

Transferred from #6 to #8

74.9 77.3 73.6
34.2 31.4 35.8
40.7 45.9? 39.8
79.8

28.6

51.3

Transferred from #8 to #6 + #7.

75.0	73.2	76.4	71.0	75.7
34.2	36.2	32.7	31.8	33.4
40.4	37.0	43.7	45.2	42.3
63.6	57.8	68.1	70.4	65.9

sh. cm. red liquid depth in cylinder, $\rho = 1.90$

Sample:

Cyl. #9 Dish #25

10,1530
8,9448 gm

1.2082

From Cylinder #5
Dish #34

9.2896
8.3454 8.3453

0.9442 gm

A sample was taken from #9 cylinder and its sp gr measured with a hydrometer -

Sp. Gr = 1.90

9/10/67

Cylinders Weights - Dilution

	#9	#8	#7	#6	#5
Mass	19.042 kg	18.783	20.029	19.547	19.453
Tare	13.608 kg	13.770	14.106	13.553	13.875
Net Mass	5.434 kg	5.013	5.923	5.994	5.578
Beaker tare				6.160	
Volume = H x Area	516 gm	532	628	653	592
Beaker vol	345	345	345	345	345
Volume	921	877	973	998	937
Wt of diluted sol.	6.010	6.47	6.551	6.813	6.170
Height of sol.	74.3	68.6	81.0	84.2	76.3

After this dilution sample from #5 had $q_{pp} = 1.75$

$$h = \frac{W}{PA} = \frac{W}{(1.75)(96.21)} = 1.236 \times 10^{-2} \frac{W}{W}$$

Note 158g of orig soln added to this one

To dilute solution having an H/x ratio of 30 to one having $H/x = 37$ add water in amount determined as follows: (See pg 11, this book).

$$\text{mass water per unit total mass at } H/x = 30 \text{ is } \frac{m_w}{m_s} = \frac{1}{1 + \frac{2}{0.974 \times 30} \frac{30}{15}} = 2.195$$

Water to be added for required dilution

$$X' = \left(\frac{37}{30} - 1\right) m_w = \frac{0.233}{2.195} M_w = 0.106 M_w, \text{ i.e. water in the amount of } 10.6\% \text{ of present cylinder content should be added to give } H/x = 35.$$

Cylinder contents 10³⁰ A 9-11-67

- #1, 2, 3 small amounts of orig. soln $N_H/N_x = 24$
- #4 \approx 37 cm of 1st dilution " = 30
- #5, 6, 7, 8, 9 2nd dilution " \approx 37

Measurement of liquid heights

	#9	#8	#7	#6	#5
h_2	76.5	75.6	78.3	79.3	77.9
h_1	32.4	33.3	30.1	29.1	30.8
Δh	44.1	42.3	48.2	50.2	47.1
$\frac{296}{1.75} = 169$	74.6	71.5	81.5	89.0	79.6
Δh in reactor	18.9	18.1	20.6	21.5	20.2

differences due to amounts added in washing operations.

20 $H/X = 38.1$

See also Exp 37.
Experiment # 3. $\frac{H}{X} \sim 37$

Water lamped. To determine critical height of TO_2 aqueous solution 6" reactor 9/11/47

12:25 Background on counters (2 min)

	#1	#2
Changed gain	213	48
gain \leftarrow	208	48
moved counter	190	-
	178	-

Murray - chief. exp.
Fox.
Morfit
Vasir.

Note: main source moved about 6" away from the reactor.

1:10 PM. Instrument Check.

1:18. Started filling dead volume from cyl 5. Background count while filling dead volume (2 min)

	#1	#2
	176	50
1:25	174	50
	177	52

1:55. Apparently valve on cyl 5 is stuck closed. Valve repaired (increased tension on valve stem spring).

2:15. Background
#1
200

2 PM. Entry: Callahan and Cronin

#1	#3	<u>Base Count (C)</u>
177	51	

2:40. H₂ 2.2 cm above zero. #5 empty. equivalent to 8.7 + 74 cm of cyl 5

2:42. Closed #5 opened #6

2:47.	Liq. Level. 12.1 cm				
		Co. rod in	recip.	Co. rod out.	
	#1	176	508	175	1.01
	#2	52	192.	51	1.00

2:58. Liq. Level. 22.4 #6 Empty

#1	178	181	.98
#2	52	53	.96

3:05	closed cyl # 6		opened # 7.	
3:15	Liq. Level. 41.8		# 7 Empty.	
		Cd. in	Cd. out.	c/c
	# 1	188	192	.92
	# 2	63	68	.75
3:18	Inst. Check.			
3:20	closed # 7		opened # 8	
3:25	Liquid Level. 50.0 cm			
	# 1	192	200	.89
	# 2	76	78	.65
3:37	Liq. Level 56.0		Source ykk.	
3:39	Liq Level. 58.0		# 8 empty.	
	# 1	196	204	.87
	# 2	79	90	.57
3:48	Open # 9.			
3:51	Liq. Level 67.0.			
	# 1	204	220	.81
	# 2	86	103	.50
4:04	Liq. Level. 72.0			
	# 1	210	225	.79
	# 2	88	113	.45

Conclusion: a 6" diameter cylinder
was tamped, with a $H/4 \approx 37$ d is

probably infinitely safe.

Note. Cyl. #4 has concentration of Exp 2.
Reactivity weaker than previous experiments.

9/16/47

Sampling

H/x \approx 37Wgt Pt. dishes
cyl. # 6 cyl. # 8III

#

35

37

orig. wgt

11.1122

11.2470

8.97348.8367

wgt sol.

2.1388

2.4103

Density
(measured before detritus) = 1.73 @ 82°

9/16/47

Measurement of Cylinder Contents Preparatory to Dilution

	# 9	# 8	# 7	# 6	# 5	# 4	# 3
h ₁	72.3	72.6	72.8	74.9	73.5		81.5
h ₂	34.6	34.8	34.5	34.0	35.4		36.9
Corrected Height	37.7	37.8	38.3	40.9	38.1		54.4
	63.8	64.0	64.7	69.2	68.4 64.5		92.1
net area =	46.215 cm ²						66
Calc. Volume	2945			3198	3160 2980		4255 cc
Density =	1.73						2585
Mass	5090			5533	5466 5151 gms		2440 gms
Water added							4470
M(.109)	555			603 gms	596 562 gms		not diluted
							487 gms

9/16/47 Check Measurement of Cylinders before dilution.

	# 9	# 8	# 7	# 6	# 5	# 4
h ₁	72.8	72.6	72.9	73.7	73.1	70.0
h ₂	34.2	34.4	34.1	33.1	33.7	37.0
h _e	38.6	38.2	38.8	40.6	39.4	33.0
Corrected Height	65.2	64.6	65.6	68.7	66.7	55.8
	Conversion factor = 1.692					
	Effective Area = 46.215 cm ²					
Calc. Vol.	3015	2985	3031	3175	3085	2580
	Density = 1.73					
Mass	5215	5160	5240	5490	5330	4460
Water added						
M(.109)	568	562	571	598	581	486

These values obtained after allowing material to stand overnight, and were checks on values obtained on date 9/15.

note = added approx. 200cc of diluted slurry to # 9

9/16/47

Expt. # 4 See also
Exp 37

$H/x = 46.2$

Measurement of liquid heights after delutecion

($H/x = 45$ approx)

	# 9	# 8	# 7	# 6	# 5
	76.2	74.7	74.7	76.1	75.5
	<u>30.4</u>	<u>32.4</u>	<u>32.2</u>	<u>30.7</u>	<u>31.4</u>
	45.8	42.3	42.5	45.4	44.1
Conv. factor	$\frac{2.96}{1.59} = 1.862$				
height =	77.5	77.6	77.0	77.8	
calc =	85.2	78.8	79.2	84.6	82.1

Density of diluted sol. = 1.59 at 77°

Exp. Height in Reactor

	21.6	19.5	20.05	21.4	20.8
--	------	------	-------	------	------

Experiment # 4 $H/x \approx 45$

Water Temp

To determine critical height of $^{70}\text{O}_2$ aqueous solution in 6" reactor.

Callahan Chief Exp.
Fox
Morsit
Macholix
Cronin

2:45 PM started filling dead Vol. from cyl #8 2 mins. all #8 used
 2:47 closed #8 open #7 to finish filling dead Vol.
 used 1 cm from #7

2:55 Background Count

	# 1	# 2
before filling dead Vol.	101	102
	98	103
	100	108

2:58 Control rod raised 24 cm

	101	106
--	-----	-----

3:00 Height cm filled from #7 control rod ~~out~~ in
 #8 emptied drained into #5 from reactor to get rid of air bubbles.
 Height now in reactor 17.8 cm

	# 1	# 2
3:17	105	107

Control rod out

3:21	103	108
------	-----	-----

4/16/47

Experiment #4

3:25

Fill from #5 to 28.8 cm in reactor

Cd rod in

Cd rod out 40 cm

#1 #2

#1 #2

3:28

104 111

107 112

Filled to 39.4 from #5

3:37

Cd rod in

Cd rod out

#1 #2

#1 #2

109 117

112 118

#5 empty -

3:52

Instrument check

3:55

Filling from #6 cyl. to 49.6 cm

4:00

Counts

Control rod in

Control rod out

#1 #2

#1 #2

116 124

120 130

4:07

Filled from #6 cyl to
Height of 59.8 cm

Control rod in

Control rod out

#1 #2

#1 #2

121 132

129 140

4:20

Filling from #9 to 64.9 cm

Control rod out

Control rod in

#1 #2

none

137 152

4:25

Liquid level 71.9

Control rod ~~in~~ in

Control rod out

#1 #2

#1 #2

128 140

144 154

Ratio's Control Rod out

Height	Count		Ratio's	
	#1	#2	#1	#2
0	101	106		
17.8	103	108	.981	.982
29.8	107	112	.944	.947
39.4	112	118	.902	.898
49.6	120	130	.842	.815
59.8	129	140	.773	.758
64.9	137	152	.738	.698
71.9	144	154	.709	.689

4:40 Recheck on counts at 64.9 cm
 draining into # 748
 Control rod out
 #1 #2

4:45 Control rod out to 86 cm
 #1 #2
 136 151

Control rod in
 Draining into #2, 5, 6, 7, 8, 9 cylinders so that they have $N_4/N_x \approx 45$

5:00 #4 has conc. of Expt. #2 ie $N_4/N_x \approx 30$
 #3 " " " " #3 " " ≈ 37
 #1 empty (except for residue of $N_4/N_x \approx 23$)

9/17/47

Experiment #5

probably 6"

8:30 AM

Sampling

(See also exp 9).

Beck

#31 dish

#36

Fox

10.9630

12.0734

Crown

8.1401

8.8716

#9 cyl.

2.8229

#7 cyl.

3.1818

Measurement of liquid Heights in Cylinders
Preparatory to Dilution.

	#1	#2	#3	#4	#5	#6	#7	#8	#9
h_1	70.6	73.6	70.5	66.3	68.6	67.5	69.3	68.1	69.0
h_2	36.6	33.4	36.8	41.7	37.9	40.2	38.2	39.6	38.5
	34.0	40.2	33.7	24.6	31.7	27.3	31.1	28.5	30.5
Conversion factor			Conv. factor	factor					
	$\frac{2.96}{1.62} = 1.826$		$\frac{2.96}{1.93} = 1.532$	$\frac{2.96}{1.90} = 1.556$					
Calc. Height	62.1	73.2	57.7	38.3	58.0	49.9	56.8	52.1	55.8
Effective Area	= 46.215								
Calc. Volume	2870	3385	2662	1771	2680	2308	2625	2409	2580
Density re-determined	= 1.62								
Mass	465g.	548g.	 	 	434g.	379g.	426g.	390g.	418g.
water added			 	 					
M(0.18458)			 	 					
	858.2	1010.58	 	 	800.4	689.7	785.5	719.1	770.7

not diluted but calculated.

Density of diluted solution = 1.47

9/17/97

$$H/x = 61.2$$

Measurement of Liquid Heights in Cylinders After Dilution

H approx 60

Personnel

Beck ^{Chief Experiment}
 Fox
 Olsen
 Cronin

	#9	#8	#7	#6	#5	#4	#3	#2	#1
h ₁	72.6	70.6	71.9	70.1	73.0				
h ₂	34.4	36.8	35.4	37.5	34.3				
	38.2	33.8	36.5	32.6	38.7				
Count									
$\frac{2.96}{7.97} = 20136$									
Calc Height	77.0	68.1	73.5	65.7	78.0	38.3	57.7	73.2	62.1
$\div 395$ Equiv. Height in Reactor	19.46	17.21	18.60	16.63	19.75				
$N_x/N_x \approx$	60	60	60	60	60	30	37	45	45

1:55 Equipment Checks.

2:25 Instrument Checks

2:45 Background Count

#1 22
 #2 24

2:47 Filling dead Volume from #5 cyl.

2:55 Dead Volume filled
 Background Count

#1 24
 #2 25

Height on glass #5 empty is 2.6 cm

3:00 #5 closed filling from #6

3:05 Liquid Level 10.2 cm

rod in #1 25
 #2 25

rod out 25 24

30

9/17/47

3:10
3:12

Filling from rest of #6 cyl. to 18.8 cm

Counters		
Control Rod in	#1	#2
	25	25
Control Rod out	26	25

3:28

Liquid level 36.9 From #7 emptied

Counters		
Control Rod in	#1	#2
	30	30
Control Rod out	30	31

3:35

Filling from #8 liquid level 48.2

Counters		
Control Rod in	#1	#2
	32	35
Control Rod out	36	36

3:45

52.5 cm liquid level #8 cyl closed off.

Counters		
Control Rod in	#1	#2
	37	39
Control Rod out	42	44

3:50

Filling from #9 to 60.2 cm

3:52

Counters		
Control Rod in	#1	#2
	39	44
Control Rod out	48	50

4:00

Filling from #9 to 70.9 cm #9 empty

Counters		
Control Rod in	#1	#2
	45	49
	46	
Control Rod out	58	64

9/12/47

Ratio's Contact Rod Out

Height	Count		Ratio's	
	#1	#2	#1	#2
0	24	25	1	1
10.2	25	24	1	.961
18.8	26	25	.962	.962 1
36.9	30	31	.800	.807
44.2	36	36	.666	.694
52.5	42	44	.571	.568
60.2	48	50	.500	.500
70.9	58	64	.414	.391

4:10 Draining into Cyl # 5, 6, 7, 8, 9

4:25 Cylinders filled - & locked.

4:28 Recheck on Background Count

#1	#2
25	26

 all liquid drained out.

9/18/47

Experiment # 6

$$N_H/N_X = 61.2^*$$

Persons present
 Callihan
 Murray (C.E.)
 Morfitt
 Cronin
 Fox
 Lykins
 Macklin

Spent time until 11^{AM} in reviewing previous results and arriving at decision to test 7" reactor with following in mind:

1. To attempt to obtain a critical point, to check estimate made theoretically; thus giving some additional indications of validity of 6" data.
2. To make tests on the effect of source position on the gamma detector, to try to use its data.

11⁰⁰ Started to change cylinders and to check solution levels for dilution

11³⁵ Found that #2 valve was stuck, apparently partly open; tested level height to see if some of its contents had escaped during experiment of previous day. No difference, however. Note: when valves open, leave loose!! Rechecked density on #2 to ensure that solution did not drain into #2. No difference again. OK.

* "haber"

RE: This N_H/N_X value based on:

$\rho_{sp} = 1.47$ see pg 62 this book -

analysis - see book 22, pg 40 give 28.75% U by wt.

$N_H/N_X = 61.1$

9/18/47

Measurement of Liquid Height in Cylinders.

	#1	#2	#3	#4	#5	#6	#7	#8	#9
h_1	72.3	75.0	~~~~~		77.2	70.3	Full	64.0	72.0
h_2	34.7	32.1	~~~~~		29.5	37.3		44.3	35.2
	37.6	42.9	~~~~~		47.7	33.0		19.7	36.8

correct

$$\frac{2.96 - 2.037}{1.47}$$

actual Ht.	75.8	86.5	~~~~~		96.2	66.5	~91	39.7	78.2
H/x	60	60	37	30	60	60	60	60	60

Note: Cylinders #1 + #2 should be used first to fill the dead volume and first portion of reactor

x 0.186

ΔH in 7" reactor	14.1	16.1			17.9	12.4	~16.9	7.4	13.8
--------------------------	------	------	--	--	------	------	-------	-----	------

Experiment was not run because of mechanical difficulties with 7" cylinder alignment.

Recommend that data be taken with strong source located in the two relative positions for exp. 1-3 and 4-5 to try to correct multiplication readings.

9/22/47

Water tamped
VO₂F₂ sol

Experiment # 6

7" Reactor H/X n 60

Persons Present Callihan CE

Machlis in valves, gey fls, traps.

McPherson observer

Top ~~val~~ values on solution storage cylinders

Visner instruments

Cronin notes

Morning spent adjusting safety rod and tamps in 7" reactor

2:15

Instrument check.

2:25 PM

Background Count } tanks filled with H₂O
#1 #2 } and control rod in.
24 25

Instrument check.

2:55

Started filling dead volume from #1 + 2 cylinders

3:20

Dead Volume filled - values on #1 + 2, ^{had been} studs.

3:22

Background count
#1 #2
26 27

3:25

Filled to ~~10.1~~ 10.1 cm from #1 + 2 cyl 1/2 cm diff between liquid in sight glass & tamps indicator.

Cl. rod out.

#1 #2
26 25

Height by
sight glass 10.1 cm
tamp 9.6 cm.

3:30

#2 cyl empty
#1 cyl empty

3:30.5

3:31

Filling from #8 cylinders to 21.1 cm. #8 emptied.
0.6 cm diff between liquid level & tamps level.

Cl. rod in

#1 #2
29 28

Cl. rod out

#1 #2
28 28

Height by
sight glass 21.1 cm
tamp 20.5 cm

3:44 Instrument checks.

3:45 Filling from #6 cylinders to 27.9 cm liquid level
 Cd rod in Cd rod out

#1	#2	#1	#2	Height by	
47	49	50	50	sight glass	27.9 cm
				temp	27.3.

3:50 Filling from #6 cyl.

3:50 Instrument checks ~~(Source gear?)~~ Source gear } Records charts show these two operations reversed. DC

3:51 31.3 cm liquid level from #6 cyl. (by sight glass measurement).
 Dump valve tripped, surge on sight gauge = 33 cm approx
 #3 picked trip valve.

3:57 Used detector to enter Epy room. not dangerous after 5 min.

4:00 started clearing dump pan and returning filtered sol to storage tanks - all tanks have some material in them.

Some slution drained slowly into cylinders #1 + #2.
 Remainder removed by suction from pan, in small quantities, into flask - then filtered into stainless steel beakers and returned, by suction, to cylinders #6 + #8.

Summary of data:

① Cd control rod out.

② heights of liquid measured by sight glass -

h/	Counter 1	Co/c ₁	Counter 2	Co/c ₂
0	26	-	27	-
10.1 cm	26	1	25	[1.08]
21.1	28	0.93	28	0.96
27.9	50	0.52	50	0.54

9/24/47

Solution Analysis

From Cyl. #6			
dish #32	10.1424	dish #33	10.9683
	<u>8.5223</u>		<u>8.7154</u>
sample wgt	1.6201		2.2527

dish # L-5	10.5116	ignited to U_3O_8	7.8659
	<u>6.5015</u>	wgt U_3O_8 =	<u>6.5015</u>
	4.0101		1.3644

From Cylinder #2

dish #19	11.1096	dish # 29	10.7713
	<u>8.2909</u>		<u>9.0320</u>
	2.8187		1.7393

dish # L-4	9.7784	ignited to U_3O_8	7.8547
	<u>6.8589</u>	wgt U_3O_8	<u>6.8599</u>
	2.9195		.9948

Cont from pg 35-

Summary of Exp 6A:

- ① $H/x \approx 60$, 7' reactor; discussion + early RIMM paper predicts length critical $h_c = 56$ cm -
- ② Safety mechanism set to trip at about 80 x100 on recorder; checked after experiment.
- ③ During entire experiment #4 on 10 scale, #5 on 1 scale, #3 chg^d from 10 to 20 scale immediately preceding operation of dump valves.
- ④ Source in normal operating position throughout experiment.
- ⑤ Solutions taken to ca 20 cm level from cylinder 1, 2 + 8 in three steps. Little reactivity.
- ⑥ Frequent instrument checks were made.
- ⑦ level raised to 27.5 ± cm, multiplication ca 2, Control rod negligible effect. Sol. cyl. #6.
- ⑧ " " " ca 31 cm, some increase in reactivity - source just level fell below background, h_c ^{level with the} source present but no solution. Control rod not removed.
- ⑨ Started to raise level farther from #6 which apparently immediately emptied, air in line causing surge to ~33 on gage glass. Before sol. could be drained back safety mechanism tripped. Predicted that #6 would empty at 34.5 cm.

9/25/47

Solution Analysis by Direct Ignition to Oxide.

