

BOOK10R

4424 on bottom edge

Notes:

CA-25 APPR Book I on front cover.

Blank pages: inside opposite page 1, 1, 2, 4-14, 220-222, 243, 280-300, inside back cover

-pages 42, 74, 77, 89, 95, 98, 101, 125, 127 (big), 171, 175, 210 (had to tape down), and 242 has 1 graph sheet glued to each page.

-pages 60, 80, and 214 (had to tape down) has 2 graph sheets glued to each page.

-page 139 has 6 graph sheets glued to it.

Scanned by:

Sheila Finch

RSICC /Oak Ridge National Lab.

July 28, 1999

~~SECRET~~

Period Measurements - 21.72
Mass per full element - 33.42 gm.

SOME INSTRUCTIONS FOR USE OF THIS NOTEBOOK

This notebook is assigned to personnel performing research and development work and must be used for all original calculations, notes and abstracts from reports.

Assignee is responsible for the safeguarding of this notebook in accordance with security regulations.

This notebook must be returned to issuing office when completed or upon termination of assignee.

Every page or entry should bear a date and the signature of the person who made the entry.

Entries should be made in ink whenever it is reasonable to do so.

Alteration or amplification of entries made on previous dates should be made as separate entries under their own dates and cross-referenced to the previous entries.

Charts, drawings and graphs drawn on special paper should be glued or otherwise securely fastened in place and should individually bear a date and signature. Do not obscure any information.

The notebook should be periodically reviewed by one or more independent persons in the department and should be signed and dated by them. Likewise, they should make a statement that they have "read and understood the foregoing material." Witnessing stamps for this purpose are available in your department's office.

It is advisable to preface each new item, such as a heat treatment, process or reaction, etc., with a very brief description of the purpose, objective or approach.

Description of the invention or discovery should be complete enough to be understood by anyone skilled in the art.

Reference to name or catalogue number should be made when standard items are being discussed, i.e., Westinghouse pump.

In cases where work is conducted in cooperation with others, it is often necessary to meet with them from time to time and discuss new developments. The occurrences of such conferences should always be entered in your notebook regardless of recording elsewhere, giving the date, who was present (if possible), and an outline of the subjects discussed. This often will establish error in occasional claims of other parties that you have appropriated information from them revealed during an interview, and thus provide you with patent protection.

~~SECRET~~

10-9-21

C-13

OAK RIDGE NATIONAL LABORATORY

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This document consists of 305 pages.

No. 1 of 1 copies, Series A

5-25-60

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1957
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NOTEBOOK NO. 4424

Assigned to: A. N. Callihan

Department: Physics Div.

Location: Bldg. 9213, y-12

Date: March 1, 1955

This notebook is assigned to personnel performing research and development work and must be used for all original calculations, notes and abstracts from reports.

Assignee is responsible for the safe-guarding of this notebook in accordance with security regulations.

Do not use scrap paper.

Be sure to record all personal conf...

~~RESTRICTED DATA~~

This notebook must be returned to Laboratory Records-Bldg. 4500 when completed or upon termination of assignee.

Subject

CLASSIFICATION CANCELLED
DATE 6/3/60
For the Atomic Energy Commission
Jack H. Kahan for the Chief, Declassification Branch

This document consists of 305 pages.

No. 1 of 1 copies, Series A

~~SECRET~~

Exp 11 Fuel Worth p-129

September 27, 1955.

Expr: 1-1	Time	AM	Date 9-27	1955	15
Purpose	Background				
	7x7				
Personnel:					

4:15 P.M. Tested counting rate with empty core (no fuel or steel plates)

Water level-up. (96.4 cm.)

	counter #1	#3	#5
source out	61 c/2min	69 c/2min	15 c/2min
source in	29 c/2min	5 c/2min	3 c/2min

too low counting rate - must see more of source than this.

7:30 P.M. Installed new source - PN-123

Water level-up. (96.46 cm) Empty core.

	#1	#3	#4	#5
source in.	43 c/2min	15 c/2min	7 c/2min	
rotating data - all control + safety rods were in. - pulled out.				
source in.	135 c/5min	101 c/5min	154 c/5min	62 c/5min
check count.	137 c/5min	65 c/5min	195 c/5min	65 c/5min
new gain setting.	144 c/5min	185 c/5min		

Water gage indicator. -

15 cm. on chart - bottom of skirt

96.4 cm. on chart - top of box

M. L. Batch

9-27
1-2 16

Expr. 1-2 8:30 AM 9-27 1955
 Purpose Multiplication 757
 Personnel:

INSTRUMENT CHECK

Date 9-27 1955 Time 8:30 AM Source No. _____

Instrument	Value	Scale	Source Distance	Start-Up Scale
DC-1				
DC-2	85	200	6"	10x1
EG-3	69	200		20x1
Log N	10			
R-1	6	conv.	5"	
R-2				
P. M.			4"	

Source
 Radium
 Radium
 Radium
 PB-267
 Radium

START-UP CHECK LIST

Equipment Checked by Thi Per _____ Check by DW
 Instrument and Safeties Checked by _____ DW
 "Source In" Checked by _____ DW PN 123
 Emergency Equipment in Control _____ MB DW
 Red Light On by MB
 Start-Up OK'd by DW Time 9:45 PM 9-27 1955

Loading - Series 1(45) in slot 6 ~~9193~~
 2(45) in slot 13 ~~9192~~
~~1-50 replaced by #75 (45)~~ -
 Water level 108.9 cm.

M.B.

9-27
1-2

9-27
17 1-2

MULTIPLICATION												
Expr.	1-2		Time	9:45 ^{AM} PM		Date	9-25 1955					
	Settings				B. G.							
Scalar	H. V.		Disc.		c/(5) min.							
C(1)	4-50		3 00		140							
C(2)	760v.		4-11		185							
C(4)	2000v		8-25		174							
Temperature	83°		8-32		63							
	Room 2000°		8-32		or Remarks							
	Height 108ft											
Time	Refl.	Sol'n	Refl.	Sol'n	C(1)	M ⁻¹ ₍₁₎	C(2)	M ⁻¹ ₍₂₎	C(4)	M ⁻¹ ₍₄₎	C(5)	M ⁻¹ ₍₅₎
	Water	Water			139	.897	313	.493	111	1.39	54	54 -97

4 min count.

Notes - both rods out

M. Betch

9-27
1-3 18

Expr. 1-3 Time 10:30 AM Date 9-27 1955
 Purpose Multiplication 7x7
 Personnel:

REPAIR UP CHECK LIST
 Equipment Checked by MB Personnel Check by MB
 Instrument and Safeties Checked and Reset by MB DW
 "Source In" Checked by DW Source No. PN-123
 Emergency Equipment in Control Room Checked by DW
 Red Light On by MB
 Start-Up OK'd by DW Time 10:30 AM Date 9-27 1955

MULTIPLICATION

Expr. 1-3 Time 10:30 AM Date 9-27 1955

Scalar	IL V.	Disc.	c / (5) min.
C(1)	Same as 1-2		140
C(2)			185
C(3)			174
C(4)			63
C(5)			

Temperature 83.0° Height 108.8 M¹ or Remarks

Time	Ref.	Sol'n	Ref.	Sol'n	C(1)	M ⁻¹ (1)	C(2)	M ⁻¹ (2)	C(3)	M ⁻¹ (3)	C(4)	M ⁻¹ (4)
					191	.785	428	.432	104	1.67		

5 min count. c_{65} / m_{65}^{-1}
82 / .77

Log N Reading 0.0013

Loading - 1 (1-45) in slot 6
 2 (1-45) in slot 13
 3 (1-45) in slot 2

Rod Positions:
 Small 31.04
 Large 30.68

M. Batch

9-27
1-4 19

Expr. 1-4 Time 11:15 PM Date 9-27 1955
 Purpose Multiplication 7x7
 Personnel:

START-UP CHECK LIST
 Equipment Checked by DM Personnel Check by MB
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DW Source No. PN-123
 Emergency Equipment in Control Room Checked by DW
 Red Light On by MB
 Start-Up OK'd by DW Time 11:15 PM Date 9-27 1955

loading
 1 (1-45) in slot 6
 2 (1-45) in slot 13
 3 (1-45) in slot 2
 4 (1-39) in slot 17
 70 in box 40 # 17
 71 " " 41 " "
 72 " " 42 " "
 73 " " 43 " "
 74 " " 44 " "
 75 " " 45 " "
 5 (1-45) in slot 10 (half plates)

MULTIPLICATION

Expr. 1-4 Time 11:15 PM Date 9-27 1955

Scalar	IL V.	Disc.	c / (5) min.
C(1)	Same as 1-2		140
C(2)			185
C(3)			174
C(4)			63
C(5)			

Temperature 83.0° Height 109.0 M¹ or Remarks

Time	Ref.	Sol'n	Ref.	Sol'n	C(1)	M ⁻¹ (1)	C(2)	M ⁻¹ (2)	C(3)	M ⁻¹ (3)	C(4)	M ⁻¹ (4)
					878	.16	403	.46	157	1.11		

5 min count. c_{87} / m_{87}^{-1}
84 / .75

5 min count

Log N Reading 0.00195
 Rod Positions Small 31.04 Large 30.68

M. Batch

9-29-55.

Item. Many elements appear to be bowed. The reason is uncertain.

1. A check of all elements not in the 5x5 lattice was made.

Series 1 - 43, 33, 32, 25, 18, 11, 5, 4, 1 - slight

Series 2 - 12, 18, 25, 26, 32, 33, 43, 44, 45 - slight.

Series 3 - 3, 12, 41 slight

- 25, 39, 43, 45 moderate

- 42 severe

Series 4 - 4 slight

- moderate

- 25, 26, 35, 39 severe

- 32 extreme

70, 72, 73, 74, slight

Thus out of 80 full plates, 36 have slight to extreme bowing: 26 slight, 4 moderate, 5 severe, 1 very severe.

Series 5 - the half plates - are especially bad. The whole series is checked:

slight	moderate	severe	very severe.
5-3	5-44	5-18	5-2
-6		-23	-5
-9		-39	-17
-10			-19
-11			-20
-14			-26
-16			-27
-21			-28
-25			-29
-33			-31
-34			-35
-36			-37
-40			-38
-42			

Item.

2. Thickness check with micrometer.

0.70 on 5-37

0.85 on 5-38

3. Out of 45 half-plates, 15 were slightly bowed, 3 were severely, & 13 were very severely

4. Note - after lowering water level ~~each~~ ^{each} time last night, odor of solvent was noticed by D.M., I.D., & M.B.

5. We want to find out what is causing this bowing. There is a possibility of solvent or glue building up pressure. It is thought that punching with a scribe may relieve this. Soap was put over the plate to be punched. Punching doesn't seem to work. Trying drilling. A definite escape of gas ensued and a strong odor of solvent noticed.

Element # 5-19 was used in this test.

M. Batch

9-28
1-522

Expt. 1-5 Time 12:15 ^{AM}/_{PM} Date 9-28 1955
 Purpose Background - 5x5
 Personnel: _____

Water level - 108.9: Empty fuel boxes; rods out.

	c1	c2	c3	c5
Smin count.	72	271	89	37
Smin count:	146	291	100	47
Smin count:	156	207	92	50
Ave.	151	256	93	44

M. Batch

9-28
23 1-6

Expt. 1-6 Time 12:45 ^{AM}/_{PM} Date 9-28 1955
 Purpose Multiplication - 5x5
 Personnel: _____

INSTRUMENT CHECK
 Date 9-28 1955 Time 12:45 ^{AM}/_{PM} Source No. _____
 Trip _____
 Instrument Value Scale Source Distance Start-Up Scale
 DC-1 _____
 DC-2 82 200 4" 5
 DC-3 65 200 contact 5
 Log N. 15 5
 R-1 6.5 100-100 8'
 R-2 _____
 P. M. 3"

Radium
Radium
Radium
PN 267
Radium

Loading -

START-UP CHECK LIST
 Equipment Checked by DM Personnel Check by DM
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DM Meter No. PN-123
 Emergency Equipment in Control Room Checked by DW
 Red Light On by MB
 Start-Up OK'd by DW Time 1:15 ^{AM}/_{PM} Date 9-28 1955

Loading - 5x5 lattice: boxes # 6 thru 10
 13 " 17
 20 " 24
 27 " 31
 34 " 39
 Series 1 in slot 4: 1-6 in element 6, 1-7 in element 7 etc.
 " 2 " 8
 " 3 " 12
 " 4 " 16

Large control rod will be left out.

Total mass - approx. 3342 gm.

Log N. 0011

9-28
1-6-24

MULTIPLICATION										
Expr.	1-6		Time	1:25 PM		Date	9-28 1955			
Scalar	H. V.		Settings	Disc.		B. G.				
C(1)	Same as		151							
C(3)	1-2		256							
C(4)			93							
C(5)			74							
Temperature	87.5		Height	108.8		M ⁻¹ or Remarks				
Time	Refl.	Sol'n	Refl.	Sol'n	C(1)	M ⁻¹ (1)	C(3)	M ⁻¹ (3)	C(4)	M ⁻¹ (4)
					241	1.25	256	1.01	111	584

5 min. Count.

$\frac{c_s}{m_s} = \frac{67}{36}$

9-28
251-91

Expr.	1-7	Time	3:00 PM	Date	9-28 1955
Purpose	multiplication - 5x5				
Personnel:					

Loading - 5x5 series 1 in slot 4.

Elements correspond to box number.

2	"	"	8
3	"	"	12
4	"	"	16

Filling slot 2 in order:

- 1-1, 2, 3, 4, 5
- 1-11, 12, 18, 19, 25
- 1-26, 32, 33, 39, 40
- 1-41, 42, 43, 44, 2-1
- 1-5, 2-2, 2-3, 2-4, 2-5

Filling slot 10 in order:

- 2-11, 12, 18, 19, 25
- 2-26, 32, 33, 39, 40
- 2-41, 42, 43, 44, 45
- 3-1, 2, 3, 4, 5
- 3-11, 12, 18, 19, 25

Total - approx. 5.32

START-UP CHECK LIST	
Equipment Checked by	DM
Personnel Check by	J.D.
Instrument and Safeties Checked and Reset by	D.W.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	M.B.
Red Light On by	M.B.
Start-Up OK'd by	D.W.
Time	1:55 PM
Date	9-28 1955

12-12-55

$6 \times 25 \times 33.1 = 5.010 \text{ kg U}$

$6 \times 25 \times 31.1 = 4.665 \text{ kg U-235}$

9-28
1-7 26

MULTIPLICATION											
Expr. 1-7		Time 1:55 ^{AM} PM		Date 2-28		1965					
Settings		B. G.		Disc.		c/(5) min.					
Scalar	H. V.	Same as				151					
C(1)						256					
C(3)		1-2				96					
C(4)						44					
Temperature	Height 109.1	M ⁻¹ or Remarks									
Time Refl. Sol'n	Refl. Sol'n	C(3) M ⁻¹	C(4) M ⁻¹	C(5) M ⁻¹	C(6) M ⁻¹	C(7) M ⁻¹	C(8) M ⁻¹				
	1366	0.111	399.64	121	1.79	57	77				

5 min
count

Log N - 0.0021

Rod Position - Large 30.64 Small 31.04

After run it was noticed that large rod was not ~~come~~
in contact with drive.

9-28
27 1-8

Expr. 1-8	Time 2:30 ^{AM} PM	Date 2-28	1965
Purpose Multiplication - 5x5			
Personnel:			

Controls:
W.H. Davis
D. W.
B. Hatch

Location - Same as 1-7 plus
Slot 18 in order.

12-12-55
7 x 25 x 33.4 = 5845
31.1 = 5.4425

3-26, 32, 33, 39, 40
3-41, 42, 43, 44, 45
4-1, 2, 3, 4, 5
4-11, 12, 18, 19, 25
4-26, 32, 33, 39, # MAC 70

Total - approx 6 kg

START-UP CHECK LIST			
Equipment Checked by	m.B.	Personnel Check by	D.W.
Instrument and Safeties Checked and Reset by	D.W.		
"Source In" Checked by	D.W.	Source No.	PN-123
Emergency Equipment in Control Room Checked by	m.B.		
Red Light On by	m.B.		
Start-Up OK'd by	D.W.	Time 2:35 ^{AM} PM	Date 2-28 1965

MULTIPLICATION											
Expr. 1-8		Time 2:35 ^{AM} PM		Date 2-28		1965					
Settings		B. G.		Disc.		c/(5) min.					
Scalar	H. V.	Same as				151					
C(1)						256					
C(2)		1-2				96					
C(4)						44					
Temperature	Height	M ⁻¹ or Remarks									
Time Refl. Sol'n	Refl. Sol'n	C(1) M ⁻¹	C(3) M ⁻¹	C(4) M ⁻¹	C(5) M ⁻¹	C(6) M ⁻¹	C(7) M ⁻¹				

5 min
count

e_s | m_s⁻¹

Log N -
Rod Position - Large 0.025 Small 0.00

9-28
1-8 28

~~Sub~~ critical: 74.3 } ~~water height~~ (water height)
~~Supercritical~~ 74.3 } critical condition.

both rods in: source out.

temp. - 88.

rod position: large .025 small 0.000

Time: 3:10.

29 9-28
1-9

Expt. 1-9	Time	AM	Date 9-28 1955
Purpose Multiplication. 5x5		PM	
Personnel:			

Loading: 1 in slot 4
 2 " " 8
 3 " " 12
 4 " " 16.

12-12-55
 $6\frac{1}{2} \times 25 \times 33.9 = 5.4275$
 $13.1 = 5.05375$

slot 2 filled according to page 25
 slot 18 " " " " 27

slot 10: in order:

- 5-1, 2, 3, 4, 5
- 5-6, 7, 8, 9, 10
- 5-11, 12, 13, 14, 15
- 5-16, 17, 18, 20, 21
- 5-22, 23, 24, 25, 26

Total - app 5.55 kg.
 5.43

START-UP CHECK LIST	
Equipment Checked by D.M.	Personnel Check by D.W.
Instrument and Safeties Checked and Reset by D.W.	
"Source In" Checked by D.W.	Source No. M. 123
Emergency Equipment and Team Checked by D.M.	
Red Light On by M.B.	
Start-Up OK'd by D.W.	Time 3:22 PM Date 9-28 1955

Water level 85.00.

Condition - supercritical loading again.

9-28
1-1030

Expr. 1-10 Time 3:45^{AM} Date 9-28 1955
 Purpose Multiplication 5x5
 Personnel:

Loading - same as 1-9 except all of ~~rod~~
 slot 10 removed. (Total 5.43 kg.)

START-UP CHECK LIST
 Equipment Checked by M.B. Lock by N.B.
 Instrument and Set R. Lind
 "Source In" Checked by D.W. Source No. PN 123
 Emergency Equipment I.P.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 3:50 Date 9-28 1955

5.03

Water level. 109.2 cm.

Rod. positions. small 31.02 large 0.03

Source partly removed: sub-critical.

Log N - 0.02

Withdrawing large rod.

Now 30.68

Still sub-critical.

Large Rod Replaced.

12-12-55
 $6 \times 25 \times 33.4 = 5.01$
 $31.1 = 4.665$

MULTIPLICATION

Expr. 1-10 Time 4:25^{AM} Date 9-28 1955

Settings	B. G.
Scalar H. V. Disc. e/(5) min.	15'
C(1) Same as	256
C(3) 1-2	96
C(4) 4	44

Temperature	Height	M ⁻¹ or Remarks
88		
Time	Refl. Sol'n	Refl. Sol'n
	C(1) M ⁻¹ (1)	C(3) M ⁻¹ (3)
	C(4) M ⁻¹ (4)	

cs / Ms

Period greater than 400 sec. Dropped safety blade (manually)
 Almost critical.

9-29
31 1-11

Expr. 1-11 Time 8:45^{AM} Date 9-29 1955
 Purpose Multiplication 5x5
 Personnel:

INSTRUMENT CHECK

Date 9-29 1955 Time 8:45^{AM} Source No. _____

Instrument	V. No.	Scale	Source Distance	Start-Up Scale
DC-1				
DC-2	82	200	6"	5
DC-3	65	200	contact.	5
Log N	15			15
R-1	7	1000	18"	50-1000
R-2		1000		
P. M.			4"	

Radium
Radium
Radium
267
Radium.

c-1, c-3, c-4, all ~~checked~~ responded to a source.

START-UP CHECK LIST

Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safeties Checked and Reset by D.M.
 "Source In" Checked by D.W. Source No. PN 123
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by D.M.
 Start-Up OK'd by _____ Time 9:00^{AM} Date 9-29 1955

Loading - Same as 1-10.

Have no magnet current. A wire is pulled loose.
 Thermel-couple to water storage tank appears in gross error.

Water height 109.0 Water Temperature - 87°F

Small Rod Posit. - 31.02, large - .02 } Rising on something larger
 Source in. than 400 sec period.

Seems in good agreement with 1-10; perhaps different by a
 little bit but have no quantitative check

Large Rod to 30.67 - Log N. .012 - still sub-critical.
 Very little change

9-29
1-11 32

Found one safety rod - the large one - no detectable effect. ~~Source~~ Very little change by small rod. Of course, we are seeing more source scattering than multiplication.

There is a definite drop in power level with safety plate.

9-29
1-12 33

Expr:	1-12	Time:	10:10 AM	Date:	9-29 1955
Purpose:	Multiplication - SVS.				
Personnel:					

loading - same as 1-10 plus

- 5-1 in 7(10); 5-2 in 9(10); 5-3 in 13(10); 5-4 in 15(10)
- 5-5 in 17(10); 5-6 in 20(10); 5-7 in 23(10); 5-8 in 27(10)
- 5-9 in 29(10); 5-10 in 31(10); 5-11 in 35(10); 5-12 in 37(10)

START-UP CHECK LIST	
Equipment Checked by	D.M. Personnel Check by D.M.
Instrument and Safeties Checked and Reset by	D.M.
"Source In" Checked by	D.W. Source No.
Emergency Equipment in Control Room Checked by	M.B.
Red Light On by	M.B.
Start-Up OK'd by	D.W. Time 10:15 AM Date 9-29 1955

1. Both Rods in. Source out.

- Water level - 88.72. super-critical.
- 88.40 sub-critical.
- 88.55 critical.

2. Large Rod 0.02 Small Rod 31.08

Water level - app. 88.0 - sub-critical.

Thus, in this configuration, the rods are worth less than 1/2 cm. of water.

12-12-55 (DWM)

$$\begin{array}{r}
 6 \times 25 \\
 + 12 \times 0.5 \\
 \hline
 156
 \end{array}
 \left. \vphantom{\begin{array}{r} 6 \times 25 \\ + 12 \times 0.5 \\ \hline 156 \end{array}} \right\}
 \begin{array}{l}
 \times 33.4 = 5.210 \text{ kg} \\
 \times 31.1 = 4.8516 \text{ kg}
 \end{array}$$

9-29
1-13 34

Expr. <u>1-13</u>	Time <u>10:50</u> ^{AM}	Date <u>9-29</u> 19 <u>55</u>
Purpose <u>Multiplication - 5x5</u>		
Personnel: _____		

loading same as 1-12 except:
the ~~elements~~^{boxes} which contain the ~~5~~^{Series} 5 plates
(7, 9, 13, etc): the plates in slot 8 are moved to
9 and the plates in 12 are moved to 11.

START-UP CHECK LIST	
Equipment Checked by <u>M.B.</u>	Personnel Check by <u>M.B.</u>
Instrument and Safeties Checked and Reset by <u>D.W.</u>	
"Source In" Checked by <u>D.W.</u>	Source No. _____
Emergency Equipment in Control Room Checked by <u>M.B.</u>	
Red Light On by <u>M.B.</u>	
Start Up Order by <u>D.W.</u>	Time <u>11:00</u> ^(A) Date <u>9-29</u> 19 <u>55</u>

Thus in the boxes containing the half elements, the two full plates
adjacent to the half plate were moved closer to the half plate.
The boxes ^{not} containing the half plates were not changed.

Water level - 108.9cm; completely up
critical at small rod 16.27 large rod 0.02

Water temp. 86.5°F

Log N - 0.0123; DC-2: 57 at 10X1

DC-2: 73 at 10X1

(37.06)

Running small rod out: extremely long period.

period approx. 1500 sec.

Thus the top half of the rod appears to be worth less
than 1¢. Calculates out to be 0.84¢

(with this long of period, the accuracy is questionable
since the critical position was not held for a
very long time).

M. Betch

September 30, 1955

The following fuel elements were repaired by opening an edge and heating on a hot plate to 150-180°F for a few minutes, weighting down with 3 lead bricks. This procedure seemed to re-stick the plates when reheated. This repair work done by Moffat J, M+C and all.

	wt in H ₂ O before	After Repair.	
5-16	187.7	188.6	
-20	163.5	189.3	
-22	189.8	189.1	No evidence of repair at corners.
✓ -23	172.5	189.1	
-29	161.9	187.8	
✓ -33	189.9	189.2	
✓ -35	161.5	185.7	
5-31		Not Weigh	
5-42		" "	
5-28		"	
5-17		"	

9-30
36

No	Heated 80-90°c	Under Pressure	Cooled under Pressure Passure	Banded	Rebanded	Banded
110	~3'	Yes	Yes	No	No	
145	"	"	"	No		
H-947	~15'	"	"	Yes	Yes	Yes
H-956	"	"	"	No		
H-910	"	"	"	No		
H-932	"	"	"	No		
H-949	"	"	Gas Relieved	No		
H-959	"	"	Yes	No		
H-958	"	"	Yes	Yes		
H-930	"	"	Yes	Yes		
H-959	35	"	X	Yes		
H-949	35	"	X	No		
H-932	35 80-110°c	"	X	No		
86	35+	"	Yes	No		
87	"	"				
93	"	"	Yes Dmp H ₂ O	No		

Exp.:	1-14	Time:	2:20	Date:	9-30 1955
Purpose:	To determine the effect of the bulging plates				
Personnel:					

Fuel loading — Essentially the same as 1-13 except built up a little. But elements which are excessively bowed and which are in the 9-10-or-11 positions (between ~~in~~ which the ~~the~~ effect is to be tested) will be replaced.

- 5-2 in 9(10) was replaced by 5-26
- 5-5 " 17(10) " " " 5-13
- 2-27 " 27(9) " " " 3-11
- 2-35 " 35(9) " " " 3-19

plus -

- 2-39 was loaded into 8(10)
- 2-18 " " " 20(10)
- 3-4 " " " 24(10)
- 2-44 " " " 36(10)

12-12-55 *DWFM*

$$\begin{array}{r}
 6 \times 25 = 150 \\
 12 \times 0.5 = 6 \\
 \hline
 160 \times 31.4 = 5.0334 \\
 \times 31.1 = 4.976
 \end{array}$$

INSTRUMENT CHECK					
Date	9-30 1955	Time	2:26	AM/PM	Source No.
	Trip				
Instrument	Value	Scale	Source Distance	Start-Up	Scale
DC-1					
DC-2					
DC-3	65	20x10	contact		
Log N	15				
R-1	7	1000	contact		
R-2		100			
P-M			3"		

Seems to be difficulty in getting water-dump safety to work. Safety blade does work.

9-30
1-14 38

Sight glass connection is checked. and should be checked from now on.

Not going up because of bad relay in water-dump safety system.

Installed new relay, coils in parallel and contacts in series with old one, on water dump circuit.

m. Beld

10-3
39-2-1

Expr.	2-1	Time	9:50	Date	10-3 1955
Purpose	to determine the effect of bulging plates				
	Calibration				
Personnel	J. W. R.				

INSTRUMENT CHECK					
Date	10-3	1955	Time	9:50	AM
					PM Source No.
					Trip
Instrument	Value	Scale	Source Distance	Start-Up Scale	
DC-1					
DC-2					
DC-3	70	20x10	2"		
Log N	✓	65			15
R-1	7	1000	Contact		
R-2		100			
P. M.	✓		2"		

Loading - same as 1-14
5.334 H₂O
4.976 H₂O U-235

START-UP CHECK LIST	
Equipment Checked by	D.M. Personnel Check by D.M.
Instrument and Safety Checked and Rec'd by	ID
"Source Is" Checked by	ID Source No.
Emergency Equipment in Control Room Checked by	ID
Red Light On by	ID
Start-Up OK'd by	D.W. Time 10:00 PM Date 10-3 1955

Sight glass - O.K.
 Source can be seen on instruments.
 Rods are in.
 R-1 is by-passed. (10:25)
 Water level - 89.38: slightly super-critical.
 Critical. 89.01
 DC-3: 55 (50x1)
 R-1: 3.2 (1000-100)
 Log N: 0.016
 Water height increased to 89.60 but dropped to 89.53 at end of run.
 DC-3 by-passed. M.L.R.
 This 5.5 mm. change in water level causes a 156.8 sec period. (6.8 p)
 or 1.274 /mm at this level is the water worth.

Expt. 2-2	Time 11:00 AM	Date 10-3 1955
Purpose Effect of bulges.		
Personnel:		

Loading - same fuel loading as 1-14.

Aluminum plates - 16 mil nominal - added between slots
9 & 10 hanging on plate in 9 on all ^{boxes} elements containing
the half plates, (boxes # 7, 9, 13, 15, 17 etc)

START-UP CHECK LIST	
Equipment Checked by D.M.	Personnel Check by D.M.
Instrument and Safeties Checked and Reset by D.W.	
"Source In" Checked by D.W.	Source No.
Emergency Equipment in Control Room Checked by D.W.	
Red Light On by D.W.	
Start-Up OK'd by D.W.	Time 11:05 AM Date 10-3 1955

Critical Positions (Readings)

Water Level 99.60 cm.
DC-3 60 (50x1)
R-1 1.83 (200x1000)

Water level raised to ~~90.2~~ 90.2

Scramed on DC-3.

Was on positive period at 130.5 sec (17.85¢)

Thus the 0.6 cm. change in averages 1.34¢/mm
at this level for water value, (or, within the accuracy
of the reading, the same as was found in 2-1)

M. B. d.

Expt. 2-3	Time 12:45 AM	Date 10-3 1955
Purpose Effect of bulges.		
Personnel:		

START-UP CHECK LIST	
Equipment Checked by M.B.	Personnel Check by M.B.
Instrument and Safeties Checked and Reset by D.M.	
"Source In" Checked by D.W.	Source No.
Emergency Equipment in Control Room Checked by M.B.	
Red Light On by M.B.	
Start-Up OK'd by D.W.	Time 12:45 AM Date 10-3 1955

Fuel Loading same as 1-14

Aluminum loading - 18 mil plates hanging on plates 9 & 11
in boxes 7, 9, 13, 15, 17, 22, 24, 27, 29, 31, 35 & 37
H1 between 9 & 10 and 9 & 11.

DC-3 moved back approximately 3 ft. from former position
Temperature from thermal couples - 83°F

Critical Readings.

Water level 90.41
DC-3 46 (20x1)
R-1 3.7 (25x1000)

Positive periods readings -

Water level 91.25 (average during run)

Back to critical.