Cyl # 6

wgt Oxide 1.3644 gm
 wgt Sample 4.0101 gm
 0.3401 gm $\frac{1}{2} O_2$ / gm out

$$\frac{U_2}{\frac{1}{2} O_2} = 0.8463$$

$$.8463 \times 1.3644 = 1.1546 \text{ gm U}$$

$$\frac{1.1546}{4.0101} = 28.79\% \text{ U}$$

$$0.2879 \times 0.934 = .2689 \text{ gm X / gm out}$$

$$.2689 \times 4.0101 = 1.0783 \text{ gm X in sample}$$

$$\frac{1.0783}{235} = 0.04589 \text{ moles X in sample}$$

Converting U to UO_2F_2

$$\frac{305}{235} = 1.298 \times 1.1546 = 1.4987 \text{ gm } UO_2F_2$$

$$\frac{4.0101}{1.4987}$$

$$2.5114 \text{ gm } H_2O \text{ in sample}$$

$$\frac{2.5114}{9} = 0.2790 \text{ moles } H_2O$$

$$\frac{0.2790}{0.04589} = 60.79 = \frac{H}{X}$$

- Cyl # 2

0.9948 gm
 2.9195

$$.8463 \times 0.9948 = 0.8419 \text{ gm U}$$

$$28.84\% \text{ U.}$$

$$2.884 \times 0.934 = .2693 \text{ gm X / gm out}$$

$$.2693 \times 2.9195 = 0.7862 \text{ gm X}$$

$$\frac{.7862}{235} = 0.03346 \text{ moles X}$$

$$1.298 \times 1.4987 = 1.0927 \text{ gm } UO_2F_2$$

$$\frac{2.9195}{1.0927}$$

$$1.8268 \text{ gm water}$$

$$\frac{1.8268}{9} = 0.20298 \text{ moles}$$

$$\frac{H}{X} = \frac{.20298}{.03346} = 60.66$$

- (10) Three ion chamber records went off scale.
 Y-12 process monitor recorder deflected momentarily $\approx 2\frac{1}{2}$ " above background,
 ("red light" level $\approx 4\frac{1}{2}$, action is slow).
 Read electrometer - deflected about 5" above background for instant (1000 mv scale) $\approx 8\frac{1}{2}$ above
 the one black pocket dosimeter showed few ~~small~~ div. deflection (these are not from scales) $\left. \begin{array}{l} \text{from} \\ \text{reads} \end{array} \right\}$
 Fine β kind type showed no deflection.
- (11) Taper position at time of trip: probably near surface after surge.
- (12) 263 measurements in operating room 3' after dump: $\frac{1}{2}$ scale on medium range.
 263 monitoring showed immediate admittance of reactor possible.
- (13) Charts show radiation surge lasted ≈ 20 sec, i.e. from background deflection to return ~~to~~ this
 includes time for instruments to respond.
- (14) ~~Redacted~~

Carl H34

Criticisms & Suggestions:

- ① Experiment was done too rapidly; insufficient time allowed for neutron levels to settle.
- ② Worth of Cd Control rod not known at high k levels.
- ③ ~~Not enough counts taken for evaluation of multiplication factor at~~
- ③ Multiplication not determined at sufficiently small soluble level increments.
- ④ One recorder should be left always on lowest sensitivity.
- ⑤ 263 survey meter should be kept in operating room.
- ⑥ Experimenting group should, on the average, be more experienced.
- ⑦ The difference between values of level shown by tamper & gas glass, though only a few millimeters should have been investigated.
- ⑧ Cd control rod should have been removed to investigate its worth at 31 cm level even though some jerk of gave severe k drop.
- ⑨ Subsequent experiment shows dump value would have peaked with this power before criticality was reached, because of multiplication of source neutrons. ~~Some~~
- ⑩ Response of ion chamber's readers, rather lack thereof, not understood.
- ⑩ ~~to maintain region do not support extra things to maintain.~~
- ⑪ When in uncertain region leave at least 5 cm in storage cylinder.

Calculated k_{eff}

20
N

9/24/47

Experiment #6(A) (Cont.)

 $H/X = 61.2$

39

Measurement of Solution in Storage Cylinder

	#1	#2	#3	#4	#5	#6	#7	#8	#9
h_1	68.5	67.1			77.2	69.3 71.7	Full	69.9	72.0
h_2	38.8	40.0			29.5	37.6 36.9		37.2	35.2
	29.7	27.1			47.7	31.7		32.7	36.8
factor $\frac{2.96}{1.47} = 2.0137$									
actual Ht.	58.8	54.6			96.2	63.8		65.8	74.1
$H/X \approx$	60	60	37	30	60	60	49/60	60	60
by 186									
actual Reactor Ht.	10.94 [*] _{cm}	10.15 [*] _{cm}			17.9 [*] _{cm}	11.86 [*] _{cm}	7/6.9	12.25	13.77

Note: Dripping from sampling, sp. gr. reading etc. was returned to storage in #3 cyl. approx. 400 cc.

To retest 7" tamped reactor with solution having $H/X \approx 60$.

Marj# - air

Jox - volume (left at 4:30 P).

William - dist

Callahan - notes etc

12:20P Background count -

I 26 c/2min -
II 26

12:27 Instrument check.

12:37 Filling dead volume from #1 + 2. to - 3cm (94).

12:45 Filled to 0.9 from #2. #2 empty.

Background count # I 26
II 28

1:00 5.6 cm from #1, #1 empty.
Filling from #6.

1:02 Level 10.0 cm (from #6). (Tampers checked).

rod "out" when bottom is 10cm above plutonium level

Co^I 26
Co^{II} 28

1:02 P

10.0cm level -

Count	Count rod in	rod out	Co/C
# I	26	26	1
# II	27	28	1

1:12 P

Filled to 15.0cm from #6 - #6 practically empty
Instrument check.

Count			
# I	27	26	1
# II	29	28	1

1:25 P

Raised level to 16.0 with small amount of plutonium from each cylinder 5, 7, 8 & 9 to test positive action of their valves

1:26

Filling from #8

1:30

level 20.0cm.

Count			
# I	28	29	0.897
# II	31	31	0.904

1:38

Still filling from #8

1:41

level 23.5cm.

Count			
# 1	32	33	0.788
# 2	34	34	0.824

(Check between counts)
ca 1:43

1:50

Still filling from #8

1:52

level 25.2cm #8 empty.

Counts			
# I	36	36	0.722
# II	39	39	0.718

2:03 P

Source jerk.
Filling from #7

2:10P Level 26.4 cm (from #7)

Count	rod in	rod out	Count in	Count out
#I	41	40	0.65	
#II	42	44	0.637	

2:22P Level 27.2 cm (from #7)

Count	rod in	rod out	Count in	Count out
#I	46	46	0.565	
#II	49	52	0.539	

rod removed 15cm additional & count repeated.

#I	46			
#II	52			

2:35P Rained temp ca 2 cm, the n level dropped.
 2:43P lowered safety rod to bottom -
 Re positioned temp. - Surface at 27.0 cm

Count	rod in	rod out	Count in	Count out
#I	34		0.765	
#II	37		0.756	

2:53P Level at 27.9 (from #7)

Count	rod in	rod out	Count in	Count out
#I	49	52	0.531	0.500
#II	55	60		0.467

3:12P Level at 28.4 (from #7)

Count	rod in	rod out	Count in	Count out
#I	55	60	0.473	0.433
#II	63	71		0.395

rod up 15cm from surface

3:28P Level at 28.8 (from #7)

Count	rod in	rod out	Count in	Count out
#I	59	70	0.400	0.372
#II	68	81		0.346

rod up 70 cm from surface of protection level from

Chg #3 to 20 scale (from 10)

3:45 Safety rod in for ground change -
 3:58 Level at 29.2 cm (from #7)

Count	rod in	rod out	Count in	Count out
#I	71	88	0.346	0.295
#II	81	100		0.280

Chg seals: V.R. - 50 → 100 #5 1 → 2

Exp 6B cont. $C_{OI} = 26$
 $C_{OII} = 28$

4:14P
4:15

Level 29.6 cm (from #7)

C_{ofc}
rod out.

C_{ofc}
rod in

Source jerk

Count	rod in	rod out
#I	81	109
#II	95	123

0.238
0.228

0.322

4:30 Safety rod in - Fox left.

4:40P Level 29.9 cm (from #7)

Counts

#I	102	153
#II	119	188

0.170
0.149

0.255

rod
30 cm above
solution level

4:58

4:48

4:59

Source jerk Control rod out.

Safety rod in - Level 30.3 cm Control rod in

Counts

#I	44
#II	48

0.591
0.584

Scale chg^s

#3 20 → 5
5 2 → 5

5:07

Safety rod out

5:14 Level 30.7 cm (from #7).

Counts

#I	104	158
#II	124	160
		191
		140
		186

0.165
0.163
0.147
0.150

0.25

rod
40 cm above
liquid surface

5:39 Level 30.5 cm (from #7)

5:42 Count

#I	155
#II	168

0.168
5:45 chg scale
V.R 100 → 200
5:54 #5 5 → 10
#3 50 → 100

6:00

Control rod 7 cm in solution -

Source jerk -

6:06

Control rod 4 cm in solution

Source jerk.

6:08

Control rod 3 cm - Source jerk

6:10

Source jerk - Control rod 4 cm out of solution

6:15

Control rod 52 cm above solution

#I

3232
3263
3802
7781

0.079
0.074

C₀/C
Control rod in

6:37 level at 30.6 cm - Source in contact.

6:40P Control rod in.
 Counts C₀ rod in
 # I { 204
 # II { 207
 stop meter out of gear

0.129

6:50⁸ chp scale
VR 200-500 -

at this solution level it was impossible to completely remove the C₀ control rod when the source was in the operating position which it had occupied up to this point. However, the C₀ control rod could be completely removed by placing the source further (higher) from the counter & reactor. It was thereby shown that the system was not critical with no C₀ control. With source in operating position the power level would have been too high enough to trip the dump valve.

7:30 Following the above:

Solution level set at 30.8 cm & fully topped -
 Source placed in new operating position and
 C₀ control rod removed -

Reactor critical with C₀ control repositioned
 indicator at 22 cm. (Source out). i.e. ~~8.6~~ 8.6 cm
 of control rod in solution.

7:37 Draining back into 1, 2, 6 & 8 storage cylinders.

7:43 liquid level '0' -
Background count

I 27

II 28

Conclusions:

- ① Reactor critical with solution 30.7 cm high. This is uncorrected for bottom 3" section - see below -
- ② Near critical:
- Safety rod \equiv 3 cm of solution
 - Control " \equiv 3 mm of solution
 - Tamper \equiv 0.75 - 1.5 mm solution

CM \rightarrow

Calculated Crit. mass 3018 gm X in reactor
709 gm X in $15\frac{1}{2}$ " section of 3" section below
(elbow ignored, bottom assumed flat)

11/17/48

$30.7 + 1.9 = 32.6$ cm corrected for bottom - critical height.

$\frac{1}{2}x = 6\frac{1}{2}$

7" Stainless - Tamped.

Area = 248.2 cm²

Wt. % U = 26.80 \equiv 0.3940 gm X/cc

$V_c = 8091$ cm³

Sp. gr. = 1.47

~~M_c~~

M_c = 3188 gm X

9/29/47

Solution Measurements

2:13 PM	#1	#2	#3	#4	#5	#6	#7	#8	#9
h_1	73.2	58.1	75.5	66.1	76.0	75.4	67.8	75.9	66.3
h_2	<u>33.2</u>	<u>44.9</u>	<u>30.8</u>	<u>41.3</u>	<u>35.0</u>	<u>31.1</u>	<u>39.4</u>	<u>30.5</u>	<u>41.0</u>
Δh	40.0	8.2	44.7	24.8	41.0	44.3	28.4	45.4	25.3
factor 20137 Sol. Ht.	80.6	16.5	80.1	X	82.6	89.3	75.2	91.5	51.0
H/X	60	60	>37	30	60	60	60	60	60
factor 1.86 reactor Ht.	14.98	3.14	X	X	15.38	16.60	10.63	17.00	9.48

Test of Delay time in Trip Circuits

- 4 (a) # 4 ^{Ion Chamber} set to trip at 92×100 under steady N flux. ^{Strong} source was removed and brought rapidly ^{slightly beyond} above position of trip point (steady). Av. time required to function 8 sec.
- 4 (b) Using weak source, set background steady flux at 64×100 ~~Strong source~~ ~~equal to 90×100 on recorder~~. Mark same delay time: 8 sec.
- 4 (c) Using weak source, a background of 60×100 was set. Then strong source was brought to position of expt. (a) above. There ≈ 5 sec elapsed between the positioning of large source and the tripping of the relay.
- 4 (d) (No small source) Large source brought rapidly to approx. 1" of ion chamber. Tripping delay time: 2 sec.

Repeat of above experiments using #3 Inst.

- 3 (a) (a) Steady state set trip point: 82×100
Strong source removed and brought rapidly to slightly beyond steady state trip point
Trip delay time: 5 sec.
- 3 (a) (b) Weak source steady state background 60×100
Strong

3(d)

Conditions as in 4(d) above. Delay time
 $1\frac{1}{2}$ sec.

Sept 30

Callahan
Underwood
~~for~~
Crown

Testing effect of changing location of source - reactor empty
 3 positions used - (A) operating position (B) plummet touching reactor on outside (C) in center of reactor - height kept same in all instances 5.9 cm \pm 1 cm below top of reactor. - Experiments run with 2 sources 1 curie and 10 curie - also with tamper empty and full of water

Position	A		B		C		tamper
	I	II	I	II	I	II	
10 curie	$\frac{68}{2 \text{ min}}$	$\frac{82}{2 \text{ min}}$	$\frac{79}{2 \text{ min}}$	$\frac{92}{2 \text{ min}}$	$\frac{96}{2 \text{ min}}$	$\frac{117}{2 \text{ min}}$	tamper empty

10 curie	$\frac{3}{2 \text{ min}}$	$\frac{3}{2 \text{ min}}$	$\frac{6}{2 \text{ min}}$	$\frac{7}{2 \text{ min}}$	$\frac{11}{2 \text{ min}}$	$\frac{13}{2 \text{ min}}$	tamper full H ₂ O
----------	---------------------------	---------------------------	---------------------------	---------------------------	----------------------------	----------------------------	------------------------------

10 curie	$\frac{32}{2 \text{ min}}$	$\frac{32}{2 \text{ min}}$	$\frac{51}{2 \text{ min}}$	$\frac{62}{2 \text{ min}}$	$\frac{108}{2 \text{ min}}$	$\frac{136}{2 \text{ min}}$	tamper full H ₂ O
----------	----------------------------	----------------------------	----------------------------	----------------------------	-----------------------------	-----------------------------	------------------------------

926

Oct. 1. *Beck*

*For
Cromin*

8:30 Removed 7" reactor and inserted the male fitting of a Hake needle valve into the solution line as a means of limiting the flow-rate of active solution. Considerable difficulty encountered.

12:00 Reinstalled the 7" reactor and checked both water and solution flanges for leaks.

3:10 Measured time of inflow with orifice installed in elbow - 4 min at 4 a

Drain back - line vented
 1st cm = 20 sec
 2nd cm = 22 sec
 3rd cm = 23 sec

When vacuum applied to line approx. 1 1/2 min for final drainage from zero to cylinder gauge.

3:15

Solution Measurements

	#1	#2	#3	#4	#5	#6	#7	#8	#9
<i>h₁</i>	73.9	58.6	 	 	76.4	75.5	68.2	75.3	71.7
<i>h₂</i>	32.7	49.4	 	 	29.8	30.8	39.2	31.4	35.0
<i>factor 2.0137</i>	41.2	9.2	 	 	46.6	44.7	29.0	43.9	36.7
<i>net ht.</i>	83.1	18.5	 	 	93.9	90.2	58.4	88.4	74.0
<i>factor .186</i>			 	 					
<i>reactor ht</i>	15.4	3.4	 	 	17.4	16.7	10.8	16.4	13.7
<i>H/X</i>	60	60	37	45	60	60	60	60	60

Oct. 2, 1947 Exp. 7^{top}

Probably 7" reactor

Fox Critical Height with ^{top} Tampers removed Source in Reactor
Morfitt
Lykins
Cronin
Callahan
Murray C.E.

$\frac{H}{X} \approx 60$

Using ^a 1 curie source in the reactor approx 17 cm from bottom, to check shape of curve obtained in previous experiments. The top tamps were removed for this experiment, but outside tamps was filled. Further experiment with no tamping is planned.

Count with source at operating position 17 cm
#1 #II
16 19

With source at 0 on bottom of reactor
#1 #2
32 38

Source at top of Reactor (Source jet jets position)
#1 #2 100 cm.
4 4

#9 Brown recorder was initially set on 100 scale

10:00 AM
10:05

Checks List checked.
Instrument checks.

~~Stop watch used for timing~~
~~Stop watch started~~

10:09

Repeat Background Count Source at Operating Position 17 cm
#1 #2
16.0 19.5 (Interpolating values from near bulks)

10:12

Experiment started Collar pins removed from 3 & 4

10:30

Air pressure 4 1/2# filling from #9
timed to fill from inlet in #10 tubing to sight glass
#9 valve only slightly cracked at beginning. approx 6 1/2 min

- 10:30 Count with dead volume filled

#1	#2
16.5	20.5
- 10:37 Mechanical difficulty with #3 causing dump valve to trip.
 On 10 scale #3 seems to trip without reason -
 Check motor repaired + #4 set on 10 scale, #3 set on 100 scale
 #5 on 1 scale. Read on #25 scale
- 12:20 Instrument checks
- 12:25 Background count retaken to start Experiment again.

#1	#2	
16.5	20.2	source at 17cm above bottom.
- 12:27 Air pressure on 5# filling from #9
- 12:36 #9 emptied - air off,
- 12:38 Fill from #8 5# air.
- 12:40 Dead Volume filled - approx 8 1/4 min total.
- 12:43 Zero level checked by direct observation
- 12:44 Checking for surge at 7# air. Rise appears to be slowed about 2cm rise.
- 12:48 at 2 cm ~~to~~ Count. Control rod in

#1	#2
17.5	21
- 12:54 ~~filling from #8 - 7# pump~~
 at 2.4 cm Control rod out

#1	#2
18.0	22.0
- 1:00 Filling from #8 7 1/2# air.
- 1:05 Control Rod out 5.1 cm

#1	#2
17.0	21
17.5	21.8

10/2

1:12 7 Ft air filling from #8

1:15 7.5 cm Control rod out
#1 17.0 #2 20.0
Drop in count due to tampering effect of solution

1:19 Filling from #7 7 1/2# air press

1:24 10 cm Air off
Sidney Vickers in. Green light

1:26 Control Rod out Red light on
#1 17.0 #2 21.0

1:30 Fill from #7

1:32 12.5 cm Control Rod out
#1 19.0 #2 20.0

1:45 To keep surges to minimum due to emptying cylinders draining back 5 cm into #2 cylinder having 3.4 cm to begin with. Then to empty #7 within range of any possible surge (approx 2 cm)

1:50 Drained back to 7.6 cm

1:52 Emptying #7 ~~with surge of 4 cm~~

2:00 #7 empty max surge rise was about 1 cm
H₇ = 12.5 cm

2:02 #6 used to fill line empty.

2:09 15.0 cm Height Control rod out
#1 17.5 #2 23.0

2:14 15.0 cm (source lowered to zero) source lowered slowly -
scale on Vib. Reed changed to 50
Control Rod in Control Rod out
#1 59.0 #2 74.5 #1 60.5 #2 79.0

10/2

- 2:24 With source at zero filling from # 6
 2:27 17.1 cm Control rod out
 #1 #2 source at zero
 66.5 83.0
- 2:32 17.1 cm source at 17 cm Control rod out
 #1 #2
 19 24
- 2:42 Filling from #6 Control rod in. to 20 cm
- 2:47 Control rod out source at 0
 #1 #2
 72.5 91.0
- 2:51 Source at 17 Control rod out
 #1 #2
 31.5 38.5
- 2:56 Source at zero filling from #6
- 3:02 22.4 cm Control rod out source at zero
 #1 #2
 89.0 111.0
- 3:07 22.4 cm Rod out source at 17 cm
 #1 #2
 49.0 61.0
- 3:12 Filling from #5
- 3:17 24.9 cm Control Rod seems to account for approx 2 cm of sal.
 #1 #2 source at zero.
 102 123
- 3:23 24.9 cm source at 17 cm
 #1 #2
 68.5 85.0 Cl Rod in
 79.0 98 Cl Rod out.

10/2

3:30 Safety Rod in - (displaced 2 1/2 mm of soil)
 Control Rod equal to about 6 scale div on 100 scale on ^{Vib.} Reed
 Addition of 2.49 cm of soil equiv. to 7 scale div.
 Safety Rod equiv. to 10 scale div.

Sidney views out Green light for guard change

3:43 Red Light.
 Calc effect of Control + Safety Rod together = approx 3.5 cm
 Control Rod = 3 millimts. Safety Rod = 3 cm +

3:52 Filling from # 5 starting at 24.9 cm

3:57 27.0 approx 10 scale div. on Vib. Reed Elct. for 2 cm soil.
 # 1 # 2
 Control Rod out
 10 scale div for Control Rod on Vib. Reed Elct. (100 scale).

3:58 Source jerks.
 Evidently a max point at about 10 cm off bottom
 so if source is at zero to start, a source jerk goes above the
 max point.

4:07 Source at zero 27.0 cm
 # 1 # 2
 137.5 164 Control Rod out

4:17 Source at 17 cm 27.0 cm
 # 1 # 2
 128 157.5

4:22 Filling from # 5 to 28.1
 # 1 # 2 Source at zero
 170 210.5 Control rod out.