Water level 90.21
Log N. 0.098
DC-3 51 (50x10)
R-1 3.0 (1000x1000)

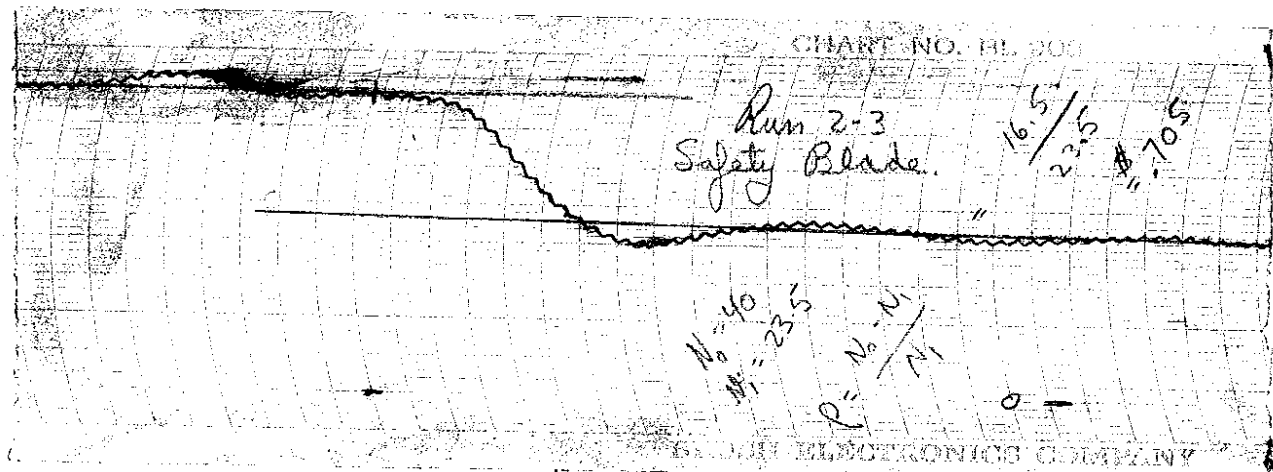
Safety blade manually scramed. High-speed record of
power level made to determine

Positive period - 4 div x 22.72 = 87 sec. (10.5¢)
 ∴ Water worth = 10.5 / 8.4 = 1.25 ¢/mm.

The safety blade is worth:

$$\rho = \frac{N_0 - N_1}{N_1} = 0.705$$

Water worth appears to be constant from 89-91 cm.
 at 1/4 ¢/mm.



Expt. 2-4 Time: 1:40 AM Date 10-3-1955
 Purpose: Effect of bulges
 Personnel:

START-UP CHECK LIST
 Equipment Checked by D.M. Personnel Check by D.M.
 Instruments and Safeties Checked and Reset by D.M.
 "Source In" Checked by D.W. Source No.
 Emergency Equipment in Control Room Checked by M.R.
 Red Light On by D.M.
 Start-Up OK'd by D.W. Time 1:40 AM Date 10-3-1955

Loading - fuel loading same as 1-14.

All loading - one plate hanging on fuel plate # 9 between
 9 & 10; second plate hanging on fuel plate # 10, between
 9 & 10. This is in elements 7, 9, 13, 15 etc.

Critical position Water Temp 83°F
 Water level 90.55 (interpolated)
 DC-3 63 (5x10)
 R-1 3.5 (100x1000)
 Log N 0.016

Rods pulled out.
 Value probably less than 5¢ for both rods as evaluated
 against water level.

10-3
2-5 44

Expr. 2-5 Time 2:30 AM Date 10-3 1955
 Purpose Effect of bulges
 Personnel:

START-UP CHECK LIST
 Equipment Checked by D.M. Personnel Check by J.K.
 Instrument by D.M.
 "Source in Control" by D.W. Source No. _____
 Emergency Equipment Checked by M.B.
 Red Light On by D.M.
 Start-Up OK'd by D.W. 2:30 AM Date 10-3 1955

loading - Fuel loading same as 1-14.
 A.I. loading - 39 mil plates hung on # 9 between 9 & 10
 in boxes # 7, 9, 13, 15, 17 etc.

Critical Readings

Water Height 91.22
 Log N. 0.015
 DC -3 53 (5x10)
 R-1 2.9 (100x1000)

3:30 P.M. Reactor Unloaded and inventory checked. All plates were accounted for. 13 new plates from MAC were added to inventory.

Inventory as of this date

4 groups full plates = 4x45 = 180
 1 " half " = 1x45 = 45
 7 extra trimmed full plates 7
 7 " " " 7
 6 " half " 6

J.E. Dayton 245

10-4
45 3-1

Expr. 3-1 Time 9:00 AM Date 10-4 1955
 Purpose Multiplication - 7x7
 Personnel:

INSTRUMENT CHECK
 Date 10-4 1955 Time 9:25 AM Source No. _____
 Trip _____
 Instrument Value Scale Source Distance Start-Up Scale
 DC-1 = _____
 DC-2 = _____
 DC-3 65 contact.
 Log N 7 13 contact.
 R-1 7 1000-1000
 R-2 _____
 P. M. ✓ 3"

12-12-55 padm
 4x45 x 33.4 = 6.012
 x 31.1 = 5.598

loading - series 1 in slot # 2 ; 36 & 34 interchanged.
 series 2 in slot # 6 ; 22 & 23 interchanged.
 series 3 in slot # 4
 series 4 in slot # 18. 6.02 kg

In air, thermometer reads 79, thermocouples read 80.
 Small external rod changed from "small" to "medium" diameter.
 Water level gage checked.

START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safety Checked and Verified by D.W.
 "Source in Control" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by D.M.
 Red Light On by D.M.
 Start-Up OK'd by D.W. Time 9:30 AM Date 10-4 1955

MULTIPLICATION
 Expr. 3-1 Time 9:30 AM Date 10-4 1955
 Settings B. G. _____
 Scalar H. V. Disc. c/r 1 min.
 C () _____
 C () _____
 C () _____
 Temperature Height m⁻¹ or Remarks
 Time Refl. Sol'n Refl. Sol'n C(1) C(2) C(3) C(4) C(5) C(6)
 10 min 1262 4122 932 352 57
 .00080 .000243 .00107 .0024 .0172

Water - full height 109.7
 Rods - Large 30.67 Small 31.02
 Log N - 0.0009
 Equipment Checked by _____ Personnel Check by _____
 Instrument Checked by _____ Source No. _____
 Emergency Equipment in Control Room Checked by _____

10-4
3-2 46

Expr. 3-2 Time 10:20 ^{AM} Date 10-4 1955
 Purpose 7x7 Multiplication
& criticality
 Personnel:

Loading - same as 3-1 plus:

box 3 (10)	MAC 61	box 16 (10)	MAC 75
5 (10)	70	18 (10)	255
8 (10)	71	20 (10)	256
10 (10)	72	22 (10)	257
12 (10)	73	24 (10)	258
14 (10)	74	26 (10)	259

box 2 (10)	MAC 61	box 27 (10)	MAC 255
4 (10)	70	29 (10)	256
7 (10)	71	31 (10)	257
13 (10)	72	33 (10)	258
15 (10)	73	39 (10)	259
17 (10)	74	42 (10)	260
19 (10)	75	44 (10)	261

1 (10)	5-1	25 (10)	5-7
6 (10)	5-2	35 (10)	5-8
9 (10)	5-3	37 (10)	5-9
11 (10)	5-4	40 (10)	5-10
21 (10)	5-5	45 (10)	5-11
23 (10)	5-6		

Total - 6.67kg.

START-UP CHECK LIST
 Equipment Checked by M.B. Personnel Check by M.B.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 10:20 ^{AM} Date 10-4 1955

12-12-55

$$\left. \begin{array}{l} 4 \times 45 = 180 \\ 14 \\ 1120.5 \end{array} \right\} 199.5 \times 33.4 = 6.663 \text{ kg U}$$

$$1120.5 \times 5.5 \left. \begin{array}{l} 31.1 \\ 31.1 \end{array} \right\} = 6.204$$

10-4
47 3-2

MULTIPLICATION
 Expr. 3-2 Time 10:20 ^{AM} Date 10-4 1955
 Settings P. G.
 Scalar H. V. Disc. c/() min.
 C ()
 C ()
 C ()
 Temperature Height M¹ or Remarks

Time	Refl.	Sol'n	Refl.	Sol'n	C(1)	C(1)	C(2)	C(2)	C(3)	C(3)	e ₄	e ₄	e ₅	e ₅
10 min.					3304		4109		1018		392		66	
					.000232		.000243				.00044		.00056	
					.000435								.015	

Water temp. ~ 82.5°f

Log N. 0.0011

10-4
3-3 48

Expr. 3-3 Time 11:15 ^{AM} PM Date 10-4 1955
 Purpose 7x7 Multiplication & criticality
 Personnel:

New shipment from MAC of fuel plates enabling us to go to full 5 plates per element.

Fuel loading: Series #1 in slot 2
 Series #2 " " 6
 Series #6 " " 10
 Series #3 " " 14
 Series #4 " " 18 Total - 7.52kg.

START-UP CHECK LIST
 Equipment Checked by m.B. Personnel Check by m.B.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by m.B.
 Red Light On by m.B.
 Start Up OK'd by D.W. Time 11:25 ^{AM} PM Date 10-4 1955

Rods out
 Critical at water level 79.00 cm.

12-12-55
 $5 \times 45 \times 33.4 = 7.515$ kg U
 $\times 31.1 \quad 6.998$ kg B-235

10-4
3-4 49

Expr. 3-4 Time 12:30 ^{AM} PM Date 10-4 1955
 Purpose 7x7 Multiplication & criticality
 Personnel:

loading: slots 2, 6, 14, 18 same as 3-3.
 in slot ten, series six plates are in boxes: 1, 3, 5, 6, 8, 10, 12, 14, 16, 18, 20, 22, 40, 41, 43,
 , series five plates are in boxes: 2, 4, 7, 9, 11, 13, 15, 39, 42, 44. Total - 7.16kg, 7.17kg

START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by m.B.
 Red Light On by m.B.
 Start Up OK'd by D.W. Time 12:40 ^{AM} PM Date 10-4 1955

Critical water level - 92.61 cm.
 Rods are out.

12-12-55 D.W.
 $4 \times 45 = 180$
 $21 \times 0.5 \quad \frac{24}{10.5}$
 $214.5 \times 33.4 = 7.164$
 $31.1 = 6.671$

p-4
3-5 50

Exp. 3-5 Time 1:22 AM Date 10-4 1955
 Purpose: 7x7 multiplication & criticality
 Personnel:

START-UP CHECK LIST
 Equipment Checked by MB Personnel Check by MB
 Instrument and Safety Checked and Reset by P.W.
 "Source In" Checked by M.B. Source No.
 Emergency Equipment in Control Room Checked by MB
 Rad Light On by MB
 Start Up OK'd by P.W. Time 1:20 AM Date 10-4 1955

Loading - slots 2, 6, 14, 18 same as 3-3.
 slot ten: series six in boxes; 1, 3, 5, 14, 16, 18, 28, 30, 32, 41, 43, 45.
 Series five in the other slot tens.
 All plates are in respective boxes.

Total - 6.96

Rods are out

Water level - 109.2 : 84 on the "outside" & "inside" (thermal couple hung in center of box #23)

MULTIPLICATION
 Exp. 3-5 Time 1:35 AM Date 10-4 1955
 Settings: H. V. Disc. c/r
 C()
 C()
 C()
 Temperature Height M or Remarks
 Time Refl. Sol'n Refl. Sol'n C(1) e(1) C(2) e(2) C(3) e(3) e4 | c4 | c5 | c6

5 min count.

2471
 .000202
 .00033
 .00184

Log N 0.0016
 DC-3 28.5 (10x1)

51
 10-4
 3-5

There is a deflection in instrument readings as we raise water level. The reason for this is not certain. Draining out water to deflection point.
 Water level 92 cm.

	e ₁	e ₂	e ₃
5 min count.	2580	2702	1063

Thus: e₁ stayed about the same but e₂ + e₃ almost doubled. D.M. assumed that the e₂ + e₃ were reset before the count was taken.

12-12-55 D.W.D.

1 x 15 = 180
 12
 33 x 0.5 = 16.5

208.5 x 33.4 = 6.964 kg U
 31.1 = 6.484 kg U-235

10-4
3-1-52

Expt.	3-6	Time	2:00 AM	Date	10-4	1965
Purpose	7x7 Multiplication and criticality					
Personnel:						

Loading same as 2-5 except in boxes: 6, 12, 22, 24, 34, + 40, series 5 was taken out of slot 10 and series 6 inserted. Total 7.06 kg.

START-UP CHECK LIST	
Equipment Checked by	D.M.
Instrument and Safeties Checked and Reset by	D.W.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	M.B.
Red Light On by	M.B.
Start-Up OK'd by	D.W. Time 2:05 PM Date 10-4 1965

Rads up.

Log N. 0.0024

Water height 109.2

DC-3 35 (20x1)

Not critical.

Max. Reactivity for last two runs occurred at a water height of ~92 cm.

12-12-55 *DLW*

$$4 \times 45 = 180$$

18

$$27 \times 5 = 135$$

$$211.5 \times 33.4 = 7.064 \text{ kg U}$$

$$\times 31.1 = 6.578 \text{ kg U-235}$$

53 10-4
3-7

Expt.	3-7	Time	2:00 AM	Date	10-4	1965
Purpose	7x7 Multiplication + criticality					
Personnel:						

Loading. Same as 3-4 except: in boxes ~~8, 10~~, 20, + 26 slot 10 contains series 5 instead of six.

START-UP CHECK LIST	
Equipment Checked by	D.M.
Instrument and Safeties Checked and Reset by	M.B., D.W.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	M.B.
Red Light On by	D.M.
Start-Up OK'd by	D.W. Time 2:35 PM Date 10-5 1965

Rads up.

Water temperature 83°F

Water height 109.3 cm.

With source in, we are rising on something greater than a 40 sec period.
Log N 0.016

DC-3 61 (20x1)

Max. reactivity at 93.5 cm.; found by draining & watching DC-3

We were almost critical.

Reactivity did not rise again while re-raising the water. Coming down very slowly, the peak appeared at 95 on DC-3 but at about 46.7 on Log N.

12-12-55

$$4 \times 45 = 180$$

22

$$23 \times 0.5 = 11.5$$

$$213.5 \times 33.4 = 7.131 \text{ kg U}$$

$$\times 31.1 = 6.640 \text{ kg U}$$

10-4
3-854

Expr. 3-8 Time 3:25 ^{AM} Date 10-4 1955
 Purpose 7x7 multiplication + criticality
 Personnel:

START-UP CHECK LIST
 Equipment Checked by D.M. Personnel Check by D.M.
 Instrument and Safeties Checked and Reset by D.M.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by DW
 Red Light On by Dm
 Start-Up OK'd by DW Time 3:00 ^{AM} Date 10-5 1955

Loading - same as 3-4 except plate 10 in box 26 was changed from series 6 to 5.

Total 7.15 kg.

Water level was put up to 99.84, where we were super-critical. Water level was then let down. Period increased as we went down. Very dangerous situation. Dumped water to 94.7 where we were sub-critical. Back up to 95.39 where slightly super. Rods tested - ~~both~~ ^{each} has some effect.

Water level - 95.10 just critical

Water level lowered to 90.5.

Raised to 95.62 to check reproducibility, super-critical.

Dropped to 94.95 sub-critical.

12-12-55
D.W.

$$\begin{array}{r} 4 \times 45 = 180 \\ \quad \quad 23 \\ \hline 22 \times 5 = 110 \\ \hline 290 \end{array} \quad \begin{array}{r} \times 33.1 = 7,148 \\ 31.1 = 6,655 \end{array}$$

10-5
55 3A-1

Expr. 3A-1 Time 8:50 ^{AM} Date 10-5 1955
 Purpose to determine the effect of reason for period increase with decrease in water height.
 Personnel:

INSTRUMENT CHECK

Date 10-5 1955 Time 8:50 ^{AM} Source No. _____

Instrument	Value	Scale	Source Distance	Starting Scale
DC-1				
DC-2	6.5	20x10	4"	
DC-3	6.3	20x10	contact	
Log N		15 cm.		
R-1	6.8	10.00	contact-outtop	
R-2				
P. M.			3"	

9" source

START-UP CHECK LIST
 Equipment Checked by D.M. Personnel Check by D.M.
 Instrument and Safeties Checked and Reset by D.M.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by D.M.
 Start-Up OK'd by D.W. Time 8:15 ^{AM} Date 10-5 1955

Fuel loading - same as 3-8.

DC-3: turned on side & covered "head" with paraffin. Log N moved closer to core: position 9" from core in north-west corner.

There is bubbling in about every box. Water level at critical 95.85 (about 0.7 cm. higher than yesterday.)

Water temp. 81°F on thermal couples.

Water level lowered to 95.50 - sub-critical.
 " " raised = 96.35 - super
 " " lowered = 95.95 - just critical.

"reactivity"
 Maximum instrument readings - at about 94 cm. on DC-2 and DC-3 and R-1 when draining through large water valve. No change in

10-5
3A-256

Expt. <u>3A2</u>	Time <u>10:40</u> ^{AM}	Date <u>10-5</u> 195 <u>5</u>
Purpose <u>Reason for unusual behavior.</u>		
Personnel: _____		

START-UP CHECK LIST	
Equipment Checked by <u>D.M.</u>	Personnel Check by <u>2 people</u>
Instrument and Safeties Checked and Reset by <u>D.M.</u>	
"Source In" Checked by <u>D.W.</u>	
Emergency Equipment in Control Room Checked by <u>in critical room</u>	
Red Light On by <u>MB.</u>	AM
Start-Up OK'd by <u>D.W.</u>	PM Date _____ 195 <u>5</u>

critical
in room to watch

Final loading - same as 3-8 except 5-18 + 5-26 exchange
for 6-18 + 6-26.

~~Source~~ Instrument DC-2 was moved from Sid into Nell - think
put 8" from element #06. DC-2 ^{safety} is bypassed. ~~As~~
Bubbles coming out of plates just put in before water
over top.

DC-2 moved back 2 or 3 inches.

Water up -

DC-2 and Log-N gave continuous rise with water level

DC-3 and R-1 reversed themselves at about 95 cm.

(Bringing down water level), DC-2 showed no increase
but DC-3 showed increased at 92 cm.

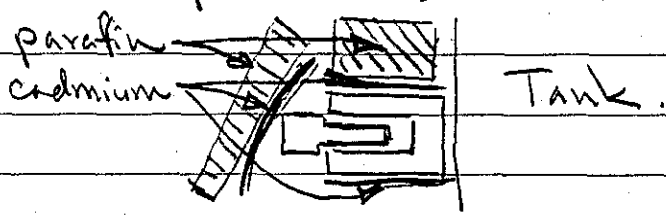
10-5
57 29-3

Expt. 3A-3 Time 12:20 ^{AM} ~~PM~~ Date 10-5 1955
 Purpose Reason for unusual behavior.
Also - preliminary rod calibration.
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by M.B. Personnel Check by D.M.
 Instrument and Safeties Checked and Reset by D.M. (DC-2 bypassed)
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by M.J.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 12:25 ^{AM} ~~PM~~ Date 10-5 1955

Fuel loading - back to same as 3-B and 3A-1.

R-1 was repositioned - while kept in paraffin pig, was put against face of tank, cadmium surrounded except for face against tank, and then packed with paraffin.



It is thought that the peaking around 95cm. as seen by DC-3 & R-1 may be caused by sky-shine from the reactor - perhaps by the leaking of neutrons out the boxes.

At water height 97.90cm. with source part way out.

DC-2 ^{160x10} 48 + going up

DC-3 ^{15x10} 24 level - perhaps going down slightly.

R-1 0.5 + going down slightly

At water height 101.45cm. still not critical.

Time: 1.57 p.m.

DC-3 36 + going down

R-1 .2 decreasing.

Log N .023 + decreasing

DC-2 ^{5x10} 17. decreases

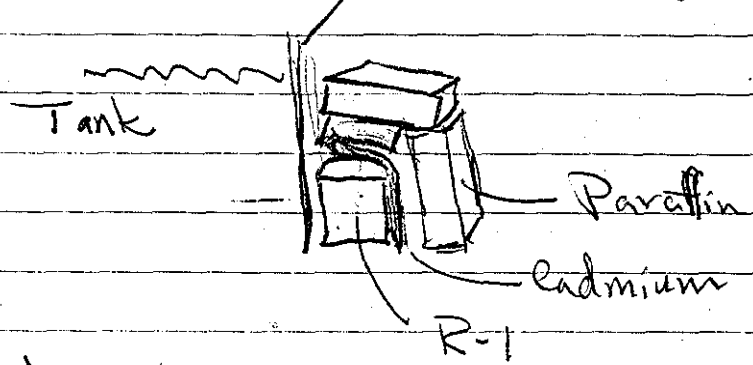
10-5
3A-38

Expt. 97-2	Time	AM	Date
Purpose		PM	1951
Personnel			

Opened large water valves & draining.
 at 99 - instruments DC-3 + DC-1 going up.
 log N + DC-2 still going down.

Rods were ~~not~~ mistakenly left in.

R-1 was reading unsatisfactorily low. Its geometry was changed:



Rods pulled out.

R-1 still reading very low.

Critical conditions

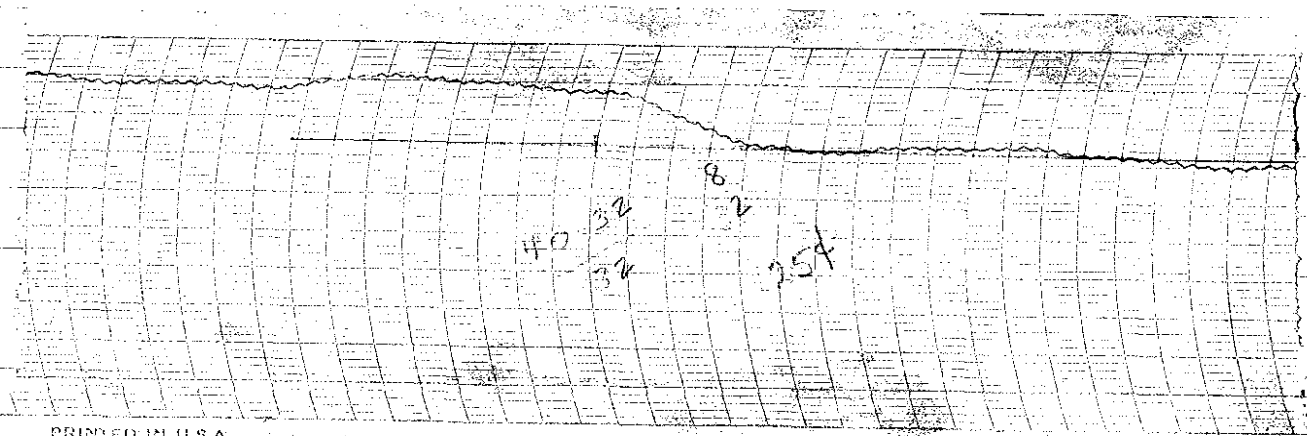
- Water level 97.02 cm.
- DC -2 51.5 (50x10)
- DC -3 23.65 (10)
- log N 0.034
- R-1 1.8 (25x1000)

more lead than last time
1000 model change
1/2000

Water raised to 109.1 cm. DC-2 only instrument going up. R-1 + DC-3 not acting properly in direction of motion.

II Inserting large external rod to critical.

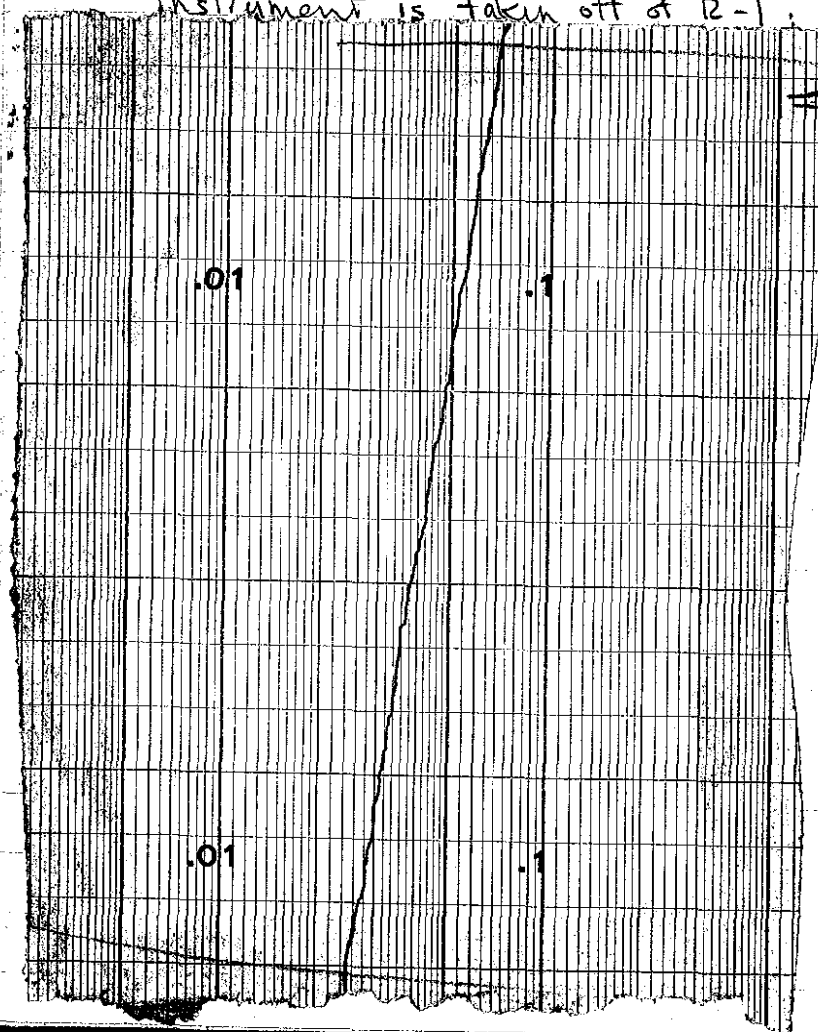
10-5
A360



PRINTED IN U.S.A.

Rod drop recording. 4

Instrument is taken off of R-1; noise level was high.



This is the period recording with both rods out & loading of 7.15 Kg.

The period is 695 sec & the rods' worth to control this is 1.77 φ.

(Data corresponds to part IX of this experiment)

10-6
61 4-1

Expt. 4-1 Time 9:10 AM Date 10-6 1955
 Purpose Background
 Personnel:

INSTRUMENT CHECK
 Date 10-6 1955 Time 9:20 AM Source No.
 Trip
 Instrument Value Scale Source Distance Scale Up/Down
 DC-1 X
 DC-2 X
 DC-3 / 65 20x10 1"
 Log N / 15 sec
 R-1 / 7 1000x100 Contact
 R-2 X
 P. M. / 2"

Loading - S.S. series 1 in slot 2 series 9 in slot 10

"	2	3	"	10	"
"	3	4	"	11	12
"	4	5	"	12	13
"	5	6	"	13	14
"	6	7	"	14	15
"	7	8	"	15	16
"	8	9	"	16	17

Tried putting R-1 in tank in plastic bag - bag developed leak & got instrument wet.
 The manometer water-height gage was heretofore not vented to assembly room. This has now been done. Could be part of the explanation of ~~what~~ the irreproducibility.

10-6
4-62

Water level - 109.35

~~Rods out~~: safety blade out.

At end of 10 min count:

Log N 0.00092 DC-3 ~ 21 (10x1)

Water level 109.00

C-4

C-5

Total ten minute count 376

3641

Rods out: large 30.69, small 31.0'

10-6.1
63 4-2

Expt. 4-2	Time 1:15 ^{AM}	Date 10-6 1955
Purpose 7x7 with SS multiplication		
Personnel:		

slot	fuel	series
1	fuel	1
2	SS	1
3	SS	2
4	SS	3
5	SS	4
6	SS	5
7	fuel	series 2
8	SS	7
9	SS	8
10	SS	9
11	SS	10
12	fuel	series 3
13	SS	12
14	SS	13
15	SS	14
16	SS	15
17	SS	16
18	fuel	series 4

START-UP CHECK LIST	
Equipment Checked by	m.B. Checked by D.B.H.
Instrument and Safeties Checked and	D.M.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	m.B.
Red Light On by	m.B.
Start Up OK'd by	D.W. Time 12:25 AM Date 10-6 1955

Rods out. safety kyp.
~~Prohibited activities:~~

12-12 SS
D.W.M.

$$4 \times 45 = 180 \quad \times 334 = 6.012 \text{ kg U}$$

$$31.1 = 5.598 \text{ kg U-235}$$

rad
#264

MULTIPLICATION

Exp. 4-2 Time 1:00 AM Date 10-6 1955

Setting L. C.

Source H. V. Pipe. 9/10 win. 376

C-4 3641

C-5

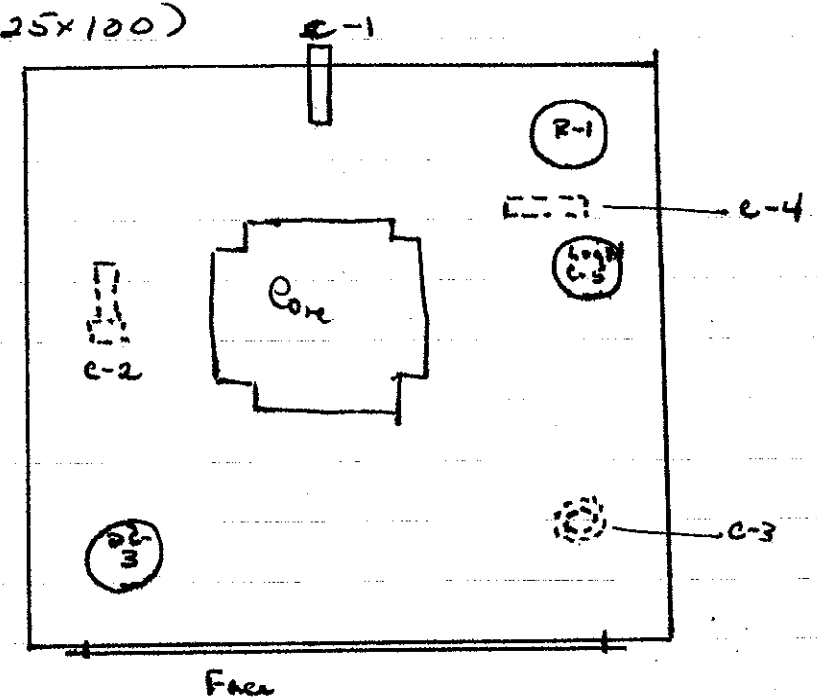
C-1

Temperature Height M. C. Remarks

Time Ret	Sol'n Ret	Sol'n CA	M (4)	C (5)	M (5)	C (1)	C (1)	C ₂	C ₂	C ₃	C ₄
10min.		374	1	5228	0.19	406		2653	977		

.00246 .00876 .00102

Water Height 109.3 cm.
 Water temp. 82°F
 Log N 0.0011
 DC-3 35 (10x1)
 R-1 1 (25x100)



10-6
65 4-3

Exp. 4-3 Time 1:25 AM Date 10-6 1955

Purpose Multiplication

Personnel:

Loading:

Slot	Fuel	Series
1		1
2	SS.	1
3	SS.	2
4	Fuel	4
5	SS.	5
6	SS.	5
7	Fuel	2
8	SS.	7
9	SS.	8
10	SS.	9
11	SS.	10
12	Fuel	3
13	SS.	12
14	SS.	13
15	Fuel	7
16	SS.	15
17	SS.	16
18	Fuel	4

6-31 + 6-32 have been interchanged

12-12-55
 6x45 x 23.4 = 9.018
 31.1 = 8.397
 (Total - 9k)

START-UP CHECK LIST

Equipment Checked by D.M. Personnel Check by J.L.

Instrument and Safeties Checked and Reset by D.W.

Source 1A Checked by D.W. Source No.

Emergency Equipment in Control Room Checked by M.B.

Red Light On by M.B. AM

Start Up OK'd by D.W. Time PM Date 1955

Water level 109.1 cm.
 Rods out
 Source in.

10-6
4266

MULTIPLICATION														
Expr.	4-3		Time	1:55 PM		Date	10-6 1955							
Scalar	Settings		H. V.	Disc.		B. G.								
C(4)						376								
C(5)						3641								
C()														
Temperature	Height		M ⁻¹ or Remarks											
Time	Refl.	Sol'n	Refl.	Sol'n	G(4)	M ⁻¹ (4)	C(5)	M ⁻¹ (5)	G(1)	R ⁻¹ (1)	C ₂	C ₂ ⁻¹	C ₆	C ₂ ⁻¹
10					385	.98	739	.495	601		2608	9.44		

Log N 0.0018

DC-3 23 (20x1)

R-1 0.7 (50x100)

.00106

10-6
6744

Expr.	4-4		Time	2:15 AM		Date	10-6 1955		
Purpose	Multiplication								
Personnel:									

Loading: same as 4-3 except the following exchanges:

MAC #			MAC #		
61	- ss	9-1	260	- ss	9-24
70	- ss	9-3	261		9-26
71	-	9-5	262		9-28
72	-	9-6	263		9-30
73	-	9-8	264		9-32
74	-	9-10	265		9-34
255	-	9-14	266		9-36
256	-	9-16	267		9-38
75	-	9-12	269		9-40
257	-	9-18	270		9-41
258	-	9-20	291		9-43
259	-	9-22	347		9-45

24 full fuel plates were loaded in slot 10 in "checker-board" fashion replacing the series A ss. plates formerly in that slot.

START-UP CHECK LIST	
Equipment Checked by	J.L. Personnel Check by J.L.
Instrument and Safeties Checked and Ready	D.W.
"Source In" Checked by	D.W. Source No.
Emergency Equipment in Control Room Checked by	M.B.
Red Light On by	M.B.
Start-Up OK'd by	D.W. Time 2:30 AM Date 10-6 1955

Water level - 109.00 cm.

DC-3 R₆ acting a little erratic - jumping every one-in-a-while.

$$\begin{array}{r}
 6 \times 45 = 270 \\
 \quad 24 \\
 \hline
 294 \times 33.4 = 9820 \text{ kg U} \\
 \quad 31.1 = 9143 \text{ kg U-235}
 \end{array}$$

MULTIPLICATION										
Expr.	4-4		Time	2:40 AM		Date	10-6 1955			
Scalar	Settings		H. V.	Disc.		c 10 min.				
C(4)					376					
C(5)					3641					
C()										
Temperature	Height		M. or Remarks							
Time	Refl.	Sol'n	Refl.	Sol'n	C(4)	M(4)	C(5)	M(5)	C()	C()
10 min.					391		9675		763	

Log N 0.00145
 DC-3 35(20x1)
 R-1 0.6(100x100)

W

$c_2 e^{-1}$ $c_2 c_2^{-1}$
 2590 983
 .000386
 .00102

Expr.	4-5		Time	3:10 AM		Date	10-6 1955		
Purpose	Multiplication								
Personnel:									

Boarding - same as 4-4 except the following exchanges:

slot 9	slot 10
5-1 + 5-2	put in in place of 8-9 + 8-10 S.S.
5-3 + 5-4	8-4 9-4
5-5 + 5-6	8-7 9-7
5-7 + 5-8	8-9 9-9
9 + - 10	8-11 9-11
11 + 12	8-13 9-13
13 14	8-15 9-15
15 16	8-17 9-17
17 18	8-19 9-19
19 20	8-21 9-21
21 22	8-23 9-23
23 24	8-25 9-25
25 26	8-27 9-27
27 28	8-29 9-29
29 30	8-31 9-31
31 32	8-33 9-33
33 34	8-35 9-35
35 36	8-37 9-37
37 38	8-39 9-39
39 40	8-42 9-42
41 42	8-44 9-44

START-UP CHECK LIST	
Equipment Checked by	D.M. Personnel Check by D.M.
Instrument and Safeties Checked and Reset by	D.W.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	J.L.
Red Light On by	M.B.
Start-Up OK'd by	D.W. Time 3:20 AM Date 10-6 1955

Water 110.1 cm.

70

MULTIPLICATION

Expr. 4-5 Time 3:30 ^{AM} ~~PM~~ Date 10-6 1955

Settings: H. V. Disc. c/10 min. B. G.

Scalar C(4) 376

C(5) 3641

C()

Temperature	Height	M ⁻¹ or Remarks						
Time	Refl.	Sol'n	C(5)	M(5)	C(1)	C(2)	C(3)	
Ten minutes		625	.88	14.23	.256	1114	2659	1246
						.00086	.000376	.000955

Log N 0.0018
 DC-3 48 (20 x 1)
 R-1 0.6 (100 x 100)
 or 1.5 (50 x 100)

71 ¹⁰⁻⁶ 4-6

Expr. 4-6 Time 4:00 ^{AM} ~~PM~~ Date 10-6 1955

Purpose Multiplication

Personnel:

Loading - Same as 4-5 except the following exchanges:

MAC# 348 for S.S. 12-22

	350	S.S.	12-24
Half plates	543	S.S.	5-15
	544	S.S.	5-16
	545		5-17
	H-951		5-22
	H-950		5-23
	H-954		5-24
	H-959		5-29
	H-961		5-30
	H-960		5-31

~~START-UP CHECK LIST~~

Equipment Checked by _____ Personnel Check by _____

Instrument and Safeties Checked and Reset by _____

"Source In" Checked by _____ Source No. _____

Emergency Equipment in Control Room Checked by _____

Red Light On by _____ AM

Start-Up OK'd by _____ Time _____ PM Date _____ 195 _____

INSTRUMENT CHECK

Date 10-7 1955 Time 8:30 ^{AM} ~~PM~~ Source No. _____

Instrument	Trip	Value	Scale	Source	Remarks
DC-1	X				
DC-2	X				
DC-3		65	20x10		4" from triable
Log N		1.5	500		
R-1		1000			contact 7
R-2		100			
P. M.					34

10-7
4-672

START-UP CHECK LIST	
Equipment Checked by	D.M. Personnel Check by D.M.
Instrument and Safety Checked and Report by	D.M. + D.W.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	m.B.
Red Light On by	D.M.
Start-Up OK'd by	D.W. Time 8:45 AM Date 10-7 1955

MULTIPLICATION											
Expr.		4-6		Time		9:50 AM		Date		10-7 1955	
Scalar		H. V.		Disc.		C(1)		C(2)		C(3)	
C()						376					
C()						3641					
C()											
Temperature		Height		M ⁻¹ or Remarks							
Time	Refl.	Sol'n	Refl.	Sol'n	C(1)	C(2)	C(3)	C(4)	C(5)	C(6)	C(7)
10 min.			416	.9	21386	.17	1699	2697			972

Log N 0.0022

DC-3 61(20x1)

R-1 1.4(25x1000)

Water level 109.4 cm.

Bubbling very seriously

Re-calibration of water height (because of venting of manometer)

Table top - 15.3 cm.

Box top - 96.8 cm.

Water temp. 81°F.

73 10-7
4-7

Expr.	4-7	Time	9:45 AM	Date	10-7 1955
Purpose	Multiplication				
Personnel:					

Loading - Same as ~~4-6~~⁴⁻⁵ except all S.S. series 5 (in slot 6) was removed

added:

5-43	in	1-6
5-44	in	3-6
5-45	"	5-6
H-950	in	14-6
348	in	16-6
H-951	in	18-6
H-958	in	28-6
350	in	30-6
H-959	in	32-6
H-960	in	40-6
H-961	in	44-6

MULTIPLICATION											
Expr.		4-7		Time		10:00 AM		Date		10-7 1955	
Scalar		H. V.		Disc.		C(1)		C(2)		C(3)	
C()											
C()											
C()											
Temperature		Height		M ⁻¹ or Remarks							
Time	Refl.	Sol'n	Refl.	Sol'n	C(1)	C(2)	C(3)	C(4)	C(5)	C(6)	C(7)
5 min.					1122	224	24234				

Log N 0.0026

DC-3 80(20x1)

R-1 1.2(25x1000)

Water level 110.2

10-7
4-9 74

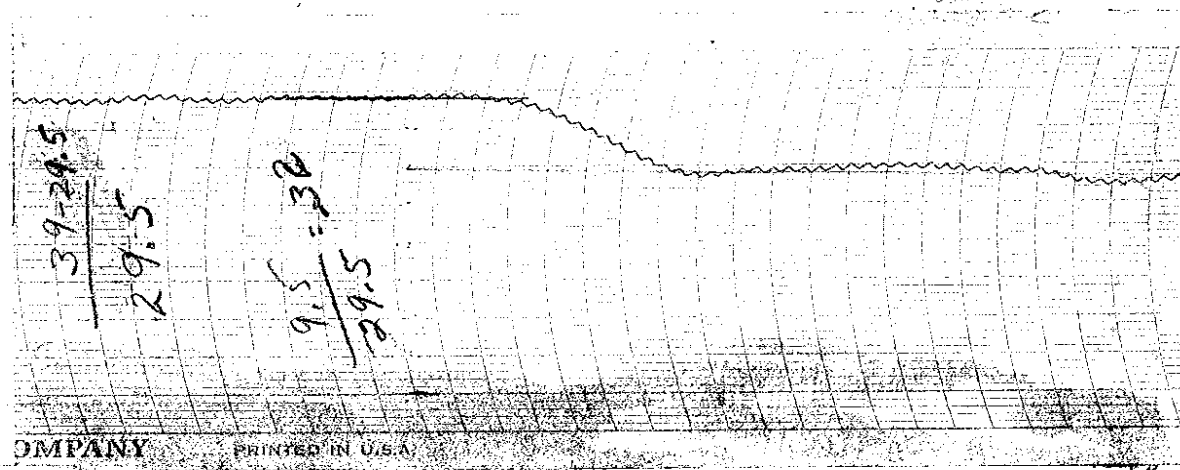
Expr. 4-8 Time 10:05^{AM} PM Date 10-7 1955
 Purpose multiplication
 Personnel:

loading - same as 4-7 except all SS series 15
 (slot 16 removed).

START-UP CHECK LIST
 Equipment Checked by P.M. Personnel Check by D.W.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by P.M.
 Start-Up OK'd by D.W. Time 10:10^{AM} PM Date 10-7 1955

Not quite critical.
 Water up to 109. Rods out.
 With source out, period ν - 400 sec. $\sim 4\%$

Power level recording: Exp. 4-9: safety blade drop.



75 10-7
4-9

Expr. 4-9 Time 10:40^{AM} PM Date 10-7 1955
 Purpose multiplication
 Personnel:

loading - same as 4-8 except. SS series 4 was
 removed from slot 5 in elements 1, 3, 5, 14, 16,
 18, 28, 30, 32, 42, 44.

START-UP CHECK LIST
 Equipment Checked by P.M. Personnel Check by D.M.
 Instrument and Safeties Checked and Reset by P.W.
 "Source In" Checked by D.W. Source No.
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by P.M.
 Start-Up OK'd by D.W. Time 10:50^{AM} PM Date 10-7 1955

DC-3 moved back away from core - reading too high
 Critical conditions.

Log N - 0.016 Rods out.

DC-3 70 (10x10)

R-1 3.25 (100x1000)

Water level 90.8 cm., temp. 81°F.

Water level raised to: 91.40 cm. (to raise power level)

Lowered to: 90.8.

Safety blade dropped & power level recorded on
 fast Bruh recorded.

Value of plate calculates to be: 32¢

The period experienced with the water level at 91.40 cm.
 was 152 sec. which corresponds to 7.0¢

(or, roughly, the water in this region is worth 1.17¢/mm.)

Expr. <u>5-1</u>	Time <u>12:30</u> ^{AM} PM	Date <u>10-7</u> 195 <u>5</u>
Purpose <u>Effect of bridging of plates on 7x7</u> <u>with ss</u>		
Personnel: _____		

Loading - same as 4-9 except a 40 mil ϕ 1 plate hung on fuel plate in slot 4 between 3+4; this plate was hung in checkerboard boxes beginning with box 1 (1, 3, 5, 6, 8, 10, 38, 40, 41, 43, 45)
Total of 24 plates hung.
In this position there are two ss. plates between the artificial 40 mil void and the next fuel plate.

START-UP CHECK LIST	
Equipment Checked by <u>M.B.</u>	Personnel Check by <u>D.M.</u>
Instrument and Safeties Checked and Reset by <u>D.M.</u>	
"Source In" Checked by <u>D.W.</u>	Source No. _____
Emergency Equipment in Control Room Checked by <u>M.B.</u>	
Red Light On by <u>D.W.</u>	
Start-Up OK'd by <u>D.W.</u>	Time <u>12:35</u> ^{AM} PM Date <u>10-7</u> 195 <u>5</u>

Critical conditions:

LogN 0.0125

DC-3 54 (10x10)

R-1 5.15 (50x1000)

Water level 92.54

Water temp. 81°F

Raised water to 93.53 for period measurement & water evapn

Back to critical at:

LogN 0.01

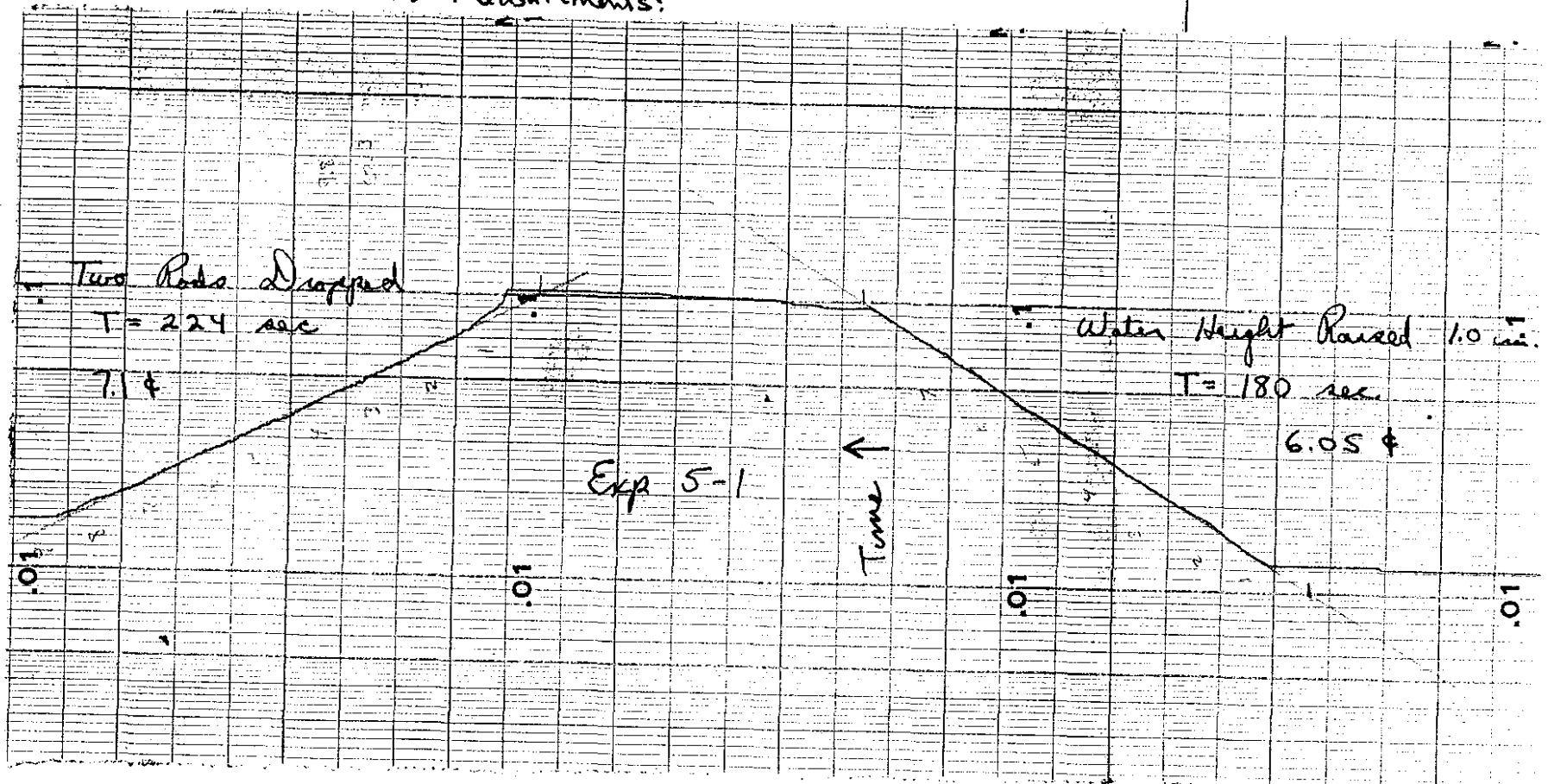
DC-3 58 (100x10)

R-1 5.2 (50x1000)

Water level 92.50

Dropped both control rods for period measurement.

Results of Period Measurements:

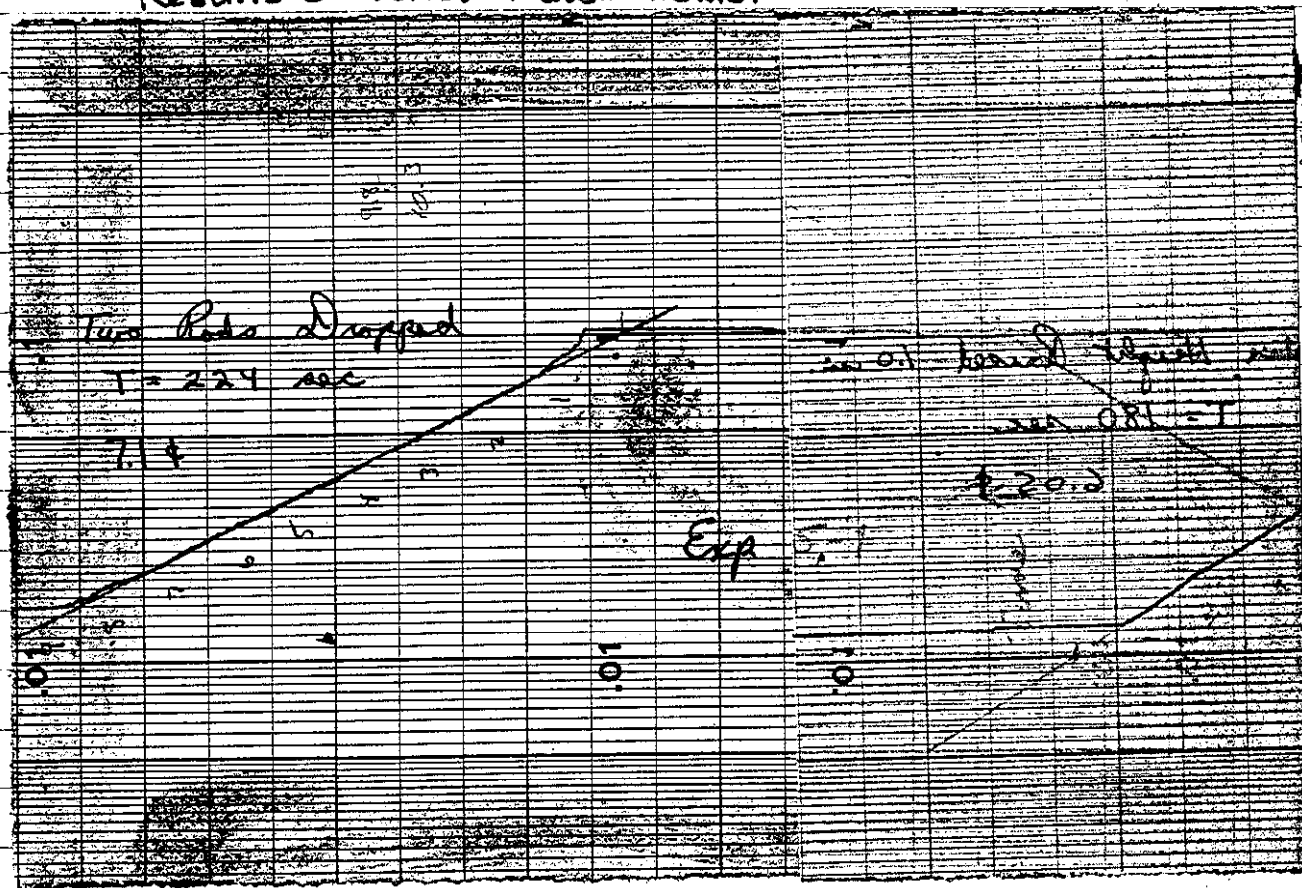


Water height: $\Delta h = 1.0 \text{ cm.}$; period = 180 sec (6.05 ϕ)
 water value: 0.60 ϕ /mm.

Rod drop: period = 224 sec (7.1 ϕ)

Dropped both control rods for period measurement.

Results of Period Measurements:



Water height: $\Delta h = 1.0 \text{ cm.}$; period = 180 sec. (6.05¢)
 water value: 0.60¢/mm.

Rod drop: period = 224 sec. (7.1¢)

The total value of the fit calculates out to be by straight-line interpolation to be 16.35¢. Or $\approx 2\frac{2}{3}$ ¢ per plate

10-7
5-278

Expt.	5-2	Time	1:45 ^{AM} PM	Date	10-7 1955
Purpose	Bulges				
Personnel:					

loading - same as 4-9 except,
16 mil plates of Al were hung on fuel plates in
slots 1, 4, 7, 10, 12, 15, & 18 in boxes 10, 14, 32,
and 36

Equipment Checked by	D.W.	D.M.
Instrument		D.M.
"Source In"	D.W.	
Emergency		M.B.
Red Light		
Start-Up	M.B. D.W.	1:50 10-7 1955

Critical conditions:

Rods out

Water height 91.73

log N 0.0155

DC-3 62 (1x100)

DC-2 51 (1x50)

R-1 2.8 (100x1000)

Water raised to 92.57

DC-3 swarmed accidentally.

Al Plates worth 10¢ taking 1.17¢/mm as water worth

or 0.0253 ¢/mil/fuel ~~element~~ ^{plate}

or 2.7 ¢/fuel ~~element~~ ^{box} for 7-16 mil plates

or 7.5 ¢/mil/box/reactor.

79

Expt.	5-3	Time	2:55 ^{AM} PM	Date	10-7 1955
Purpose	Bulges - Fuel evaluation				
Personnel:					

loading - same as 4-9 except:

Fuel in slots 14(6) and 32(6) were exchanged
for ss. 5(14) + 5(32) respectively.

Amount of fuel taken out = 33.4 gm.

Water height at critical = 92.42 cm.

7 Dec
1950

Total value of water @ 1mm = 16.5 ¢

Fuel worth = 16.5 ¢ / 33.4 gm. = 0.495 ¢/gm.

Assuming an average of 10 mil bulge per fuel plate
and 7 plates per box, total reactivity tied up
in voids @ 0.0253 ¢/mil/fuel plate is 79.8 ¢.

Log N 0.0125

DC-2 41 (50x1)

DC-3 51 (100x1)

Water raised to 93.53 mm to go up in power

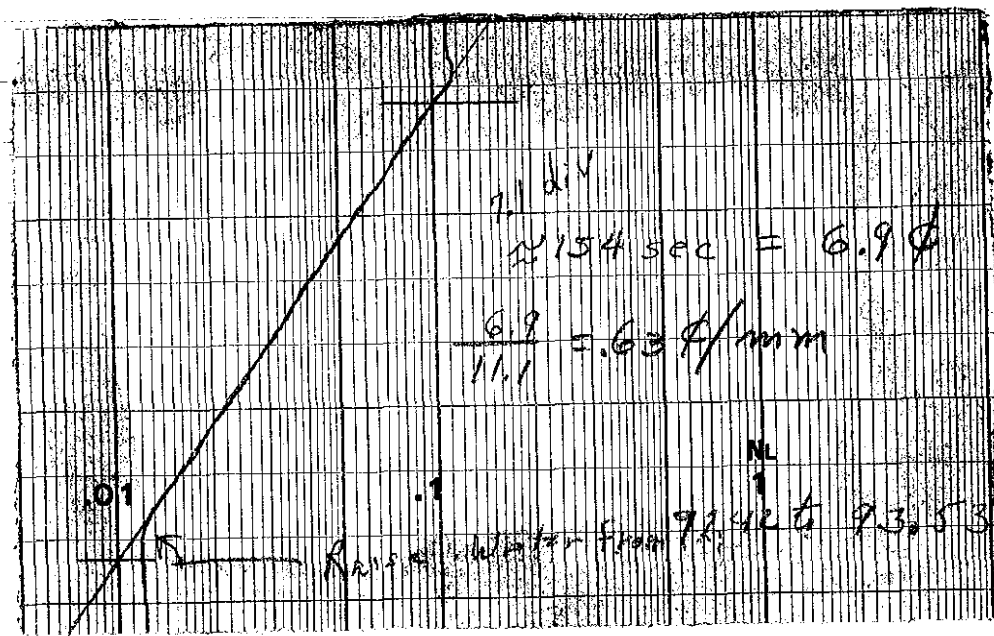
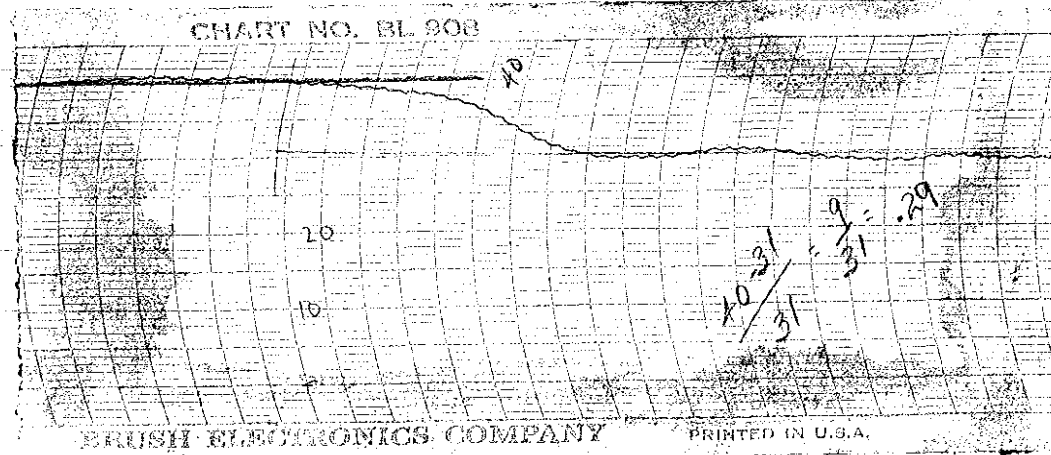
Red position: large 30.70 small 31.02

Back b 92.24

Log N 0.180

R-1 4.9 (1000x1000)

Safety blade drop.



Expr. 6-1 Time 10:25 PM Date 10-10 1955
 Purpose To determine the effect internal Cd for possible new safety ~~source~~ blade.
 Personnel:

INSTRUMENT CHECK

Date 1955 Time AM P.M. Source No.
 Trip
 Instrument Vibro Ball Source Blank Scale
 DC-1
 DC-2 ✓ 20x10
 DC-3 ✓ 20x10 2 1/2"
 Log N 15 sec 13 sec
 R-1 ✓ .7 contact 1000V
 R-2 100
 P. M. ✓

loading - same as 4-9 except all s.s. in slot 11 removed.
 (ss. source 10 removed).
 3 - 1/32" x 2 1/2" x 23" cadmium plates were put between slot 18 + box in elements 29, 30, 31.

START-UP CHECK LIST

Equipment Checked by D.M. Personnel Check by D.W.
 Instrument and Safeties Checked and Verified by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by D.M.
 Start-Up OK'd by D.W. Time 10:35 AM Date 10-10 1955

Sight glass O.K.
 Not critical.
 Log N. 0.004
 DC-3 84 (20x1)
 Water - 109 cm.
 Rods out.

Expr: 6-2	Time: 1:05 ^(A) PM	Date: 10-10 1955
Purpose: Safety blade p ro pas al.		
Personnel:		
EQUIPMENT CHECK LIST		
Equipment Checked by: P.M.	Checked by: P.M.	
Instrument used:	D.W.	
"Source In" checked by:	D.W.	
Emergency Stop:	AM	
Red Light On by: M.B.	AM	
Start Up OK'd by:	Time:	PM Date: 1955

Locating: same as 6-1 but with 21 more stainless steel plates removed: slot 2 (series 1) removed in "checker board" boxes 2, 4, 7, 9, ... 39, 42, 44.

Log N -
 Sub-critical - going on ^{negative} 300-400 sec period.
 Water height 109 cm.
 Rods out
 Source out.

Fuel Plate MAC 116 opened. Returned to salvage?
 " " MAC 435

Expt.	7-1	Time	2:15 AM	Date	10-19-1955
Purpose	7x7 multiplication w/ 12 S.S.				
Personnel:					

Loading: slot 1 fuel series 1
 2 S.S. series 2
 3 ~~S.S.~~ fuel series 4 ~ 4-30+4-31 interchanged
 4 S.S. series 4
 5 S.S. series 5
 6 fuel series 6
 7 S.S. series 7
 8 S.S. series 8
 9 S.S. series 9
 10 fuel series 7
 11 S.S. series 11
 12 S.S. series 12
 13 fuel series 8
 14 S.S. series 14
 15 S.S. series 15
 16 fuel series 9
 17 S.S. series 1
 18 fuel series 10

Log N raised in its tube from sitting on the bottom to 42" above bottom or about on the centerline of cone.

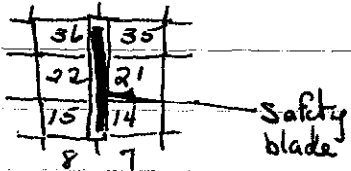
INSTRUMENT CHECK		
Date	10-19-1955	Time
		AM
		Course No.
Instrument		Check by Scale
PCA		
PCB		
PCD	65	20x10 6"
PCF	✓	contact.
PG		
RA		
P.M.	✓	3"

START-UP CHECK LIST

Equipment Checked by D.M. Personnel Check by D.M.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W. Source Po. _____
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 2:25 AM Date 10-18 1955

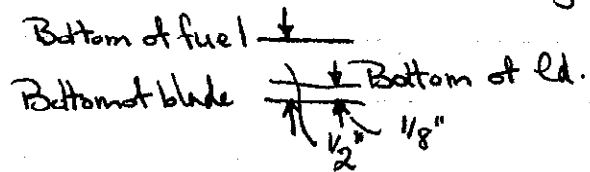
Changes made to apparatus since last run (6-2)

1. New safety blade installed internal to core.



2. Old safety blade now used for control blade. Motorized & limited switches installed.

3. Medium control rod removed entirely. The "zero" position of the new safety blade:



Reset manometer scale - 15.0 to top of skirt.

Water height - 109.17 cm.

$\log N = 0.015$

$DC-3 = 32 (1 \times 20)$

$R-1 = 0.65 (500 \times 100)$

Blade = 28.28

Rod = 28.97

Temp = 73.5 °F

START-UP CHECK LIST

Exp. 7-2 Time 3:00 AM Date 10-18 1955
 Purpose multiplication
 Personnel: _____

Loading same as 7-1 except: (24 total)
 in Rice boxes, 1, 3, 5, 6, 8, ... 38, 40, 41, 43, 45,
 ss. series 8 in slot 8 has been removed &
 replaced by 1/2 fuel plate series 5.

Total fuel = ~~10.9~~ kg.

10.8
2.0

START-UP CHECK LIST

Equipment Checked by R.J. Personnel Check by R.J.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room _____ M.B.
 Red Light On by J.L.
 Start-Up OK'd by D.W. Time 3:10 AM Date 10-18 1955

$\log N = 0.018$

$DC-3 = 28 (1 \times 20)$

$R-1 = 0.75 (500 \times 100)$

Water height = 109.5

Blade 28.28

Rod 28.95

Expr. <u>7#3</u>	Time <u>3:35</u> ^{AM} PM	Date <u>10-18</u> 195 <u>5</u>
Purpose <u>Multiplication</u>		
Personnel: _____		

loading:

slot.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
material	1	2	4	4	5	6	7	5	9	7	11	12	8	14	15	9	6	10
+ series.	f	s	f	s	f	s	f	s	f	s	f	s	f	s	f	s	f	s
	1	3	4	3	4	1	3	4	3	4	3	4	1	3	4	3	4	1

START-UP CHECK LIST	
Equipment Checked by <u>D.M.</u>	Personnel Check by <u>J.L.</u>
Instrument and Safeties Checked and <u>OK</u>	<u>I.D.</u>
"Source In" Checked by <u>D.W.</u>	Source No. _____
Emergency Equipment in Control Room Checked by <u>D.W.</u>	
Red Light On by <u>D.W.</u>	AM _____
Start-Up OK'd by <u>D.W.</u>	Time _____ PM Date _____ 195 <u>5</u>

Water level

96.70 - slightly super.