4:30 Source at 17 cm lit = 28.6
 # 1 # 2
 185.0 229.0

10/2

- 4:39 Filling From #5 Control Rod in
29.5 cm source at 17 cm
- 4:44 Control Rod out changed to 500 scale on Read Electrometer
#1 #2
242 297.5
- 4:57 Source lowered to zero
#1 #2 Control Rod out.
207 254.5
- 5:07 Source raised to 28 cm
- 5:12 Filled to 30.2 cm from #5
Source lowered to 17 cm.
- 5:15 Control Rod out.
- 5:22 Counts Rod out
#1 #2
300 373.5
- 5:27 Source jolt
- 5:28 Source replaced to 40 cm
- 5:29 Source to 30 cm.
- 5:30 Source at 24 cm
- 5:40 Source jolt sol. at 31.25 cm.
- 5:42 Source returned to 24 cm ht.
- 5:43 adding sol.
- 5:46 Solution at 31.9 - source jolt.
- 5:55 Source fixed at 30.5 cm
- 5:57 Source fixed to give reading of about 20 on #3 Brown (logic at 80)
Source ht = 32 cm
- 6:05 Source jolt at 32.3 cm.

10/2

6:06 Source lowered to about 28 cm reading of 80 on #3 Brown
 6:07 Cd rod lowered
 6:13 Liquid level 32.3 cm not critical.

6:16 Draining back into cylinders #6, #7, #8, #9

6:25 Liquid level 10.3 cm source at zero
 Control Rod out
 #1 #2
 57 57
 45

6:32 Liquid Ht. 5.1 cm source at zero
 Control Rod out
 #1 #2
 33 41

6:37 Draining to zero liquid level.

6:40 Background Source at zero
 #1 #2
 29 38
 #1 #2
 18.5 22.5 Source at 17 cm

Comments: Cylinder close to critical at 32.3 cm, estimate that 0.2 cm more would be critical. Location of a source at 17 cm above the bottom of the reactor leads to a less steep $1/M$ curve, in fact concave upwards. With the source at the bottom the curve was quite linear. Noted that the greatest reactivity occurred (with a given solution height) when the source was up several cm. above the bottom.

The end tamper seems to correspond to about $32.5 - 30.8 = 1.7$ cm of soln.

11/29/48 DC
 $HX = 61.1$
 $A_{19} = 1.47$
 $k_{eff} = 26.80$
 $= 0.394 \frac{\rho}{\rho_c}$
 Not Critical.
 $H = 32.3 + 0.2$
 $= 34.2$ cm
 $V = 8.49$ L
 $M = 3.35$ Kg

Calculated Ratio's

Source at 17 cm in Center of Reader	sol. Ht.	Counts		Ratio	
		#1	#2	#1	#2
	0	16.5	20.2	1.0	1.0
	2	17.5	21	.942	.962
	2.4	18.0	22	.891	.919
	5.1	17.0	21		
		17.5	21.5	.944	.942
	7.5	17.0	20.0	.971	1.01
	10.0	17.0	21.0	.971	.962
	12.5	19.0	20.0	.868	1.01
	15.0	17.5	23.0	.944	.88
	17.1	19.0	24.0	.868	.842
	20.0	37.5	38.5	.524	.531
	22.4	42.0	61.0	.336	.331
	24.9	79.0	98	.209	.206
	27.0	128.0	157.5	.129	.128
	28.6	185.0	229.0	.0891	.083
	29.5	242	297.5	.068	.068

With Source at 0 cm

0	32.0	38.0	—	—
5 cm	39.1	34.4	.970	.930
10 cm	45.0	57.5	.710	.662
15 cm	60.5	74.0	.529	.513
17.1	66.5	83.0	.483	.458
20.0	72.5	71.0	.441	.417
22.4	89.0	111.0	.359	.342
24.9	102	123	.314	.309
27.0	137.5	164	.233	.231
28.6	170	210.5	.188	.180
29.5	207	254.5	.154	.149

10/3/47

Measurement of Soln. Heights

#1	#2	#3	#4	#5	#6	#7	#8	#9
73.7	67.1	75.5	66.5	63.4	75.3	63.3	72.3	72.4
<u>33.0</u>	<u>40</u>	<u>30.8</u>	<u>41.0</u>	<u>49.2</u>	<u>30.9</u>	<u>44.3</u>	<u>34.4</u>	<u>34.3</u>
40.6	27.1	44.7	15.5	19.2	44.4	19.0	37.9	38.1

3:30 PM

Liquid and washings from dump pan drained back into #3, and #4 cylinders. Both are now full.

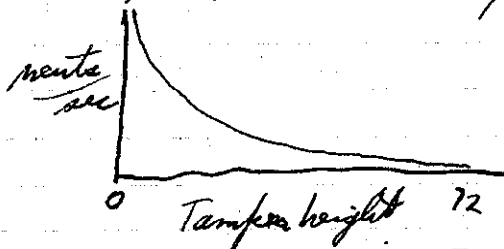
10/6/47

Background neutron counts vs tamper



Source mounted in top tamper. Later to be run both with and without water filling at positions on tamper scale 0.5, 10, 25, 50, 72 with counters in standard positions.

Preliminary run with H_2O in top tamper, recording on ion chambers in counter positions gave smooth curve with max sensitivity at bottom.



(Outer tamper full for all experiments)

2 min counts

Tamper position	With new water in top tamper		Top Tamper filled	
	#1	#2	#1	#2
0.5 1.0	290	318	195	215
10	185	203	121	139
25	89	99	59	67
50	35	41	39	23
72	31	35	24	26

10/8/47

Sample for "Spec" analysis
from Cyl #3 after dilution to $\frac{1}{4}$ in 60 sp. gr. = 1.47

dist # 36

13.4363

8.8918

4.5445 gms net.

10/20 by plane from
Keele:
Ni 100 H-
Cu 30 "
Fe W
Mn trace.

4:00 pm

Measurement of Soli Heights

	#1	#2	#3	#4	#5	#6	#7	#8	#9
	73.7	70.8	57.2	69.0	76.5	75.8	75.3	72.4	72.7
	<u>32.9</u>	<u>36.0</u>	<u>51.1</u>	<u>38.1</u>	<u>29.8</u>	<u>30.8</u>	<u>31.2</u>	<u>34.4</u>	<u>34.0</u>
	40.8	34.8	6.1	30.9	46.7	45.0	44.1	38.0	38.7
Cylinder depth. $\rho = 1.47$	82.2	70.1	12.3	62.2	94.1	90.6	88.7	76.5	77.9
N_H/N_X	60	60	sp.G = 1.63	sp.G = 1.58	60	60	60	60	60
Equiv. React. Ht. factor = .186	15.3	13.3	17.6	17.6	17.8	16.9	16.5	14.2	14.5

Note: Solution from cylinders 3 & 4 was diluted to an $\frac{1}{4}$ in 60 and transferred to cylinders 2, 5, and 7. Dilution was by measuring the specific gravity and slowly adding water to correspond to a sp. gr. of 1.47 (measured on other cylinder which had an $\frac{1}{4}$ in 60)

10/9/47

Exp. 8

H/x = 61.2

63

7" Reactor Untamped (Source inside Reactor) H/x = 60

8:00-10:30

Equipment checked
Instrument checks.

Callahan CE
Morfit
M^c Gendron
Crosier

10:30

10:35

Badges + Dosimeter issued Personnel checked

Background count

#1	#2	
27	20	Source at extreme height (source fit position).
131	129.5	Source at 17cm above bottom of reactor
161.5	177.0	Source at 0 cm
159.5	165.5	" at 5 cm

10:35 AM.

Source 5cm from bottom of reactor -
Start filling dead volume from #1.

11:44 AM.

Dead volume ~~empty~~ filled - Background count -

Cd control rod in

rod
(bottom ~~the~~ ^{on} reactor bottom).

#I 156.5

#II 164.0

11:51

0.7 cm - #1 emptied.

Filling from #2 -

11:55

5.0 cm - Source now just in solution source -

Removal of Cd rod caused
no observable chg in level.

Count	Chod in	Chod out
# I	99.0	96.0
# II	95.0	94.0

12:02 P

Continuing filling from #2.

12:11 P

Solution 8.7 cm rod in

" 8.7 cm rod out.

Count #1 Rod out. Rod in

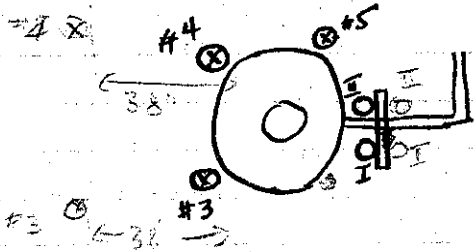
#I 115.0

#II 110.5

It became apparent that, in the absence of traps the general neutron level is high enough to ~~prevent~~ probably preclude an approach to criticality without dumping volume. Decided to move row chambers away from reactor in order to increase level to which reactor can be taken.

Draining back to H=0 into #2.

Exit: Vesuvius



Counters I & II, Chambers 4 & 5 moved to positions shown at left. #5 not moved. Read electrometer moved to table in corner (SE) of room.

Time	Height (H)	Chamber	Counts	Rad in	Rad out	C/c
12:47P	Solution 0	-	Counts:			
		# I	115.0			
		# II	115.0			
				1:17P		(Zero checked by observing solution to be at grad).
					115.5	
					113.0	
						C/c
1:26P	Filling from #2					
1:37	H = 5.0 cm	Counts		Rad in	Rad out	
		# I		65.0	67.0	1.72
		# II		68.0	66.0 65.5	1.73
1:43P	H = 10.0	Counts				
		# I			86.0	1.34
		# II			87.5	1.29
1:50	Filling from #2					
1:53	H = 14.2 cm	Counts				
		# I			111.0	1.04
		# II			113.0	1.00
2:09 2:00	H = 18 cm	#2 empty, filling from #5				
2:09	H = 20.0 cm	Counts				
		# I			134.0	0.86
		# II			137.5	0.82
2:14	Filling from #5					
15	H = 23.1 cm	Counts				
		# I			141	0.82
		# II			145.5	0.78
2:25	H = 27.0 cm					
		# I			148	0.78
		# II			152.5	0.74
2:35	H = 29.8 cm					
		# I			153.5	0.75
		# II			155.5	0.73
		#5 empty				
2:45	H = 34.1 cm					
		# I			158.5	0.73
		# II			160.0	0.71

	Counter.	Rod in	Rod out	C/c.
2:50	Filling from # 9			
3:00	H = 39.7 cm	I	159.5	0.72
		II	167.0	0.68
3:03	H = 40.0 cm	I	153.0	0.75
		II	161.0	0.70
3:15	Control and Safety rods in H = ~ 45.5	I	147.0	0.79
			148.5	0.76
3:25	same ink Safety rod up. H = 44.7	I	146.0	.79
		II	150.5	.75
	Repositioned source - partially returned to its original position -	I	154.0	.75
		II	159.0	.71
3:50	# 9 empty. H = 48.4	I	157.0	.75
		II	161.0	.70
4:03	Filling from # 8. H = 54.5	I	152.0	.76
		II	161.0	.70
4:23	# 8 empty. H = 60.0	I	153.5	.75
		II	159.0	.71
4:30	Filling from # 7. H = 69.3	I	150.5	.77
		II	159.0	.71
4:40	Filling from # 6. H = 79.3	I	150.5	.77
		II	158.5	.71
4:50	Fill from # 7 H = 83.0 Fill from # 6 H = 85.2	I	156.0	.74
		II	160.0	.71
	Drain back. H = 0.5 Background	I	106.0	
		II	106.5	

10/9/47 Exp 8 (Cont)

Source Height	Summary of Counting Rates				Remarks -
	C_I	C_{II}	C_o/I	C_o/II	
0 cm	115.0	114.0	—	—	Beginning of Experiment
0.5	106.0	106.5	—	—	End of Experiment
	110.5	110.5	—	—	Average. Difference probably due to source not returning to exactly same position after source fix. This caused by hitting of control rod by source with.
5.0	67.0	65.5	1.65	1.69	
10.0	86.0	87.5	1.29	1.26	
14.2	111.0	113.0	1.00	0.98	
20.0	134.0	137.5	0.83	0.80	
23.1	141.0	145.5	0.78	0.76	
27.0	148.0	152.5	0.75	0.73	
29.8	153.5	155.5	0.72	0.71	
34.7	158.5	160.0	0.70	0.69	
39.7	159.5	167.0	0.66	0.66	
"	153.0	161.0	0.72	0.69	Control Rod in
44.7	147.0	148.5	0.75	0.74	Control & Safety Rods In
"	154.0	159.0	0.72	0.69	Safety & Control Rods out.
48.4	154.0	161.0	0.72	0.69	
54.5	152.0	161.0	0.73	0.69	
60.0	153.5	159.0	0.72	0.70	
69.3	150.5	159.0	0.73	0.70	
79.3	158.5	158.5	0.73	0.70	
85.2	152.0	160.0	0.71	0.69	

In this experiment the 1e Pb source was used in the reactor - 5cm from bottom - The 10c source was in its paraffin-lined tank ^{SW corner of reactor room} & contributed about 16 counts to the background - this was not subtracted off.

The plot of height vs C_o/I has a peak at 5cm due to lack of H₂O shielding of source at zero level - at 40cm, multiple scatter = 1/3 curve becomes parallel to height axis and remains so to greatest height, 85.2cm, tested. Therefore, at this moderation, $H/\lambda = 60$, 7" dia cylinder will be safe at ∞ length. At 85.2cm the 7" reactor contains - 8.91 kg U = 8.32 kg ²³⁵U

10/10/47 Solution levels measured.

	#1	#2	3	4	5	6	7	8	9
Manometer level	h_1	76.6	75.5		75.8 78.8	72.2	73.9	74.6	74.0
	h_2	74.4	31.8		30.6	34.6	32.7	32.0	32.6
	Δh	47.2	43.7		48.2	37.6	41.2	42.6	41.4
H_X	60	60		60	60	60	60	60	60
Height of sol. in cylinder $\rho = 1.47$		45.1	88.2		41.3	76.0	83.3	86.1	83.7
								16.0	15.6
by 0.186	17.7	16.4		17.0	19.1	15.5	18.0	15.6	
equivalent 6" hl.	24.1	22.3		23.1	19.2	21.1	21.8	21.1	

~~Calculated mass of X at 85.2 cm is 8350 gm plus 709 gm X in 15 1/2" section of 3" pipe below reactor (neglecting elbow in pipe and assuming a flat bottom at the elbow)~~

11/29/48 7" stainless, venturized
 $H_X = 61.1$ $\rho_{sol} = 1.47$
 - NOT CRITICAL -
 $\rho_{sl} \rho_X = 26.80 = 0.394 \text{ gm X/cc}$
 $H = 85.2 + 1.9 = 87.1 \text{ cm}$
 $V = 21.62 \text{ L}$
 $M = 8.52 \text{ Kg.}$
 $V_c = M_c = \infty \text{ ext.}$

10/13/47

Experiment 9

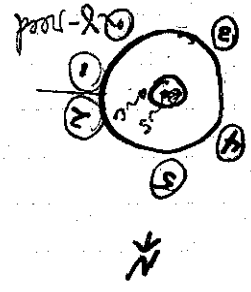
(Repetition of #5)

6 inch reactor
 water tamped
 No top tamper.

H/y ~ 60

H/y = 61.2

Source inside reactor (1 Curie)
 5 cm from bottom
 slightly west of center.



Personnel

Callahan Fox
 Machler Visner
 Cronin

2:40 Counts #1 23.5 } C₀
 #2 24.0

2:50 Filling from #9.

3:00 0.2 cm = H Counts/min
 #1 23.5
 #2 25.0

3:15 Filling from #8
 H = 5.0 cm
 #1 18.5 1.27
 #2 20.5 1.17
 then Raised and lowered source
 to its original position. 20.5
 20.0

3:30 H = 10.0 #1 23.5 1.0
 #2 24.0 1.0

3:37 H = 15.0 #1 30.0 .78
 #2 30.5 .79

3:50 H = 20.0 #1 36.5 .64
 #2 36.5 .66

4:05 Filling from #7
 H = 24.9 #1 40.0 .59
 #2 41.5 .58

4:15 H = 30.1 #1 43.0 .55
 #2 44.5 .54

11/29/47 H/x =
 Appx: 1.47
 Wt of 208 = 26.80
 6" diameter
 Not Crit
 H = 85.0
 V = 15.98
 M =
 Hc = Mc = ∞

		Rd in	Rd out
		c. %	c. %
4:25	H = 35.0 cm		
	I		46.5 .51
	II		48.5 .50
4:35	H = 40.0		
	I		48.5 .48
	II		52.5 .46
4:45	Filling from # 6 H = 45.0		
	I		51.0 .46
	II		54.5 .44
4:57	H = 50.0		
	I	48.5 .48	51.5 .46
	II	49.5 .48	55.0 .44
5:10	H = 57.4		
	I		54.5 .43
	II		59.5 .40
5:23	Filling from # 5. H = 65.0		
	I		55.5 .42
	II		59.5 .40
5:40	H = 74.9		
	I		60.5 .39
	II		63.0 .38
5:53	Filling from # 2 H = 85.0		
	I		63.5 .37
	II		69.5 .35
	I		63.5
	II		70.5
5:05	H = 80.0		
	I		62.5 .38
	II		68.0 .35
5:25	H = -1.0	Background	
	I		25.0
	II		26.0

Comments & Conclusions: Comparison of $1/m$ vs h ^{height} curves with that of #5 exp. of which this is a repetition, shows the same position within solution gives results more easily interpretable.

- ② The solution level was taken to 85 cm with continually increasing reactivity, but at a decreasing rate. ($1/m \approx 0.35$).
- ③ 6" ^{dub} pipe, $H/k \sim 60$, water tamped, ecastop, probably safe at infinite length.
- ④ Control rod, just without reactor, ≈ 5 cm solution.

Calculated mass of X at 85.0 cm is 6120 gm with 709 gm X in a $15\frac{1}{2}$ " section of 3" pipe below the reactor (neglecting the elbow & assuming a flat bottom at that point)

6.11
 $\approx 0.394 \frac{gm}{cc}$
 dumped
 ICAL-
 $+2.6 = 87.6$
 f
 6.30 kg
 est.

70
10/16

Solution Measurements

#1	#2	#3	#4	#5	#6	#7	#8	#9
78.5	75.4	56.7	69.5	62.5	66.6	74.5	72.7	71.4
<u>28.7</u>	<u>31.1</u>	<u>51.5</u>	<u>35.6</u>	<u>45.2</u>	<u>40.8</u>	<u>32.0</u>	<u>34.0</u>	<u>35.4</u>
49.8	44.3	5.2	33.9	17.3	25.8	42.5	38.7	36.0

10/17

Withdrew sol from #3 & #4 for evap.
Sol evap to sp-gr of 2.14 approx.

Con sol. returned to cyl #3

Sol withdrawn from #1, evap to sp-gr. 2.14 and returned to #3 cylindr

10/20/47

Sol withdrawn from cyl's #2 + 5 for evap.

$$\text{ht of sol in \#3 cyl} = \frac{77.9}{27.5} \times \frac{50.4 \times 2.96}{2.14} = 69.8 \text{ cm in 3" cyl. approx}$$

Returned sol approx 2.10 sp-gr. to #2 cylinders *

$\frac{1}{4}$ u60 in cyl's #7, 8, 9 only.

#2 + #3 cyl $\frac{1}{4}$ (20-25) roughly.

* This Concentration gave:

HX = 24.4 (see pg 74 + 80 this book)

sp-gr = 2.02

wt % K = 43.01 = 0.8688 g/cc -

10/20/47

Samples sent to laboratory

Dish # 37 9.7655
8.8367

.9288 gms of purified Oxide from recovery process.

Dish # 41 9.8645

8.8255 gms of purified Oxide from recovery process
 1.0390

Dish # 27 11.7827

8.7347
 3.0480 gms of sol from cylinders #1, 2, 3 and 9.

10/21/47

Evap sol. returned to cylinders 1, 2, 3 and 9
 all available $\frac{1}{4}$ " 60 ways to $\approx 25\frac{1}{4}$ "

# 1	# 2	# 3	78.4	# 9
75.6	78.0		<u>27.6</u>	73.0
<u>31.0</u>	<u>28.4</u>		<u>50.8</u>	<u>34.1</u>
44.6	49.6			38.9

} all others empty.

density approx 2.10
 factor = 1.41

62.9 69.9 71.6 54.8 cm in 3" cylinders

15.86 16.84 18.05 13.82

into reactor

18.81 cm required to fill dead vol.

10/22/47 -

Wednesday

Experiment 10.

C. Beck

Quinn

6" untamped; $H/x \approx 22$

J. Fox

McFadden

8:30-10:30

Source inside solution, 5 1/2 inches from bottom

F. Cronin

Allen

J. Worfitt.

1) Arranged with D. Williams to insert another re-entrant tube through top tanglers. Beginning with 6".

2) 10:00 AM. Beginning untamped experiment on 6" cylinder.

Background counts:

# I	# II
147.5	150.0
134.5	138.
133.5	140
134.0	134.0

Source on bottom in contact with grill no solution, no tamper. 2 minute count Safety rod in contact with grill; control rod up.