96.4 - just about critical.

96.2 - slightly sub

Temp. 74.0 °F.

log N = 0.13

DC-3: 51.8 (5x10)

Water level - 109 to increase power level.

Rod position. 0.01 Blake 28.99. Rod.

Water level returned to 96.41

DC-3 50 (5x10)

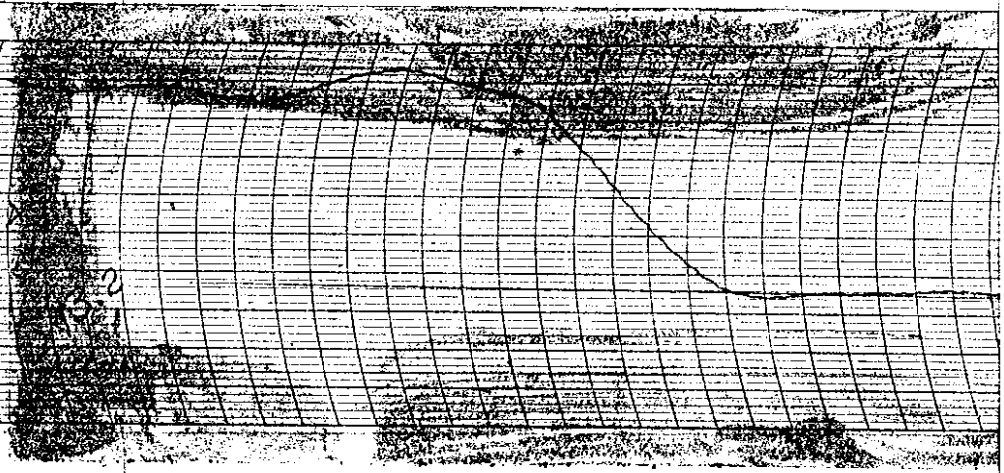
log N 0.155

fuel - 11.25?

Safety blade drop: work = 2.1

NO. BL 908

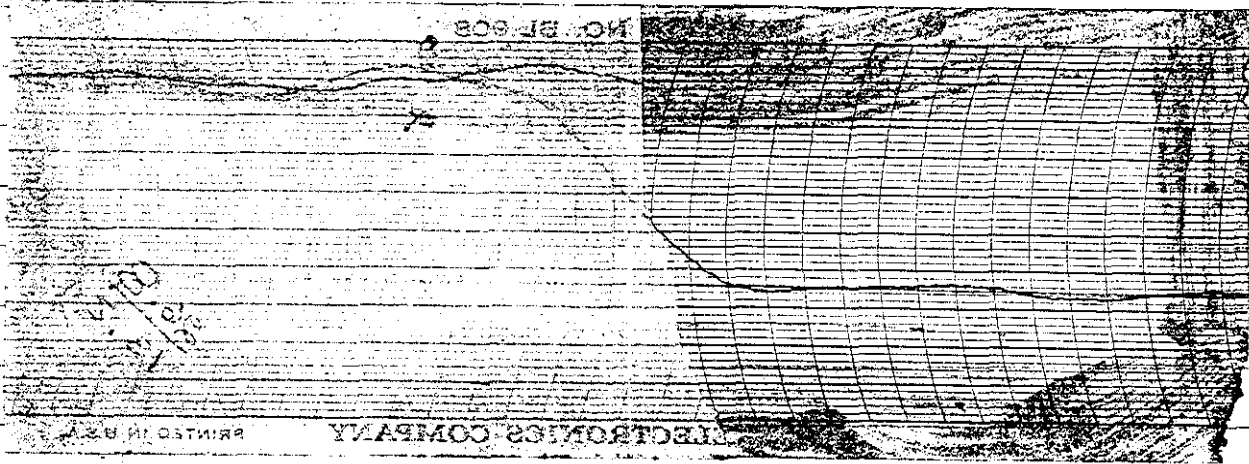
$\frac{26.08}{13.2}$



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Safety blade drop: $worR = 2.1$



Expt. 7-4 Time 9:00 ^{AM} PM Date 10-19 1955
 Purpose Recheck on 7-3
 Personnel: _____

INSTRUMENT CHECK

Date 10-19 1955 Time 9:00 ^{AM} PM Source No. _____
 Instrument Value Scale Control Notes Start-Up Scale

DC-1					
DC-2					
DC-8					
Log N	✓				
R-1		5	1000		
R-2					
P. M.	✓				

Loading - exactly the same as 7-3

START-UP CHECK LIST

Equipment Checked by R.J. Personnel Check by D.W.
 Instrument and Safeties Checked and Ready by M.B. D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by D.W. All
 Start-Up OK'd by D.W. Time _____ PM Date _____ 1955

Critical conditions:

Water temp. 74.5°

Water height 96.4

Blade 9.14 Rod 28.99

Yesterday blade was at 0.01 for critical conditions.

Log N = 0.061

Source may be appreciably interfering with reactor at this low power level. Going up in power.

New Critical Cond.

Blade Pos. 8.85

Water height 96.4

Log N 0.38

DC-3 48.5 (50x10)

Magnet current zero - wire loose. Fixed.

Drop of control blade also gears loose safety blade.

Expr.	7-5	Time	11:15 ^{AM}	Date	10-10	1955
Purpose	multiplication					
Personnel:						

loading - same as 7-3 except 9 half-fuel plates removed + replaced by s.s.
 5-7, 5-9, 5-11, 5-21, 5-23, 5-25, 5-35, 5-37, 5-39 were replaced by the corresponding s.s. series P.

START-UP CHECK LIST	
Equipment Checked by	m.B. Personnel Check by P.W.
Instrument and Safeties Checked and	D.W.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	m.B.
Red Light On by	R.J. AM
Start-Up OK'd by	D.W. Time PM Date 1955

Water level = 109.2
~~SP~~ Control Blade 28.28 Control Rod 28.99
 Log N = 0.030
 Source in.
 Not critical.

Expr.	7-6	Time	12:20 ^{AM}	Date	10-10	1955
Purpose	Multiplication - critical mass					
Personnel:						

loading - same as 7-3 except 5 half-fuel plates removed + replaced by s.s.
 5-9, 5-21, 5-23, 5-25, 5-37 were replaced by the corresponding s.s. series P.

START-UP CHECK LIST	
Equipment Checked by	m.B. Personnel Check by R.J.
Instrument and Safeties Checked and	D.W.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	m.B.
Red Light On by	B.M. AM
Start-Up OK'd by	D.W. Time 12:20 ^{AM} Date 10-10 1955

Control Blade 28.28 Control Rod 29.00
 Water - 109.1, Water Temp 74.5°
 Log N. 0.1
 DC-3 35(10x20)
 Not critical.

∴ Clean, cold, critical mass is between 11.25 + 11.17 kg

Expt.	7-7	Time	1:10 ^{AM} _{PM}	Date	10-19	1955
Purpose	Re-check of 7-3 & 7-7. Tie down definitely critical mass.					
Personnel:						

loading - same as 7-3. (& 7-4)

START-UP CHECK LIST	
Equipment Checked by	R.J. Personnel Check by R.J.
Instrument and Safeties Checked and Reset by	D.W.
"Source In" Checked by	D.W. Source No.
Emergency Equipment in Control Room Checked by	D.W.
Red Light On by	D.W.
Start Up OK'd by	D.W. Time 1:10 ^{AM} _{PM} Date 10-19 1955

Critical.

Blade	8.92	Rad	29.00
Water height	109.2	Log N	0.085
DC-3	58 (10x10)	Temp.	74.5°F

Water height lowered to 96.4

Control blade 10.75 Rad 29.00

DC-3 43 (10x10) Log N 0.085

Power raised:

^{new} blade position 10.3: period measurement made.

Back to critical:

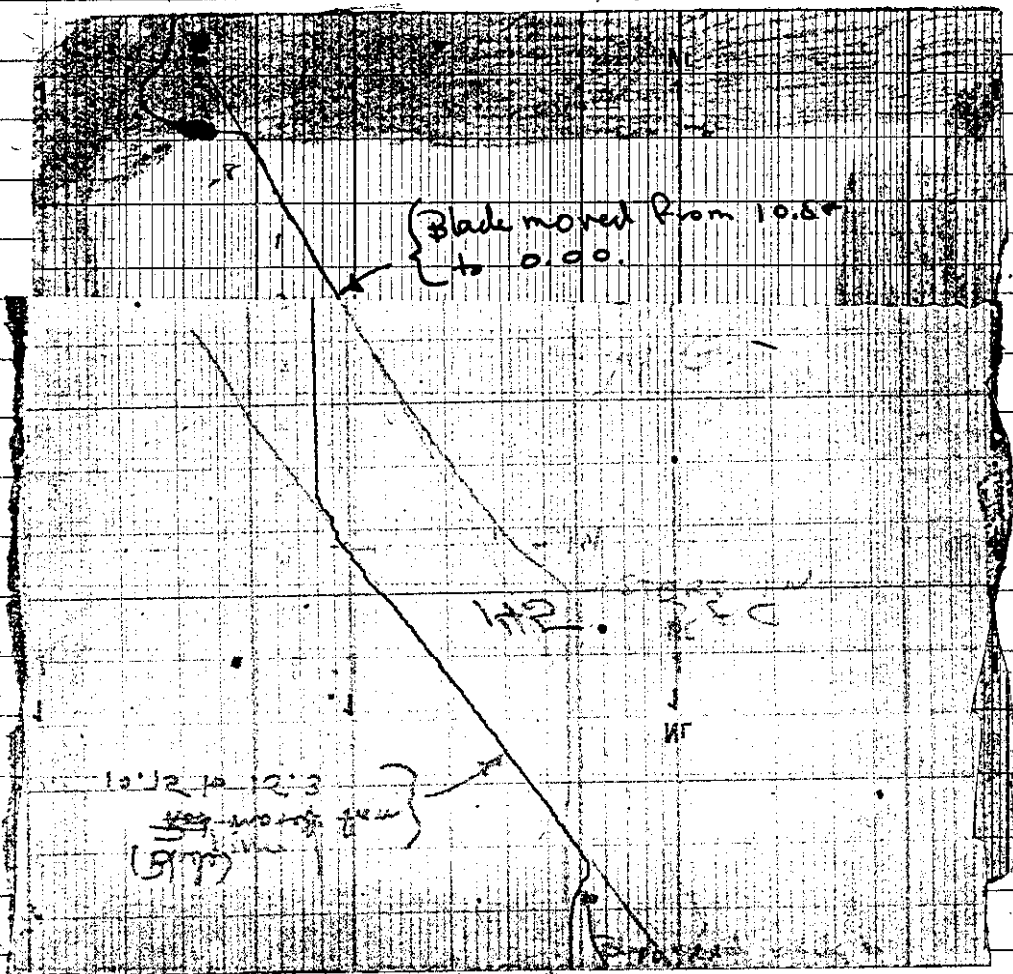
Water level	96.4	Blade position	10.88
	Log N	0.47	DC-3
			62.5 (50x10)

External blade inserted to 0.00 for negative period measurement.

The positive period between rod positions 10.75 + 15.3 is ~~145~~ 145 sec. ($6\frac{2}{3}$ div. on log N per decade)
 \therefore 7.25¢ is the worth of this 46 inches of blade.

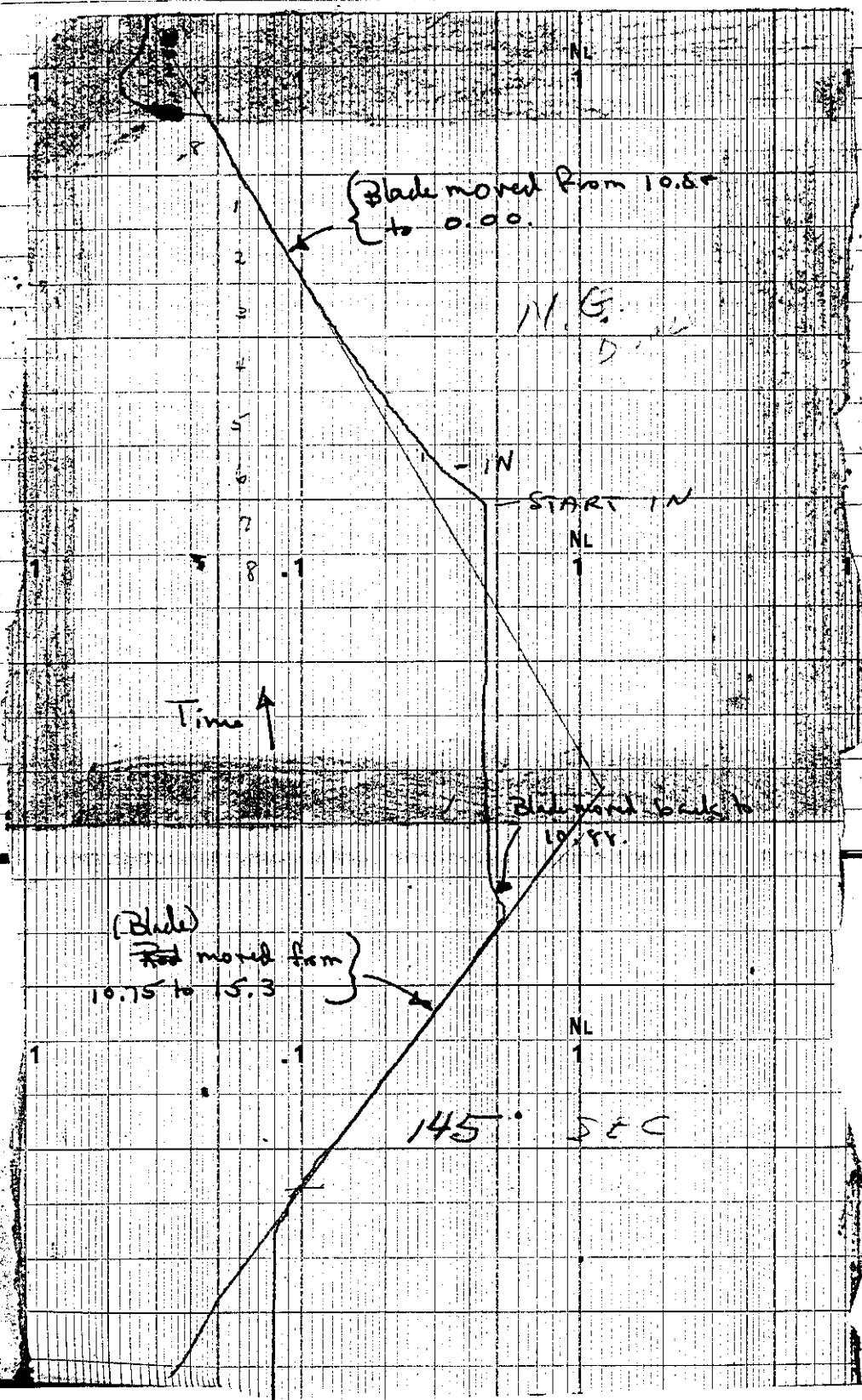
The negative period between 10.88 & 0 is 191 sec (8.8 div. on Log N per decade).

\therefore 8.55¢ is the worth of this 10.88 inches of blade.



The negative period between 10.88 & 0 is
 191 sec (8.8 div. on Log N per decade).

∴ 8.554 is the worth of this 10.88 inches of blade.



10x10

Expt. 7-8 Time 11 AM Date 10-20 1955
 Purpose To check reactivity of Assembly due to fuel plate changes overnight.
 Reheat 7-3 + 7-8
 Personnel:

Fuel Loading Same as 7-3 + 7-7

INSTRUMENT CHECK

Date 10-21 1955 Time 11 AM Source No.

Instrument

DC 3 -60
Log N - 15 sec
R.I. - 4.5 $\cdot 8 \times 1000$
P.M.

START-UP CHECK LIST

Equipment Checked by DW-RS Personnel Check by DW

Instrument and S... Checked and Re... DW-RS

Emergency J.L.

Red Start Up DW 11.10 10-21 1955

Fuel Plates were weighed after Run 7-7 and a total weight loss since their last weighing before start of experiment 7 was 575 gms. This gives an average void of ~ 1.6 mil/plate in the assembly.

Plates were weighed on 10-20, just prior to 7-8

and the weight change ^{since} ~~from~~ the weighing after 7-7 was + 66 gms, representing a decrease in void of .18 mil/plate.

Fuel Plate Series Weight Record.

Total Weight in H₂O + 769 gms

Series	10-17 Before Exp 7	10-19 Right after 7-7	ΔM /series (19-17)	10-20 Just before 7-8	ΔM /series (20-19)
1	8936.8	8803.9	-128	8865.	+ 62
4	8912.8	8786.0	-127	8817.0	+ 31
5 (1/2 RH)	8247	8207.0	-40	8186	-21
6	9003.	8915.0	-78	8903.5	-21.5
7	8973.	8903.0	-70	8889.0	-14
8	9040.5	8981.0	-58.5	9012.0	+ 30
9	9114.8	9082.3	-32.5	9081.0	-13
10	9058.1	9017.0	-41.1	9017.5	+ .5
Total ΔM			-575.1		+ 66.7

Note, $\frac{1 \text{ gm}}{\text{Plate}}$ of wt. change $\approx \frac{1 \text{ mil}}{\text{Plate}}$ of void ^{change} over entire plate surface

Critical

Blade ~~7.32~~ 7.32 Rod 29.00

Water Height 109.0

DC.3 56.8 -20x10

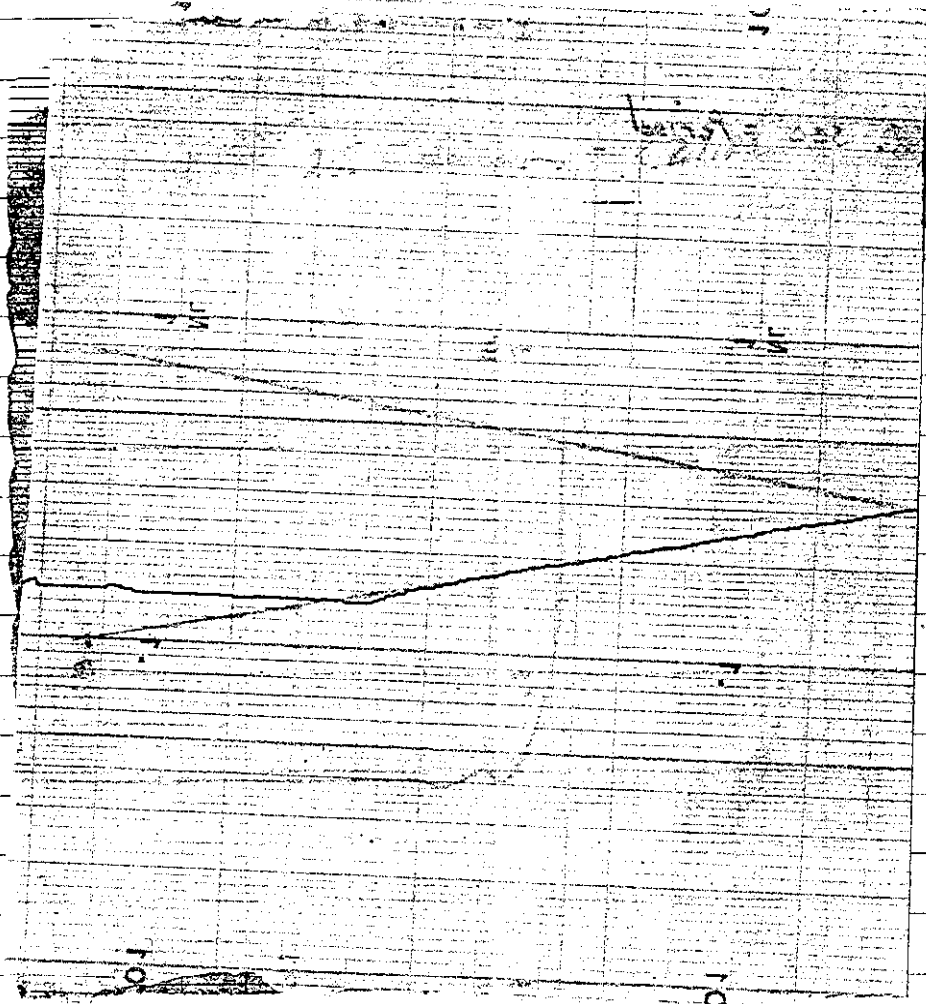
Log N. .143

Temp. 73.5

~~As~~ External blade raised to 8.93 (critical position
~~50%~~ of Exp 2-7) and the assembly placed on a positive
period.

The period was measured as 552. sec.

This is equivalent to 2.2% of reactivity



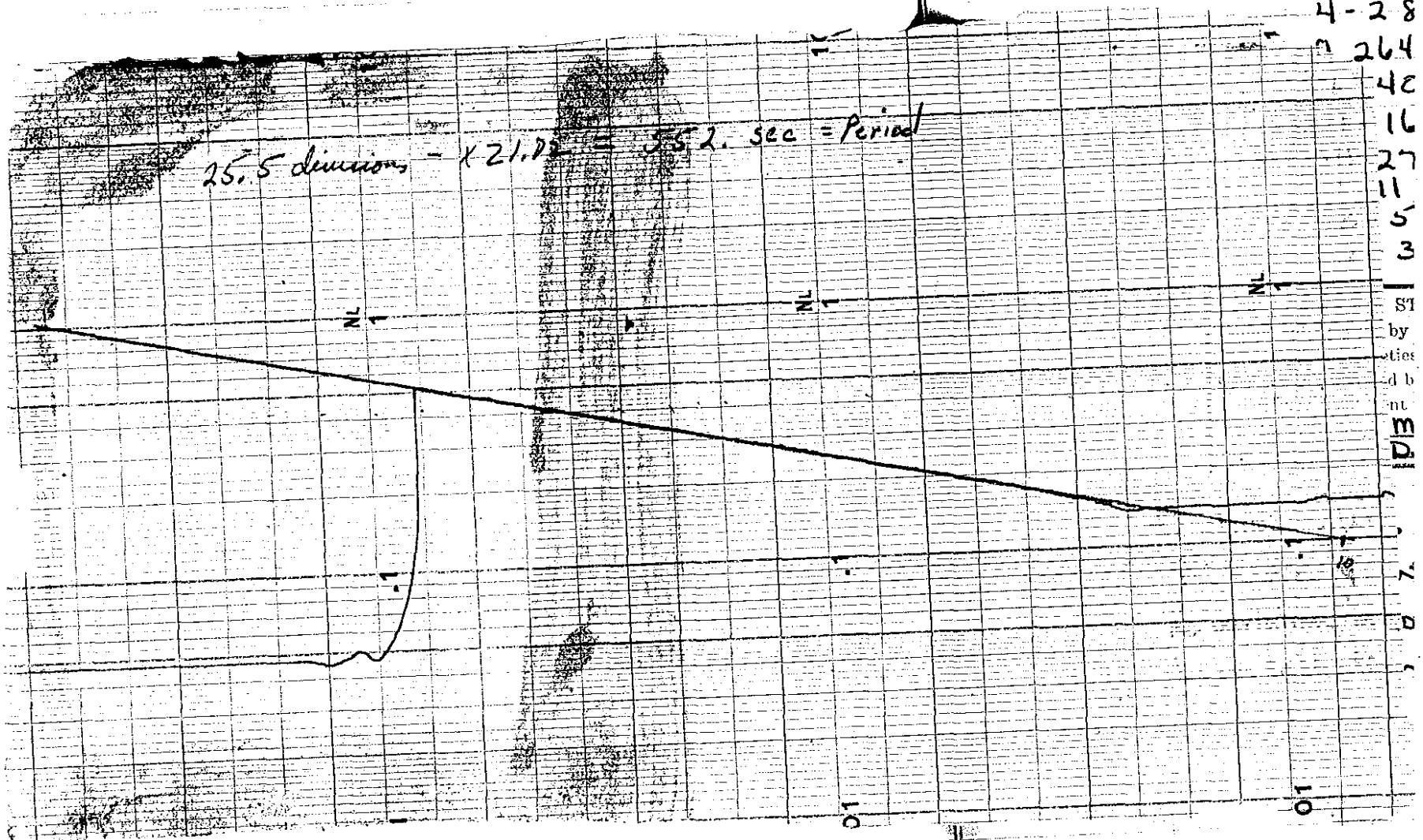
Expr: 7-9	Time
Purpose	
Personnel:	

External blade raised to 8.93 (critical position of Exp 7-7) and the assembly placed on a positive period.

- The period was measured as 552. sec.
- This is equivalent to 1.2% of reactivity

Loading same as 7-
 fuel 1-15
 MAZ 259
 4-27
 4-28
 7 264

25.5 divisions - x 21.75 = 552. sec = Period



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Expt. <u>7-9</u>	Time <u>4:00</u> ^{AM}	Date <u>10-20</u> 195 <u>5</u>
Purpose		
Personnel:		

Loading same as 7-3 except for the following exchanges.

fuel 1-15	exchanged for fuel 9-1 in slot 16 with	corresponding boxes.
MA 259		9-3
4-27		9-5
4-28		9-14
A 264		9-16
6-40		9-18
1-16		9-28
A 271		9-30 9-43 (box 30)
1-11		9-32
3-5		9-42
2-33		9-44

START-UP CHECK LIST	
Equipment Checked by <u>R.J.</u>	Personnel Check by <u>J.L.</u>
Instrument and Safeties Checked and Reset by <u>D.W.</u>	
"Source In" Checked by <u>D.W.</u>	Source No. <u> </u>
Emergency Equipment in Control Room Checked by <u>M.B.</u>	
Red Light On by <u>M.B.</u>	
Start-Up OK'd by <u>D.W.</u>	Time <u>4:00</u> ^{AM} Date <u>10-20</u> 195 <u>5</u>

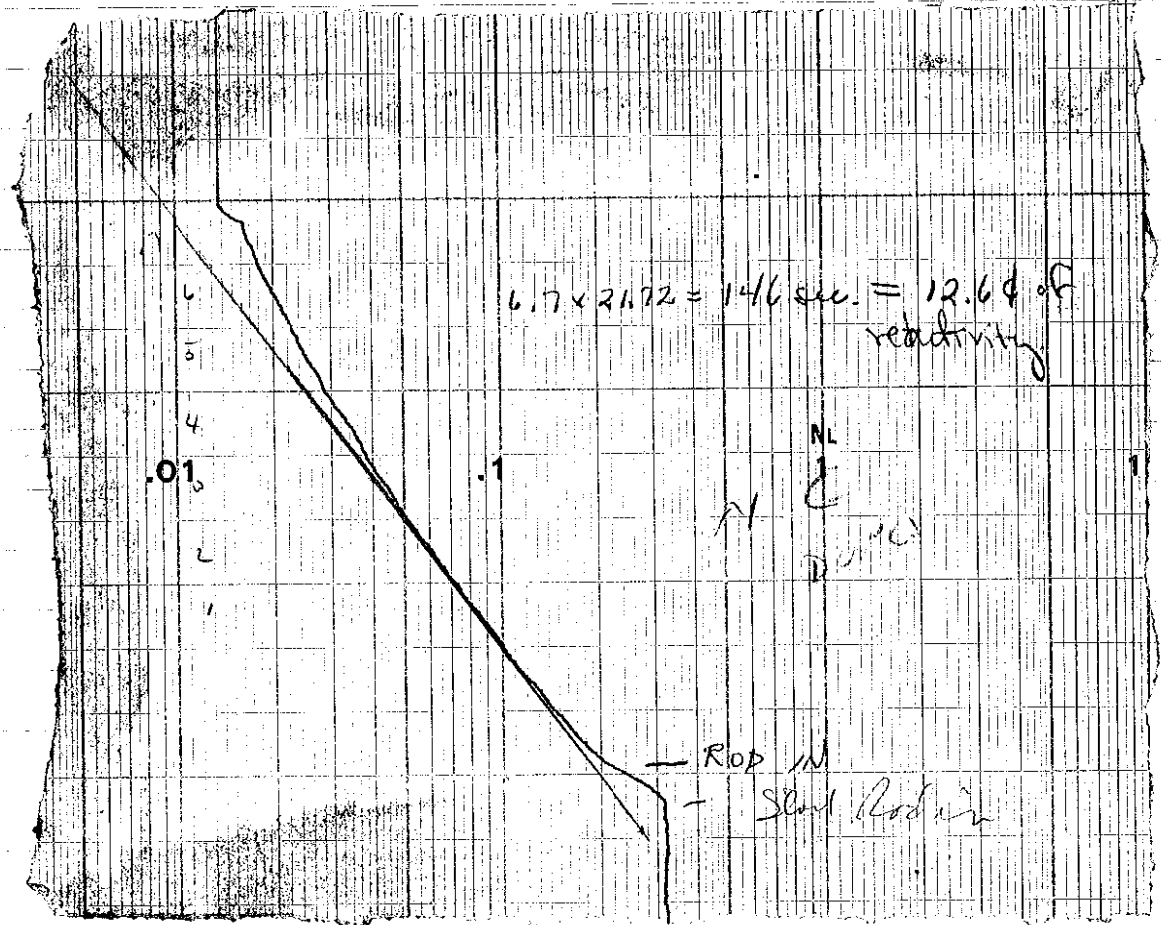
The eleven plates inserted were particularly fat samples.
 The series 9 withdrawn were quite good.
 The variation in control rod position of 7-8 & 7-9 should
 be an indication of value of the bulging.

Weights & volumes of exchanged plates.				
	weight in water	exchanged by	weight in water	Δ void volume.
9-1	183.4	1-15	174.6	8.8
9-3	179.7	MAC-259	161.8	17.9
9-5	187.0	4-27	163.85	23.15
9-14	185.6	4-28	166.2	19.4
9-16	187.6	A1-264 1-15	158.3	29.3
9-18	187.9	6-40	162.2	25.7
9-28	184.6	1-16	174.2	10.4
9-43	185.4	A-271	162.6	22.8
9-32	182.8	1-11	146.7	36.1
9-42	183.0	3-5	171.5	11.5
9-44	181.7	2-33	171.7	10.0
				<u>215.05</u>

Critical conditions:

Water temp	76.75°F
Water height	109.1
Blade	16.72
Rod	28.99
Log N	0.34
DC-3	51.5 (10x50)

Blade returned to position of run 7-8 : 7.32"
 Period measurement made.



Expr. 8-1 Time 9:00 ^{AM} PM Date 10-21 1965
 Purpose Initial Foil Run
 Personnel:

INSTRUMENT CHECK
 Date 10-21 1965 Time 9:00
 Instrument: DC-3
 DC-1
 DC-2
 Log N 60 20x10 contact
 R-1 4.8 15 sec. contact
 R-2 .8 x 1000 contact
 P. M. x 100 " "

START-UP CHECK LIST
 Equipment Checked by R.D. Person Checked by D.W.
 Instrument and Safety Check and Test by D.W.
 "Source Ja" Checked by D.W.
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by D.W.
 Start Up OK'd by D.W. Time 9:30 PM Date 10-21 1965

Fuel loading same as 7-9.