Source 12.5 cm from bottom, No solution; no tamper. 2 minute count. Safety rod in contact with grill; control rod up.

Source 12.5 cm from bottom, no solution, no tamper control rod down, safety rod up. (operating position)

(#3 is on 100 scale throughout experiment; #4 ~~is~~ started on scale of 10; need electrometer on scale of 25, #5 on scale of 1, Process monitor operating).

135 135 same as last above.

10:35-10:48 all of cylinder #3 emptied into dead volume.

136 140

Solution 1/2 cm above grill, no tamper; ~~safety rod~~ Control rod down (inside the cylinder), Safety rod up. Source 12.5 cm above grill, inside cylinder.

2 minute counts

Solution Level	# I	# II
0.7 cm	136	141

11:06

(adding solution from cylinder #2).

same as last above.

10.0 cm.	89.	91.
10.0 "	90	91.

Source is slightly (2.5 cm) ^{above} ~~below~~ solution level. Same, except control rod out.

(adding from cylinder #2)

11:22

20.0	88	79
19.8	91	80

source is now covered with solution, control rod ~~out~~ Control rod out.

11:40

(emptying the #2 cylinder; adding from #1). ^{empty at 24.8}

30.2	113	100
29.9	112.6	102.5

Control rod in. Control rod out.

11/29/48 DC
 $H/x = 24.4$ 6" diameter tamper
 Not critical
 $H/V = 24.4$ $\rho_p \rho = 2.02$
 $wt\% \text{ } \epsilon = 43.01 = 0.8688 \text{ gm/cc}$
 $H = 60.5 + 2.6 = 63.1 \text{ cm}$
 $V = 11.572$; $M = 10.00 \text{ kg}$
 $M_c = V_c = \infty \text{ est.}$

11:50. The irrigation chamber showed considerable change in level at two or 3 places after the source was supposed to be covered. A check revealed that the source was floating upward beside its counterweight. The source was ~~attached~~ hung on the bottom of the counter-weight, and being 4 lbs sp. gr. than the solution, tended to float. After complete submersion - at about 25 cm, no further possible direct change in position of source should occur.

11:52 - (adding from cylinder #9 empty at 40.0 cm).

Solution Level	Counter I	Counter II	Remarks
40.0 cm	129.5	119.5	Control rod <u>in</u> solution
39.6	133.0	124.0	Control rod <u>out</u>
40.0	134.0	119.0	Control rod <u>in</u>

12:11 (adding from cylinder #1.)

50.1	138.5	126.0	Control rod <u>in</u> solution
49.6	139.0	129.0	Control rod <u>out</u>
50.1	135.	127.2	Control rod <u>in</u>

12:29 (adding remainder of cylinder 1.)

max. → 60.5 - at this point the neutron source slipped from the counterweight hook and floated on the solution surface. It was replaced and the hook closed with pliers.

Source 12.5 cm from grill; inside solution.

60.5	165.5	181	Control rod <u>in</u> solution
59.7	168.0	179	Control rod <u>out</u>

most reliable data of the experiment

12:51 (Returning solution to cylinder #1)

49.9	169.	180.5	Control rod <u>out</u> .
------	------	-------	--------------------------

1:01 (Returning to cylinder #1)

39.9	165	172.5	Control rod <u>out</u>
------	-----	-------	------------------------

1:09 (Returning to cylinder #2)

29.8	138	150.	Control rod <u>out</u>
------	-----	------	------------------------

Control rod out.

1:15 (Returning to cylinder #2).

20.1	113	112.5	Control rod <u>out</u> .
------	-----	-------	--------------------------

1:24 (Returning to cylinder #3). at zero gauge level Control Rod out

#1	#2
138	142
136	143

1:30 Returning to Cyl. #9)

2:40 PM Sample removed for H/x & sp. br.

Dish #31

$$\begin{array}{r} 15.2779 \\ 8.1404 \\ \hline 7.1375 \end{array}$$
 SP. Br.

$$\text{sp. br.} = 2.02$$

$$\begin{array}{r} 10.8864 \\ 8.1404 \\ \hline 2.7460 \end{array}$$
 H/x sample
 UO₂F₂ sol.

$$\begin{array}{r} 9.6404 \\ 8.1404 \\ \hline 1.5000 \end{array}$$
 wt. U₃O₈

$$\begin{aligned} H/x &= 33.01 \times \frac{2.746}{1.50} = 36.28 \\ &= 29.15^* \end{aligned}$$

Conclusion: 1/6" untaaped cylinder, H/x = 22, at a height of 60 cm is not critical.
 2) Extrapolation of the reciprocal multiplication curve indicates that criticality would not be achieved at much greater expansion.

* With this we averaged two values from pg 50 to give 24.4 = H/x.

10/23/47

Experiment 11

6" tamped $\frac{N_1}{N_2} = 22$

Center Source 125cm from bottom

Present: Cronin
Fox
Morfitt
Murray

1) Added conical end to source weights to facilitate smooth removal from funnel in end tamping. Restrung Source to eliminate knot. Fastened dumping spring.
trip point: #3, 87 on 100 scale
#4, 90 on 100 scale.

9:12 AM Ready to go.

Scales used: #5 on 2 Reed on 25
#4 on 10
#3 on 100

Background counters: #1 16.60 first test 17 2nd test
#2 18. " 17 "

9:30 AM Air On. Source center 12.5 cm off bottom.
Filling from #9 containing dead volume only.

Solv. Depth	Gage Reading	Height @ which solv. cyl. goes M.T.
#9	52.3 cm.	19.5 (dead vol.)
#3	50.4 "	18.7
#2	53.9 "	19.9
#1	48.9 "	18.2

(Ratio dens. tra) $2.96/2.02 = 1.466$

(Ratio volume) $3.94/1$

Factor = $1.466/3.94 = 0.3725$

Height rose to 1 cm in cyl. on emptying #9
1 cm drained back into #3.

Background

#1-19.5 #2 19.0

9:55 Hgt. 0 - Feeding from #3

			Count	
			#1	#2
10 ⁰⁴ AM	H = 10.2 cm.	Rod in Rod out	18.0, 19.0	18.0 19.0
10 ²⁴ AM	H = 19.0 cm #3 Empty	Rod out	33.0	33.5
10 ³⁰ A	Filling from #2	Source Pulled - Dead		
10 ³⁹ A	H = 24.2	Rod Out	36.5	38.0
	Scale on Reed changed to 50.			
10 ⁴²	H = 30.2	Rod Out	44.5	47.5
10 ⁵³	Trouble with bubble in Sight Glass		48.5	
10 ⁵⁹	H = 35.1 34.9	Source Pulled - Dead.	52.0	
11 ⁰²	#2 Empty @ 36.1 cm.	Rod out	52.5	
	Filling #1		57.5	
11 ⁰⁵	H = 40.0		52.5	57.5
11 ¹⁷	H = 47.6	Rod Out	55.0	61.0
11 ²⁶	H = 54.3 cm.	Rod Out.	#1 56	#2 60, 61.5
11 ³⁸	Draining back 20 cm into #9	Height 34.2 on sight glass		Count taken to verify curve.
11 ⁴⁵	H = 47.5 34.2		#1 45.5	#2 47.5
11 ⁵⁰	Draining back ^{20 cm} into #3.	Height 14.0 cm on sight glass		
	H = 14.0		#1 18.5	#2 19.5
11 ⁵⁵	Draining back 17 cm into #2.	Height 0.0 on sight glass		

Inter-view time 10/23/97

1. Removed 6" Cylinder
2. Installed 7" Cylinder
3. Decontaminated 7" Taper & transferred to Willsons for source tube.
4. Washed 6" Taper for storage.
5. Chipped Cd spray from all 9 cylinders so valves could be safely welded.
6. Washed 4 of the mini cylinders with 1:1 HNO₃, tap water, distilled water.
7. Installed 7" Taper in cylinder to align it.
8. Tested all portions of Taper & safety rod for concentricity & alignment.
9. Retested trip point & instruments for afternoon run
10. Completed set up for untamped system, change of contact rod etc.
11. Fastened dump valve spring to lever with string. !!

Conclusions; experiment II

6" tapered cylinder with $N_4/N_x \approx 22$ not critical, Maximum multiplication ≈ 3 . Flattening out, so looks like it is definitely safe.

$$H = 54.3 + 2.6 = 56.9 \text{ cm}$$

$$H/x = 24.4; \text{ sp gr} = 1.07$$

$$\text{Wt of } x = 43.01; \approx 0.8688 \text{ g/cc}$$

$$V = 10.38 \text{ L}$$

$$M = 9.02 \text{ kg.}$$

$$H_e = V_e = M_e = \infty \text{ est.}$$

pm

10/23/47 Untamped 7" Reactor No/px (20-30) Experiment 12

2⁵⁴ P Ready to Go. Background with No Soln.
#1 - 134
#2 - 135

Present Crown, Fox, Mortix, Murvay

Solu. Hgts. in terms on centimeters of gage glass.

#1 Dead Volume

#2 10 cm.

#3 14.5 cm

#9 14.5 cm

Trip point: 82 on #3 100 scale
88 on #4 "

Operating Scales

#5 on 2 scale

#4 on 10 scale

#3 on 100 scale

Read on 50 scale

3⁰⁰ PM Filling from #1

Source is located 12.5 cm off bottom.

3¹⁵ PM Soln. @ 0.2 cm Background (Co) Reading #1 133
#2 135

3¹⁶ PM #1 Empty @ 1.5 cm.

Filling from Number 9.

3¹⁸ PM H = 7.5 Rod Out

Blow out line twice -

Gage Glass (G)

74

75

3²⁰ H = 12.5 Rod In → 69

68

Rod Out → 69

65

3²⁸ H = 16.6 Rod Out

101

Number 9 Empty

100

3⁴⁰ Filling from 3

3⁵² P H = 19.8 Rod Out 122
120.5

3⁵⁷ P H = 24.0
~~24.8~~ Rod Out 143,
Blew out line again. 147.
#3 Empty @
H = 31.1 159
161

4⁰⁵ P H = 35.0 Rod out 163
164

4¹² P H = 41.6 Rod out. 172.5
176.0

Putting soln. Back.

- #1 15 cm (in the 7" reactor)
- #2 10 cm "
- #3 17 cm "
- #4 dead volume.

4⁴⁰ Background count with soln. at grid. #1, 132
#2, 145, 134

↑
with Moffitt & Fox
as tamping.

Conclusions, Experiment 12

Startamped 7" reactor with $NH_4NO_3 \approx 22$ not critical with 41.6 cm height, the maximum available solution. Curve flattening, but not as rapidly as exp. 11. Still looks infinitely safe, though. Maximum multiplication 1.3.

H = 41.6 + 1.9 = 43.5 cm
H/V = 244; $\rho_{sp} = 2.0V$
wt % $x = 43.01$; ≈ 0.8688 gm/cc.
V = 10.80 L
M = 9.38 kg
 $H_c = M_c = V_c = \infty$ estimated.

DM

Instr. Rev Time 10/23/47

1 Cd Control Rod Cleaned & Reinstalled in
Unstamped Position.

H/X Determination
(By direct Ignition of UO_2F_2 to U_3O_8)

Sample #1

3.0643 gms sample

1.6672 gms Oxide

$$33.01 \times \frac{3.0643}{1.6672} - 36.28 = 24.39$$

H/X

$$= 24.52$$

11/19/47 J.M.
D.C.

Sample #2

1.7300 gms sample

0.9427 gms Oxide

$$33.01 \times \frac{1.7300}{0.9427} - 36.28 = 24.30$$

$$= 24.52$$

11/19/47 J.M.
D.C.

$$\frac{H}{X} = 24.3 \text{ approx.}$$

10/24/47

7" Reactor Tamped $\frac{1}{4}$ ^{24.5} ~~(20.5)~~ Experiment 131 curie source ^{7.5} ~~2.5~~ cm from bottom of reactor.

1:15

Instruments checked - Tamps installed and checked.

Personnel: Callahan - C.E.

Morfitt - Values

Malblin - Instru.

Cronin - Records

Solution available: #1 #2 #3 #9
 Values from Drain back 10/23/47
 15cm 10cm 17cm Dead Vol.

Instruments: #3 - 10 scale
 #4 - 100 scale
 #5 - 1 scale
 Reed Electrometer = 25 scale

Counts #1 #2 no solution
 32.5 34.5

1:38

Filling dead vol from #9

1:58

Dead Volume filled from #9 now empty. Note: Solution has considerable inertia giving a time lag between actual level and reading on sight glass.

2:01

Background taken at 1.5 cm sol ht.
 #1 #2
 29.5 30.0

2:04

Filling from #3 cyl to 5.2 cm

2:08

Counts #1 #2
 34.5 34.0

2:11

Source moved to 7.5 cm. bottom weight should now be touching bottom.

Counts #1 #2
 39.5 40

2:13

Draining back to 0 cm into #3

2:14

2:17

Levelled off at 0.2 cm Counts: #1 #2
 32.0 34.0

2:21 Filling from #3 to 10cm. Reed Electrometers very sensitive.

Note: Tamper has been at 10.7cm since beginning of Exp. limit switch set at this value to prevent treating source loose.

2:25 Counts #1 #2 10.2 cm
~~69.4~~ 70
 57.0 56.5

2:30 Filling from #3 to 11cm

2:35 11.20 cm CRI Tamper level agrees with liquid level.

2:37 Filling from #3 to 12.5 cm

2:39 Counts #1 #2 12.8 cm
 67.0 65.0

2:45 Fill from #3 to approx 17 cm available.

2:47 Sol. Ht = 15.0 Counts #1 #2
 70 72.5

2:55 Fill from #2 to avoid surge on emptying #3

2:58 Reading = 17.6 cm Counts #1 #2
 82.5 83

Note: all counts have been made with
 Control 10 cm from surface of Sol.

3:09 Filling to 20 cm

3:11 20.1 cm Counts #1 #2

3:25 Source pull - all instruments OK - come back to
 operating level.

3:26 Filling from #2 to 22.5 cm
 3:27 Soln Ht = 22.5 cm #1 #2
 112 110

3:35

Drawing back into #1 cyl preparatory to blowing # 2, 3, & 9 dry.
adding approx 2.8 cm into #1 cyl.

3:50

Guard Change, Soln at 22.8.

3:55

Filling from #1 cyl to 25

3:56

Soln Ht = 25.2	# 1	# 2
Cd Rod out <u>20 cm</u>	129.5	121

4:00

Cd Rod In. Filling to 27.5 cm from #1

4:06

Soln Ht = 27.6 cm	# 1	# 2
Cd Rod out 20 cm	173	179.5

4:13

Source pull shows a max at 18 cm ht.

Safety Rod lowered giving about 3 cm flash on valve.

Counting	# 1	# 2	} Control Rod In Safety " " Temper In
	106	109	

4:20

Safety Rod only In	# 1	# 2
Temper In	116.5	118.5

4:24

Safety Rod out	Control Rod In	
	# 1	# 2
	137.5	143.0

4:30

~~Filling~~ Adding 1 cm from #1 cyl

4:31

28.6 cm sol.	# 1	# 2	} Control Rod out 20 cm
	181.5	179	

4:40

29.5 cm sol	# 1	# 2	} Control Rod Out 20 cm
	206	219	

Soln. Ht.	Counts		Cl. Rod out. Ratio %	
	#1	#2	#1	#2
	32.5	34.5	—	—
Background	1.5 cm	29.5	30.0	—
	5.2 "	34.5	34.0	.855 .883
Source moved to 7.5 cm	5.2 cm	39.5	40.0	.811 .851
	0.2 cm	32.0	34.0	.887 .887
#3 cyl.	10.1 cm	57.0	56.5	.561 .694 .761 .709 .601
	12.8 cm	67.0	65.0	.477 .585 .646 .523
	15.0	70.0	72.5	.457 .568 .581 .469
#2 cyl.	17.6	82.5	83.0	.388 .409
	20.1	92.0	94.5	.348 .360
	22.6	112.0	110	.286 .308
#1 Control Rod in Safety Rod in	25.2	129.5	121.5	.247 .251 Cl Rod out 20 cm
	27.6	173.	179.5	.185 .189
		106	109	.302 .312 *
Safety Rod only in Tamper In			.275 .287 *	
Safety Rod out Control Rod In	137.5	143.0	.238 .233 *	
	28.6	181.5	191.0	.176 .178
	29.5	206	219	.155 .155
	30.8	274.5	291	.1161 .1167
	31.2	313.5	327.5	.102 .104
	31.9	409.5	440.5	.0784 .0772
Control Rod In	258	273.5		.124 .124 *
	32.2	478	509.5	.067 .066

10/24/47

Exp 13

4:40

Sol Ht. 29.5 adding from #1 cyl

4:47

Sol Ht. 30.8 cm

#1

#2

274.5

291

Control Rod Out
30 cm

5:07

31.2 cm

#1

#2

313.5

327.5

Control Rod out
40 cm

Note: Solution added so that total addition is equivalent to about $\frac{3}{8}$ of control rod value.

5:17

Adding from #1 cyl to 31.8

5:20

31.9 cm tamper worth about $\frac{1}{8}$ of control rod

#1

#2

409.5

440.5

Control Rod
45 cm out

Control Rod effect leveled off at 40 cm off surface.

5:33

Control In and Counts:-

#1

#2

258

273.5

5:36

Control Rod In adding 3 mm from #1

5:37

32.2 cm (3 mm equivalent to tamper motion)

Control Rod 45 cm out

#1

#2

478

509.5

5:58

33.3 cm (Equivalent to $\frac{1}{2}$ control Rod)

#1

#2

5:59

33.3 Tamper down

Control Rod at 14.5 cm Red light of Power Monitor is on

Exp 13 (cont).

- 6:06 Source pull. With Safety Rod In
Showed max at 24 cm
equal to level before pulling at 30 cm.
- 6:15 Safety Rod out Source at 30 cm
Control Rod In.
- 6:17 Tamper down part way
- 6:18 Source pull to compensate for lowering tamper
- 6:20 Tamper lowered down to within 1 mm.
- 6:22 Source moved ^{+37.5} & rod pulled out slowly
- 6:23 Source at 47.5 Control to
- 6:24 Control rod out Source at 50 - level falling
- 6:26 Tamper Raised Control Rod In
Adding 1 mm sol
- 6:28 33.6 cm = soln Ht.
- 6:32 Tamper down
- 6:40 Source pull - gradual drop in power level.
- 6:42 Adding 2 mm sol.
- 6:43 Soln Ht. 33.6 cm
- 6:47 Tamper down
- 6:56 Control Rod 30.8 } continues to rise
Source Out
- 6:59 Control Rod 30.6 } Slightly Super critical
Source Out } very gradual rise
Soln = 33.6 cm

Exp 13 (cont)

7:00 PM	Draining back into #2 cyl	15.0 cm spunked in 7" reactor
7:15 P	" " " #3 "	15.1 " " " 7" "
	" " " #1 "	(Height to be measured) 10/27)

7:27 P

Counts. } { #I 28.0 }
 Solution level = -0.1 cm } { #II 29.0 }

These values are suspect since string may have been stretched during return of the source ~~into~~ through top sampler.

Dead Volume in #9

Exp. 13 (Cont)

89

Conclusions:

- ① 7" reactor, completely tapered, H/X ratio ~~= 24.5~~ = 24.3 was critical with 33.6 cm solution height with 3.6 cm of Cd control rod in taper below surface of solution in reactor.
- ② This reactor, etc. was slightly subcritical at 33.4 cm solution height with Cd control rod completely removed.
- ③ Best estimate of height at criticality = 33.5 cm. (plus 3" bottom connection)
- ④ During part of experiment ~~in~~ in which multiplication data were taken source was 7.5 cm from bottom. It was found ~~that~~ ~~as before~~ ^{that} the ^{counting rate} ~~activity~~ was a maximum (at ~~max. activity~~ at height ~ 32 cm) ~~at about 24~~ with source about 24 cm from bottom.
- ⑤ This reactor with H/X = 61 was critical at 30.6 cm - this H/X gives height to solution depth at criticality -

11/17/48

$$33.5 + 1.9 = 35.4 \text{ cm} = H_c \text{ corrected for bottom.}$$

$$H_0 - 23.5 = 24.35 \approx 24.4$$

7" Stainless - Tapered

$$\% X \text{ wgt} - 0.4301 \quad 43.01\%$$

$$S_p = 2.02$$

$$V_c = 8786 \text{ cm}^3$$

$$\rho = 0.8688 \text{ gm X/cm}^3$$

$$M_c = 7633 \text{ gm.}$$

Inter-Run

10/27/47

Experiment 14

8" untamped.
 $N_4/N_2 = 29$

Solution Meas.

#1	#2	#3	#4	#5	#6	#7	#8	#9
70.1	82.6	81.8	M.T.	M.T.	M.T.	M.T.	M.T.	78.2
36.6	22.6	23.5						27.5
<u>33.5</u>	<u>60.0</u>	<u>58.3</u>						<u>50.7</u>

#9 will fill dead volume

#1 will fill in the 8" cylinder

#1				6.70	6.70	cm
#2	"	"	"	11.56	11.56	cm
#3	"	"	"	11.56	11.56	cm
				<u>21.35</u>	<u>30.3</u>	

8:00 Beck, Macklen, McLendon, Fox.

Began removing 7" reactor and inserting 8" reactor.

Chamber #3 showed transients when other equipment was cut on and off the line.