~~Log N has been moved.~~

The following foils have been placed in the core:

s.s. plate 9-23 has been replaced by another s.s. plate to which has been taped a series of gold foils.
 a catcher foil assembly has been placed along the outside skirt of the assembly at core centerline along box 26.
 another assembly has been placed at the top of the 5-11-12 corner

Timing started at log N chart position 1.8 at roughly 9:45am.
~~Running~~ Condition: (sub-critical)

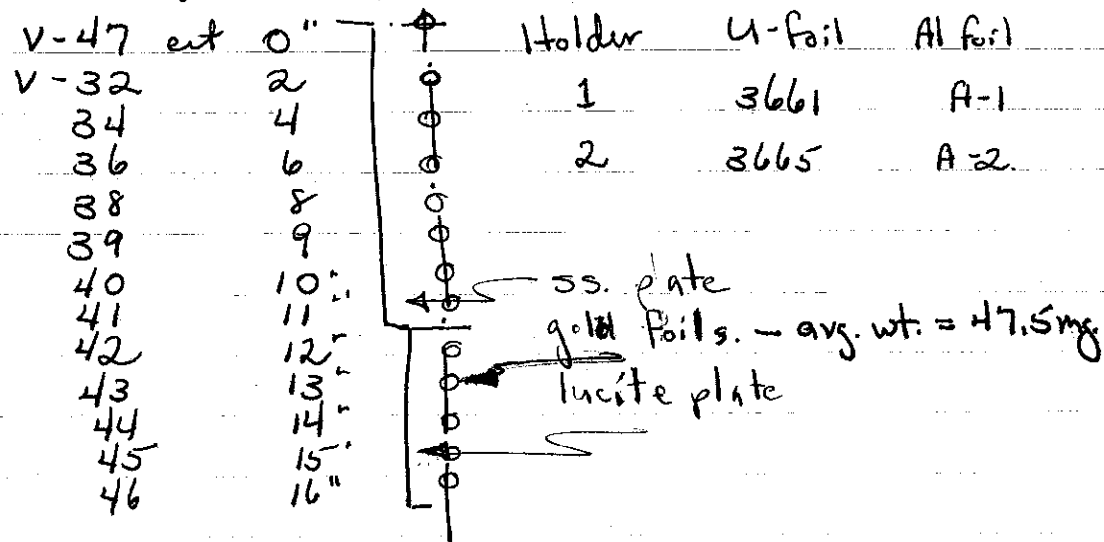
Temp. 73.5°F DC-3 37.5 (10x50)

Log N 0.35

~~Rods~~ Rods all out; source in.

Detailed foil position:

in slot 9, Box 23:



Safety blade dropped at approx. 20 min of exposure.

Expr. 7-10 Time 10:20^{AM} PM Date 10-21 1955
 Purpose 1. To determine over-night bulging.
 2. To determine the effect of the gold foils of 8-1 on criticality.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by J.L. Personnel Check by J.L.
 Instrument and Safeties Checked and Reset by R.J.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 10:25^{AM} PM Date 10-21 1955

loading - exactly the same as 7-9.

Water height 109.3

Rods out

Water temp. 74.5°F

Not critical (almost critical)

Log N 0.11 - source out part way.

∴ The gold foils were not the sole contributors to the loss in reactivity but their value is indeterminate.

Expr. 7-11 Time 11:15^{AM} PM Date 10-21 1955
 Purpose Bulging
 Personnel:

loading same as 7-9 & 7-10 except for the following 4 plates:

9-1 was inserted in place of 1-15
 9-16 A-264
 9-32 1-11
 9-42 3-5

Weights & volumes of exchanged plates:

8-15 → 150.0 gm. 9-1 → 179.85 ΔV = 29.85
 A-264 → 157.0 gm. 9-16 → 187.25 ΔV = 30.25
 1-11 → 160.7 gm. 9-32 → 184.65 ΔV = 23.95
 3-5 → 178.15 9-42 → 183.35 ΔV = 5.20

Total void volume removed → 89.25 cm³

START-UP CHECK LIST
 Equipment Checked by R.J. Personnel Check by R.J.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W. Source No.
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by P.W.
 Start-Up OK'd by D.W. Time 11:30^{AM} PM Date 10-21 1955

Not critical.

Rods out

Water ~~and~~ up

Water temp. 75°F

Expr.	7-12	Time	12:45 ^{AM}	Date	10-21	1955
Purpose	Bulging					
Personnel:						

Loading - back to same as 7-7.

START-UP CHECK LIST	
Equipment Checked by	R.J.
Instrument and	M.R.
"Source In" by	D.W.
Emergency	M.B.
Red Light On by	D.W.
Start-Up OK'd by	D.W.
Date	1955

From 7-11, the following exchanges were made:

	ΔV
259 (161.5 gm) was replaced by 9-3 (182.0)	20.5
4-27 (168.2)	9-5 (186.2) 18.0
4-28 (171.5)	9-14 (183.8) 12.3
6-40 (161.1)	9-18 (188.1) 27.0
1-16 (175 - bad bubbler)	9-28 (184.8) 9.8
A-271 (162.5)	9-43 (184.9 - bubbler) 22.8
2-33 (165.5)	9-44 (184.6 bubbler) 19.1
	<hr/> 129.1

Not critical.

Oct. 24, 1955

Estimated arrival dates for fuel plates

Box I	88	Sept 26
2	99	"
3	45	"
4	13	Oct 3
5	9	Oct 9
6	93	Oct 4
7	63	Oct 14
8	65	Oct 17
9	8 plates	Oct 19
483 total		

Group Weights on groups of 45 plates (weighed 10/20/55)

I 1 - 9659.5

II 2 - 9632.5

III 3 - 9636.5

4 - 9668.5

5 - 8868.5

6 - 9646.7

7 - 9629.5

8 - 9640.5

9 - 9660.5

10 - 9681.5

88 extra plates 1626.0 (special plate Box 9)

23 extra plates 4829.5

481 plates 102,179.7

483

Total of all plates MAC weighings 102,546.3
 Less 116 212.8
 333.5
 Less 435 214.3
 102,119.2
 Wt (~~MAC~~) DDPW 102,179.7
 Δ 60.5 g

Expr. 9-1 Time 3:20^{AM} Date 10-24 1955
 Purpose Zero Run - Control Rod evaluation
 Personnel:

INSTRUMENT CHECK
 Date 10-24 1955 Time 3:20^{AM} Source No.
 Trip
 Instrument Value Seals Source Distance Start-Up Scale
 DC-1
 DC-2
 DC-3 ✓ 60 20x10
 Log-N ✓ 155m 135m
 R-1 ✓ 6 1000g
 R-2 ✓ 10.9g
 P. M. ✓ 44

START-UP CHECK LIST
 Equipment Checked by DW Personnel Check by DW
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by DW
 Start-Up OK'd by DW Time 6:25^{AM} Date 10-24 1955

Loading - "zer" loading - same as 7-7
 All plates have been weighed in water in series order.
 Loading changed: same as 7-7 except in slot 8
 Series 3 Rns replaced series 5 in chamberboard
 boxes 1, 3, 5, 6, 8, 10. 38, 40, 41, 42, 45.
 critical conditions.
 Log N 1.3
 DC-3 60 (50x1).
 Water height 85.1.
 Condition - slightly super
 Rod - 29.00 blade 0.03
 Too much reactivity

Expt. 9-2 Time 7:00 ^{AM} _{PM} Date 10-24 1955
 Purpose Zero run - control rod evaluation
 Personnel:

Loading: Same as 7-7 except:
 series 5 in the following boxes has been exchanged by
 the corresponding series 3:
 1, 3, 5, 14, 16, 18, 28, 30, 32, 41, 43, 45. (11.45kg)

START-UP CHECK LIST
 Equipment Checked by R.J. Personnel Check by D.M.
 Instrument and Safety Checks Made Recently D.W.
 "Source In" Checked by D.W. Source No. D.M.
 Emergency Equipment in Control Room Checked by D.M.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time: PM Date: 1955

Critical condition.

Water 89.7 cm. Water temp 75.5

Log N 1.3

DC-3 60(50x1)

Still too much reactivity.

Expt. 9-3 Time 7:25 ^{AM} _{PM} Date 10-24 1955
 Purpose Zero run - control rod evaluation
 Personnel:

Loading - same as 7-7 except:
 series 5 in the following boxes has been exchanged by
 the corresponding series 3:
~~3, 4, 18~~, 1, 5, 16, 28, 32, 43.

START-UP CHECK LIST
 Equipment Checked by R.J. Personnel Check by D.M.
 Instrument and Safety Checks Made Recently D.W.
 "Source In" Checked by D.W. Source No. D.M.
 Emergency Equipment in Control Room Checked by D.M.
 Red Light On by D.M.
 Start-Up OK'd by D.W. Time 7:25 ^{AM} _{PM} Date 10:24 1955

Critical conditions:

Water height 95.4 cm

Log N. 0.078

DC 3 58(1x50)

Water temp 75.5

Rods: rod 29.00; blade: 0.03.

Too much reactivity.

Expt.	9-4	Time	7:45	Date	10-24 1955
Purpose	zero run - control rod evaluation				
Personnel:					

Loading - same as 7-1 except: (+ 7) (p 88)
 series 5 in the following boxes has been exchanged
 by ~~the~~ the corresponding series 3.
 16, 28, 32.

Equipment Used	RJ.	RJ
Instrumentation	DW.	DW.
Source		RJ
Emergency Kit		
Red Label On	DW	7:45
Start-Up Date	DW.	10-24-55

log N 0.220 DC-3: 69(10x20)
 Water. hr 109.3 Temp 76°F.
 Rod 29.00 Blade 4.56

A satisfactory zero run.

11,323 g of U

10.54 kg U-235

$$7.5 \times 45 + 1.5 = 337.5 + 1.5 = 339 \text{ plates}$$

$$= 10.54 \text{ kg U-235}$$

blade correction
 Critical Mass

$$\begin{array}{r} - .05 \\ \hline 10.49 \text{ kg U-235} \end{array}$$

MJS

Expt. <u>9-5</u>	Time <u>8:25</u> ^{AM} PM	Date <u>10-24-1955</u>
Purpose <u>control rod evaluation</u>		
Personnel: _____		

113

slot				
1	Fuel	series	1	
2	S.S.	series	2	
3	Fuel	series	3	
4	S.S.	series	4	
5	S.S.	series	5	
6	Fuel	series	6	
7	S.S.	series	7	
8	Fuel	series	8	
9	S.S.	series	9	
10	Fuel	series	10	
11	S.S.	series	11	
12	Fuel	series	12	
13	S.S.	series	13	
14	Fuel	series	14	
15	S.S.	series	15	
16	Fuel	series	16	
17	S.S.	series	17	
18	Fuel	series	18	

APFR rod installed in box position 37. #5 A.d

START-UP CHECK LIST	
Equipment Checked by <u>M.B.</u>	Personnel Check by <u>M.B.</u>
Instrumentation Checked by <u>D.W.</u>	<u>D.W.</u>
"Source In" Checked by <u>D.W.</u>	
Emergency Equipment in Control Room Checked by <u>R.J.</u>	
Red Light On by <u>M.B.</u>	
Start-Up OK'd by <u>M.B.</u>	Time <u>9:30</u> ^{AM} PM Date <u>10-24-1955</u>

Water up to 73 cm. - obviously going critical.

Expr.	9-6	Time	10:20 ^{AM}	Date	10-24	1955
Purpose	Control Rod Evaluation.					
Personnel:						

START-UP CHECK LIST						
Equipment Checked by	D.M.	Personnel	Checked by	D.C.		
Instrument and Safeties Checked and tested				R.J.		
"Source In" Checked by	D.W.					
Emergency Equipment in Control Room Checked by				M.B.		
Red Light On by	M.B.					
Start-Up OK'd by	D.W.	Time	10:20 ^{AM}	Date	10-24	1955

Loading: same as 9-5 except APPR control rod
and box # 23 (as loaded) interchanged.
APPR rod inserted full. (it is in center position)

Critical Conditions.

Dc -3 63 (10x5)

Log N 0.15

Water Height 85.4

Temp. # 76.5°

Control Rod and Block in

Expr. 9-7 Time 10:45^{AM} Date 10-24 195
 Purpose Control Rod Evaluation.
 Personnel: _____

Loading: same as 9-6. except. Series 7 in the
 following boxes (in slot 10) is exchanged by series 5:
 1, 3, 5, 6, 8, 10, 38, 40, 41, 43, 45.

START-UP CHECK LIST

Equipment Checked by D.M. Personnel Check by D.M.
 Instrument and Safeties Checked and Reset by D.M.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by R.J.
 Red Light On by R.J.
 Start-Up OK'd by D.W. Time 10:50^{AM} Date 10-24 195

Critical Conditions:

Water height - 109.3

Water temp. - 76.5

DC-3 - 63.5 (10x10)

log N - 0.145

Blade position 8.25 ~~Blade~~ Rod Position 29.00

APPR rod full in. in position #23

U_{235} in active core = 11.94 kg

∴ central APPR rod is worth 1.40 kg

$$\left[\begin{array}{r} 8 \times 4.4 = 35.2 \\ \quad \quad \quad 2.0 \\ \hline 24 \times 5 \quad \quad 12 \\ \quad \quad \quad 31.13 \\ \hline 381 = 11.954 \text{ kg in core} \end{array} \right] \text{ DWM MB}$$

$$11.95 \times 45 = 12.22 \text{ kg} - \text{a } 235 \text{ MB}$$

$$\text{Blade correction} = \frac{4.4}{44} = 0.04 \quad +276 \text{ } 12.18$$

Expt. 9-8 Time 11:30 ^{AM}/_{PM} Date 10-24 1955
 Purpose Control Rod Evaluation
 Personnel: _____

loading:

slot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
series	1	2	4	4	5	6	7	3	9	5	11	8	13	2	15	9
	p	s.	p	s.	s.	p	s.	p	s.	p	s.	p	s.	p	s.	p
	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300	300

17
 1
 s.
 s.

18.
 10
 p
 300

START-UP CHECK LIST

Equipment Checked by R.J. Personnel Check by R.J.
 Instrument and Safeties Checked and Reset by M.B.
 "Source-In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 11:35 ^{AM}/_{PM} Date 10-24 1955

Conditions of slightly super.
 water height - 81 cm.
 Source out.

APPR rod back in box position 37 + box 23
 back in position 23.
 Conditions reported with APPR rod full in.

Expr. 9-9 Time 12:10 ^{AM} PM Date 10-25 1955
 Purpose Control Rod Evaluation.
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by DC.
 Red Light On by M-B ^{AM} PM Date 10-25 1955
 Start-Up OK'd by D.W. Time 1:10 PM Date 10-25 1955

family #1 { loading: in boxes 2, 4, 7, 9, 11, ... 139, 42, & 44
 same as 9-8 (8.2 fuel plates per box)

family #2 { in boxes 1, 3, 5, 6, 8, ... 38, 40, 41, 43, 45

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1	2	4	4	5	6	7	3	9	10	8	12	13	2	15	9	1	18
S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S

 (8 fuel plates per box)

APPR rod in box 37, fully inserted.

Slightly positive period.

Water Height 86.3

Loag N 0.22

118

Expt.	9-10	Time	12:30 ^(AM)	PM	Date	10-25	1955
Purpose	Rod Evaluation.						
Personnel:							

START-UP CHECK LIST	
Equipment Checked by	D.M.
Instrument and Safeties Checked by	D.M.
"Source In" Checked by	D.W.
Emergency Equipment in Control Room	M.B.
Red Light On by	M.B.
Start-Up OK'd by	D.W.
Time	12:40 ^(AM)
PM	
Date	10-25
	1955

loading: referring to ~~9-9~~ 9-9:

family 1 loading in boxes: 7, 9, 11, 21, 23, 25,
35, ~~37~~, 439 (8 1/2 fuel plates per box)

family 2 loading in all others. (8 fuel plates per box)

APAR rod in box position 37 fully inserted.

Critical conditions -

Water height 89.65' am.

Log N 0.2

DC-3 56 (10 x 12)

Expt.	9-11	Time	1:00 ^{AM}	Date	10-25	1955
Purpose	Rod Evaluation.					
Personnel:						

loading: completely loaded to 8 plates per box:
 according to family 2 of 9-9
 except for the fuel box on the bottom of the APPR control
 rod which has 8 1/2 plates but which is below the core.

START-UP CHECK LIST	
Equipment Checked by	D.W.
Instrument and Safety Check by	D.M.
Source Int. Check by	D.W.
Emergency Equip. Checked by	M.R.
Rec Light On by	J.L.
Start Up OK by	D.W.
Time	1:10
Date	10-25-55

Mass in core:	
U	11.76 kg
U ²³⁵	10.946

APPR rod in box 39 fully inserted.

Critical Conditions.

Log N 0.09
 DC 3 47 (10x10)
 R-1 2.4 (50x1000)
 Temp. 76°F
 Water level 109.1
 Blade 9.8 Rod 29.00

$$10.95 \times \frac{45}{44} = 11.20 \text{ Ky}$$

$$\text{Blade corr.} = \frac{-0.03}{11.17}$$

APPR rod fully inserted.

∴ From 9-4, eccentric rod worth 0.403 kg U²³⁵

Expr. 9-12 Time 1:40 ^{AM} Date 10-25 1955
 Purpose Check zero point.
 Personnel:

loading - exactly the same as 9-4.

START-UP CHECK LIST
 Equipment Checked by D.M. Personnel Check by D.M.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by D.M.
 Red Light On by J.L.
 Start-Up OK'd by D.W. Time 2:10 ^{AM} Date 10-25 1955

APPR rod removed & box # 37 re-inserted.

critical condition

Water level 109.0"

Water temp 76°F

Log N 0.10

DC - 3 48(10x10)

Blade ~~6.75~~ 5.75 Rod 29.00

Some bubbling.

Quite good agreement.

M. Batch

Expr. 8-2 Time 1:00 ^{AM} Date 10-26 1955
 Purpose Initial Power Distribution "Zero Run"
 Personnel:

INSTRUMENT CHECK
 Date 8-2 1955 Time 1:00 ^{AM}
 Instrument
 1
 2
 N ✓ 65 10x20 3"
 15
 1000/100
 10.9
 1
 2
 PM ✓ 4"

Equipment Checked by D.W. I.D.
 Instrument I.D.
 "Source In" Checked by D.W. M.B.
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 1:10 ^{AM} Date 10-26 1955

loading - unchanged from 9-102

Water temp - 74.7°F

Critical conditions:

Water height 109.4cm

Blade 5.3" Rod 0.00 (in)

Log N 0.37

Expr.	8-3	Time	2:30 AM	Date	10-26	1955
Purpose	Power distribution - vertical-center					
Personnel:						
START-UP CHECK LIST						
Equipment Checked by	D.W.	Checked by	D.W.			
Instrument and Safety Checked and		Checked by	D.W.			
"Source In" Checked by	D.W.					
Emergency Equipment in Control Room Checked by			M.B.			
Red Light On by	M.B.	AMI				
Start-Up OK'd by	D.W.	Time		PM Date		1955

Fuel loading same as 8-2 except for slot 10, box 23.
 Foil Position:

Foil-fuel plate in slot 10 of box 23, between 9+10.
 (Normalization)
 Standardizing foils - top, flat horizontal, position A-7.
 Foil holder 1, foil ~~#5~~ - # A-5.
 - on south face, centered E-W,
 20^{3/4}" lip from table top. ∴ holder #2, foil # A-4.

Position of Al disks on foil-fuel plate:

Position	Al foil #	
1	B 107	Top
2	B 109	
3	B 97	
4	B 105	
5	B 143	
6	B 114	Center.
7	B 100	
8	B 101	
9	B 98	
10	B 113	
11	B 186	Bottom

Critical conditions of exposure data

2:48:15 - time at 1/2 final power.

Waterlight 109.2
 Log N 1.0
 DC-3 60(10x100)
 Water Temp. 74.8°F.
 Blade 6.6
 Rod 0.10 in

22 minute exposure:

10-1

Expr. ~~9:30~~ Time 9:30 AM Date 10-27 1965

Purpose Zero Run - Control Rod Evaluation
End Box evaluation

Personnel:

INSTRUMENT CHECK

Date: 1965 Time: AM Source No.

Instrument	Value	Scale	Source Distance	Strip Scale
DC-1				
DC-2				
DC-3	✓ 66	10x20	3"	
Log N	✓ 6	1500x	1000x	
R-1	✓	1000x	1000x	
R-2		100x0.9	1000x	
P. M.	✓			

STARTUP CHECK LIST

Equipment Checked by D.W. Person Checked by D.W.

Instrument and Safety Checked and Set by M.B.

"Source In" Checked by D.W.

Emergency Equipment in Control Room Checked by

Red Light On by D.W.

Start-Up OK'd by D.W. Time 9:35 AM Date 10-27 1965

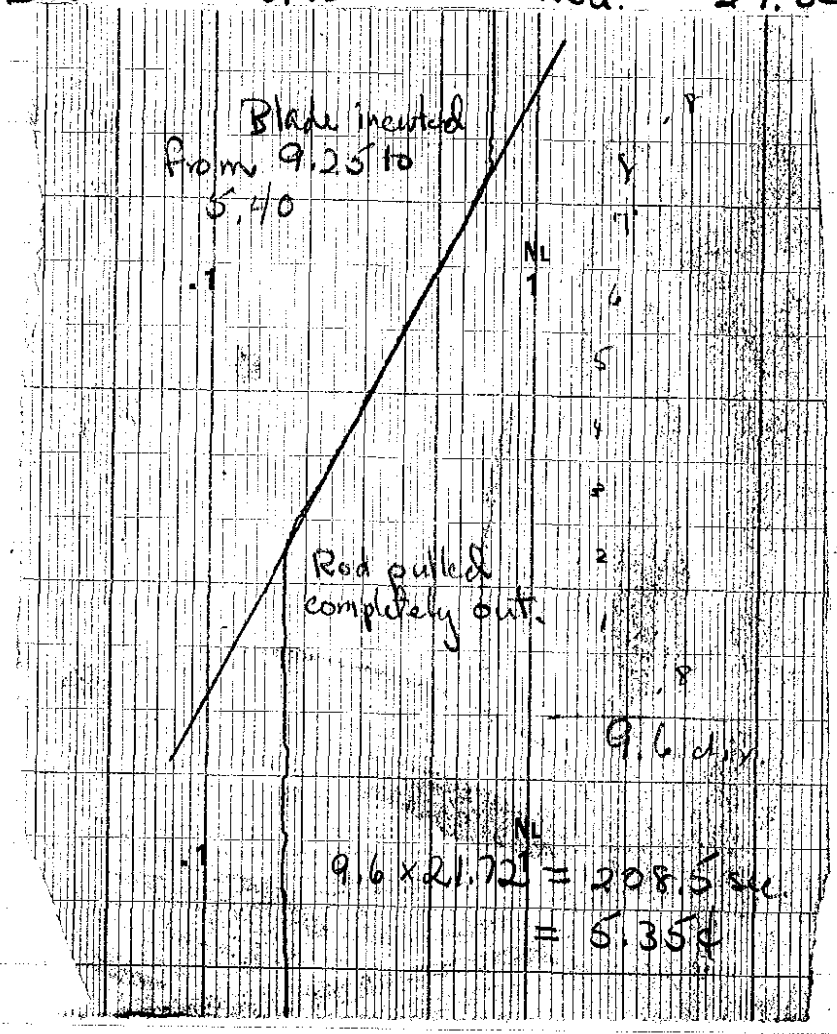
Loading - exactly the same as 9-12 (+ 9-4)

Critical Conditions:

- ~~R~~ Log N 0.18
- DC-3 56 (20x10)
- Water height 108.4
- Water Temp. 75.5
- Blade 9.25 Rod 0.10

Rod pulled full out. Period measurement made.
 Reactor Brought back to critical with blade.
 Critical Conditions.

- DC-3 45 (100x10)
- Log N .75
- R-1 2.5 (500x1000)
- Water height 107.5
- Blade 5.40 Rod. 29.00



126

Expt. 10-2	Time 12:25 PM	Date 10-28 1955
Purpose <u>End Box evaluation.</u>		
Personnel:		

START-UP CHECK LIST		
Equipment Checked by <u>D.W.</u>	Personnel checked by <u>D.W.</u>	
Instrument and Safeties Checked and OK'd by <u>M.B.</u>		
"Source In" Checked by <u>D.W.</u>		
Emergency Equipment in Control Room checked by <u>M.B.</u>		
Red Light On by <u>M.B.</u>		
Start-Up OK'd by <u>D.W.</u>	Time 12:25 PM	Date 10-28 1955

Loading - same as 10-1 (9-4)

End box made-up, both top + bottom, put on except top of box 22 (because of safety blade).

Critical Conditions

Blade 6.03

Rad 29.00

Water 108.4

Dc-3 49 (20x10)

R-1 2.6 (100x100)

Blade

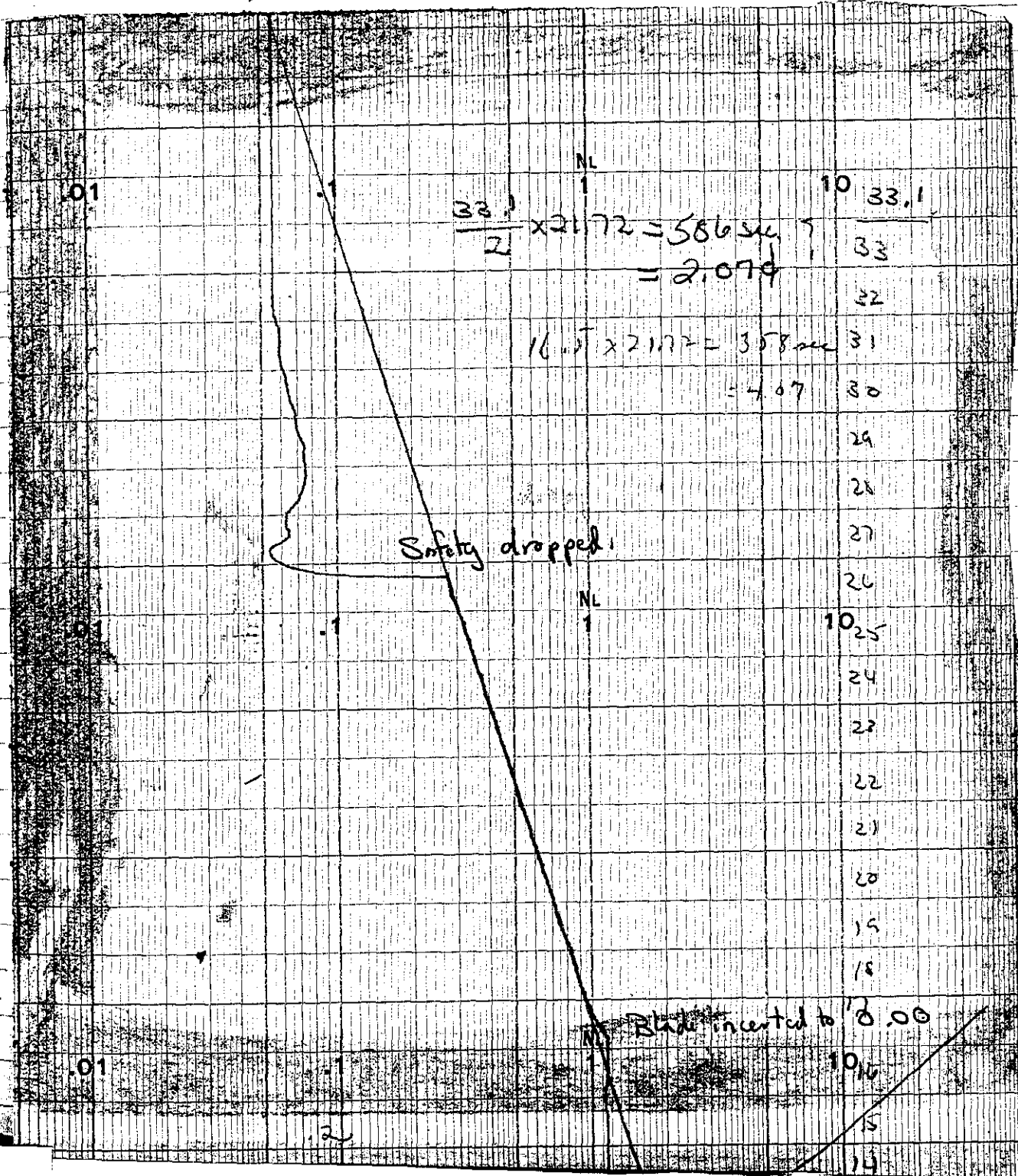
~~#~~ brought up to

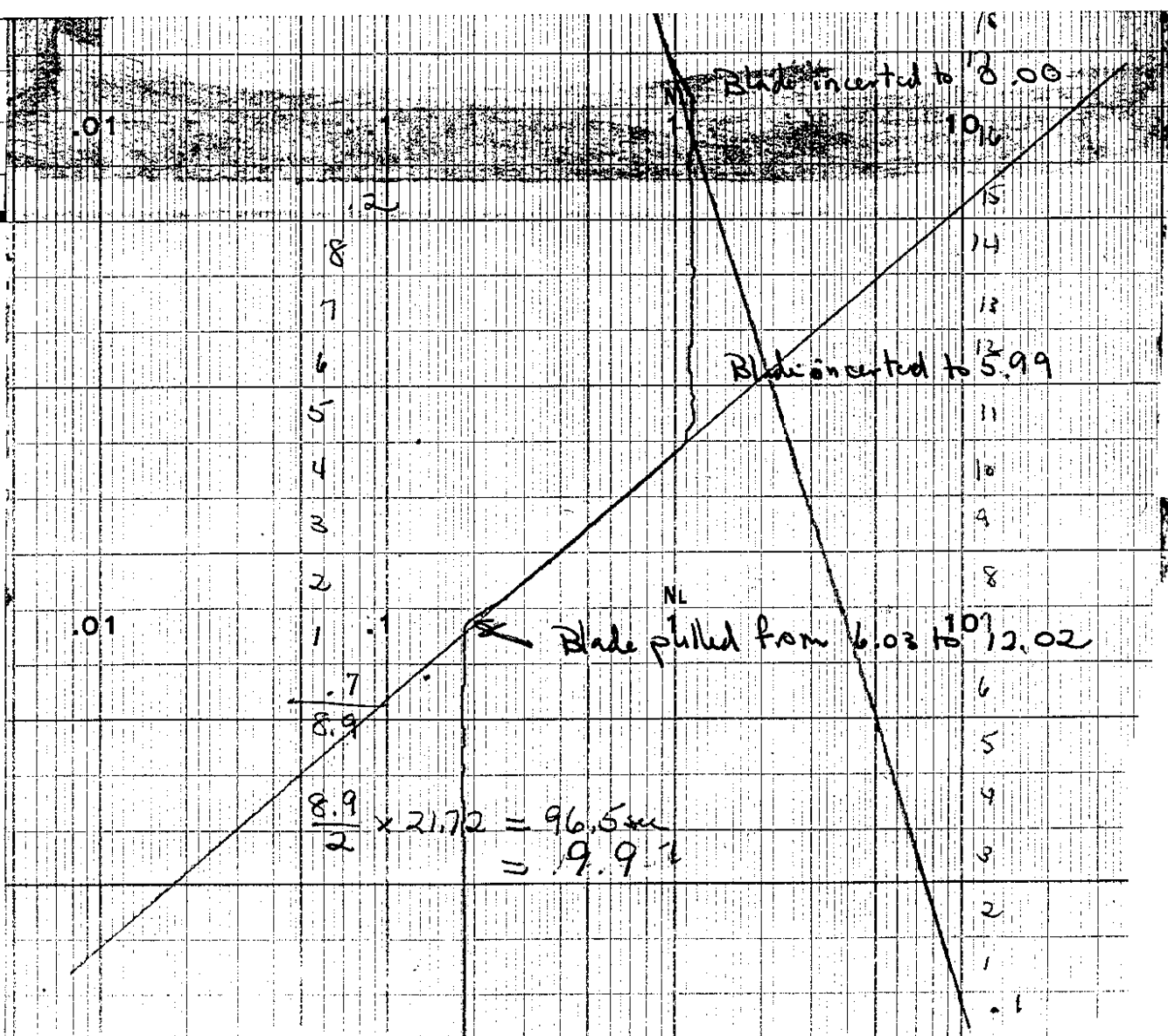
~~#~~ 12.02 & period measurement made.

Return to critical. 5.99 on blade.

Log N = 1.2

Blade put in to 0.000; period measurement made





Blade inserted to 8.00

Blade inserted to 5.99

Blade pulled from 6.03 to 12.02

$$\frac{8.9}{2} \times 21.72 = 96.5 \text{ sec} = 1.9.9.2$$

Expr. 10-3 Time 3:20 ^{AM} Date 10-28 1955
 Purpose Zero check - end box made-up.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by I.P. Personnel Check by D.W.
 Instrument and Safeties Checked and Rec'd by M.B.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 3:20 ^{AM} Date 10-28 1955

loading - exactly the same 10-1 (9-4)

Critical Condition:

Height. 109.3 Temp. 76.4
 Log N .18
 R-1 5.4 (50x1000)
 DC-3 47 (10x20)
 Blade 10.26 Rod 29.00

Expr. 11-1 Time 8:45 ^{AM} Date 10-28 1955
 Purpose Zero check - mass evaluation
 (Fuel Worth)
 Personnel:

INSTRUMENT CHECK

Date 10-28 1955 Time 8:45 ^{AM} Source No. _____

Instrument	Trip	Value	Scale	Source Distance	Start-Up Scale
DC-1					
DC-2					
DC-3	✓	65	200/10		
Log N	✓	6	1500		
R-1	✓	6	1000x100		
R-2			10.9		
P. M.	✓			4"	

START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safeties Checked and Rec'd by M.B.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by _____
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 8:45 ^{AM} Date 10-28 1955

"Zero loading" - same as 9-4 (see pages 88 & 112)

Critical Positions -

Temp 74.5
 Log N 0.18
 DC-3 109.3 in.
 Water height 50 (10x50)
 R-1 4.9 (500x100)
 Rod 29.00 Blade 8.03

9:30

Expr: 11-2	Time: 10:00 9:30 AM	Date: 10-28 1955
Purpose: Fuel Work		
Personnel:		

START-UP CHECK LIST	
Equipment Checked by	D.W. D.W.
Instrument and Safeties Checked and Reset by	M.B. M.B.
"Source-In" Checked by	D.W.
Emergency Equipment in Control Room Checked by	M.B. M.B.
Red Light On by	M.B.
Start-Up OK'd by	D.W. Time 9:30 AM Date 10-28 1955

loading - same as 11-1 except fuel plate 4-3 in slot 3 of box 3 was removed + replaced with a s.s. plate (6-1)

Critical Conditions:

Log N. 0.19
 DC-3 53 (10x20)
 R-1 5.2 (500x1000)
 Temp 74.5°F
 Height 109.5 cm.

Blade 12.05 Rod 29.00

Blade inserted to 8.03 + period measurement.

Blade from 12.05 to 8.03 worth 5.0¢ 6.7¢

Expr: 11-3	Time: 10:00 PM	Date: 10-28 1955
Purpose: Fuel Work		
Personnel:		

START-UP CHECK LIST	
Equipment Checked by	D.W. Personnel Check by D.W.
Instrument and Safeties Checked and Reset by	M.B. M.B.
"Source-In" Checked by	
Emergency Equipment in Control Room Checked by	M.B. M.B.
Red Light On by	D.W. AM
Start-Up OK'd by	D.W. Time PM Date 10-28 1955

loading - same as 11-1 except fuel plate 9-3 in slot 16 of box 3 was removed + replaced with a s.s. plate (6-1)

Critical Conditions:

Log N. 4.6
 DC-3 53 (10x50)
 R-1 3.5 (200x1000)
 Temp 74.5°F

Blade 16.18 Rod 29.00

Height 109.3

Blade inserted to 12.05 + period measurement made.

Blade from 16.18 to 12.05 worth 4.8¢ 6.6¢

Expr. 11-4 Time 10:55 AM Date 10-28 1955
 Purpose Fuel Work
 Personnel:
 START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by P.W.
 Instrument and Safeties Checked and Reset by M.B.
 "Source In" Checked by M.B.
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 10:50 AM Date 10-28 1955

Loading - same as 11-1 except. Fuel plate 7-18 in slot 10 of box 18 removed & replaced by s.s. (6-1)
 Didn't go critical.
 Re-loaded - same as 11-1 except half plate 5-9 in slot 8 of box 9 removed & replaced by s.s. (6-1)

Source out: blade withdrawn to 24.03"

Positive period measured.

Critical Conditions.

Log N 0.95
 DC-3 5.8 (10x100)
 R-1 3.4 (500x1000)
 Water Height 109.2 Temp. 74°F
 Blade 15.40 Rod. 29.00

Blade from 24.0 to 15.40 worth 5.93

5.4
 6
 15.6

Expr. 11-5 Time 12:40 AM Date 10-28 1955
 Purpose Fuel Work
 Personnel:
 START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safeties Checked and Reset by M.B.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 12:40 AM Date 10-28 1955

loading - same as 11-1 except.
 slot 8 of box 9 contains s.s. 6-1.
 slot 8 of box 21 contains fuel 4-20 (instead of half plate)
 " " " 25 " " 6-32 (" " ")

We thus have added 33.4 gm.

Critical Conditions.

Log N 0.15
 DC-3 4.0 (10x20)
 R-1 4.6 (50x1000)
 Height 109.4 Temp. 74°F
 Blade 0.48 Rod 29.00

Expr. 11-6 Time 11:05 ^{AM} ~~PM~~ Date 10-28 1955
 Purpose Fuel Worth
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safeties Checked and OK'd by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room OK'd by D.W.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 10:00 Date 10-28 1955

Loading - same as ~~11-1~~ ¹¹⁻¹ except:

~~slot 8 to be~~
 box 21 contains 4-20 instead of 5-21 in slot 8.
 " 25 " 6-32 " " 5-25 " "
 " 16 " 5-21 " " 3-16 " " "

rod at 12.98, source out, positive period measurement.

DC-3 56 (10x50)
 log N 0.195
 R-1 3.2 (500x1000)
 Height 109.4 (~~500x1000~~) Temp. 74
 Blade 7.72 Rod. 29.00

Blade from 12.98 to 7.72 worth 9.0¢

Expr. 11-7 Time 1:30 ^{AM} ~~PM~~ Date 10-28 1955
 Purpose Fuel Worth
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by D.W. Personnel Check by D.W.
 Instrument and Safeties Checked and OK'd by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room OK'd by D.W.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 1:30 ^{AM} ~~PM~~ Date 10-28 1955

Loading - same as 11-1 except.

box 21 contains 4-20 instead of 5-21 in slot 8.
 " 23 " 5-6-1 " " 5-23 " "
 " 25 " 6-32 " " 5-25 " "

Blade ~~rod~~ at 16.53; source out; positive period taken.
 Critical conditions:

log N 1.2
 DC-3 56 (10x100)
 R-1 3.2 (500x1000)
 Height 109.4 Temp 74°F
 Blade 10.29 Rod. 29.00

blade inserted to 0.00 + negative period measured.

Blade 16.53 to 10.29 worth 10.4¢
 Blade 10.29 to 0.00 worth 9.2¢ 10.2¢

Expr. 11-8 Time 2:10 AM Date 10-28 1955
 Purpose Zero Run
 Personnel:
 START UP CHECK LIST
 Equipment Checked by M.B. Personnel Check by M.B.
 Instrument Checked by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 2:10 PM Date 10-28 1955

Loading - same as 11-1 (9-4)

Log N ~~0.16~~ 0.22
DC-3 43 (10x20)

Waterlight 109.4 Temp. 74°F
Blade 11.64 Rod. 29.00

Expr. 8.4 Time 2:25 AM Date 10-28 1955
 Purpose Power Distribution - center
 like south
 Personnel:

START UP CHECK LIST
 Equipment Checked by J.B. Personnel Check by J.B.
 Instrument and Safeties Checked and Reset by D.W.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time PM Date 1955

Loading - same as 9-4.

Foil location:

the middle part in each of the following plates filled with corresponding foils:

Special fuel element put in place & fuel in slot, box and contains foils:

507	" " "	7-23	10, 23	" "	B-94	
512	" " "	7-24	10, 24	" "	B-91	R B-188
A 506	" " "	7-25	10, 25	" "	B-104	R B-102
A 505	" " "	7-26	10, 26	" "	B-92	R B-99

Standardizing foils put in same location as 8-3 (page 122)

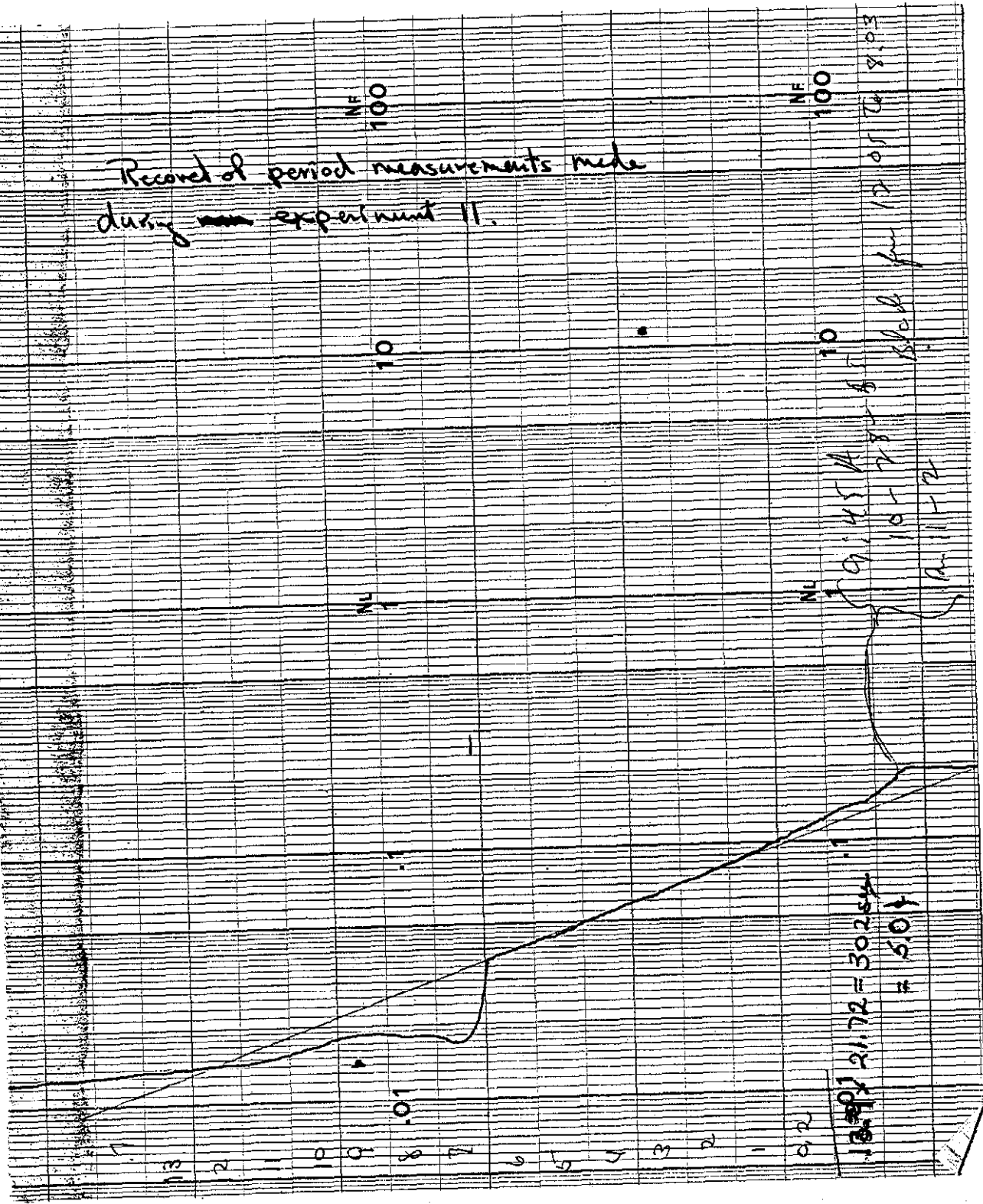
Assembly #1 contains foil A-6 + is on South skirt.
" #2 " " A-7 " in top corner.

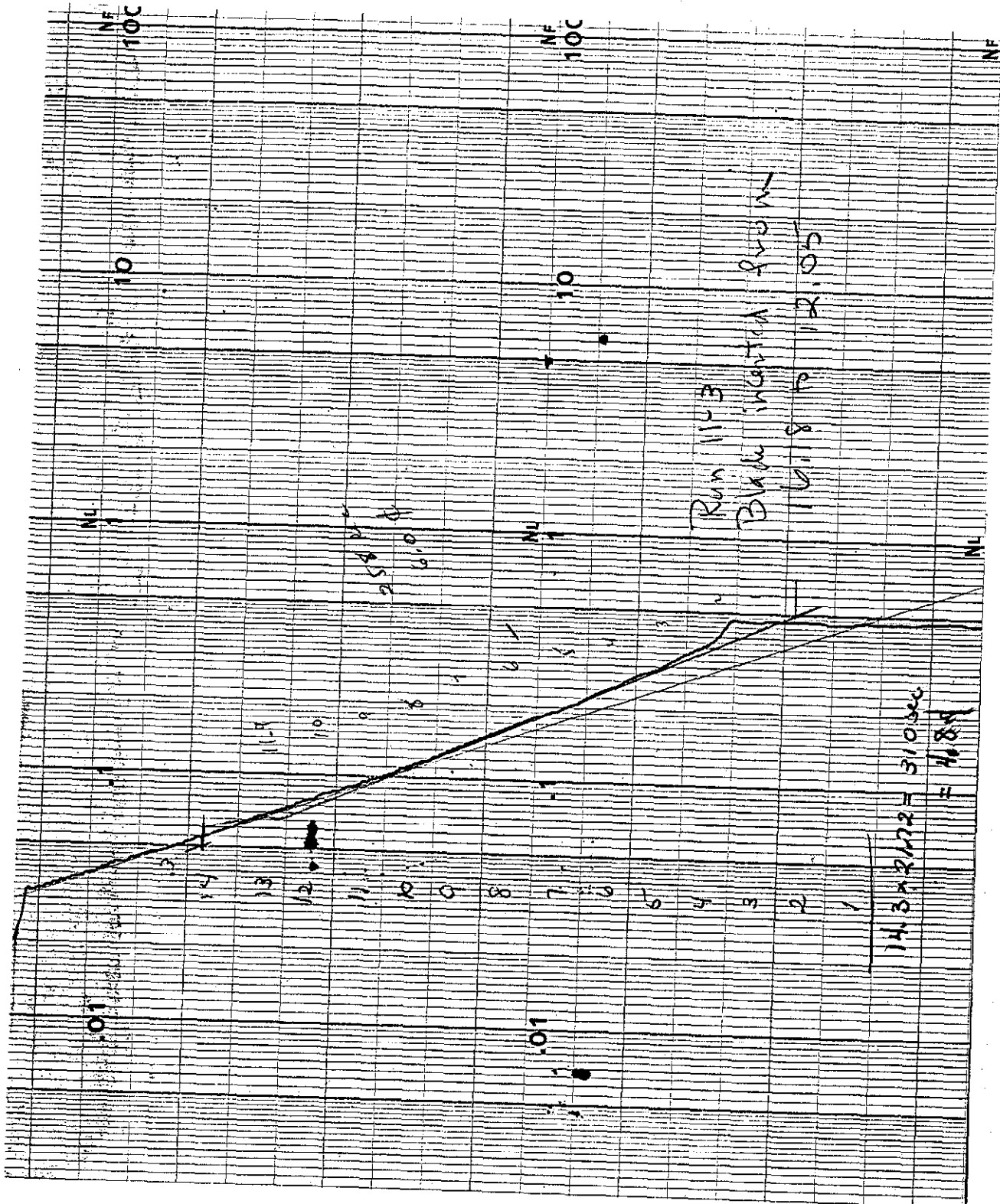
Critical Conditions

DC-2	92 (1x50)	
Log N	1.5	
R-1	3.6 (500x1000)	
Height	109.4	Temp. 74°F
Blade	11.97	Rod. 29.00

20 minute exposure.

Record of period measurements made
during ~~an~~ experiment II.





while returned to central out 15:10.

.001

.01

10

Run 114
Period will be at 24
Source out

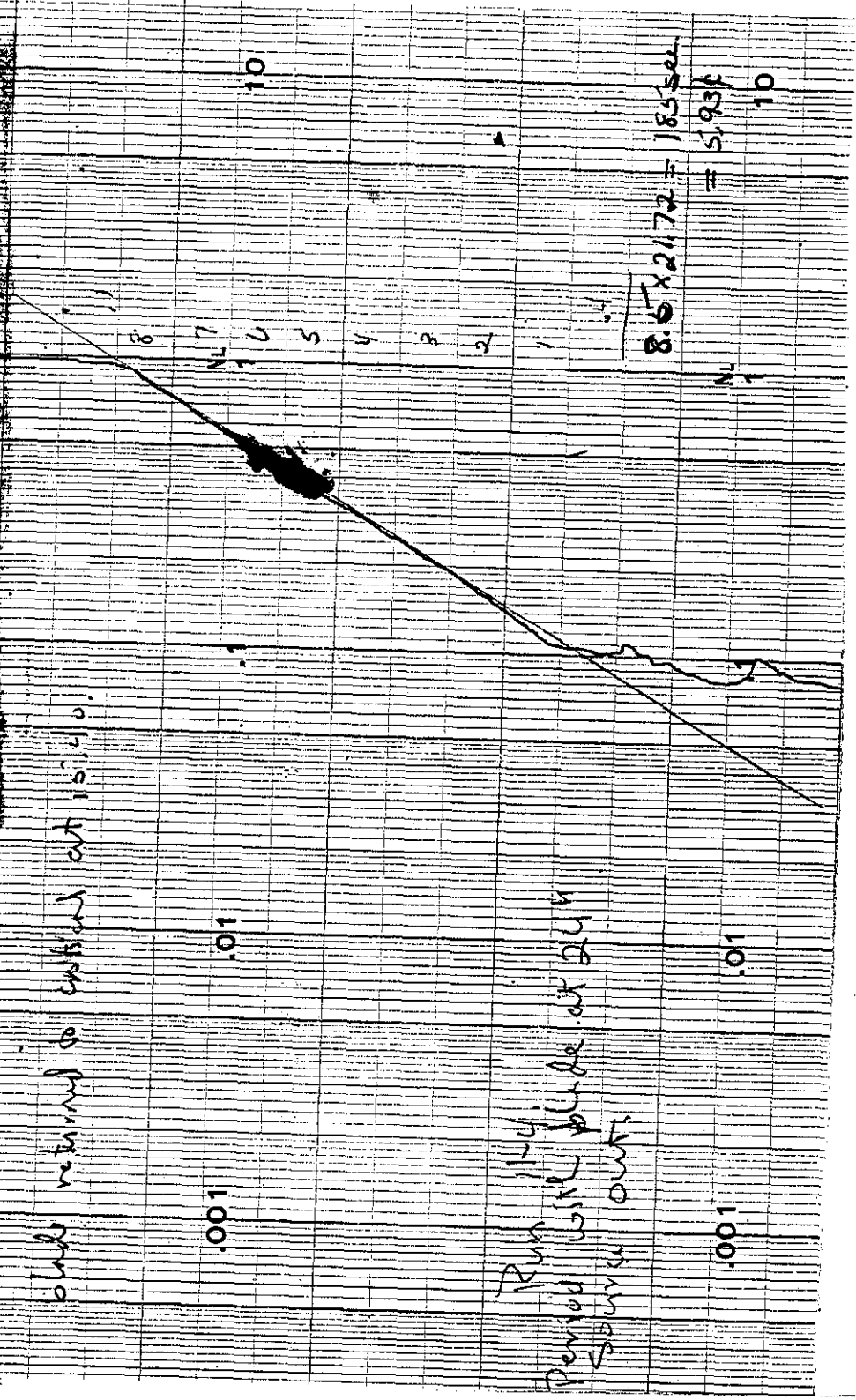
.001

.01

10

$$8.5 \times 21.72 = 185 \text{ sec}$$

$$= 5.93 \text{ sec}$$



Bluntly inched to 7.72

.001

.01

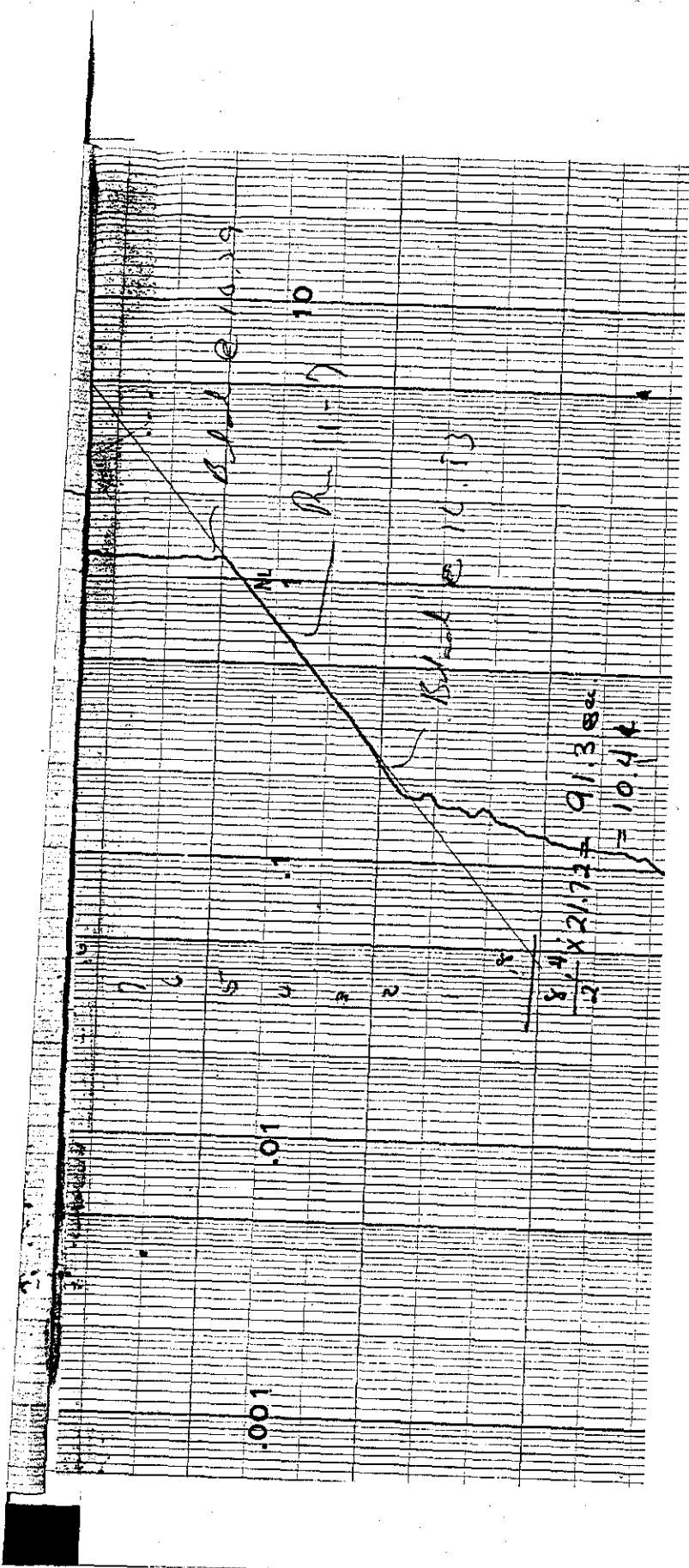
11-6: peaks at 12.9 V

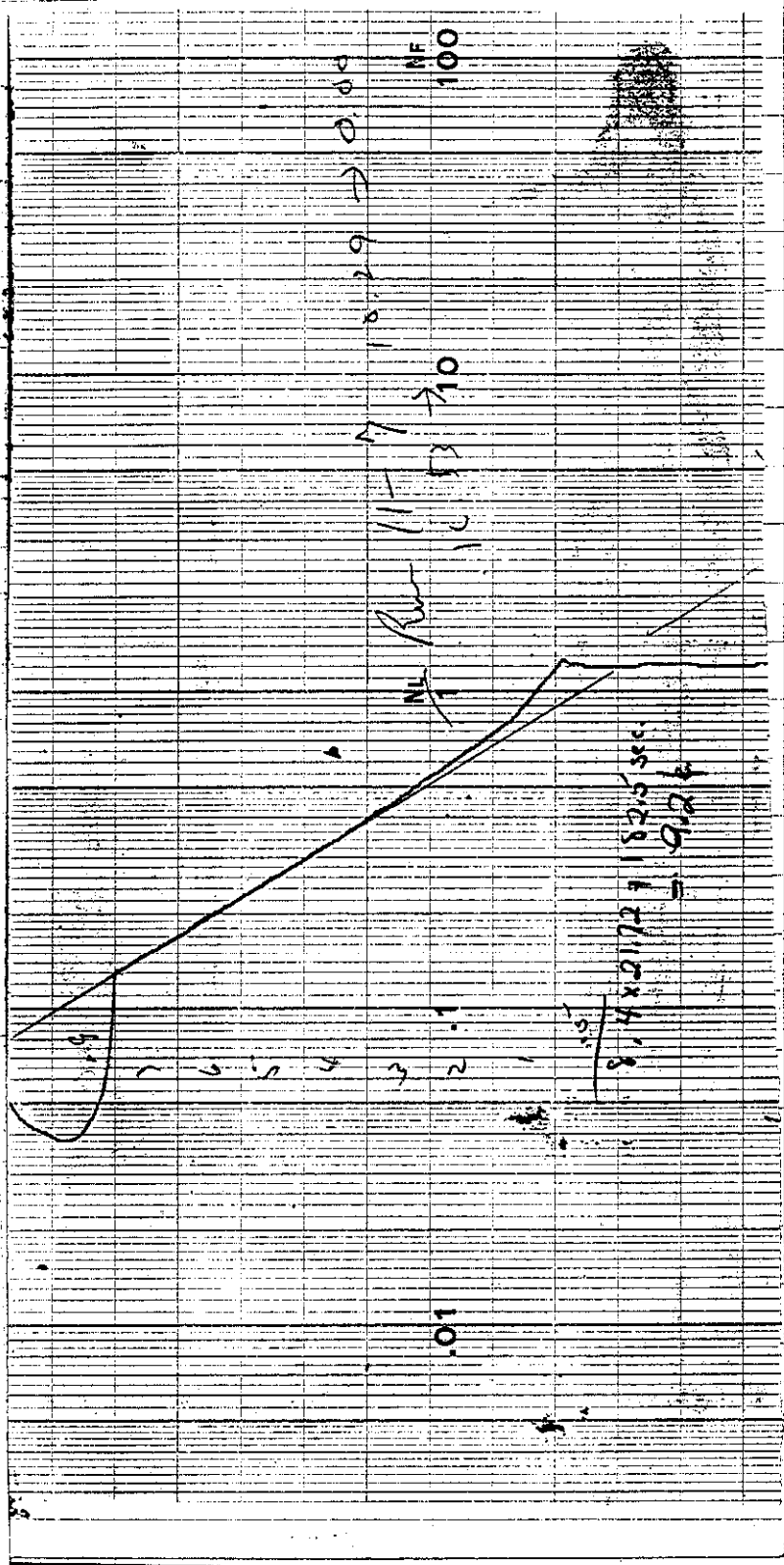


0.4

5.11 x 21.72 = 111 sec.

= 9.04





140

Expt. 9-13 Time 4:45 Date 11-1 1955
 Purpose Rod Evaluation - Zero Run
 Personnel:

INSTRUMENT CHECK
 Date 11-1 1955 Time 4:40
 15' 20x10 contact
 5' 1000x100 2"
 X.P. 4"

START-UP CHECK LIST
 Equipment Checked by RJ Personnel Checked by RJ
 Instrument and Safeties Checked and Reset by M.B.
 "Source In" Checked by RJ
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 4:50 Date 11-1 1955

Boarding - same as 9-4. - "zero loading"

Critical ~~rod~~ readings

Water temp. 76°F

Water height. 109.2

Blade 4.22 Rod 29.0

DE-3 61 (10x20)

R-1 3.4 (100x1000)

log N 0.21

from 9-4: critical mass = 10.54 kg U-235
 blade correction = - .05
 10.49

Expr. 9-14 Time 5:45 ^{AM} Date 11-1 1955
 Purpose Rod Evaluation
 Personnel: _____

START-UP CHECK LIST

Equipment Checked by P.J. Personnel Check by R.J.
 Instrument and Safeties Checked and Reset by P.J.
 "Source In" Checked by D.W.
 Emergency Equipment in Control Room Checked by M.B.
 Red Light On by M.B.
 Start-Up OK'd by D.W. Time 7:05 ^{AM} Date 11-1 1955

Loady - a complete loading of $9\frac{1}{2}$ in all boxes
 except #23, & #37 which contain APPR rods
 #5 & #1 respectively without the fuel on the bottoms
 Rods all the way in.

Slot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Series	1	2	4	5	5	6	7	3	9	7	4	8	13	2	15	9	1	10
Material	f	s	f	f	s	p	s	f	s	f	s	p	s	f	s	p	s	p
	1		1	1		1	1	1	1	1	1	1	1	1	1	1	1	1

Water height

89.3	slightly super.	} didn't wait for days. from no water increase & over shoot.
89.2	"	
89.0	"	
88.8	sub	
89.0	sub.	
89.2	slightly super.	

Log N 0.16

Expr.	9-15	Time	8:45 ^{AM}	Date	11-1-1955
Purpose	Control Rod Evaluation.				
	boxes 31 & 23				
Personnel:					
START-UP CHECK LIST					
Equipment Checked by	R.J.	Personnel Check by	R.J.		
Instrument and Gauges Checked and Reset by	M.B.				
"Source In" Checked by	M.B.	Source No.			
Emergency Equipment in Control Room Checked by	M.B.				
Red Light On by	M.B.				
Start-Up OK'd by	D.W.	Time	8:45 ^{AM}	Date	11-1-1955

loading - same as 9-14 except box 31 was put in position 37 + the APPR control rod which was in position 37 put into position 31.

$$\text{Mass} = 12.7 \text{ kg U}^{235}$$

Critical Conditions -

$$\text{Log N} \quad 0.12$$

$$R-1 \quad 3.5 (50 \times 1000)$$

$$\text{DC-3} \quad 58 (10 \times 10)$$

$$\text{Height} \quad 109.3 \quad \text{Temp.} \quad 76.5^\circ \text{F}$$

$$\text{Blade} \quad 8.6 \quad \text{Rod} \quad 29.01$$

$$9\frac{1}{2} \times 43 = 408.5 \text{ plates}$$

$$408.5 \times 31.1 = 12,70 \text{ kg U-235}$$

$$12,70 \times \frac{45}{43} = 13.29 \text{ kg}$$

$$\text{blade correction} = -04$$

$$13.25 \text{ kg.}$$

~~$$13.25 \times \frac{45}{43} = 13.87$$~~

Expt. 9-16 Time 9:15 ^{AM} ~~PM~~ Date 11-1 1955
 Purpose Control Rod Evaluation
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by M.B. Personnel Check by P.J.
 Instrument and Safeties Checked and Ready by D.W.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by D.W.
 Red Light On by DC
 Start-Up OK'd by D.W. Time 9:30 ^{AM} ~~PM~~ Date 11-1 1955

loading - same as 9-14 except series five fuel in
 slot ~~4~~ exchanged for the corresponding ~~4~~ series s.s.
 in the following boxes: 1, 3, 5, 6, 8, 38, 40, 41, 43, 45.
 Mecs - ~~4~~ kg 4235

Sub-critical -

Log N. 0.14
 Rods out: source in, water up.