9:00 Quinn and Lykins came in to check #3. a condenser was placed across the output which seemed to remedy the difficulty.

11:00 Visner's came in, to complete the working quotes.

11:30 Lunch

12:00 Quinn and Lykins left.

12:50. Check list completed. 8" reactor in place. Control rod in. Safety rod out. Source 3" from bottom, No Temper. #3 on scale of 100, #4 on scale of 10, #5 on scale of 5.

25
#35

12:55

Solution Level	Counts/2 minutes Counter I	Counter II
Everything empty.	132. Co	138.
Recheck	132.	139.

Remarks.
Source 3" from bottom. Safety rod out. Control rod in.

1:12 Emptying #9 into lead volume.

1:20 #9 empty. Check for zero solution level, leaks. Both OK.

0.1 cm.	123.0	1.07	121.5
---------	-------	------	-------

1:34 5.0 70.5 1.87 69.5

From cylinder #1.

1:47 10.0 control rod in. 99.5 1.33 96.5
10.0 control rod out. 99.0 96.0

Cylinder #1 empty at 6.0. Adding from 2. Source covered at 7.5 cm.

1:56 12.0 rod in 121.0 168.5

- Adding from #2.

2:01 rod out 119.0 1.11 112.0

2:05 ~~14.1~~ 14.1 Rod out 133.0 .992 130.0

adding from 2.

2:11 16.0 Rod out 149.5 .882 142.0

adding from 2.

2:19 17.7 Rod out 159.0 .83 158.5

#2 empty at 17.7 cm.

2:27 20.0 Rod out 174. 162.5

adding from #3.

19.2 Rod in 171. 166.0

19.2 Rod out 172.5 .765 165.5

2:41 22.9 Rod out 185.0 .712 180.

adding from #3.

2:50 25.9 Rod out 200 .66 195

adding from #3.

26. Rod in 198.5 193.5

3:03 29.5 Rod in 259. 250.5

Rod out 268 .492 250.0

3:16 Rod out 265 256.

3:27 Rod in. 307 303

Rod in, 312 312

in, 303 302

3:35 Rod out 302 306.5

three emptied.
here, after everything appeared settled and steady, the counting rate suddenly rose rapidly, and settled at a new level. All instruments showed this effect. The source appears to have shifted. This will be checked.

	Solu Level	#1	#2	
3:50	20.0	Podact 238	557 240	10cm of solution withdrawn into #1. The high counts here indicate that the source - or something - has definitely shifted.
4:03	9.9	Podact 111.5	118 108.0	Source was checked. No apparent shift could be seen
4:13	9.9	113.5	109.0	material withdrawn into #2.
Source raised 1cm - Now 8cm from bottom.				
4:17	9.9	Podact. 99.0	1,33 91.5	<u>Repeating experiment</u>
4:20	15.0	163.5	808 155.0	adding from #2.
4:32	20.1	212.0	622 205.0	" " "
4:45	25.0	251.0	525 243.0	adding from 1.
4:49	27.7	266.0	490 258.	"
4:54	29.7 29.6	274.5	483 274.5	"
			276.5 272.0.	
5:01	Withdrawing solution: 10cm (reactor level) into 1, 2, and 3 respectively.			
5:20	0.1	131.	131.5	
5:30	empty	135.0	134.5	

1

Conclusion: 1) 29.6 cm of ^{235}U = 24.3 in an 8" untamped cylinder does not become critical.

11/30/48 DC
 $H/V = 24.4$, $SPR = 2.02$
 $Wt\% \text{ } ^{235}\text{U} = 43.91 \pm 0.8688$ Guif/ce
 $H = 29.7 + 1.5 = 31.2 \text{ cm}$
 $V = 10.12 \text{ R.}$
 $M = 8.79 \text{ kg.}$
 NOT Critical \leftarrow
 Estimated $\equiv M_c = V_c = H_c = \infty$

2) Extrapolation of the reciprocal multiplication curve leaves considerable uncertainty as to eventual criticality of long, untamped 8" reactors at this concentration. Shifting of the source to give a higher reading on the highest (most critical) point showed a dip toward the axis and criticality at maybe 40 cur Ht. But recheck shows this to be an error. Criticality may be achieved with higher levels, - or the curve may level off and fail to become critical at any extension.

G. Beck

Experiment 15 10/29/47

8" tamped, $N_H/N_x = 24.3$

Personnel Cronin, Fox, Murray, Olson, Williams.

9:00 Installed end tamper and aligned.

Interchanged counters #3 and #4 with supplies.

Trip circuits: #3 set to trip at 88 on 100 scale
 #4 " " " " 91 " " "

Instrument #3 on 100 scale } at start of Exp.
 #4 on 10 scale }
 #5 on 2 scale }
 Red Electrometer on 25 scale }

10:02 Background Count (system empty) (source approx. 8.5cm from bottom of reactor)
 50. Level #1 #2
 0 3028 30529

10:10 Start filling dead Vol from #9
 Filled to 1 cm in 10 min. at 10 #PSI

10:25 Drained back to 0 level into cyl. #3

10:32 50. Level -2mm 32 } 31.5 AV. 28 } 30.5 AV
 31.5 } 31 (rechecked)
 31.0 } 30.5

10:44 Filling from #3 B/C

10:55 5.0 cm. 29.5 (1.067) 27.0 (1.13)

11:05 11.0 #3 empty 65.5 Rod out 60.0
 45.5 60.0 recheck.

11:15 Filling from #2

94/0/28/47

	Sol. Level	#1 Counts	B/c	#2 Counts	B/c
11:25	13.0 cm	91.0	(.346)	85.5	(.357)
11:40	14.5	113.5	(.278)	110.5	(.276)
11:50	16.0	159.0	(.198)	155.6	(.197)

Vibrating Reed Electrometer shows a Downward Drift. (Inst. instability?)

12:12	17.0 cm	199.5	(.158)	191.5	(.159)
-------	---------	-------	--------	-------	--------

(Value of Control R. = .6 cm so).

12:18 Filling from #1 storage cyl.

12:24	17.9	264.0	(.119)	257.5	(.120)
-------	------	-------	--------	-------	--------

Value Cont. R. = .6 cm.

12:38	19.0	379	(.088)	382.0	(.080)
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1:04	19.9	690	(.096) ^{approx.}	735.5	(.091)
------	------	-----	---------------------------	-------	--------

Value of Cont. Rod .5 cm

Raised source to lower power level. (no max)

1:25 20.5 Raised control rod slowly to 45 cm. Not critical. source at 24. cm from bottom.

1:40 20.8 Raised control Rod slowly to 55 cm. Not critical. source varied it height - stopped at ~~24~~ 26 cm.

1:53 20.95 cm. sol. Raised control rod slowly to 60 cm. not critical. source at 27 cm.

2:03 21.0 cm. Critical with control rod at 16 cm. source out to 100 cm.

Conclusions:

Best estimate of height of $24.3 \text{ }^{14}\text{N}_x$ solution in 8" tamped reactor = 20.95 cm . ^{critical ρ_c} Extrapolation of curve with last point at 20 cm leads to 21.2 cm; curve very straight for last 5 cm or so. Instruments worked well except for #1, which failed to turn over 100's, late in experiment.

Drained back:

- #1 had 5 cm, now 10 cm in it.
 #2 had 7 cm, now 10 cm in it.
 #3 had ~~11 cm~~, now 11 cm in it
 #4 dead volume less 1 cm on gage drained it

11/17/48 *

$$20.95 + 1.45 = 22.4 \text{ cm} = H_c \text{ corrected for bottom.}$$

$$H_c = 24.25 \text{ } 24.4$$

8" stainless, tamped

$$Sp \rho = 2.02$$

$$\text{wt} \% X = \frac{43.01}{0.4301} = 0.8689 \text{ } \times / \text{cc}$$

$$V_c = 7264 \text{ cm}^3$$

$$M_c = 6310 \text{ gm}$$

5:00

Cd shunting wrapped around outside of 8" reactor and securely fastened with bolted straps. (aluminum straps)

5:45

Nickel evaporating pan pickled in dilute acids until clean after Ni valve had been installed.

* 3/3/49 - Assuming the 8" short S.S. cylinders to have been in error due to short 3" section of pipe, a/cm right glass correction is being made -

$$20.95 + 1.45 + 1.0 = 23.4 \text{ cm} = \text{bottom corrected height.}$$

$$V_c = 324.2 \times 23.4 = \frac{7586}{7586} \text{ cc}$$

$$M_c = 6590 \text{ gm}$$

Experiment 16.

8:10 Beck, Cronin, Fox, Morfitt.

10/29/47

Preparation for 8" tamped, shielded.

8" tamped with Cadmium Shield.
Top tamped contains — gms. cadmium shot. No cadmium on bottom except as end of shield folded under to the 3" connection.

Instrument check:

Outside tamped full	Counter #1	#2	Source 8 cm from
Top tamped at 10.5 cm	28	25	bottom.
	28	28	

Instrument #4 on 10 scale; #3 on 100 scale, #5 on 2 scale, Recd on 25 scale.

Top tamped at 10.5 cm.

storage
Fox on values

Cronin on instruments
Morfitt on solution controls
Beck, Chief - recorder.

10:32 Filling top lead volume from #9.

Solution level Counter 1 Counter 2.

Everything empty 28 25 Source 8 cm from bottom

 28 28

10:46 0.6 cm. 25 26 4/c

 27.5 25 1.21

10:49 adding from #1. ~~21.5~~ ~~21.5~~ ± empty at 9.00 cm. add

 5.0 cm 21.5 21.5 1.18

10:59. adding from 1. - empty at 9.0. adding to 10. from #2. Source covered by solution at

 10.0 cm. 25.0 22.0 1.16 ~ 8.5 cm.

11:07 adding from 2. Solution reached top tamped

 14.3 cm. 33.0 31.0 .823 at 10.5 cm and thereafter

 17.0 39.5 37.0 .69 remained in contact.

11:24.5 #2 empty at 19.3, adding from #3

 20.0 44.0 44.0 .58

11:31 22.5 ~~50.~~ 48.0 .53

11/20/48 DC - 8" Stainless Tamped, Cd checked -
 $H/X \approx 24.4$; $\rho_{Cd} = 2.02$
 $Wt\% X \approx 43.01 \approx 0.8688 \text{ g/cc.}$
 $H = 29.3 + 1.5 = 30.8 \text{ cm}$
 $V = 9.99 \text{ L}$
 $M = 8.68 \text{ kg}$
 \rightarrow Not CRITICAL \leftarrow
 Estimated: $H_c = 47 \text{ cm.}$
 $V_c = 15.24 \text{ L.}$
 $M_c = 13.24 \text{ kg}$

	Solution Level	Counter #1	Counter #2	B/c
11:44	25.0 cm	56.0	52.0	.492
11:50	27.3	63.0	60.0	.425
11:58	29.3	65.5	62.0	.398
		65.0	64.5	
	0.0	27.5	27.0.	
	Everything empty.	28	27.5	

(solution filling dead volume)

Solution Drain-back:

- lyl #1 - 9 cm
- " #2 - 10 cm
- # #3 - 9.3

- Dead Vol into #9

Conclusion.

- 1) The data appears to be critically consistent and reliable.
- 2) at $H/X \approx 24$, 29.3 cm height, in tamped cadmium enclosed 8" cylinder does not become critical
- 3) extrapolation of the curve indicates criticality would not be achieved at infinite, or at least, much beyond 30 cm, expansion.

B. Beck.

Lunch

Beck & Crossin removing 8" cylinder installing 9" cylinder - Cadmium covered, with the idea that this will be the first experiment tomorrow Fox & Moffitt installing a 4" storage cylinder in place of #7 such.

9" cylinder cadmium checked installed, top tamper cleaned and positioned for operation.

Cadmium strips removed from 8" top tamper and washed. 8" top tamper washed with dilute nitric acid.

Dump pan cleaned and rinsed out with distilled water - rinsings to be recovered due to possibility of Cadmium determination

3 Curie source removed from its present holder, and tried in the new source holder.

New source holder to be returned to shop to enlarge inside hole.

Experiment 17 10/30/47

9" cylinder, tamped, $N_4/N_x \approx 24, 35$ Cd shielded on sides, top (by shot)
and some on bottom by virtue of folding.

8:20 Murray, Cronin, Olson, Fox, Marfitt

Williams procured Cd shot and had new source holder drilled out to accommodate source. New source assembly weighed 4.25 gms. (Wax sealed into 8 steel torpedo). End tamper removed; Cd shot, washed in nitric to remove smaller particles, put in; tamper replaced. - 750 gm used

Infra-red heat lamps put near soln. cylinders 1, 2, 3 to reduce solution viscosity.

9:40 Olson working on instruments

Source fixed position 7 cm above bottom.

Heights at which cylinders go empty (approx.)

#1	7.1	cm.
#2	7.9	"
#3	7.3	"
#9	Dead Vol.	

11:00 Inst. Check: Trip points:

#3	-	88	on 100 scale
#4	-	84	" " "

11:05 zero count #1 25.5 no sol. in.

#2 26.5

11:10 Inst. #3 on 100 scale

#4 on 10 "

Min. End Tamper

#5 on 2 "

Position 12 cm.

Reed on 25 "

Process mon. on

11:19 Started filling dead Vol. from #9

Solution level	#1 counter	#2 counter	B/c
----------------	------------	------------	-----

11:35

0

28

27

1

11:45

Filling from #3
5.1

21

1.33

20.5

1.32

#3 empty at approx 7cm switched to #2 cyl.

	Sol. level	#1 counter B/c	#2 counter B/c
11:55	8.0	21.5	1.30
12:03	10.0	26	1.08
12:14	12.5 (Tampers now in contact with sol)	35.5	1.790
			33.5
12:23	14.5	42.5	1.66
			92.0
		#2 Empty at approx 15.3 cm. Changed to #1 cyl.	
12:35	17.0	54.0	.52
			54.5
12:43	18.5	62.0	.45
			61.0
12:48	20.1	73.0	.384
			76.0

Gamma activity high relative to neutron activity due to presence of cadmium.

12:57	21.0	81.5	.344
			81.5
1:00	22.0	88.0	.318
			320
1:08	23.5	104	.270
			109
1:25	22.7	99.5	.296
			300
			97.0
			96.5
			.278
			280

With sol. level at about 22. cm a test was made of the effect of moving the source up and down. A wide plateau was found to exist over which moving the source had no effect. Only near the top and bottom was there any falling off in multiplication. 7 cm from the bottom seems to be near the center of the plateau.

- 1:40 Drawing:
- #1 - 7 cm
 - #2 - 7.7 cm
 - #3 - 8.0 cm
 - ~~4~~

1:45

Background Count on drain packs
zero level of cal.

	#1	#2
	25.5	27.0
	25.0 (26) av.	26.5 (27) av.
	27.0	27.0

Conclusions on Experiment 17.

1. Not critical at 23.5 cm height.
2. Instruments good, reproduced background.
2. Linear extrapolation indicates that 9" tamped, Cd shielded reactor would be critical at around 31.5 cm.
 $M_{eff}/M_{crit} \approx 24.$

11/17/44 ze $31.5 + 1.15 = 32.7$ cm = H_c corrected for bottom - estimated, Reported as 732 cm.
9" stainless. Tamped + shielded by Cd.
 $H_c = 24.35$ 24.4
 $g_p = 2.02$
 $wh + 10x = 43.0 = 0.4301 \equiv 0.8688$ gm/cm³
 $V_c = 13420$ cm³ > 13.1 ft.
 $M_c = 11659$ gm > 11.4 kg.

Actual measurements not critical } $H = 23.5 + 1.2 = 24.7$ cm.
 $V = 10.13$ ft.
 $M = 8.80$ kg.

10/30/09
30

Experiment 18

H/x = 29.35

Untamped 9" Reactor

Personnel: same as Expt 17

Background - #1 #2 sol. at zero level
 (190) 141 199.5
 139.5 197.5 (199)
 140 199.5 source at 7cm.

Insts: #3 on 100 scale, #4 on 20 scale
 #5 on 2 scale, Int. Rod on 100 scale
 Control Rod not used because of result of Expt. 17

2:29 Start filling from #3

	Sol Level	#1 Counter	B/c	#2 Counter	B/c
2:33	5.0	87.5	1.60	93.5	1.59
2:38	7.4	101	1.385	104.	1.432
	#3 Empty at 8.9 cm Filling from #2				
2:43	10.0	152	.922	155	.962
2:50	12.5	212.5	.660	220	.678
2:56	13.9	244	.574	254	.586
3:01	16.2	301	.465	310	.480
3:06	18.0	339	.414	351	.425
3:11	19.1	361	.388	380.5	.392
3:16	20.0	389.5	.360	399.5	.373
3:21	21.0	405.5	.346	428.0	.348
3:25	22.0	425	.330	450	.331
3:30	22.9	446.5	.314	475	.314

Time	Height	#1 Counter	β/c	#2 Counter	β/c
3:37	23.7	461	304	493.5 497	309

Conclusions on exp 18

1. Not critical at 23.7 cm height
2. Less reactive untamped than with Cd shielding; extrapolation (which is not especially accurate) leads to a critical height of about 40 cm.
3. Next test should be 9" tamped.

Drum pack:

#1	—	8 cm	of	9" reactor vol.
#2	—	8 cm	of	9" reactor vol.
#3	—	7.8 cm	of	9" reactor vol.
#9	—	Dead	Vol.	

Final Background

#1 139.5
#2 198.0

→ 9" Untamped - Not critical -

11/30/48 $H/V = 24.4$, $\beta/\beta = 2.02$
 $Wk \beta \cdot X = 43.01 \equiv 0.8688 \text{ gm/cc}$
 $H = 23.7 + 1.2 = 24.9 \text{ cm}$
 $V = 10.22 \text{ L}$
 $M = 8.88 \text{ Kg}$
 Estimated -

$H_c > 45$	} probably ∞ 1/18/49
$V_c = 18.5 \text{ L}$	
$M_c = 16.1 \text{ Kg}$	

11/3/47 Experiment 19- 9" Reactor - tamper.

 $H/X \approx 24.35$

Personnel: Macklin
 Vines
 Fox
 McIndore
 Callahan.

J.C. - 201
 S.V. - 22
 D.M. - 16
 J.H. - 19.2

8:30 No record found of activities of 10/31 - also no personnel conference -
 Inside of tamper tank found very active so is being decontaminated.

9:00 Instrument checked

9:15 on 100 scale # 3 trip at 85
 # 4 " " 83

Top tamper limit switches set so: ⁽¹⁾ upward motion is limited when
 tamper is ca 1" above top of reactor
⁽²⁾ downward motion allows source to be surrounded by tamper
 for better back ground counts.

Top tamper alignment tested at our complete range of motion for face fall
 of safety rod - it was found that horizontal angle, usually clamped at top of tamper, should not be clamped.

A short horizontal rod was attached top tamper indicator connector to act as a
 guide for source to insure its return through tamper.

Re: location of source in new source holder - Williams estimates source is
 $\frac{1}{3}$ of length from bottom - length is 13cm. \therefore source is ca 4cm from
 bottom -

Source positioned so its bottom is 2cm from reactor bottom, i.e. at 9.3 on scale -
 therefore source is 6cm from reactor bottom.

12 noon Step motor for counter no 2 repaired by Bartlett
 V-2635 tested - Calibration of two - OK - #263-79 found inoperative. Take sent to Y-12.

12:10 Exit FOX.

12:20 Background, I - 17.0 II - 18.0

12:21 Filling from cylinder #9
 Chamber sensitivity: #31 100 #4 x 10

12:37. Emptied #9.

	Liquid Height cm.	#1 C/2m.	$\frac{C_{\#1}}{C_{\#2}}$ C/cm.	#2 C/2m.	$\frac{C_{\#2}}{C_{\#1}}$ C.	
						Cd control rod out
12:42	0.8	20.0		19.5		Background.
		20.0		20.5		
12:50	Filling from #3.					
12:55	1.9	Position of top temp checked with lg. level. OK				
		21.0	0.95	22.0	0.91	
1:03	5.0	32.0	0.63	29.0	0.69	
1:13	6.6	37.0	0.54	39.0	0.54	
	Filling from #2 about 1.2 cm water left in #9					
1:25	7.6	44.0	0.45	43.0	0.47	
1:35	9.0	54.0	0.37	53.5	0.37	
1:42	10.0	62.5	0.32	61.0	0.33	
1:53	11.0	73.5	0.27	74.0	0.27	
2:03	12.0	92.5	0.22	89.0	0.22	
2:13	13.0	118.5	0.18	110.5	0.18	
	Filling from #1 about 1.6 cm left in #2					
2:22	14.2	153.5	0.13	156.5	0.13	
2:37	Safety Rod inserted; Fox admitted also control rod in.					
		123	.16	126	.16	
	control rod out. safety rod in.					
2:40		129.5	.15	131.5	.15	
	control rod in safety rod out					
2:45		143.0		144.5		
2:50	15.2	206.0	0.10	208.5	0.01	
	Source line found on W side of guide rod (horizontal) Corrected by placing on E side					
3:10	16.2	Process Monitor light on ~ 9.2 on Micromax				
		358.5		373.0		
		357.5	.06	371.0	.05	

	Liquid Height cm	# 1 c/cm	$\frac{C_0}{C}$	# 2 c/cm	$\frac{C_0}{C}$
3:20	16.7	537.5	0.04	561.5	0.035

Source raised ~ 6 inches, and reactivity fell. Original position apparently gives highest reactivity. Solution level is 16.5 cm. due to displacement of source added two mm.

3:53 16.7 source jerk, read n.g.

4:01 16.9 source jerk, read n.g.

The procedure is as follows at this pt: Control rod inserted, top tamper raised, solution added, top tamper lowered, control rod withdrawn.

4:10 17.2 Bottom of control rod, 0.3 cm. above solution level. This is critical

11/17/48

17.2 + 1.15 = 18.35 cm = Hc computed for bottom -
 $H_{tc} = \frac{24 \cdot 2.5}{4}$
 9" Stair has, tamper.

Wgt % X = 24.301 = 0.8688 gm/cc
 $\rho_{sp} = 2.02$
 $V_c = 7551 \text{ cm}^3$
 $M_c = 6560 \text{ gm}$

Conclusion:

- ① The 9" cylinder, water tamper, is critical at a height of 17.2 cm with solution of $\frac{H}{X} = 24$ with the bottom of control rod about even with the top of the solution.
- ② A height of 16.9 cm. was not critical with the control rod all the way out.
- ③ Lowering the top tamper one inch to its position of flush with top of solution is equivalent to adding 2 cm of solution.

Drain back. # 1 - 8 cm of 9" reactor vol.
 # 2 - 8.1 cm " "
 # 3 - 8.5 cm " "
 # 4 - full dead volume. too

0.8 cm. Background. # 1 - 20.5
 21.5 # 2 - 20.0

Filled 10" top tamping with water after
adding 900 gm cd shot.

Experiment #20

11/4/47

107

10" Reactor, Cd shielded, H₂O tamped, H₂O = 24.

Personnel: Fox
Williams
Callahan

AM: Installed 10" reactor, Cd shield, Cd shield in top tamped. Some difficulty with alignment - corrected, top tamped had to be filled to allow free motion of safety rod.

Instrument maintenance repaired chart drive recorder #3 by tightening clutch.

Trip levels set - #3 85 on 100 scale
#4 92 " 100 "

Some placed with bottom of container 2cm from bottom of reactor
is some is 6 cm from bottom of reactor.

Zero count to be taken with top tamped surrounding cover.

Re solution in storage cylinders: #9 has dead volume
#3 " 6.8 cm in 10" reactor
#2 " 6.5 " " " "
#1 " 6.4 " " " "

Control rod in H₂O - of little value - but may be used as indicator of completeness of shielding.

1:40P

Instruments checked

#3 - 100 scale
#4 - 10 scale
#5 - 1 scale
Reed - 25 ms scale.

1:55

Background counts - #I 13.5 13.0 @/2m
#II 13.0 13.5

2:10

2:01P

2:15

Started filling dead volume from #9 (10" air). (Renew paper - recorder #4).
Dead volume filled.
Cd¹⁰⁹ for leads - bottom of reactor.

Exp #20 (cont).

		#I Counter #II		C/R		
				*I	*II	
2:20 P	H = 0.7 cm	15.0	14.5			Tamper at bottom of reactor assembly once
		14.5	14.5			
2:28 P	H = 2.0 cm v tamper - 52 mm.	15.0	15.5	1	0.94	
2:35 P	Back in -					
2:43 P	H = 5.0	19.5	19.0	0.74	0.76	
2:48	#3 empty at H = 5.9 cm Filling from #2.		18.			
2:55	H = 7.5 cm.	25.5	25.0	0.57	0.58	
3:04	H = 9.0 cm.	30.0	31.0	0.48	0.47	
3:13 P	H = 10.5 cm - Filling from #1.	37.5	37.5	0.39	0.39	
3:24	H = 11.5 cm.	42.0	42.0	0.35	0.35	
3:35	H = 13.0	52.0	52.0	0.28	0.28	
3:45	H = 14.5 cm.	64.5	66.5	0.22	0.22	
3:55	H = 16.0 Back left	80.5	84.5	0.18	0.17	
4:10	H = 16.0 - Filling from #2.	75.0	80.0	0.19	0.18	Safety rod in.
4:20	H = 17.5 cm	111.0	114.0	0.13	0.13	
4:27	H = 17.8 #2 empty. Filling from #1					
4:35	#1 empty H = 18.7	145.0	154.0	0.10	0.09	
4:50	"	118.5	129.0	0.12	0.11	Safety rod in
4:55	"	142.0	153.0			Control rod out
4:57	Drain back - into #1 - 6.5 cm equivalent 10" reactor " #2 - 6.4 " " " " #3 - 5.7 " " " " #4 - Dead volume					
5:40	H = 0.6	15.0	14.5			

Exp 20 (Cont)

Conclusions:

- 10" reactor - H₂O tamped - Cd shield -
- ① Not critical with max. amount of plutonium available - i.e. 18.7 cm.
 - ② Multiplication curve appears to extrapolate to a critical height ≈ 27.5 cm.
 - ③ At maximum reactivity ($\beta/M = 0.1$) safety rod ≈ 0.8 cm plutonium.
 - ④ Cd control rod in tamped outside shield has no value -
 - ⑤ Top tamped fully valuable - makes effect of Cd shd questionable.

DC 11/4/47

It was decided to not use new 4" storage cylinder because to do so would require additional solution to fill its "dead volume" whereas those of # 1, 2, 3 & 9 are already filled.

Things done:

- ① Cd removed from reactor & tamped - tamped cleaned & filled for use with in tamped 10" exp.
- ② Control rod repositioned - into reactor.

11/17/48 DC $\frac{22.5}{27.5} + 0.9 = \frac{23.4}{28.4}$ cm = Hc corrected for bottom - estimated

10" stainless, tamped, shielded by Cd.

$$H/c = 24.35 \quad 24.4$$

$$\text{wt } \% X = 243.01 \approx 0.8688 \text{ gm } X / \text{cm}^3$$

$$A/gu = 2.02$$

$$Vc = 1458 \text{ cm}^3 \quad 11.9 \text{ L}$$

$$M_c = 12449 \text{ gm} \quad 10.3$$

Actual
measurements

$$H = 18.7 \text{ cm} + 0.9 = 19.6 \text{ cm}$$

$$V = 9.93 \text{ L}$$

$$M = 8.63 \text{ kg}$$

Experiment 21.

Nov. 5, 1947.

10" $H_x = 24$.

Beck

Untamped

Fox

Movfitt

8:15 Beginning check list

Trip points #3, 85 on scale 100

#4, 90 on scale 100.

Quadrant settings

#3 on 100 scale

4 " 10 scale

5 " 2 "

Reed " 25.

8:50: Solution Levels #1 #2 C/R

Solution Levels	#1	#2	C/R
"Background"	133	126.	
	126	128	
	124	128.	
	126.5		

Source within 2 cm of bottom
untamped. No solution.
Control rod in.

9:02 Filling dead volume from #9.
"zero count"

1.0 cm 110. 111.0

Control rod out on all readings.

adding from #1.

4.0 80. 79.5 1.38 1.37

#1 dry at 6.1. Adding from #2.

9:28 8.0 101 99.0 ⁹²₁₀₄ .89

Source covered \approx 6.5 cm

9:35 10.0 142 143 78. .77

#4 to scale of 20. adding from 2.

9:48 12.0 194.5 193.5 .57 .67

9:55 #2 dry at 12.5 Adding from #3

10:00 #4 to scale of 50 #5 to scale of 5 Reed to 50 scale.

14.0 250 252 .44 .44

10:10 16.0 310.5 313 .36 .36

17.5 365.0 377. .31 .295

10:21 18.5 { 401.5 409. .275 .270

403.5

41

396. 387 .280 285

Rod in (Control)

10 Background ¹¹¹

107 — 6K

Conclusions:

1. 10" reactor, at height 18.5 cm, H/x ratio of 24, untamped is not critical
2. 10" untamped is less critical than when calcium coated and tamped

Drain Bed:

Duto #1 6.5 cm from 10" reactor.
 #2 6.5 " " "
 #3 6.

11/30/48 DC

H/x = 24.4, $\rho_{\text{Ca}} = 2.02$ Wht % Ca = 43.01, $\equiv 0.8688 \text{ gm/cc}$

H = 18.5 + 0.9 = 19.4 cm

V = 9.83 L

M = 8.54 kg

} Not Critical -

Estimated: Hc = 28 cm

Vc = 14.2 L

Mc = 12.36 kg -

Experiment # 22.

10" Reactor — Tamper.

H/x = 24

Back
For
insert.

5 on 2 scale
4 on 10
3 on 100.
Reed on 25.

Top Tamper in position. Check list completed

Time	Solution Levels	Rods		Ratios		Comments
		# 1	# 2	# 1	# 2	
11:24	0.0 "Background"	15.0	15.5			Top Tamper down, Source 1.5 cm from bottom
11:31	adding from # 1.					
	2.9	21.5	19.5	.70	.80	Control rod out for counting
	5.8 (#1 empty).	31.0	31.0	.48	.50	
11:49	adding from # 2.					
	8.0	47.5	47.5	.32	.32	
	Reed changed to 50 scale.					
11:58	adding from # 2					
	10.0	77.0	76.0	.20	.20	
12:08	adding from 2.					
	11.0	98.0	99.5	.155	.15	
	# 4 changed to 20 scale.					
12:16	adding from # 3					
	12.0	154.5	155.5	.097	.1	
	change 5 to 50 scale, change 4 to 50.					
12:28	adding from 3					
	12.8	205.0	206.5	.073	.07	
	Reed on 200 scale					
12:42	13.5	345.5	349.0	.043	.044	
	# 5 on 100 scale,					
12:50	13.85	545.0	558.	.027 .027	.027	
	# 4 on 100 scale. Reed on 500. # 5 out of paper.					
		457	461	.033	.033	Control rod in.
		118.5	120.	.127 .127	.129	Top Tamper at 33.5 — 20 cm from Solu level.
		126	129.	.119		" " " " Control rod out
12:58	Reed estimate of Criticality = 14.4 ± 1 cm.					
1:30	"zero" 0.0 level	15.5	15.0			OK.

Conclusion:

10" Tamped reactor $H/x \approx 24$ is critical at 14.4 ± 1 centimeters

Drain back.

- #3 has equivalent of 6. cm on 10" reactor
- #2 " " " 6.5 " " "
- #1 " " " 6.5 " " "

Final Background Count #1 - 14 #2 14.5

Measurement of solution height preparatory to dilution: (entered ^{DC} #17)

	#1	#2	#3	#4	#9	
h_1	45.3	37.0	43.8	44.7	28.3	cm manometer liquid
h_2	66.4	54.2	64.2	65.5	41.4	cm solution - $H/x = 24$.
Δh	690	560	670	680	430	cc. (= 0.27 cc/ml / cc sol).

$\times \frac{2.96}{2.02}$

H₂O added to give $H/x = 30$

11/17/48 DC

$14.4 + 0.9 = 15.3$ cm - Hc corrected for bottom-10" stainless tamped.

$H/x = 24.35 \approx 24.4$
 $Wt \rho_0 x = \frac{43.0}{0.4301} = 0.8688 \text{ gm/cm}^3$

$\rho_{Tq} = 2.02$
 $V_c = 7751 \text{ cm}^3$
 $M_c = 6734 \text{ gm}$

Exp #23a 10" reactor $NH_4/Nx \approx 30$ tamped 11/6/47

Personnel - Fox
Mafitt
Murray

8:10 Checking instruments, etc.
8:40 Temperature level went too high (drain hose blocked with air).
Siphoned out water in reactor, dumped valve and rinsed reactor.

		Scale
9:20 trip # 3-87 on 100	#5	2
#4-82 on 100	#4	10
	#3	100
	reed	25

9:23 Count-no. soln #1 - 18.0
#2 - 14.0

#1 - 14.0
#2 - 14.0

Check of solen heights:

Cylinder	L	H	ΔH	depth in $\frac{3}{8}$ " ($= \Delta H \frac{2.96}{3.90}$)	depth in $\frac{1}{8}$ "
1	77.4	28.3	49.1	76.6	6.9
2	77.1	28.6	48.5	75.6	6.8
3	77.3	28.6	48.7	75.9	6.8
4	78.2	27.5	50.7	79.0	7.1
9	68.5	37.7	30.8	48.0	4.3

9:30 Filling dead vol. from # 2

Time	reactor level			B/c		Comments
		#1	#2	#1	#2	
9:45	0.3 cm.	15.5	15.5			
		16.0	16.0			
		16.5	16.0			
	ave	16.0	16.0	1.0	1.0	
9:54	filling from #2 yet. found bubbles in sight line. so recheck zero					
9:57	0.0	17.0	16.0			
		16.0	15.0			
		16.5	15.5	1.0	1.0	
	filling again from #2					
10:05	1.0	#2 empty				
	filling from #9					
10:17	2.6	19.5	17.5	.85	.89	
10:20	Dump valve accidentally opened - soln. dropped. The catch on the valve is not very tight, because of gasket compression being less than originally. Should be repaired. Did so by putting in additional gasket. (¹¹ Morfitt says these working loose put into #2 & #9). (also about 2 L of distilled H ₂ O evaporated) DC					
12:00	Ready to go again, after getting solution back in storage cylinders.					
12:10	no soln	22.5	23.0			
		21.5	22.5			
12:13	filling from #2					
12:30	0.0	15.5	14.5			
		15.0	15.0			
	assume	15.0	15.0	1.0	1.0	
12:40	filling from #2					
	1.1	#2 empty				
12:41	filling from #9					
	Trouble with tamper - soln. level. Drained back to zero, cooled in.					
2:20	Back at it again. Filling from #9.					
	0.0	15.0	15.0	1.00	1.00	
2:30	2.4	17.5	18.0	.86	.83	
2:35	4.9	26.5	26.5	.57	.57	
2:40	6.5	35.5	35.5			
	7.6	#9 empty				

Time	reactor level			B/c	
		#1	#2	#1	#2
2:50	7.8	49.5	51.0	.30 ⁺	.295
2:54	Filling from #3.				
2:56	9.0	64.0	66.0	.234	.228
3:02	9.95	73.5	78.5		
		74.0	80.0		
		ave 74	79	.203	.190

Added a little soln, level rose to 10.8 cm. Count on #3 did not seem to correspond, so blew through, found level at 10.0 only. Apparently, levels as indicated on #256 and 302 are actually

3:25		47	92.0		
	10.0	92.0	97.0	.163	.155

Dropped soln back to 9.0 to recheck points

3:28	9.0	67.5	69.0	.222	.217
------	-----	------	------	------	------

tamper hits soln when pointer is 0.4 above level on sight glass

3:35	10.0 9.9	87.0	91.0	.172	.165
------	------------------------	------	------	------	------

"

3:50	10.8	102	107	.147	.140
------	------	-----	-----	------	------

4:15	11.1	107.5	107.5	.139	.139
------	------	-------	-------	------	------

4:25	10.5	84	84.5	.179	.177
------	------	----	------	------	------

4:30	10.9	98	99	.153	.151 ⁺
------	------	----	----	------	-------------------

4:37	11.7	120	126.5	.125	.119 ⁻
------	------	-----	-------	------	-------------------

4:38 Feeding from #1 (#3 not empty, but to avoid bubble)

4:45	12.6	163.5	168	.092	.089
------	------	-------	-----	------	------

4:55	13.2	184	195	.081 ⁺	.077
------	------	-----	-----	-------------------	------

5:0	13.9	271	281	.055	.053 ⁺
-----	------	-----	-----	------	-------------------

5:20	14.3	335	356	.045 ⁻	.042 ⁺
------	------	-----	-----	-------------------	-------------------

5:30	14.9	417	444	.036	.0338
------	------	-----	-----	------	-------

tamper hits soln when pointer is 1.9 below level on sight glass

5:55 Draining into #1.

Stopped at 11.0

6:05 Draining into #2.

stopped at 3.9

6:20 Draining into #3

Stopped at 6

6:20 Draining dead vol. into #4.

Data on discrepancy between pointer and liquid height in sight glass:



h_s	h_t	$\Delta = h_s - h_t$
14.9	13.2	1.7
13.5	12.3	1.2
12.5	11.7	0.8
11.5	11.0	0.5
10.0	9.6	0.4
7.5	7.1	0.4
3.9	3.5	0.4

Conclusions: Critical height probably 16-17 cm. 10" tapered at $NH/N_x \approx 30$, but progressive discrepancy noted between taper position and sight glass. Question validity of data.

11/2/47

Maclean

Examination of reactor showed

Marjitt
Callahan

- ① Reactor cylinder vertical
- ② Top flange rigidly attached to its support.
- ③ Bottom surface of top flange plane but not horizontal by about 2cm across diameter - this corrected by making connecting tube at top \perp to top surface (which, incidentally, was the cause of the trouble).

Sp. gr of solution from #9 storage cylinder = 1.66

" " " " #2 " " = 1.69

2 Samples for Hx determination taken from #2:

	Dish L6	Dish L1
Gross	12.0736 gm	12.5345 gm
Tare	6.0791 "	6.8455 "
	<u>5.9945 gm</u>	<u>5.6890 gm</u>

Measured solution heights in storage cylinders:

	#1	#2	#3	#4	#9
h_1	80.2 cm	75.3	76.4	78.6	74.2
h_2	25.2 "	31.0	29.4	27.2	32.2
Δh_1	55.0	44.3	47.0	51.4 ^{81 cm}	42.0
$\times \frac{2.96}{1.66}$	60.891.0	48.978.0	51.891.2	56.890.6	46.474.0
$\times \frac{46.9}{(1.5)^2 (2.14)^2}$	5.8 cm 9.2	4.7 7.4	4.9 8.7	5.4 8.6	4.4 ^{7.1} cm in 10" reactor

On 11/5 it was desired to dilute the solution. Then at $Hx \approx 24$ to an $Hx \approx 31$. This was done by adding 0.22 gm H_2O to each cc of solution. However at $Hx = 31.0$, sp. gr = 1.90 (see pg 15-18). Therefore present $Hx \approx 40-45$. (See next page \rightarrow).

Calibration of flange position indicators & its zero were checked.

MS. ...

11/7/47 Experiment 23 b. $H/Y \approx 40$ (same as 23a).

Maxwell Completely tamped.

Manf. #
Cell no.

10" reactor -
20 reads of 23a which was uncertain because of ^{different} differences between ~~approx~~ levels measured with right glass + tamped position -

2P. #3 Trip 4.86 on #3 100 scale
#4 84 #4 10 "
#5 2 "
Read 25 "

2:20 Instruments checked, red light - etc. #I Counter - 14.5
#II " - 13.0
Fill dead volume from #9

2:24 Deal val Counter #I Counter #II C/c
2:39 H = 0.3 cm 15.0 14.0 I II
H = 0.8 #9 empty.
= 0.7 after blowing out right glass.

2:46 Filling from #1
2:59 H = 2.4 (glass) [= 2.1 tamped] 22.0 (?) 15.5
17.0 16.0 0.88 0.88

OK of level indicated by glass + tamped pos - blew back through right glass very energetically. levels agree to 1 mm (bottom of meniscus). Observation of contact point through source hole confirms tamped position + new value of level.

3:49P H = 4.5 cm (tamped) ^{after blowing} 25.5 25.0 0.59 0.56
3:59 = 7.5 cm (to 2 by tamped).

These differences could be caused by density variations in right glass column ^{+ reactor} or decided to measure density of solution from cylinder #1 which is now being added:
Cylinder #1 - $\rho_{sp} = 1.89$ which is what whole lot was supposed to be.

11:30 SP G #3 is 1.80 (" " ")
" #4 " 1.88 (" " ")

On 11/6 no solution #4 was ~~not~~ used -
all " #2 + #9 was removed therefrom -
from #3 about 2.7 cm (10" reactor) was used.
" #1 " 3.2 " " "
(Calc.)

on 1/5

Dist #1 was returned essentially what was removed.
Balance of solution was then pulled into #2, #3, & #9
in that order.

It is apparent that the deviation of the density of
of each cylinder from the 1.90 expected from the dilution on
1/6 is ~~now~~ is in the order ~~of~~ estimated from the
amount of solution used from that solution cylinder.

Comparisons have been made of the volumes of
solution at the following times:

- ① afternoon 1/5 prior to dilution (+H₂O added).
- ② morning 1/6 after tanger overflow
- ③ " " 1/7 " addition of pan washings on 1/6 after following
dump valve accident -

These show ca 1.7 L of H₂O added to solution
inventory by dump pan washing and < 100cc added
by tanger overflow. The 1.7 L were pulled into #2 & #9.
~~which, in fact, this reduced the concentration in #2 & #9~~
to HK = 40-45 & changed its density sufficiently to
cause the difference - between sight glass & tanger
values of level - due in turn to inhomogeneous
solution. (1.7L checked by recollection of amount of wash water used).

5:30P Drained back into #8 - 7.6cm → 0.1cm; ca 7.5cm of 10" neck.
" " " #9 = dead volume.

Things to do next:

- ① Sample #8 & #9 for sp. gr.
- ② Bail down contents #8 & #9 + sp. gr. = 1.92.
- ③ Mix all solution for homogeneity.