Expr.	9-17	Time	10:10	AM	Date	11-1	1955
Purpose	Control Rod Evaluation						
	123437						
Personnel:							

START-UP CHECK LIST			
Equipment Checked by	M.B.	Personnel Check by	D.C.
Instrument and Safeties Checked and Reset by			D.W.
"Source In" Checked by	R.J.	Source No.	
Emergency Equipment in Control Room Checked by			M.B.
Red Light On by	D.C.	AM	
Start-Up OK'd by	P.W.	Time	10:10
		AM	
		Date	11-1
			1955

loading - same as 9-14 except series 5 fuel in slot #1 of the following boxes has been exchange by the corresponding s.s. series 4: 1, 3, 5, 14, 16, 18, ~~20, 22, 24, 26~~, 28, 30, 32, 41, 43, 45

12.51

+ ~~122~~ kg U²³⁵

Critical conditions.

DC-3 83 (10x10)

log N. 0.12

Height 109.3

Temp. 76°F

Rod 29.00

Blade 2.55

$$9\frac{1}{2} \times 43 - 6 = 408.5 - 6 = 402.5 \text{ plates}$$

$$= 12.52 \text{ kg U}^{235}$$

$$\text{blade correction} \quad \frac{- .05}{12.47}$$

$$12.47 \times \frac{46}{43} = 13.05$$

Expr.	9-18	Time	11:10	Date	11-1	1955
Purpose	Control Rod Evaluation.					
Personnel:						
START-UP CHECK LIST						
Equipment Checked by	DUPW	Personnel Check by	M.B.			
Instrument and Safeties Checked and Reset by	DUPW					
"Source In" Checked by	DUPW					
Emergency Equipment in Control Room checked by	M.B.					
Red Light On by	M.B.					
Start-Up OK'd by	DUPW	Time	11:10	Date	11-1	1955

Loading - a complete loading of 9: same as
 9-14 except all slot 4 containing [ss 4] instead of [Fuel 5].
 APPR rods in positions 37 & 25; fully inserted with no fuel.
 Box 25 in position 23.

all water height of 83 - super-critical.

Expr. 9-19 Time 11:40 ^{AM} _{PM} Date 11-1 1955
 Purpose Control Rod Evaluation.
 Personnel: _____

START-UP CHECK LIST

Equipment Checked by DW Personnel Check by DW
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DW Status _____
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by DW Time 11:40 ^{AM} _{PM} Date 11-1 1955

Loading - complete loading of 8 1/2 with APPR rods
 in positions 25 + 37 + pos 25 in position 23.

slot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
	1	2	4	4	5	6	7	8	9	7	11	8	13	2	15	9	11	10
	P	S	f	S	S	P	S	S	S	P	S	S	S	P	S	P	S	P
	9		1			1		1		1		1		1		1	1	1

Not critical
 Log N. 0.06
 Blade + rod out.
 Water up

Expr:	9-20	Time	12:05	PM	Date	11-2	1953
Purpose	Control Rod Evaluation						
	boxes 25+37						
Personnel:							
START-UP CHECK LIST							
Equipment Checked by	DW	Personnel Check by	DW				
Instrument and Safeties Checked and Reset by	DW						
"Source In" Checked by	DW	Form No.					
Emergency Equipment in Control Room Checked by	ms						
Red Light On by	RJ						
Start-Up OK'd by	DW	Time	12:05	PM	Date	11-2	1953

Loading - same as 9-19 except series 3 fuel was exchanged for series 5 (slot 8) in the following boxes:
6, 8, 10, 12, 20, 22, 24, 26, 34, 36, 38 + 40.

DC-3	70	(10x10)		
Log N	0.17		R1	4.4 (50x1000)
Temp	75°		Hot Lt	109.5
Pod	29.0		Blade	12.35

The blade position indicated that rd critical mass should be corrected by 16.7gms. to get back to a blade position corresponding to the zero run. (9-13)

$$0.5 \times 43 = 365.5 \text{ plates}$$

$$365.5 + 6 = 371.5 \text{ plates} = 11.55 \text{ kg}$$

$$\frac{16.7}{4} = 2.5 \text{ g/plate?} - \text{yes.}$$

$$11.55 \times \frac{45}{43} = 12.09 \text{ kg}$$

$$\text{blade correction} = - .02$$

$$12.07$$

(11.5 kg)
20-

what mass?

Expr. <u>9-21</u>	Time: <u>1:10</u> ^(A) PM	Date <u>1-12</u> 19 <u>55</u>
Purpose <u>Zero check - control rod evaluation</u>		
Personnel: _____		

START-UP CHECK LIST		
Equipment Checked by <u>DW</u>	Personnel Check by <u>RJ</u>	
Instrument and Safeties Checked and Rec'd by _____	<u>MB</u>	
"Source In" Checked by <u>MB</u>	Source No. _____	
Emergency Equipment in Control Room Checked by _____	<u>MB</u>	
Red Light On by <u>MB</u>	<u>(A)</u>	
Start-Up OK'd by <u>DW</u>	Time <u>0100</u> PM	Date <u>11-2</u> 19 <u>55</u>

loading - zero loading - same as 9-4
Critical:

Water height	109.4	Log N	.17
Control Blade	6.17"	DC-3	46 110x20
Control Rod	29.00 (Out)	R-1	5.6 x 5.0 x 1000

T = 76°F

This zero run compares with run 9-13, 11-2, when the blade was at 4.22, and all other ^{controlled} variables were the same.

Expr.	9-22	Time	2:00	Date	11-2	1955
Purpose	Zero check with new different plates					
Personnel:						

START UP CHECK LIST	
Equipment Checked by	M.B.
Instrument and S.	Look by M.B.
"Source In" Check	R.J.
Emergency Equip	Ready R.J.
Red Light On by	R.J.
Start-Up OK'd by	R.J.
Time	2:00
Date	11-2 1955

loadsy - same as 9-21 except: series 4 in slot 3 exchanged by series 3 except in slot boxes 16, 28, & 32 in which 1-9, 1-19, MAC 378 were placed respectively.

The series 3 inserts were in general good - the stack of 42 was $1\frac{3}{4}$ " high (approx. $1\frac{1}{16}$ " for 45 plates)
 The series 4 removes were in general poor - the stack of 45 was $2\frac{3}{8}$ " high.

Critical Conditions:

Log N	0.21	
DC-3	64 (10x20)	
Height	109.3	Temp. 76°F
Blade	5.5	Rad <u>0.01</u> (In)

M. J. Satch

Expt. 8-5 Time 7:45 AM Date 11-2 1955
 Purpose Central line - flux distribution
Bar 5 mid
 Personnel: _____

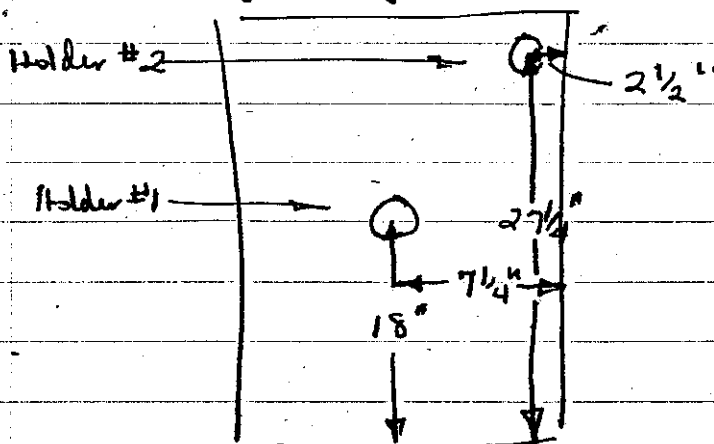
INSTRUMENT CHECK

Date 11-2 1955 Time 7:45 AM Source No. _____
 Trip _____
 Instrument _____
 DC-1 _____
 DC-2 _____
 DU-B ✓ 45 20x10 contact
 Leg N ✓ 1500
 R-1 ✓ 35 .8x1000
 R-2 _____
 P. M. ✓ _____

Loading:

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18

Standardizing foil position



* Loading - for all boxes except 21 + 25 which contain 1-9 + 1-19 in slot 8 (instead of series 5 fuel) respectively.

Center → East flux distribution: (Foils on eastmost photo)
 Location of Foils

Standardizing Foils - holder #1 - A-9.
 holder #2 - A-10.

Gold Foils on plates	Foil #	radius	r - inches
7-23	D35	0.2 mm	0.079
8-23	D34	2.6	
8-16	D49	6.3	1.024
3-16	D39	10.0	2.48
8-9	D43	13.7	3.174
6-9	D36	16.4	5.09
10-3	D45	19.3	6.46
7-3	D50	22.4	7.60
4-3	D33	25.9	8.82
reflector		26.5	10.19
1"	D48	29.04	
2"	D38	31.58	
3	D44	34.12	
4	D37	36.66	
6	D47	41.74	
Y	D41	46.42	
10	D31	51.9	

START-UP CHECK LIST	
Equipment Checked by <u>R.S.</u>	Personnel Check by <u>R.S.</u>
Instrument and Safeties Checked and Reset by <u>M.B.</u>	
"Source In" Checked by <u>D.W.</u>	Source No. <u>M.B.</u>
Emergency Equipment in Control Room Checked by <u>M.B.</u>	
Red Light On by <u>R.S.</u>	AM
Start-Up OK'd by <u>D.W.</u>	Time <u>7:45</u> PM Date <u>11-2</u> 1955

Scans started at water height = 60 cm.

Watch started at 0.74 on log N.

Critical at 8:00 PM: log N 2.0 DC-2 48 (10x20)

R-1 4 (1000x1000); Height 109.2 cm. Temp 75.5 °F.

~~Plate~~ 10.1 Rod 29.00

20 minute exposure.

E-3-717x64; E-2-1095x64

Expt.:	8-6	Time:	9:45 ^{AM}	Date:	11-3	1955
Purpose:	Centaline - East Flux distribution					
	Cd-covered 5-2					
Personnel:						
START-UP CHECK LIST						
Equipment Checked by:	M.B.	Personnel Check by:	M.B.			
Instrument and Safeties Checked and Reset:			D.W.			
"Source In" Checked by:	D.W.					
Emergency Equipment in Control Room Checked by:	M.B.					
Red Light On by:	M.B.	AM				
Start-Up OK'd by:	D.W.	Time		PM Date		195

Loading - exactly the same as 8-5.

Foil location - all foils Cd covered; on centaline of reactor; foils on east face of plates

Plate	Foil #		Standardizing foils:
7-23	E-47	-.2	A-4 in #1
3-23	E-40	2.6	
8-16	E-44	6.3	A-16 in #2
3-16	E-32	10.0	
8-9	E-48	13.7	
6 3-9	E-39	16.4	
10-7	E-37	19.3	
7-3	E-35	22.4	
1-3	E-51	25.9	
Reflector Position	Foil #	26.5	
1"	E-38	29.0	
2"	E-42	31.6	
3	E-43	34.7	
4	E-41	36.7	
5	E-34	41.7	
8	E-53	46.8	
10	E-52	51.9	

He power: 9:56:30 pm.

Running conditions:

Temp. 76.5

Log N 2.0

DC-2 46 (16x30)

R-1 4.1 (1000x1000)

Height 109.4

Rad 29.00 Blade 13.87

C-2: 1090x64

C-3: 726x64

Expt. 8-7 Time 5:25 ^{AM} ~~PM~~ Date 11-3 1955
 Purpose ferroline - Vertical flux - bare gold foils.
 Personnel:

INSTRUMENT CHECK

Date 11-3 1955 Time 5:25 ^{AM} ~~PM~~ Source No. _____
 Trip _____
 Instrument ✓ Vial ✓ Seal ✓ Window ✓
 DC-1 _____
 DC-2 _____
 DC-3 ✓ 70 20x10 contact
 DC-4 ✓ 15 cm.
 R-1 ✓ 6 100x100
 R-2 _____
 P. M. ✓ _____ 2"

START-UP CHECK LIST

Equipment Checked by M.B. - Personnel Check by R.J.
 Instrument and Safeties Checked and Reset by M.B.
 "Source In" Checked by D.W. Source No. _____
 Emergency Equipment in Control Room Checked by M.B.
 Red Light-On by D.W.
 Start-Up OK'd by D.W. Time 6:10 ^{AM} ~~PM~~ Date 11-3 1955

Boarding - same as 8-5 fuel p
 Foil positions: on east side of plate 7-23 in slot #0, box 23.
 distance from center ^{correction} #68 DUM foil

0 inches	F-39	✓ F-39
1.5	F-59	✓ F-59
3.0	F-56	✓ F-56
4.5	F-57	✓ F-37
6.0	F-37	✓ F-36
7.5	F-36	✓ F-44
9.0	F-14	✓ F-33
10.0	F-33	✓ F-47
10.875	(11.175) ⁴⁷ 50	✓ F-50
		✓ F-33
		✓ F-42
		✓ F-40 ←
		✓ F-43 ←
		✓ F-38 ←
		✓ F-61

Standardizing foils:
 holder #1 - 27
 holder #2 - 28

Reflector
 taped on lucite
 11.850
 12.5
 13.5
 15.0
 16.5
 18.5

scribble
 } 51
 } 40
 Dropped off and not counted!

to power out ——— 6:33:00
counters started at water height \approx 60 cm.

Run conditions:

height	109.0		
Blade	10.18	Rad	29.00
Z-1	4.1 (1000 x 1000)		
Log N	2.0		
PC-2	48 (10 x 20)		
temp.	74°		

Expt. 8-8 Time 8:40 Date 11-3 1955
 Purpose Centerline-vertical flux Cd covered gold
 Personnel:

START-UP CHECK LIST
 Equipment Checked by H.G. D.W.
 Instrument and Battery Checked by D.W. D.W.
 "Source In" Checked by D.W.
 Emergency First Aid in Control Room m.B.
 Red Light On by D.W.
 Start-Up OK'd by D.W. Time 8:40 Date 11-3 1955

Location - same as 8-5.
 Foil data - all Cd covered gold.

Location:	Foil
0 inches	F-31
1.5	F-32
3	F-34
4.5	F-41
6	F-45
7.5	F-46
9.0	F-48
10.0	F-49
10.875	F-52
11.850 (11.875)	F-54
11.850	F-55
12.5	F-57
13.5	F-58
15.0	F-60
16.5	F-62
18.5	F-63

standardizing foils:
 Holder #1 A-14
 Holder #2 A-15

1/2 power: 9:03:15

Run Conditions

Blade 14.0 Rod 29.00
 Log N = 2.0 + DC-2 48 (10x20)
 R-1 = 4.2 (1000x1000)
 Height = 109.3

20 minute exposure.

Expr: 12-1 Time 11:25 AM Date 11-3 1955
 Purpose Importance of homogeneity within boxes - zero run.
 Personnel:
 START-UP CHECK LIST
 Equipment Checked by MB Personnel Checked by MB
 Instrument and Safeties Checked and Retest DW
 "Source In" Checked by DW
 Emergency Equipment in Control Room MB
 Red Light On by MB
 Start-Up OK'd by DW Time 11:25 AM Date 11-2 1955

Loading - a "1/2 plate loading": just like 8-5; with the following changes in slots 8:

box	contains	instead of
2	fuel 2-1	fuel 5-2
4	SS 8-4	5-4
13	fuel SS 8-13	5-13
19	fuel 2-2	5-19
27	fuel 2-3	5-27
33	SS 8-33	5-33
42	fuel 2-4 SS 8-42	5-42
44	fuel 2-4	5-44

Mass - same as 8-5

Critical conditions:

log N	0.13
De-3	74 (10x10)
Temp.	74.1
Blank	12.77
High	109.2,
	Rod 29.01

Lost current to blade by unit - shut down for evening.
 (turned out the pin 12 of the Jones plug was open)

Expr: 12-2 Time 5:30 AM Date 11-4 1955
 Purpose Importance of homogeneity within boxes.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by DW Personnel Checked by D.W.
 Instrument and Safeties Checked and Retest DW
 "Source In" Checked by DW
 Emergency Equipment in Control Room Checked by DW
 Red Light On by DW
 Start-Up OK'd by D.W. Time 5:20 AM Date 11-3 1955

INSTRUMENT CHECK
 Date 11-3 1955 Time 5:30 AM Source No.
 Instrument Value Scale Source Distance Start-Up Scale
 DC 1
 DC 2
 DC 3
 DC 4
 DC 5
 DC 6
 DC 7
 DC 8
 DC 9
 DC 10
 DC 11
 DC 12
 DC 13
 DC 14
 DC 15
 DC 16
 DC 17
 DC 18
 DC 19
 DC 20
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 DC 97
 DC 98
 DC 99
 DC 100

Loading: exactly the same as 12-1 except for box 23. In this box, instead of having 7 full plates, 1 half plate, & 8 SS plates as in 12-1, we now have 13 half plates & one SS plate. exact order:

slot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
material	5	H	H	4	H	H	H	5	9	5	5	5	5	24	5	5	5	5
	26	9	9	4	9	9	9	3	3	3	2	4	19	2	2	13	4	4
	f	f	f	s	f	f	f	f	f	f	f	f	f	f	f	f	f	f

∴ We have changed the loading only by one homogeneous box - total mass has not changed.

New safety has been installed (Pinner dead)
Didn't go critical.

Log N with source in - 0.046 - still on
positive period

Withdraw source - killed the reactor.

Expr. 12-3 Time 6:20^{AM} Date 11-3 1955
Purpose Homogeneity importance.

Personnel:

START UP CHECK LIST	
Equipment Checked by MB	MB
Instrument and Safety Checked by DW	DW
"Source In" Checked by DW	
Emergency Equipment in Control Room by MB	MB
Red Light On by MB	
Start-Up OK'd by DW	
Time 6:20 ^{AM} Date 11-3 1955	

Loading - same as 12-2 except fuel plates 2-7, 11, 35, 39
have been inserted in slot 12 of the corresponding boxes

in place of the s.s.
Not critical.

Log N with source in 0.1

Water temp 75°F

Exp. 12-4 Time 6:45 AM Date 11-3 1955
 Purpose Homogeneity importance
 Personnel:

START-UP CHECK LIST
 Equipment Checked by DW Personnel Check by RJ
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DW Source No. MB
 Emergency Equipment in Control Room Checked by MB
 Red Light On by DW
 Start-Up OK'd by DW Time 6:45 AM Date 11-3 1955

Loading - same as 12-2 with the following exchanges in slot 12:
 2-7, 11, 25, 35 + 39 exchanged for the corresponding SS series 12.

critical conditions:

LogN 0.19
 DC-3 50 (10x20)
 Temp 74.5°F Height 109.3 cm
 Rod 29.01 in Blade 12.17 in

Exp. 12-5 Time 7:15 AM Date 11-3 1955
 Purpose Homogeneity importance
 Personnel:

START-UP CHECK LIST
 Equipment Checked by RJ Personnel Check by JL
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DW Source No. MB
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by DW Time 7:15 AM Date 11-3 1955

Loading - same as 12-1 with the changes mentioned in 12-4: fuel 2-7, 11, 21, 25, 35 + 39 exchanged for the corresponding SS series 12.

Critical Cond.

height 89.8 cm.
 temp 75°F
 logN 0.16
 Blade + Rod in

Expt. 12-6 Time 7:40 AM Date 11-4 1965
 Purpose Homogeneity Importance
 Personnel:

START-UP CHECK LIST
 Equipment Checked by RJ
 Instrument and Safety Checked by DW
 "Source-In" Checked by DW
 Emergency Equipment Checked by MB
 Red Light On by MB
 Start-Up OK'd by DW Time 9:40 AM Date 11-3 1965

Loading - Same as 12-1.
 Critical Conditions:

DC-3 45 (10x20)

Log N 0.181

Temp. 75.5°F Height 109.3 cm.

Rad. 29.01 in. Blade 13.57 in

This checks very well with 12-1.

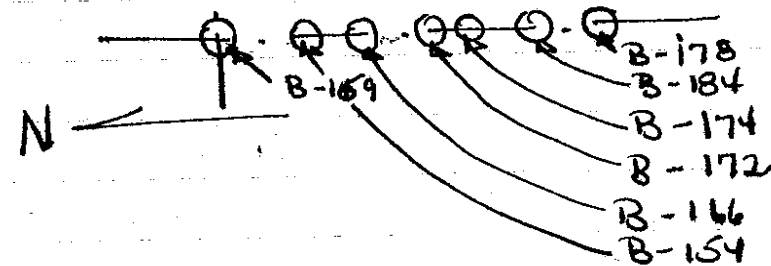
Expt. 8-9 Time 9:20 AM Date 11-4 1965
 Purpose Centaline-South power distribution
 Personnel:

START-UP CHECK LIST
 Equipment Checked by MB Personnel Check by MB
 Instrument and Safety Checked and Rect'd by DW
 "Source-In" Checked by DW
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by DW Time 9:20 AM Date 11-3 1965

Loading - same as 8-5.

foil positions: - slot 10 in each box.

Box	23	24	25	26
Plate	507	512	A	A 506



Stand Foils: Holder #1; A-11 ;; Holder #2; A-12

Run conditions:

Temp. 75.5°F

Height 109.1 cm.

Blade 16.99 Rad. 29.01 in.

DC-2 48 (10x20) Log N 2.05

20 minute exposure

Exam. 8-10 Time 4:50 ^{AM} _{PM} Date 11-7 1955
 Purpose Zero check

INSTRUMENT CHECK

Date 11-7 1955 Time 4:50 ^{AM} _{PM} Source No. _____

Instrument _____ Source No. _____ Quantity used _____

- 5 20x10 contact
- 5.5 18x1000
- x100
- 3"

Expr. 8-10 Time 5:46 ^{AM} _{PM} Date 11-7 1955
 Purpose _____

Personnel: _____

START-UP CHECK LIST

Equipment Checked by MB Prepared by DW

Instrument _____ Checked by DM

Source by DM _____

Preparation _____ Checked by MB

Red Light On by DW

Start-Up OK'd by DW Time 5:46 ^{AM} _{PM} Date 11-7 1955

Loading - same as 8-5 with the following exchanges:

fuel plate #378	Res replaced	5-11
6-40	"	5-39
4-20	"	5-35
3-41	"	5-7

Note: while loading the reactor - it was noticed that slot 8, box 2 was empty (should contain Ref. plate). How long this has been empty is not known.

Water level 95.7 in $\log N = 0.1$ slightly super.

Expr. 8-11 Time 6:15 ^{AM} ~~PM~~ Date 11-7 1955
 Purpose Zero check
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by MB Personnel Check by DW
 Instrument and Safeties Checked by DM
 "Source In" Checked by DWA Source No. _____
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB AM
 Start-Up OK'd by DM Time 6:15 ^{AM} ~~PM~~ Date 11-7 1955

Loading: complete loading of 7 1/2 plus four exchanges:

slot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Series	1	2	3	4	5	6	7	8	9	7	11	12	8	14	15	9	11	10
material	f	s	f	s	s	f	s	f	s	f	s	s	f	s	s	f	s	f

plus the following exchange:

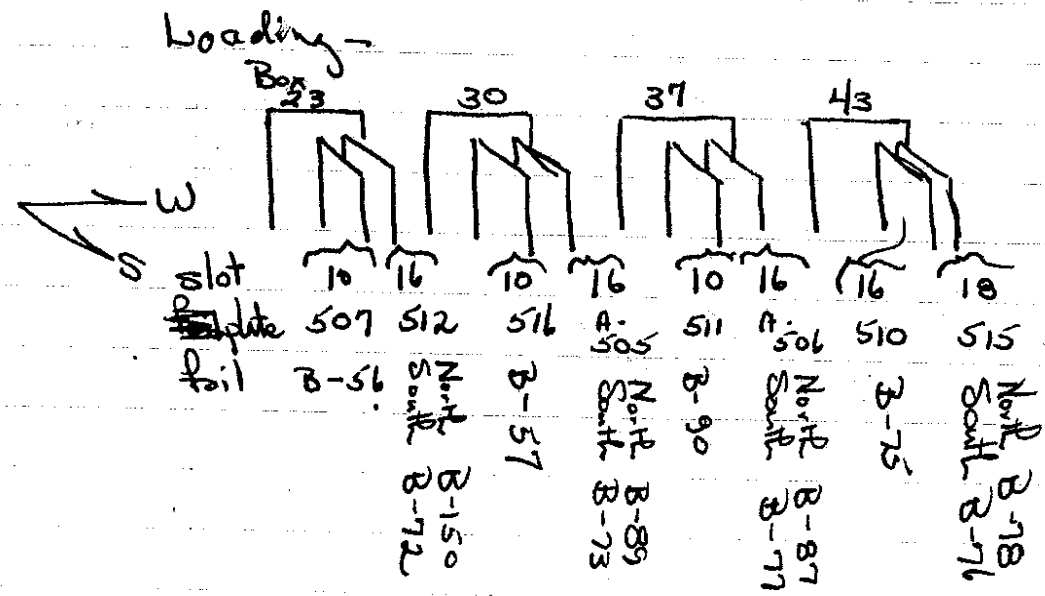
box #	contains	#	instead of
7		378	5-11
35		3-41	5-7
39		4-20	5-35
		6-40	5-39

Critical loads:

- DC-3 # 52 (10x20)
- Log N ~~Ret~~ 0.20
- R-1 3 (100x1000)
- Water 109.1 cm Temp 77.6°F
- Blank 11.79 in Rod 29.00 in

Main 4-735 in Reactor 10.558 K_v ✓ MB
 - Blade insertion .025
 10.533 K_v net

Expt. 8-12 Time 8:15 AM Date 11-7 1955
 Purpose Centrifuge West Power distribution
 Bare At foils
 Personnel:
 START-UP CHECK LIST
 Equipment Checked by RJ Personnel Checked by MB
 Instrument and Safety Checked by DW
 "Source In" Checked by DW
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by DW Time 9:05 AM Date 11-7 1955



Watch started: 9:18:35
 Note: Foils on East side of plates: center position.
 Run conditions:
 Water height 109.2 cm. Temp. 77.3°F
 Rod 29.0 in Blade ~~13.85~~ 13.85
 DC-3 56] DC-2 84] R-1 3.3] Log N 1.0
 10x100] 1x50] 500x100]

20 min exposed
 Tape not on tight - water got on either foils.

Expt. 8-13 Time 11:20 AM Date 11-7 1955
 Purpose Flux measurement with end boxes -
 zero run - no foils.
 Personnel:
 START-UP CHECK LIST
 Equipment Checked by MB Personnel Checked by DW
 Instrument and Safety Checked by J.L.
 "Source In" Checked by J.L.
 Emergency Equipment in Control Room Checked by MB
 Red Light On by DW
 Start-Up OK'd by J.L. Time 11:20 AM Date 11-7 1955

loadings - same as 8-11 except 2-23 in slot 10
 box 23 instead of 7-23 (which is being made ready
 for the next run)

Critical Conditions:
 DC-3 55 (100x1)
 Log N 0.2
 Blade 13.75 in. Rod 29.00 in.
 Water 109.2 cm. Temp. 76.5°F

Expr. 8-14 Time 12:15 ^{AM} Date 11-8 1965
 Purpose Centerline-vertical flux distribution with bare gold foils - with end boxes
 Personnel: _____
START-UP CHECK LIST
 Equipment Checked by MB Personnel Check by MB
 Instrument and Safeties Checked and Rec'd by DW
 "Source In" Checked by DW
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by DW Time 12:15 ^{AM} Date 11-8 1965

Loading - same as 8-11.

Distance from center	Foil	Standardizing Foils
0	F-35	#1 ; A-33
1 1/2"	E-31	#2 ; A-34
3"	E-33	
4 1/2"	E-36	
6"	E-45	
7.5"	E-46	
9.0	E-49	
10.85"	E-50	
11.78"	D-32	
12.5"	D-40	
13.5"	D-42	
15.0"	D-46	
17.0"	G-41	

Run conditions -

"e power at 12:30:46

Log N 4.0

DC-2 79(10x20)

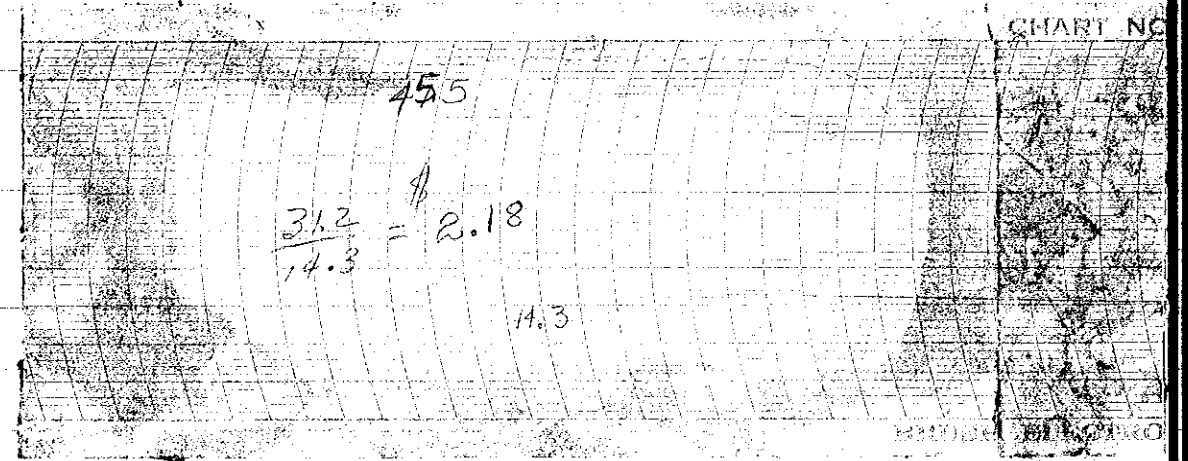
Rod 29.00 Blade 13.91

Height 109.1 temp. 76.6°

20 minute exposure.

Note: measured glue thickness - (measured by photo-micrograph)
 0.08 mil D.M.

Rod dropped - power recorded on Brush Fast recorder.



Value found for safety blade = 2.18.

Note:

Because of end box mockups, safety blade was unable to fall all the way into the core. The worth of this last "5 inches" is not known.

Expt. 8-15 5:45 11-8 1955
 Purpose central line - vertical flux distribution -
ed-covered gold foils.
 Personnel:

INSTRUMENT CHECK
 Date 11-8 1955 Time AM
 Instrument Value Range Power Photo Up Scale
 DC-1 _____
 DC-2 _____
 DC-3 _____
 Log-N ✓ 65 20x10
 R-1 ✓ 5 15x1000
 R-2 _____
 P. M. ✓ 3"

START-UP CHECK LIST
 Equipment Checked by DW Personnel HB
 Instrument and Safeties Checked and Ready JL
 "Source In" Checked by JL
 Emergency Equipment in Control Room MB
 Red Light On by HB AM
 Start-Up OK'd by _____ Time _____ PM Date _____ 1955

loading - same as 8-11.

Foil location:

Distance from center.	Foil #	Standardizing foils
0"	8-31	holder #1 - A-29
1.5"	-32	holder #2 - A-35
3.0	-33	
4.5	-34	
6.0	-35	
7.5	-36	
9.0	-37	
10.85	-38	
11.78	-39	
12.5	-44	
13.5	-40	
15.0	-42	
17.0	-43	

Counters started at water height of 89 cm.
 1/2 power at

Wasn't enough super-critical to go upon a
 good period.
 Stopped ~~at~~ at log N 0.5

Expt.	8-16	Time	6:30	Date	11-8	1955
Purpose	Centrifuge-ventral flux distribution					
	Cd-covered gold					
Personnel:						
START-UP CHECK LIST						
Equipment Checked by	DM	Personnel Checked by	DM			
Instrument and Sample checked by	JL					
"Source In" Checked by	JL					
Emergency Equipment in Control Room	MB					
Red Light On by	MB					
Start-Up OK'd by	JL	Time	6:30	Date	11-8	1955

loading - same as 8-11 except the following exchanges.
 1-9 in slot 8 at box ²¹ instead of ~~8-21~~
 1-19 8 25 5-25

Foils not changed from 8-15.
 Counters started at water height of 60 cm.