DE 1/7/47

11/10/47

Sp. G. Measurements

Cyl. #8	1.765 ²⁵
#9	1.77
#3	1.80
#2	1.69
#1	

Volume	Volume	ΔH
75.1	30.8	= 44.3 = 3470cc
75.5	30.4	= 45.1 = 3540cc
73.7	32.5	= 41.2 = 3180cc
75.9	30.1	= 45.8 = 3760cc
62.6	45.0	= 17.6

Solution from #8 and #9 boiled down to a density 1.89 and put back into #2 and #9. Solution from #2 boiled down. after solution removed for boiling down

Part of (1180 cc) of the solution from #3 was boiled down to give max density (2.1) and mixed with remainder in #3 to give density near 1.89 measured as 1.91 by hydrometer

after Boildown to d ≈ 1.89

4 PM

	77.6	-	28.4	=	49.2	@	$\frac{2.76}{1.95}$	75.0 cm	3520 cm ³	added 1950
#1	79.1	-	26.8	=	52.3		81.8	d = 1.895		
#2	72.8	-	33.8	=	39.0		61.1	d = 1.89		
#3	73.5	-	33.0	=	40.5		62.8	d = 1.91		
#4		-		=	51.4		81 cm	d = 1.88		(11/7 measured)
#9	74.9	-	31.6	=	43.3		67.8	d = 1.89		

In 3" cylinders as of 4 PM 11/10/47

NB = for information on concentration following this operation see Pk 24, 197

		equivalent in 10" reactor
#1	81.8 cm*	7.4 cm
#2	61.1 cm	5.5 cm
#3	62.8 cm*	5.6 ^{1/2} cm
#4	81.0 cm*	7.3 cm
#9	67.8 cm	6.1 cm

* dead volume = 74 cm in 3" cyl.

Air Contamination Samples.

- 3:15 PM # 01000 Six inches over tray containing solutions in experimental room.
- 3:20 PM # 01001 Furnace room, one hour after evaporating solutions.
- 3:30 PM # 01002 Experimental Room, over pit on nose level, above operation of returning evaporated solutions to storage cylinders.

11/11/47

Experiment 24

10" Reactor -
untamped.
HT = 30

Source at about
8.8 cm

Joy

Crossin

Williams

Callahan

Decided to do untamped in order to use a maximum
plutonium as as to get homogeneous HT.

J.

9:55A

Instrument checked

Scale #3 - 100 #5-2

Trip - 88 x 100 #3

#4 - 10 RE - 25ms.

88 x 100 #4

Proton monitor seems to have a high zero at about (8) on scale

10:05

Start of Experiment

Background count

#1

#2

197.5

113.5

189.0

115.5

201.0

114.0

208.5

108.0

219.

109.0

no solution in line

" " " "

" " " "

" " " "

10:15

Some discrepancy in counts on #1 counter rechecking. When instruments
were being checked top cover on G.M. tube was raised. This was replaced
before counting.

10:30

#5 position changed
moved away from counter

#1

#2

226.5

108.5

225.5

110.0

232.0

123.0

#5 container replaced

223.0

118.5

228.0

117.5

231.0

10:40

Filling from #4 calc equiv of dead vol.

10:45

Background count

#2

#233

116

231

113

Soln = zero sightly reads 0.3 cm.

10:55

To empty #4 + container filling to 5cm from #9

11:10

4.9 cm sol HT

#1

#2

136.5

73.5

130.5

74.0

11:22

#9 cyl empty at 7.2 cm

11:24

Filling from #3

11:29

HT = 10.0 cm

Cl red out

#1

#2

177.5

102.5

179.5

101.5

~~Copy~~

Epp24

11/11/47

11:38

Filling from #3 cyl

11:45

Cd rod out 11.6 cm Ht

		c/c	
#1	#2	#1	#2
186.0	136.5	1.25	0.890

11:54

Emptying #3 cyl. to 13.3 cm out Ht.

11:57

13.3 cm out Ht.

Cd Rod out

		c/c	
#1	#2	#1	#2
229	175	1.01	0.655

12:11

14.9 cm Rod out

from #2 cyl

		c/c	
#1	#2	#1	#2
267	219.5	.868	.522
283	222.0	.820	.516

12:20

Filling from #2 cylinders.

12:31

17.1 cm Rod out

		c/c	
#1	#2	#1	#2
302.5	278.5	.768	.412
306.5	279.0	.757	.411

12:45

#2 cylinders empty

18.9 cm Rod out

		c/c	
#1	#2	#1	#2
396.5	340.0	.582	.337
409	345.5	.568	.333

1:01

Filling from #1 cyl Process Monitor's light on.

1:12

20.9 cm from #1 Rod out

		c/c	
#1	#2	#1	#2
491	422	.473	.272
471.5	426.0		.269

1:17

Filling from #1 to add 3 cm

1:27

approx 3 cm from #1

Rod out

2.3 cm sol.

		c/c	
#1	#2	#1	#2
566	529	.410	.2165
572	535.5	.405	.214

1:35

Adding 2 cm from #1

1:52

Sol added Cd Rod out
2.5 cm

		c/c	
#1	#2	#1	#2
665.5	665.0	0.349	0.172.
655.0	666.5		

Exp 24

		c/c			
		#1	#2	#1	#2
2:09	#1 cyl empty Rod out Soln Ht. = 26.2	751.5	758.5	.309	.151
		754.5	756.		
2:14	Rod In - draining back to about 17.5-18.0 cm				
2:20	7.0 cm placed in #4 cyl Reactor Ht. = 19.2 cm.				
2:24	Stop at 17.2 cm to recheck counts Cd Rod out.				
		#1	#2	#1	#2
		306.5	287.5	.757	.398
		314	285.0	.740	.402
2:32	Stopped at 16.0 cm	#1	#2	#1	#2
		287.5	246.0	.808	.465
		255.5	247	.801	
2:41	Stopped at 11.2 = 6.0 cm in #3 cm				
2:47	Stopped at 6.0 cm = 5.2 cm in #2 cm				
2:55	Recheck at H=0	#1	#2		
		145	118		
		152.5	121.5		

Soln Hts (in 10" reactor)

#1	#2	#3	#4	#9
6.0	5.2 cm	6.0 cm	7.0 cm	dead volume

$117/48 \text{ DC } 35 + 0.9 = 35.9 \text{ cm}^{\text{cor}}$ = He corrected for bottom estimated
 Report $H_c > 35 \text{ cm}$
 10' Blank in, untemperd.
 $H_{1x} = 31.12 - 31.6 \text{ to } 31.6$
 $\Delta p = 1.88$
 $127 \text{ wt } \% \text{ X} = 38.5 = 0.724 \text{ g/cc}$
 $127 < V_c = 18.87 \text{ cm}^3$ } ESTIMATED.
 $12.8 \text{ kg} < M_c = 13.77 \text{ kg}$
 $H = 26.2 + 0.9 = 27.1 \text{ cm}$ } actual measurement
 $V = 13.73 \text{ L}$
 $M = 11.9 \text{ kg } 9.94$

Conclusion: ① 10' reactor, $H_{1x} = 30$, untemperd was not critical at maximum attainable height (with solution available) = 26.2 cm. (Multiplication) curve was not horizontal on this arrangement would probably go critical at $\approx 35 \text{ cm}$.
 ② above estimate based on curve obtained from Counter II which was operating satisfactorily throughout the experiment. "Zero" of #I was unsteady. If one used the value for #I zero obtained at end of experiment ($\approx 150 \text{ c/2 min}$) instead of the earlier value (232) the #I multiplication curve lies very close to #II's.
 ③ Since all solution was used it is sufficiently well mixed to sample.

11/11/47.

5P. Cylinder #1 $S_{sp} = 1.88$
 " #4 " = 1.88
 " #9 " = 1.85

Samples taken from #1 + #9 for H/X ratio - into ^{pt} dishes #28, #27
 (See pg 52 Book 22).

(Due to above variation it may be desirable to resample after more mixing).

Cd applied to outside 10" reactor.

850 gm Cd shot put into 10" top tamper + top water

Top tamper installed; control rod in position if wanted

Safety rod + tamper motion OK

Chart drive + recorder repaired by Instrument Maintenance

List of instrument difficulties left for Quinn + Olsen.

→ 11/19/48 → these samples give H/X = ^{ave.} 31.56 by gravimetric - DC

93-725
 #2 13.5
 52
 10
 10.9
 20

11/12/47

Experimental 25

10" Reactor
 $H/x = 330$
 Tamped with C Shielding
 plus

Cranin
 Fox
 Muff #
 Callahan

- ① During morning Quinn and Olsen repaired instruments.
- ② Spv # 2 = 1.88; # 3 = 1.88

Trip points #3 = 87×100
 #4 = 92×100

Scales #3 = 100
 #4 = 10
 #5 = 1
 R.E = 25

	#1	#2		
1:34p Background Counts	26.0	24.0 (top tamped up)		
	12.0	11.0 (top tamped around source)		
1:42 Filling from #4.				
1:45 Dead volume filled.				
"Zero" Count	16.5	14.5	I	II
#4 empty at ca 1cm.				
1:59 Filling from #9.				
2:18 $H = 4.3\text{cm}$ - after some bubble trouble (now $H = 3.9$)	16.5	14.0	1.00	1.03
2:26 $H = 7.5$ (glass) = 7.1 (tamped).	23.0	21.5	.718	.674
#9 empty, now filling from #3 - blew through #9 after it emptied in order to mix two lots of slightly different density.				
2:40 $H = 10$ - Blew through sight glass to ① Improve sight glass - tamped level measurement & ② Mix solutions.				
$H = 9.5$ (glass) = 9.4 (tamped)	32.5	31.0	0.508	0.468
2:48 $H = 9.7$ (glass) = 9.5 (tamped).	32.5	29.0	0.508	0.500
2:58 = 10.9 " = 10.7 "	40.0	35.0	0.412	0.414
Control rod out.	40.0	37.0		
Safety rod in	36.5	33.0	.458	.439
3:10 $H = 12.1$ (glass) = 11.8 (tamped).	45.5	42.0	0.363	0.345
3:18 $H = 13.1$ " = 12.7 "	55.0	49.0	0.300	0.296
Blew out sight glass line - no sol. added				
$H = 12.8$ (") = 12.7 (")				
3:37 $H = 14.0$ glass = 13.8 (")	59.5	60.0	0.278	0.242
3:43 Safety rod in for quartz change.				
3:47 $H = 14.0$ = 13.8	68.0	62.0	} 0.239	0.242
	70.0	58.0		
4:00 $H = 15.0$ = 14.8	83.0	71.0	0.199	0.209
	83.5	74.0		

		I	II	(M) ⁻¹	
				I	II
4:10P	H=16.1 (glass) = 15.9 (tamper).	102.0	88.5	0.162	0.164
4:20P	H=17.1 (") = 16.7 (")	This 1.1 cm from cylinder #3.			
		134.0	116.0	0.123	0.125
4:30P	H=18.0 " = 17.7 (")	This 0.9 cm from cylinder #3; #3 empty.			
		176.5	154.5	0.093	0.094
	Safety rod in	137.0	117.0	0.120	0.124
	Now filling from #2 again			0.083	0
4:50	H=18.9 glass = 18.4 tamper.	233.0	202.0	0.071	0.072
	Tamper up, safety rod in - blew out right glass.				
	H=18.5 glass = 18.3 tamper.				
5:10	H=19.6 " = 19.4 " "	470.0	402.0	0.035	0.036
	Now filling from #1				

System now carried to criticality:

H = 20.2 (glass) = 20.0 (tamper) at this time top tamper was in contact with solution and lower end of safety rod was in top tamper 1 cm above solution surface.

At H=0 "Zero" count: 13.5 12.0
13.5 13.0

- Conclusions -
- ① 10" reactor, H/V ≈ 30, tampered with Cd shield was critical at solution height of 20.25 cm.
 - ② Top tamper, although containing Cd shot, appears to be quite valuable, (3/4 in. dia).
 - ③ Some difficulty today with apparent level differences as measured by sight glass + tamper. This is probably due to slight density differences. When all solution except that in #1 was in reactor it was mixed by an air flow.
 - ④ Final "Zero" count ca 15% lower than initial values; may be, partly responsible for curve not extrapolating to critical point.

JC 11/17

Draw back to 19.5 into #1.	} #1 contains 6.1 equivalent cm in 10" reactor	
" " " 12.5 " #2.		#2 " 7.0 " " " "
" " " 6.0 " #3		#3 " 6.5 " " " "
" " " 0 " #4		#4 " 6.0
		#4 " dead volume.

11/17/48 JC $20.25 + 0.93 = 21.18$ cm - Hc corrected for bottom -
 $H_c = 21.18 = 31.6$

10" Stainless Tamper and Cd shielded

Wt of $\text{Po}^{210} = 0.385 \approx 0.77 \text{ gm} \times \text{cm}^3$
 $\text{Sp} = 1.88$
 $V_c = 10.710.69 \text{ L}$
 $m_c = 7.74 \text{ kg}$

Experiment 23e
26
11/13/47

10" tamped reactor
at $V_H/V_x \approx 30$

Cronin
Fox
Mofitt
Murray

Scales

troy points

9:45 Ready to go, having removed Cd from tamped reactor.

#5 - 2

#3-88

#3 - 100

#4-87

9:50 Background -
no solution

#1	#2
13.5	11.0
13.0	11.5

#4 - 10

Reed - 25

9:55 Filling dead volume from #9

Time	H (cm)	#1	#2	(B/c) ₁	(B/c) ₂	
10:00	0.35	ave (15.5) 15.0 16.0	ave (14.0) 14.0 14.0	1.00	1.00	
10:20	4.0	22.0	19.0	.705	.737	
Filling from 4 10:25	6.1	30.0	28.5	.517	.491	#4 empty
Filling from 3 10:35	7.5	41.5	38.5	.373	.364	
Filling from 3 10:45	9.0	56.5	51.5	.274	.272	tamper at solution
		51.0	45.5	.304	.308	tamper 1/2 cm up
		64.5	57.5	.240	.243	tamper 1/4 cm down
Filling from 3 11:00	10.2	78.0	68.5	.201	.204	
" 11:07	11.0					stopped filling from #3
Filling from 2 11:10	11.3	112	101	.138	.138	
" 11:20	12.2	163.5	142	.095	.099	
" 11:30	13.0	284	251	.055	.056	
" 11:40	13.5	406.5	360	.039	.038	stopped filling from #2
Filling from 1 11:55	13.8	566	498	.027	.028	cd rod out
12:00		468.5	418.5	.0335	.0331	cd rod in
12:00	13.8	Source position 19		with cd rod out		
12:00	13.9	"		22		
12:15	14.0	"		28		
	14.3	almost critical - Used simultaneous rod and source pull method				
	14.35	estimated criticality -				

Draining Back into #1 0.8 cm #1 contains 6.1 cm in 10" reactor = 7.5 cm in 9" reactor
 #2 2.5 cm #2 " 7.0 " " = 8.6 " " "
 #3 4.9 #3 " 6.5 " " = 8.0 " " "
 #4 6.1 #4 " 6.1 " " = 7.5 " " "
 #9 dead volume

14.3 cm

B.G.

15.5

16.5

Conclusions:

1. Estimated best value of solution height for criticality with 10" tamped reactor, $NH/\mu_x \approx 30$ is 14.35 cm.

This is about 0.15 cm lower than the reciprocal multiplication extrapolation with last point (at $\beta/c = .033$) there is a negligible difference in critical height with that for $NH/\mu_x \approx 24$.

Installed 9" reactor, Cd shielded + shot in tamber. Practically ready to go in the AM.

11/7/48 DC $14.35 + 0.93 = 15.3 \text{ cm} = H_c$ corrected for bottom.

$$HK = 31.6$$

10" stainless, tamped.

$$k_{eff} = 1.88$$

$$\text{wt } \rho_x = 238.5 \approx 0.724 \text{ gm/cm}^3$$

$$V_c = 7.75 \text{ L}$$

$$M_c = 5.61 \text{ kg}$$

11/17/47

Experiment #26

9" Reactor

$M/V = 30 \cdot 31.12$

Fox

Mehendor
Call her

tamped + Cd shielding.

Storage Cylinder solution heights =

- #1 - 7.5 cm in 9" reactor
- #2 - 8.6
- #3 - 8.0
- #4 - 7.5
- #9 - dead volume.

Trip mechanism - #3 92 x 100
#4 92 x 100

Scales #3-100 #5-1
#4-10 RE-50 mw (redada).

9:33B Background Count I = 13.0
II = 12.5

no solution in lvs -
tamped + Cd surrounding room.

9:45 Filling from #9

9:50 Dead vol. freed. Cd for leads - H = 1.0 cm, may be air in lvs. #9 empty -
"Zero" counts I 13.0 II 13.5
14.0 12.0
I II

10:02 Filling from #1

H = 3.0 by sight glass; = 2.7 by tamps - blowing glass back produced no change, "Zeroed"

10:15A H = 3.0 14.0 13.0 tamps with turnknobs.

10:24A H = 7.1 (both glass tamps). 17.5 16.5 0.77 0.78 (ET)

10:27 Vial set in

32 H = 7.2 #1 empty - now filling from #2.

34 H = 10.0 23.5 23.5 0.57 0.55

43 H = 12.6 33.0 31.5 0.41 0.41

52 H = 14.5 40.5 39.5 0.33 0.32

59 H = 15.9 40.0 40.5

Cd control rod out.

#2 empty, also lvs -

11:02 H = 18.5 47.5 46.0 0.28 0.28

14 H = 20.2 52.0 51.0 0.21 0.22

17 H = 22.0 74.5 73.0 0.17 0.18

25 H = 22.0 100.5 96.5 0.13 0.13

#4 empty - now filling from #3

32 H = 22.5 134.0 122.0 0.10 0.10

40 H = 23.5 103.5 96.0 0.13 0.13

Safety Rod In.

47 H = 25.0 183.5 179.0 0.074 0.072

8mm tamps motor = 1.5cm solution.

54 H = 27.0 405.5 381.0 0.033 0.034

12:05P H = 27.5 566.5 534.0 0.024 0.024

~30 H = 27.75 - Critical with no safety rod.

Draw back to 22.5 in #3; 18.5 into #3; 7.5 into #2, to zero into #1

50 H = 0 12.5 12.5

11/17/47

Experiment 26 (Cont.)

Conclusion

- ① $H/X = 30$, 9" reactor, tapered with Cd shielding
Critical at 27.75 cm.
- ② This value is lower than indicated by extrapolation of last two multiplication points, but agrees with value expected from earlier counts. May be due to missing counts at latest rate - ca $275 \times 64 / \text{min} \approx 275 / \text{sec} \approx 4$ misses - (high for resolving time of circuit). DU 11/17

11/17/48

 $27.8 + 1.2 = 29.0$
 ~~$27.75 + 1.15 = 28.90$~~ cm Hc corrected for broken -

9" Stainless, tapered and Cd shielded.

$$H/X = 31.2 \approx 31.6$$

$$k_{eff} = 1.88$$

$$W \& T \rho_0 X = \frac{38.5}{0.385} \approx 0.721 \text{ gm} \times / \text{cm}^3$$

$$V_c = 11.90 \text{ L}$$

$$M_c = 8.62 \text{ Kg}$$

11/17/47

Experiment 27

9" Reactor
 $H/V \approx 30$
 Untamped.

Mehendorf
 Fox
 Vosner
 Callahan

Storage cylinder solution heights

- #1 - 7.5 cm in 9" reactor
- #2 8.0 " " "
- #3 ~~7.0~~ 8.0 " " "
- #4 7.0 " " "

- Scales #3 - 100.
- #4 - 10
- #5 - 1
- R.E. out of order.

Dead volume had not been drained back from previous exp.
 - Cope

		I	II	I	II	
1:54	H = 0.1 cm Filling from #1	107.5 112.0	104.5 101.5			
2:02	H = 5.0	65.0	62.0	1.09	1.66	Counting with C rod out.
1:08	H = 7.5 #1 Empty, Viener left, Filling #2.					
1:13	H = 10.0	107.0	104.5	1.03	0.99	
1:21	H = 13.5	153.5	148.0	0.72	0.70	
2:28	H = 15.6	183.0	174.5	0.60	0.59	#2 Empty.
3:35	H = 19.0	230.5	215.5	0.48	0.48	Filling from #4
4:43	H = 23.0	295.5	277.0	0.37	0.37	#4 Empty. - Blue out right place - no change.
5:54	H = 25.9	344.5	320.0	0.32	0.32	
3:01	H = 28.0	371.0	350.5	0.297	0.244	Catal rod has no effect.
3:07	H = 30.8	422.5	343.5	0.26	0.26	#3 Empty.
12	Draining back, to 22.5 into #3, to 15.5 into #4; to 7.5 into #2; to zero into #1.					
27	H = 0	110.0	105.5			

Conclusion: 9" Reactor, $H/V \approx 30$, untamped was far from critical with all available solution, (30.8 cm - $(M)^{1/4} \approx 4$). Probably would not be critical at infinite extension.

11/20/48

$H = 30.8 + 1.2 = 32.0$ cm
 $H/V = 31.6$; $R_1 q = 1.88$
 Wtd % $\gamma = 38.5 = 0.72 \text{ vol } \gamma/\text{cc}$
 $V = 13.132$
 $M = 9.51 \text{ g}$

Estimated $H_c = V_c = M_c = \infty$

} Not Critical.

11/17

Experiment 28

9" Reactor

11/17/47

Melendron

$NRe = 30.31$

Fox
Vianen
Callihan

Tamped.

Storage cylinder liquid heights: #1 7.5 cm in 9" reactor Scales #3 - 100
#2 8.0 cm " " #4 - 10
#3 8.0 cm " " #5 - 1
#4 7.0 " " " Res - not gaging.

		I	II	Filling Edge		
				I	II	
4:30 P	H = 0 cm	14.5	14.0			
		14.5	14.0			
	Filling from #1					
4:37	H = ^{5.0} 16.0 cm	23.0	23.5	0.63	0.60	
4:45	H = 7.3	34.0	32.0	0.43	0.44	#1 Empty.
4:53	H = 9.0	43.5	42.5	0.33	0.33	Filling from #2.
5:01	H = 10.6	59.0	56.5	0.25	0.25	
5:09	H = 12.5	89.5	82.5	0.16	0.17	
5:16	H = 14.0	135.5	124.0	0.107	0.111	
5:24	H = 15.2	210.0	198.5	0.069	^{0.070} 0.700	#2 Empty.
5:31	H = 16.2	369.5	344.5	0.039	0.044	Filling from #3.
5:40	H = 16.8	724.0	694.0	0.019	0.020	
6:00	H = 17.0 = 16.9"					Critical with 4 cm cd control rod below solution surface. Not quite critical with all cd and control rod out.
6:03	Draining back to 15.5 into #3; to ^{7.4} 7.5 into #2; to zero into #1; dead vol. in #4.					
6:14	H = ^{-0.2 cm} 15.0	15.0	15.0			

Location of solutions: #4 Dead volume
#4 7.0 cm in 9" reactor = 8.8 cm in 8" reactor
#3 8.0 cm " " " ^{10.1}9.4 " " "
#2 8.1 " " " " 10.2 " " "
#1 7.4 " " " " 9.4 " " "

Conclusion - 9" reactor, $NRe = 30$, completely tamped - critical at 16.95 cm solution height.

11/17/48
16.95 + 1.15 = 18.1 cm = H_c corrected for bottom.
9" Stainless tamped
 $NRe = 31.2 = 31.6$
 $Wt\%K = 0.385 = 0.724$ g/cc
 $STP = 1.88$
 $V_c = 7.43$ $M_c = 5.38$ kg.

Dec 17

Experiment 29

8" Reactor
 $H/x = 30 \text{ } 31.12$
 Tamped with Cd.

11/18/47

Cronin
 Fox
 Williams
 Callahan.

3- V263 radiation meters checked -

Storage Cylinder Height #1 ^{9.4} 8.8 cm in 8" reactor
 #2 10.2 " " "
 #3 10.1 " " "
 #4 8.8 " " "
 #9 dead volume

Scales # 3 - 100
 # 4 - 10
 # 5 - 1
 R.E - out of order.
 Trip levels #3 92 x 100
 #4 89 x 100

11:02A Back pump count.

# I	# II
13.0	36.0
13.5	25.5
14.0	24.5
13.5	23.0
13.0	21.0

Counts taken with control rod in except as noted.

11:20 Filling dead volume from #9

11:26 Dead volume filled 13.0 18.0

11:31 $H = 3.3$ (glass) = 3.4 (tamped)

Blow back expt glass - e
 $\frac{I}{calc} \frac{II}{I}$

#9 empty.
 Filling from #1

11:35 $H = 3.4$ " = 3.5 " 13.5 18.0 0.99 1.00

43 $H = 8.9$ 19.5 26.5 0.69 0.68

#1 empty.
 Filling from #2

55 $H = 12.6$ 25.5 35.5 0.52 0.51

12:04P = 15.5 30.0 35.5 0.443

15 = 18.9 30.0 36.0 0.50

#2 empty.
 #2 empty.

15 = 18.7 36.0 40.5 0.370 0.445

23 = 22.0 40.5 59.0 0.329 0.305

Filling from #4.
 =
 #4 empty.

32 = 25.0 46.5 54.5 0.286 0.330

42 = 27.8 51.0 61.5 0.261 0.292

49 = 31.0 56.0 72.5 0.238 0.248

Filling from #3.
 Cd controlled out.

55 = 31.0 58.0 71.5 0.229 0.252

11:01P = 34.4 64.5 75. 0.206 0.241

11:20 = 0.2cm
 { 12.5 21.5!
 { 12.5 23.5!
 0.8

Drain back: #1 has 10cm, #2 has 9cm, #3 has 10.3cm, #4 has 8.5cm all in 8" reactor.

Conclusion
 ① 8" reactor, tamped + Cd $H/x = 30$ not critical with solution available. Height maximum height 34.4cm. Height could have been ca 3cm greater but assembly would not have been led to tamping (really the top limit switch was too low!) One more point would not have added much to data. at 34.4cm, $M = 5$

② #II counter data un dependable.

11/28/48 DC $H = 34.4 + 1.5 = 35.9$
 $H/x = 31.6 \text{ } 31.12 = 1.88$
 $W = 100 \times 38.5 = 0.724 \text{ g/g}$
 $V = 11.642$
 $M = 8.43 \text{ g}$
 } actual mass.

Estimated
 $M_c = H_c = V_c = 100$

DC
 11/18

Experiment 30

8" Reactor

11/18/47

3rd

$H/K \approx 30$ 31.17

Cronin

Untamped.

Williams

[Read electrometer being used on by Hopkins]

Callahan

[Quin & also repaired #II]

Trip levels 92x100 #3

92x100 #4

		I	II			
5:10P	Background	116.0	107.0			Scales: #3 - 100
		122.0	109.5			#4 - 10
5:13	Filling from #9.					#5 - 1
5:23	H = 0.5 cm	113.5	105.5			#9 empty
		114.0	106.5			All counts with Cd control out.
5:32	H = 4.9 cm	68.5	60.0	I Calc	II	Filling from #1
:40	H = 10.8	113.0	104.5	1.066	1.014	#1 empty
:46	H = 12.5	136.0	124.0	0.84	0.85	Filling from #2
:53	H = 14.9	162.0	147.0	0.70	0.72	#2 empty.
6:04	H = 19.9	212.0	194.0	0.54	0.55	Filling from #3.
:09	H = 24.5	242.5	225.0	0.47	0.47	
:17	H = 29.8	269.5	248.0	0.42	0.43	#3 empty.
:22	H = 33.9	283.5	258.5	0.40	0.41	Filling from #4.
:29	H = 37.8	295.0	270.0	0.39	0.39	#4 empty.
:47	H = 0.0	126.5	116.5			
	Draining line	129.5	119.0			

Drain back - #4 contains 8.0 cm in 8" reactor.
 #3 " 8.8 " " " "
 #2 " 11.0 " " " "
 #1 " 10.0 " " " "
 #9 dead volume.

Conclusions: 8" reactor, untamped, $H/K \approx 30$ would not be critical at infinite length. 38 cm solution available, $M=2.5$ +
 Curve was flat.

$H = 37.8 + 1.5 = 39.3$
 $H/K = 31.6$; $H/H_0 = 1.88$
 $M \times H_0 = 38.5 = 0.724 \text{ gm/cc}$

$V = 12.74 \text{ L}$
 $M = \frac{\text{total kg}}{9.22}$

Estimates
 $H_0 = V_0 = M_0 = \infty$

20 11/18/47

Experiment 31. 8" reactor Tamped

$\frac{H}{L} = 30 \quad 31.12$

Back
Moffitt
Fot
Cronin

- 8:30 Trouble with #4 Instrument. Barbors from Lykins' group came down and replaced the "rough" potentiometer with a in the zero adjustment circuit with a 225 ohm fixed instrument resistor.
- 10:30 Testing #4 - seems ok. all other instruments good.
- 11:00 Check list complete
#4 on 10, #3 on 100, #5 on 1

Solution level	Counter		c/c			
	#1	#2	#1	#2		
Background	13	13			Top Tamped down.	
	13	13.5				
11:05 Filling dead volume from #9.						
0.5 "zero"	17.	15				
	15.0	14.5				
11:20 5.0	23	22.	.652	.682	from cylinder #4.	
11:20 10.0	44.5	46.	.337	.326	from cylinder #3	
11:29 15.0	102.	100.	.147	.15	from " #2. #5 on 2; #4 on 20.	
11:46 17.0	159	160	.0943	.0938	from cyl #1., #4 on 50; #5 on 5	
11:55 18.0	221.5	213.5	.0677	.0702	" #4 on 100; #5 on 10.	
12:03 19.0	359.5	348.5	.0417	.040	"	
12:13 19.6	535.5	522.5	.028	.0288	"	
	19.6	360	353.5	.042	.042	Control rod in.
12:26 19.8*	This point is not critical with control rod out.				from # 3	
12:34 20.0	This point is not critical with control rod out				from # 3.	
12:45	Critical at 20.15 ± .1 cm					

Drain back: Same as in #30.
#1 #2
Count at zero level 15.5 15.0

Conclusion: Critical at 20.15 ± 0.1 cm.

11/17/48 DC $20.15 + 1.45 = 21.6$ cm H_c corrected for bottom
 $H/L = 31.12$
 8" Stainless Tamped.
 $\rho_{90} = 1.84 \frac{38.5}{100} = 0.724$ gm/cc
 $V_c = 7.00$ L
 $M_c = 5.0729$
 7/3/49 adding 1 cm zero correction for "about 8" cylinder
 DC $H_c = 22.6$
 $V_c = 7.33$ L
 $M_c = 5.3129$

Beck
Mortell
Fox
Cromin

Experiment # 32.

7" Cadmium Coated Tamped.

$\frac{H}{x} \approx 30.$

12:30 7" Cylinder installed, cadmium coated. Instruments checked.
#4 on 10, #3 on 100, #5 on 2, Pres. mon. ok, read net operating.

Storage cylinders.

#9 Dead volume.
#4 cyl. contains 10.5 cu of ~~10.5~~ 7" cyl.
#3 " " 11.5
#2 " " 14.4 " " "
#1 " " 13.0

PM	Solution levels	Counter #1	Counter #2	C/c		
3:52	Background	11.0	11.0			
	Filling lead volume from #9.					
3:56	0.5 "Zero"	10.5	11.0	#1	#2	
4:07	10.4	16.0	17.0	.688	.648	Emptying cylinder #4.
4:09	16.1	20.5	23.0	.538	.479	from #3
4:19	21.8	26.0	25.0	.424	.44	Emptying #3.
4:29	30.0	28.5	27.0	.386	.407	out of #2.
4:37	35.5	28.5	29.	.386	.375	Emptying #2
4:52	48.4	28.5	29.0	.386	.375	Emptying #1

Drain Back -

into #1 12cm from #7
" " 2 " " "
3 " " "
4 " " "
#9 Dead volume.

Conclusion 7" Cadmium coated tamped is not critical at 48.4 cm high;
and would not become critical at indefinite extension.

11/20/41 DC $H = 48.4 + 1.9 = 50.3$ cm
 $H/x = 31.6; \sigma_{Tg} = 1.88$
 $W_{\text{at } 1.9} = 38.5 = 0.726 \text{ gm/cc}$
 $V = 12.4 \text{ g/L}$ } Actual
 $= 9.04 \text{ kg.}$ } Near.

Estimated - $H_c = V_c = M_c = \infty$

Exp. 33

11/24/57

7" unamped $N_A/\mu x \approx 30$

Crown
Fox
Moffitt
Murray

trip pts. #3-80
#4-83

8:55 Initial counts, source way up

#1 10 1/4 10
#2 8 1/2 8 1/2

9:10 Source in place

#1 128, 127
#2 126, 126

Time	Height	#1	#2	(B/c) ₁	(B/c) ₂
9:15	filling dead vol. from #4				
9:30	dropped 1 cm into #4.				
9:35	zero	(127) 128 125.5	125 125	(125) 1.00	1.00
9:45	Filling from #4				
9:50		11.1 99.5	96.5	1.29	1.30
9:55		15.0 132.5	126	.97	.99
	Number 7 empty at 13.5, filling from #3.				
10:00		20.0 157	154.5	.815	.81
10:05	#3 empty at 24.7, filling from #2				
10:08		25.1 179.5	171	.73	.71
10:12		30.0 186	183.5	.69	.68
10:18	36.8 Number 2 empty				
10:19		36.8 188	181.0	.68	.69
10:25		46.0 195.5	187	.655	.67

Drain back 10 cm in #1 makes ~ 12 cm.

12 " 2

12 " 3

12 " 4

dead vol in 9

Conclusion:

11/30/48 DC

$H = 46.0 + 1.9 = 47.9 \text{ cm.}$
 $H/\mu = 31.6 \text{ } \mu\mu = 1.88$
 $w/\mu/\mu x = 38.5 = 0.724 \text{ } \mu\mu/\mu\mu$

$V = 11.89 \text{ kg}$ } actual
 $M = 8.61 \text{ kg}$ } meas.

Estimated $H_e = V_e = M_e = \infty$

Exp 34

7" tamped $N_H/N_x \approx 30$

Fox
Moffitt
Murray

Scales: #3 - 100

#4 - 10

#5 - 1

Reed - not working

12⁰⁰ Soluat zero. #1 #2
 12.75 { 11.5 13.0 }
 { 14.0 12.5 }
 { 12.5 13.0 }

	time	Height	#1	#2	(B/c) ₁	(B/c) ₂
Filling #1	12 ⁰⁰	0	12.75	12.75	1.00	1.00
	12 ²⁰	5	18.0	18.5	.71	.69
	12 ²⁵	10	29.0	30.5	.44	.42
Filling #2	12 ³⁰	12.3	#1 empty			
	12 ³⁵	12.5	35.5	37.5	.36	.34
	12 ⁴⁰	15.0	68 ± 45.5	44.0	.28	.29
	12 ⁴⁵	17.5	52.	51.0	.245	.25
	12 ⁵⁰	22.5	79.5	78.5	.16	.16 ⁺
Filling #3	12 ⁵⁵	24.0	#2 empty			
	12 ⁵⁸	26.0	115	114.5	.11	.11
	1 ⁰⁰	28.0	159	157.5	.080	.081
Filling #4	1 ¹⁵	30.0	246.5	248.5	.052	.051
	1 ²⁵	30.9	353	349	.036	.0365
	1 ⁴⁵	32.0	Power level @ 33, cd rod out, source at 41			
	1 ⁵⁵	32.3	" " cd rod @ 20 cm Source out			

* 3 min. count

50 scale { sol'n 1cm = 25 div
 cd rod = 17. div
 100 scale { sol'n 1cm = 5 div
 cd rod = 16 div

Conclusion - Critical at 32.1 cm; 7" tamped $N_H/N_x \approx 30$

Drain back - 12 cm in each of #1, 2, 3
 dead vol. in #9.

Reed brought back put into use

11/17/88 DE $32.1 + 1.9 = 34.0$ cm - Hc corrected for bottom -
 $H_x = 31.6$
 7" Stainless Tamped.
 $\text{wt of } \rho_s = 38.5 \approx 0.72 \text{ g/cm}^3$
 $\rho_f = 1.88$
 $V_c = 8.44 \text{ L}$
 $M_c = 6.11 \text{ kg}$

Exp. 35 11/20/47
 6 1/2" tamped NH₄/NH_x ≈ 30.

Crown
 Fox
 Morfitt
 Murray
 Height of soln in storage cylinders (in terms of 6 1/2" reactor)
 13.9 cm in each of # 1, 2, 3, 4. Dead vol. in # 9.

Changed to 6 1/2" cylinder. Holes in solution flange bored wrong location...!!
 used C clamps.

305 No soln - Background #1, (1 3/4) #2, 13

Scales
 # 3 - 100
 # 4 - 16
 # 5 - 1
 Read - 25

Time	Height	#1	#2	(B/c)	(13/c) ₂
3:28	0.3	14.5 14.5 (19.5)	19.0 (13.75) 13.5	1.00	1.00
Filling #1 → 3:35	1.0	#9 empty			
3:40	7.7	22.0	20.5	.66	.67
3:45	12.5	30.0	30.0	.48	.46
Filling #2 → 3:48	13.8	#1 empty			
3:52	17.5	40.5	42.0	.36	.33
3:59	22.5	52.0	50.0	.28	.275
4:08	27.5	65.0	61.5	.22 ⁺	.22 ⁺
Filling #3 → 4:10	28.0	#2 empty			
4:15	32.0	82.0	78.5	.177	.175
4:20	36.3	101.0	98.5	.143	.140
4:32	40.0	137.5	135.5	.105	.101 ⁺
Filling #4 → 4:35	41.3	#3 empty			
4:40	44.0	228.5	220	.63 ⁺	.63
4:50	46.0	369.0	355	.39	.39
5:02	47.0				
	46.8				

Source at 58 with rod all out
 with source out. Critical

Conclusion: 6 1/2" reactor, tamped, with NH₄/NH_x ≈ 30 is critical at 46.8 cm. ρ_{eff} Source holder displaces 0.2 cm.

Drain back distribution - ?

11/17/48 ρ_{eff} 46.8 + 2.2 = 49.0 cm - Hc corrected for bottom
 $NH_x = 31.6$
 6 1/2" Stainless tamped.
 $\rho_{NH_4} = 0.385 = 0.724 \text{ gmf/cm}^3$
 $\rho_{NH_3} = 1.65$
 $V_c = 10.49 \text{ L}$
 $m_c = 7.59 \text{ kg}$

11/21/47

Experiment # 36

6" Reactor

H₂: 30

Tamped.

Crown

Callahan

Mofitt

Installed 6" reactor.

Trip points: #3 - 95 x 100
#4 - 94 x 100
Red ~ 4.5 x 1000.

Solution levels #1 }
#2 }
#3 }
#4 }
#9 - Dead volume

11:40a

Background count: #I #II
13.5 14.0
13.0 13.0

Scales: #3 - 100
#4 - 10
#5 - 1
R.E. - 10 (not very stable)

11:55

Dead Volume filled from #9 - Blowing back.

12:00

Height - 0.5 cm Taking Background Count.

12:05

Second Background Count:

#I #II
Av 15.0 { 15.0 15.5 }
 { 15.0 14.0 }
 { 15.0 14.5 } Av. 14.7

12:17 Filling from #1

Time	Height	#1	#2	(B/c)	(B/c)
12:33	5.1	18.5	17.0	.811	.865
12:37	10.2	25.5	25.0	.588	.588
12:45	15.1	32.0	31.0	.468	.474

12:48 #1 Empty @ 15.4 cm. Filling from #2

12:53	20.1	34.5	35.5	.435	.414
12:58	25.0	40.5	39.0	.371	.377
1:05	30.0	40.0	40.0	Rod in	
1:10	30.0	45.5	43.5	.330	.338

1:13 #2 Empty @ 32.5 Filling from #3

1:20	35.0	48.0	47.0	.312	.312
1:25	42.5	53.0	50.5	.284	.292

1:29 #3 Empty @ 48.0 Filling from #4

1:35	50.0	56.5	55.5	.266	.265
1:43	60.0	61.5	59.0	.244	.248
1:52	64.0	63.5	60.5	.236	.243

Draw back

#1	64.0	to	47.5	16.5 cm.
#2	47.5	"	31.0	16.5 cm.
#3	31.0	"	12.5	18.5 cm.
#4	12.5	"	0 - 3.0	15.0 cm.
#9	Dead Vol. - 3 cm.			
Background Count				
	15.0		14.7	

Conclusions: 6" reactor, $H/V \approx 30$, completely tamped was not critical with available solution - multiplication ≈ 4 at $H = 64$ cm. Apparently solution could be carried to sufficient height without going critical. SC

11/24 Michoud, Viana, Fr., Cochran - measured quantities solution each cylinder. ($S_{eff} = 1.88$)

	#1	#2	#3	#4	#9
h_1	73.2	75.4	76.2	70.9	75.7
h_2	33.3	30.8	29.9	35.9	30.5
h_3	39.9	44.6	46.3	35.0	45.2
$\times \frac{296}{198} 46.2 =$	2900	3245	3368	2545	3287 cc
$\times 1.88$	5455	6095	6330	4783	6180 gpd sol. - To change H/V from ≈ 32 to 45 add $H_2O = 19\%$ of total mass.
$\times 0.19$	1036	1158	1203	909	1174 cc of H_2O to be added.

During solution of #1, valves to depth measuring manometer were inadvertently left open and ca 15cc of manometer fluid (probably acetylene tetrabromide) disappeared. Three or 4 cc were in manometer line valve. No significant amount was found in liquid header. Bulk is probably in cylinder #1. Solution from #1 removed in 1500 cc lots, filtered in Buchner & put into #5. #1 to be replaced with 4" because its valve is sticky.

Dilution continued - valves from #2, 3 & 9 put into #6. Trap installed in manometer line. NB - for data on resulting solution see p 24 pg 13

11/25 #1 - 3" storage cylinder - removed & drained - small amount of manometer fluid found - Probably the missing amount was removed in filtering solution from #1 - or it was dispersed throughout the liquid volume - #1 - 3" cylinder rinsed twice with distilled water.

11/30/48
 $H = 64.0 + 2.6 = 66.6$ cm
 $H/V = 31.6$; $S_{eff} = 1.88$
 $W \text{ at } H/V = 38.5 \approx 0.7 \text{ wt } \text{ gm/cc}$
 $V = 12.15$ L } Actual
 $M = 8.80$ kg } Measured.

Estimated
 $H_c = V_c = M_c = \infty$

11/25/30
11/26/30

✓✓

✓✓

✓✓

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