1/2 power at 6:43:00

Running conditions:

Height	109.2 cm.	Rad	29.01
Log N	2.05	Blade	6.1
DC-2	92(10x10)		
R-1	4(1000x1000)		
Temp.	75°F		

Blade drop recorded.

175

Counter registers:

C-1: 1764

C-2: 1397

C-3: 966

CHART NO. BL 908

$$f = \frac{34}{10} = 2.06$$

$$19 - 2 = 15$$

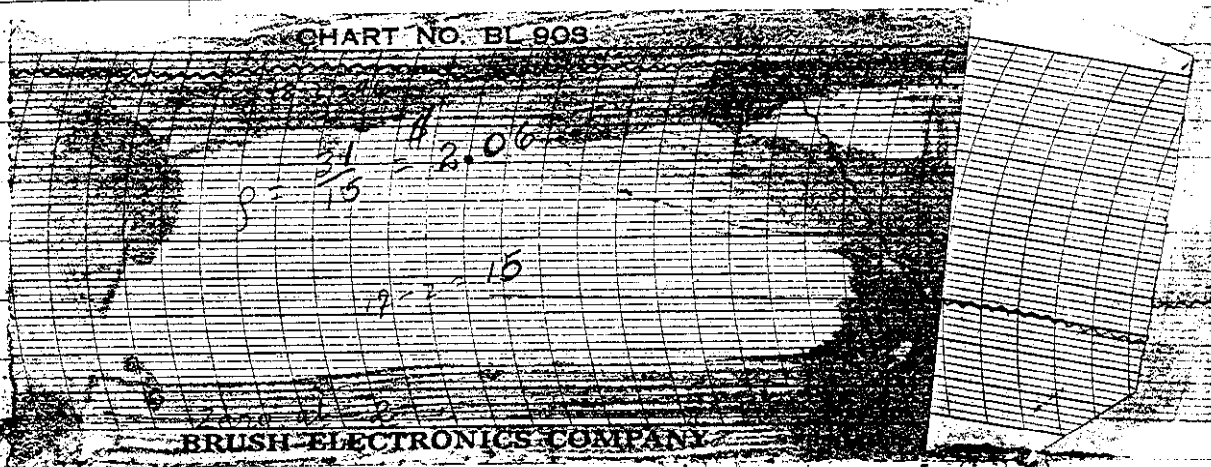
BRUSH ELECTRONICS COMPANY

Counter registers:

C-1: 1764

C-2: 1397

C-3: 966



23

Expr. 9-21 Time 10:23 ^{AM}/_{PM} Date 11-8 1955
 Purpose APPR CONTROL ROD EVALUATION
RECHECK ROD VALUE WITH END BOXES
 Personnel: _____

START-UP CHECK LIST

Equipment Checked by DW Personnel Check by DW
 Instrument and Sensors Checked and Reset by RJ
 "Source In" Checked by R.J. Source No. _____
 Emergency Equipment in Control Room Checked by R.J.
 Red Light On by D.W. AM
 Start-Up OK'd by R.J. Time 10:25 ^{AM}/_{PM} Date 11-8 1955

~~LOADING SAME SAS FOR EXO 2 FS (PAGE 13) NO. 5~~
 APPR ABSORBER SECTION, ONLY IN POS. 23
 (no fuel element attached to APPR control rod)

RUNNING CONDITIONS

WATER HEIGHT 109.4 CM ROD 29.01 IN. OUT
 LOG N 0.2 BLADE 14.23 IN. OUT
 DC 3 53 (10X20)
~~DC 2~~ ^{R-7} 3.2 (100)(1000) CONTROL APPR, ROD NO. 5 0.02 IN
 TEMP 75 °F

Loading slot

slot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Series	1	2	3	4	5	6	7	8	9	7	11	8	13	2	5	9	1	8
material	f	s	out	s	s	f	s	f	s	f	s	out	s	out	s	out	s	out

except: series 4 in the following boxes ~~except~~ instead of series 5,
 2, 4, 7, 9, 11, 39, 42, 44

24

Expt: 9-22	Time 11:20 AM	Date 11-8	1955
Purpose: APPR Control Rod Value.			
End Boxes On. - Fuel Box attached			
Personnel:			

START-UP CHECK LIST	
Equipment Checked by	RJ Personnel Check by RJ
Instrument and Safeties Checked and Reset by	DM
"Source In" Checked by	J.L. Source Is.
Emergency Equipment in Control Room Checked by	MB
Red Light On by	MB
Start-Up OK'd by	J.L. Time 11:20 AM to 11-8 1955

Loading - same as 9-23 plus loaded fuel element box is now attached to APPR rod. Rod is still in full.

Total mass U^{235} : 12.18 Kg.

Critical Conditions:

- Height 109.3 cm.
- Temp 75°F
- Box N 0.23
- De-3 55.5 (20x10); R-1 3.28 (100x1000)
- Box D 29.01 in. Blue. 14.57 in.

Loading

$$393 \text{ plates} / 45 \text{ boxes} = 12,222 \text{ Kg. } U-235$$

Block count 1016
12,206 Kg

Expt. 8-17 Time 6:20 AM Date 11-9-55
 Purpose: Close to center flux & power distribution (vertical) with end boxes & center APPR rod full in.
 Personnel:

INSTRUMENT CHECK

Date 11-9 1955 Time 6:20 AM Source No. _____

Instrument	Volts	Scale	Source Distance	Start-Up Scale
DC-1				
DC-2	✓	65	20x10	3"
Log N	✓		15.5	
R-1	✓	6	1000x100	
R-2			10.8	
P. M.	✓			3"

STARTUP CHECK LIST

Equipment Checked by JL Personnel Check by JL
 Instrument and Safeties Checked and Ready MB
 "Source In" Checked by JL "Source No." _____
 Emergency Equipment in Control Room Checked by MB
 Red Light On by JL
 Start-Up OK'd by JL Time 6:30 AM Date 11-9-55

loading - same as 9-28 except special plate #507 is in box 16 slot 10 instead of 7-16 (fuel)

Foil location:

bare gold foils: on ^{fuel} plate 7-30, slot 10, box #30, distance from center:

0" 2" 4" 6" 8" 10" 11 5/16" 12" 13" 15" 17 1/2"
 G-45 -46 -47 -48 -49 -50 -51 -52 -53 -54 -55

Foil location - cont.

All catcher foils (bare) on plate #507, slot 10, box 16.

Sub #	1	2	3	4	5	6	7	8	9	10	11
Foil #	B-8	-79	-14	-177	-185	-68	b h/c	-69	b h/c	-30	b h/c
distance from center						0					
							top				bottom

Standardizing foils were inadvertently left out.

1/2 power at 6:48:45 pm.

Ran conditions:

Water Height 109.2 cm. temp 75°F
 DC-2 81 (10x10) R-1 8.95 (1000x1000)
 Log N 2.0 APPR rod 0.02
 Rod ~~13.4~~ 29.01 Blade 14.5 (average)

20 minute exposure.

Expr.	8-18	Time	9:25	PM	Date	11-9	1955
Purpose	Vert Flux Traverse Cd Covered Au Power Normalization Catcher Foils in Box 16 Slot 10, Au in Box 30 slot 10						
Personnel:							

START-UP CHECK LIST	
Equipment Checked by	J.L. Personnel Check by J.L.
Instrument and Saf. Use Checked and Approved by	J.L.
Sources IEM Checked by	J.L. Source No.
Emergency Equipment in Control Room Checked by	DWM
Red Light On by	J.L.
Start Up OK'd by	J.L. Time 9:30 AM Date 11-9 1955

Loading: Added 4-20 & 4-26 } slot 8
 Removed 5-20 & 5-26 }
 (Added 1 full plate to loading of Exp 8-17.)

Foil Locations:

			Position	Foil No.
Au	Q 56	-- 0"		
(Cd)	57	2"		
in Box 30	58	4"		
Slot 10	59	6"	3	B 46
	60	8"	6	B 47
	61	10"		
	62	11 5/16"		
	63	12"		
	64	13"		
	65	15"		
	66	17 1/2"		

1/2 Power (174 Rbg) @ 9:48:15 PM 11-9-55

Run Conditions

Water ht 109.0 cm

Log N = 2.0

Temp 75.0 F

DC-2 = 81 x 10 x 10

Control Blade { 12.9
13.7

R-1 = 3.85 x 1000 x 1000

Rod 29.01

Run Terminated @ 10:08:15 PM

DWM and J.K.

Expr. 8-19 Time 4:45 PM Date 11-10 1955
 Purpose Centerline-East flux measurement.
 Bare Au foils: APPR rod in;
 end boxes on.
 Personnel:

INSTRUMENT CHECK
 Date 11-10 1955 Time 4:45 AM Source No.
 Instrument V.M. Seal Source ID No. Error %
 DC-1
 DC-2 ✓ 65 20x10
 DC-3 ✓ 1.55
 R-1 ✓ 5.5 8x1000
 R-2
 P.M. ✓ 3"

START-UP CHECK LIST
 Equipment Checked by DW To ensure Check by DW
 Instrument and Safeties Checked by JL
 "Source In" Checked by JL
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by JL Time 5:00 PM Date 11-10 1955

Loading: ~~boxes as 9-27~~ except: fuel 4-20 & 4-26
 are in slot 8, boxes 20 & 26, instead of the corresponding
 series 5 fuel.

Standardizing foils: Holder #1 A-38
 Holder #2 A-39.

Counters started at water height of 60 cm,
 1/2 power at 5:24:50 PM.

Run conditions:

Water height 109.5 temp. 76.5
 Blade 12.5 Rod 29.01
 DC-2 80(10x10) log N 2.0
 R-1 3.8(1000x1000) APPR rod 0.02

Foil location: all centerline positions; all bare.

Box	Slot	Plate	Foil	Foil Position:
16	18	10-16	G-67	on side of plate facing rod
16	14	2-16	G-68	"
16	10	7-16	H-31	"
16	6	6-16	H-32	"
16	1	1-16A	H-33	"
9	14	2-9	H-34	"
9	10	7-9	H-35	"
9	3	3-9	H-36	"
3	16	9-3	H-37	"
3	10	7-3	H-38	on side of plate facing reflector
reflector-3	1	1-3	H-39	"
	1"		H-41	
	2"		H-42	
	3"		H-43	
	5"		H-44	

Registers after 20 minute exposure.

C-1: 1699 C-2: 1111
 C-3: 799

Expr. 8-20 Time 6:50 AM Date 11-10 1955
 Purpose Power distribution - centerline - east
 APPR rod in - end boxes on; Pure
 A1 cutters
 Personnel:

START-UP CHECK LIST
 Equipment Checked by JL
 Instrument and Settings JL
 "Source In" Checked JL
 Emergency Stop MB
 Red Light On by MB
 Start-Up OK'd by JL Time 7:00 AM Date 11-10 1955

Loading - same as 8-19 except for the following special plates:

Box Slot	Plate in	Plate returned	Foil in special plate.
16 18	507	10-16	B-151
16 10	512	7-16	B-112
16 1	511	1-16	B-167
9 14	A505	2-9	B-160
9 6	510	6-9	B-118
3 18	516	10-3	B-96
3 10	A506	7-3	B-152
3 1	515	1-3	B-19

(toward control rod)
 Foils are all on west side of plates except B-19 which is on reflector side of plate.

In plates containing two rows of holes, foil is in ~~the~~ hole (hole ~~away~~ toward from safety blade.)

Standardizing Posts - Holder #1 - A-22
 Holder #2 - A-23

Counters started at water height of 60 cm.

Forgot to trip by pass DC-3: screamed reactor.

Exp. 8-21 Time 9:05 AM Date 11-10 1955
 Purpose: Rerun of 8-20. centaline-east power distribution: APPR rod in full, end boxes on.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by MB Personnel Checked by JW
 Instrument and Safety Checked and OK'd by JL
 "Source In" Checked by JL
 Emergency Equipment in Control Room OK'd by MB
 Red Light On by JL
 Start-Up OK'd by JL Time 9:05 AM Date 11-10 1955

Loading - same as 8-19 except for the following special plates:

Distance from center	Box	Slot	Plate in	Plate removed	Foil in special plate:	Location of foil on plate
1.6875	16	18	507	10-16	B-39	Center facing rod
2.875	16	10	512	7-16	B-93	North facing rod
4.1875	16	1	511	1-16	B-168	Center facing rod
5.1875	9	14	A505	2-9	B-156	North facing rod
6.375	9	6	510	6-9	B-171	Center facing rod
7.5625	3	18	516	10-3	B-139	Center facing rod
8.75	3	10	A506	7-3	B-10	North hole facing rod
10.125	3	1	515	1-3	B-181	Center facing rod South hole facing reflector

The north hole in the special^{plates} is the one nearest to the safety blade.

Standardizing foils: Holder #1 - A-30
 Holder #2 - A-32

Counters started at water height of 68 cm.

Run conditions:
 Water height 109.5 cm Water Temp. 75.5°F
 Rod (29.01) 28.01 Blade 14.3
 APPR rod 0.02 DC-2 78 (10x10)
 R-1 3.8 (1000x1000) logN 2.0

20 minute exposure.

Counter resistor readings
 C-1 : 1650 C-3 : 932
 C-2 : 1119

Exp. 8-22 Time 10:50^{AM} Date 11-10 1955
 Purpose Flux distribution centerline - east: APPR rod in full end boxes on: A.M. foils - Cd covered.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by MB Personnel JL
 Instrument and Safety checked JL
 "Source In" checked JL
 Emergency Equipment checked MB+JL
 Red Light On by MB
 Start-Up OK'd by JL Time 10:50 Date 11-10 1955

Loading - same as 8-19.

Diameter Center	Box	Slot	Plate	Foil	Orientation
1.625	16	18	10-16	X-31	Toward Rod
2.25	16	14	2-16	X-32	" "
2.84	16	10	7-16	X-33	" "
3.4375	16	6	6-16	X-34	" "
4.1875	16	1	1-16A	X-35	" "
3.1875	9	14	2-9	X-36	" "
5.8125	9	10	7-9	X-37	" "
6.875	9	3	3-9	X-38	" "
7.8125	3	16	9-3	X-39	" "
8.75	3	10	7-3	X-40	Toward Reflector
10.125	3	1	1-3	V-31	" "
	reflector	1"		V-33	
		2"		V-35	
		3"		V-37	
		5"		V-48	

Ke power at 11:12:20 PM
 Counters started at Water Height = 60cm.

Run conditions:
 Water Height 109.1 Temp 75.5°F
 Rod 29.01 Blade 17.0
 APPR rod 0.02 DC-2 75(10x10)
 R-1 3.6(100xpa) LogN 2.0

20 minute exposure:

Counter Registers:
 C-1 1595 C-3 871
 C-2 1150

Nov 11, 1955 Plates arrived 11-10-55
 ORNL 920-326 19 } Total wt 10,260.65 gm
 920-328 10 }
 920-331 19 }
 MAC wts = DWAN

Expr. **B-23** Time **6:45** AM Date **11-15** 1955
 Purpose **Zero Run**
 Personnel:

INSTRUMENT CHECK
 Date **11-15** 1955 Time **6:45** AM PAL Source No. _____
 Instrument Value Range Course Distance Start-Up Scale
 DC-1 ✓ **45** **10x20** **4"**
 DC-2 ✓ **1500**
 Log N ✓ **6** **8x1000** **contact.**
 R-1 ✓ **6** **2100**
 R-2 ✓ **3"**
 P. M. ✓

START-UP CHECK LIST
 Equipment Checked by **RJ** Personnel Check by **JL**
 Instrument and Battery Checked by **JL**
 Source Int. Checked by **JL**
 Emergency Equip. in Control Room Checked by **ID**
 Red Light On by **JL**
 Start Up OK'd by **JL** Time **6:50** AM Date **11-15** 1955

loading: same as 8-10.: every box contains:
 slot 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18
 except for slot 8 in the following boxes which contain the
 correspondingly listed plates.
 17) 3-41
 11) #378
 26) 1-9
 25) 1-19
 36) 4-20
 39) 6-40

Conditions - slightly super.

R-1 5.6 (100x1000)

Log N 0.4

Water height 95.8 cm.

Water temp. 76°F

Rad positions: rod 29.01 blade 0.08

Put small rod in: - reactor brought to critical.

Water height 96.3 cm.

Log 0.45

Rad 0.01 Blade 0.08

Expr. <u>B-24</u>	Time <u>8:50 AM</u>	Date <u>11-15 1965</u>
Purpose <u>Centering East Power Distribution</u>		
<u>Base-AI capture</u>		
Personnel:		

START-UP CHECK LIST		
Equipment Checked by <u>MB</u>	Personal Check by <u>JL</u>	
Instrument and Safety	and tested by <u>JL</u>	
"Source In" checked by <u>JL</u>	Source	
Emergency Equipment	Checked by <u>MB</u>	
Red Light On by <u>MB</u>	AM	
Start-Up OK'd by <u>JL</u>	Time <u>8:50</u>	Date <u>11-15 1965</u>

loading - same as B-11 (page 167)

Except for the following slots.

slot	Box	Plate	Foil #	Distance from center:
10	23	A505	B-86	
18	16	515	B-145	
6	16	A506	B-128	
16	9	516	B-134	
3	9	512	B-183	
13	3	511	B-165	
3	3	507	B-58	
1	3	510	B-71	

Standardizing foils - #1, H-21; #2, A-47

Counters started at water height of 60cm.

All foils all facing west (control rod) side of core;
except those in 3-3 + 1-3 which are facing East.

We find power at 9:10:22

Run conditions:

Water height. 109.3 cm. Temp. 76.5

Rod 29.01 in Blade 12.45 in

Log N 2.0 DC-2 52 (1x100)

R-1 3.6 (1000x1000)

Counter Registers

C-1 1651

C-3 2531

C-2 773

It appears that C-3 & C-2 have been moved.

~~Run to~~

Exp. 8-25 Time 11:00 AM Date 11-15 1955
 Purpose Centerline-vertical power distribution.
AI-outdoor.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by MB Checked by MB
 Instrument and Safety Checked by JL
 "Source In" Checked by JL
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by JL Time 11:00 AM Date 11-15 1955

Loading same as 8-11 (page 167)
 except plate #576 is in slot 10, box 23.

Foil location:

Position	Foil	Distance from center top
1	2-9	
2	-129 (127)	
3	-138	
4	-148	
5	-121	
6	-153	0
7	-111	
8	-49	
9	-124	
10	-120	
11	-63	

Standardizing foils #1, A-44
 #2, A-45

Foils facing ~~West (control room side)~~ control room side;

Bottom

Counters started at water height of 60cm.
 1/2 power at 11:53:57

Run Conditions:

Log N 2.0 DC-2 50(10x10)

R-1 3.4(1000x1000)

Red 29.01 Blade 11.7

Water 109.5 Temp. 76.8 °F

20 minute exposure.

C-1	1549
C-2	800
C-3	2709

Expr. 9-25 Time 5:00 AM Date 11-16 1955
 Purpose APPR rod evaluation.
~~All rods (rod end boxes) - zero run~~
 Personnel:

INSTRUMENT CHECK
 Date 11-16 1955 Time 5:00 AM
 Instrument

DC-1			
DC-2	✓	55	10520 2"
DC-3	✓	5	15544 1"
DC-4	✓		811000 3"
R-1			
R-2			
P. M.	✓		

loading - fuel & ss in exactly the same location as B-11 (page 167)

~~APPR rods with end boxes attached mounted in correct position.~~

End boxes on - all bottom mock-ups except ~~rod~~ rods; all top mock-ups except ~~rod~~ boxes 15, 22, 29 (because of safety blade)

START-UP CHECK LIST
 Equipment Checked by RS Personnel Check by JL
 Instrument and Safety Checked and Ready by JL
 "Source In" Checked by JL
 Emergency Equipment in Control Room Checked by RS
 Red Light On by JL AM
 Start-Up OK'd by JL Time 5:40 PM Date 11-16 1955

→ APPR rods fuel boxes in positions 9, 23, 25, & 37 loaded "correctly". Only fuel boxes in. Rods are end of core.

Critical conditions:

Blade 17.48 in. Rod 29.01 in
 Water 109.1 cm. DC-3 67 (10x50)
 Log N 0.165 Temp. 76°F

Mass (from page 167) = 10,558 kg
 blade correction = $\frac{-0.01}{10.55 \text{ kg U-235}}$

Expr.	Time	AM PM	Date	195
Purpose				
Personnel				

INSTRUMENT CHECK				
Date	11-16	1955	Time	5:05 AM
Trip				
Instrument	Valu	Scale	Source No.	
DC-1				
DC-2				
DC-3	55	10x20	1554	2"
Log N				
R-1	5			"
R-2				
P. M.				3"

Expr.	9:26	Time	6:20 AM	Date	11-16	1955
Purpose	APPR rod evaluation - zero min end boxes on.					
Personnel						

START-UP CHECK LIST	
Equipment Checked by	JL
Personnel Checked by	JL
Instrument and Safeties Checked and Rec'd by	MB
"Source-In" Checked by	MB
Emergency Equipment in Control Room Checked by	MB
Red Light On by	JL
Start-Up OK'd by	DW
Time	6:30 AM
Date	11-16 1955

loading - same as 9-25 (including APPR-rod fuel sections in core) except full plates inserted into slot 8 of boxes 18 & 28 in exchange for the half plates.

Box 18 now contains plate 1-11 in slot 8
 28 " " " 1-17 " " 8

Critical Conditions:

Blade - 7.49 in.	Rod - 29.01 in.
Water Ht. - 109.8 cm	DC-3 - 90 110x20
Log N - .18	Temperature - 76.

mass

10.58 kg U-235
 - .04
 10.54

Expr. 9-27 Time 7:20 AM Date 11-16 1955
 Purpose APPR Rod Evaluation - all five APPR rods attached but out of core.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by RJ Personnel Checked by RJ
 Instrument and Safeties Checked and Reported by DW
 "Source In" Checked by RJ
 Emergency Equipment in Control Room Checked by RJ
 Red Light On by MB
 Start-Up OK'd by DW Time 7:25 AM Date 11-16 1955

Loading - same as 8-11 (page 167) with the addition of 1-11 & 1-17 in slot 8 of boxes 18 & 28 (in place of the corresponding series 5 fuel) APPR rods attached but above core. End box mockups on

Mass = 10.59 kg U²³⁵

Critical Conditions:

Log N 0.18 DC-3 85 (10x20)
 R-1 4.4 (100x100) Water 109.1
 Temp 76°F
 Blue 8.31 Rod 29.0k

Expr. 9-28 Time 9:40 AM Date 11-16 1955
 Purpose APPR Rod Evaluation - all five rods inserted full. End Boxes on.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by RJ Personnel Checked by RJ
 Instrument and Safeties Checked and Reported by DW
 "Source In" Checked by DW
 Emergency Equipment in Control Room Checked by JL
 Red Light On by JL
 Start-Up OK'd by DW Time 9:40 AM Date 11-16 1955

Loading: boxes 2, 4, 7, 9, 11, ... 39, 42, 44

slot	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
	1-25	2-25	3-25	4-25	5-25	6-25	7-25	8-25	9-25	10-25	11-25	12-25	13-25	14-25	15-25	16-25	17-25	18-25

in boxes 1, 3, 5, 6, 8, 10, ... 38, 40, 41, 43, 45
 slot 17 contains full fuel.

box	slot 14	slot 17	box	slot 14	slot 17
1	1-9	10-9	28	6-25	12-27
2	-21		29	-27	
3	-28	-21	30	7-9	1-9
4	-25		31	7-21	1-11
5	-39	-23	32	7-23	1-11
6	2-9	-25	33	7-25	1-15
7	-21	-25	34	7-37	1-15
8	-23		35	8-9	1-16
9	-25	-37	36	-21	1-16
10	-39		37	-23	1-17
11	3-9	11-9	38	-25	1-19
12	-21	-21	39	8-9	2-12x
13	-23		40	-21	8-4
14	-25	-23	41	-25	
15	-27	-23	42	-25	
16	4-9	-25	43	-25	
17	-21	-25	44	-25	
18	-23	-37	45	-27	4-20
19	-25				
20	-37	12-9			
22	6-9				
24	-21				
26	-23				
27					

Loading - (cont.)

All 5 rods in full; no fuel section below.
End boxes on.

Rod Positions: #1 in 9; #2 in 21; #3 in 23; #4 in 25; #5 in 37
Not critical.

Pulled central rod. to 19.5 - critical
Log N 0.18 DC-3 63 (10x20)
Temp. 76°F height 109.4
Blade "out" Rod 29.01

Pulled central rod. to 24.01 - critical.
Log N 0.16 DC-3 57 (10x20)
Temp. 76.5°F height 109.7 cm.
Blade 12.7 in. Rod 29.01 in.

181

Exp. 9-30 Time 12:00 PM Date 11-17 1955
Purpose APPR rod evaluation - 9 eccentric rods in; central rod partially removed.
Personnel:

START-UP CHECK LIST
Equipment Checked by DM Personnel Check by DM
Instrument and Safeties Checked and Reset by DW
"Source In" Checked by DW
Emergency Equipment in Control Room Checked by MB
Red Light On by MB
Start-Up OK'd by DW Time 12:00 PM Date 11-17 1955

Loading - same as 9-29 except ~~rod 12-1~~
fuel removed: 12-1 replaced by 155 11-1

		-3	-3
		-5	-5
		-14	-14
		-16	-16
		-18	-18
		-28	-28
		-30	-30
		-32	-32
		-41	-41
		-43	-43
		-45	-45
		A-505	12-16
		(H-547)	12-30
		(5-30)	

Fuel section below central rod loaded:

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

12-1 fuel
H-947 fuel
12-5 fuel
12-14 fuel
5-23 ss
12-16 fuel
12-18 fuel
12-20 fuel
9-23 ss
12-30 fuel
12-32 fuel
12-23 ss
12-41 fuel
12-43 fuel
15-23 ss
12-45 fuel
A-504 fuel
12-30 fuel

Loading (cont.)

Eccentric rods in 9 do not contain fuel in bottom sections.

"Total core loading" (nominal) 18.68⁷ kg U²³⁵
 Central Rod at 15 in. - ~~critical~~ slightly super

PC-3 LogN
 R-1 Height 82.5
 Temp Rod ~~is~~ out.
 Blade in.

Central rod at 14 in.; Height 85.5, slightly super.

Central rod at 12.99, Height 93.7; critical

Central rod at 12.78 Height, 109.4; critical
 Blade 4.935 in. Rod ~~is~~ out

Central rod at 12.62; Height 109.4; critical
 Blade 8.10 in. Rod out.

Central rod at 12.09; Height 109.4; critical
 Blade 20.3 in. Rod out

Central rod at 12.045; height 109.4 slightly super
 Blade 28.29 in.

Expt. 9-31 Time 5:30 AM Date 11-18 1955
 Purpose Comparison of "worst possible rod sticking" - center rod "sticking."

Equipment:

11-18 5 5:30 O

50 10x20 4"
 5 16 sec. contact.
 8x1000 34
 100

New water supply - in two interior storage tanks.
 Initially tried filling tank with one storage tank - the storage tank was emptied at a water height of 78 cm. - switched in second tank.
 Filled reactor tank to 110 cm. & dumped. Had no difficulties dumping to 10 cm. on manometer.
 Pump very slow.
 Loading - exactly the same as 9-30

Critical conditions:

Height 110.2 Temp. 67°F
 APPR center rod 12.975 LogN 0.022
 R-1 3.3 (800 x 1000) DC-2
 Blade 2.47 in. Rod ~~is~~ 29.01 cm
 APPR ~~is~~ eccentric rod: 0.03

critical condition:

APPR central rod: 12.625 water height 110.4
 APPR eccentric rod: 0.03 temp. 67°F
 Blade 10.01 Control Rod 29.01

Loading - 9-32.

17.00 kg 25" in core
 when APPR-x rod at 12.012, blade correction = -.01

Critical mass = 16.99

$$16.99 \times \frac{45}{41} = 18.65$$

when APPR-x rod at 12.825, blade correction = -.04

Critical mass = 16.96

$$16.96 \times \frac{45}{41} = 18.61$$

12.86

12.86

Expr. 9-32 Time 8:30 AM Date 11-18 1955
 Purpose Comparison of "worst possible" rod sticking - eccentric rod "sticking"
 Personnel:

START-UP CHECK LIST
 Equipment Checked by HB Personnel check by HB
 Instrument and Safety Checked and Reset by DC
 "Source In" Checked by DC
 Emergency Equipment in Control Room Checked by
 Red Light On by HB
 Start-Up OK'd by DC Time 8:30 AM Date 11-18 1955

Loading - exactly the same as 9-30 (page 205) except APPR control rod #3 (in position #23) and APPR rod #5 (in position #37) interchanged. APPR #3 has the loaded fuel section on it

First critical condition.

Height 76.5 APPR central rod 0.05 APPR eccentric rod 23.98
 Blade 0.11 Control rod 29.01

Height 83.1 Blade 0.11 Control rod 29.01
 APPR central rod 0.05 APPR eccentric 14.015

Height 88.9 Blade 0.11 Control rod 29.01
 APPR central rod 0.05 APPR eccentric 13.005

Height 109.3 Blade 0.11 Control rod 29.01
 APPR central rod 0.05 APPR eccentric 12.568
 temp 67°F

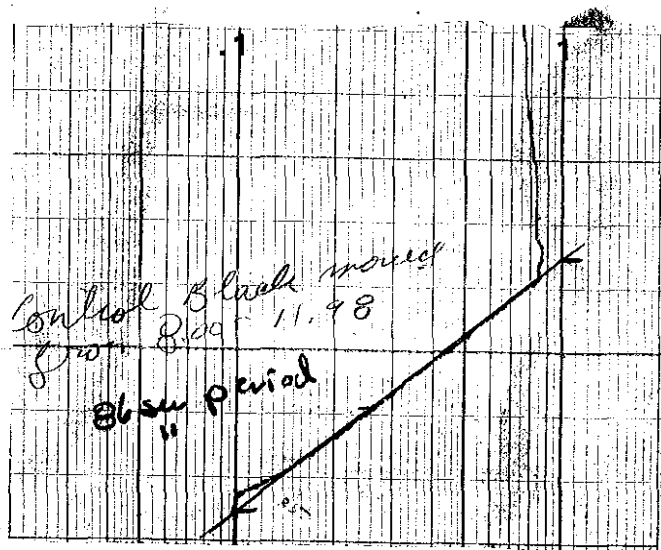
Height 109.3 Blade 3.03 Control rod 29.01
 APPR central 0.05 APPR eccentric 12.540

Height 1093 Blade 8.00[#] Control Rod 29.01
 Central Rod 0.05 Eccentric APPR 12.375

Blade withdrawn to 11.977 - period measured.
~~Blade~~ blade to critical with eccentric rod at 12.2

APPR rod at ~~12.116~~ 12.116
 Blade withdrawn to 13.930 - critical.
 (all other parameters the same)
 Blade withdrawn to 17.11~~2~~ - period measured
 APPR Rod (eccentric) 12.012 } critical
 Blade at: ~~12~~ 17.568 }

Blade withdrawn all the way (28.278)
 Eccentric Rod 11.968 super
 " " 11.919 very sub.
 Call critical at 80% difference.



Exp. 9-33 Time 10:30 PM 11-18 1955
 Purpose Critical mass - All rods but one eccentric in.
 Personnel:

START-UP CHECK LIST
 Equipment Checked by RJ Personnel Check by MB
 Instrument and Safeties Checked and Reset by DC
 "Source In" Checked by DWPP.11 Source No.
 Emergency Equipment in Control Room Checked by MB
 Red Light On by DC AM
 Start-Up OK'd by DW Time 10:30 PM Date 11-18 1955

Loading - same as 9-32 except series 3 fuel throughout the reactor exchanged by series 3 S.S.

Critical Conditions:
 Height 8.0 DC-3 60 (1x50)
 Log N 0.22 Blade 0.04 (in)
 Rod 29.00 (out) APPR { Central Rod 0.05 (in)
 Eccentric Rod 24.03 (out)

Height 109.3 DC-3 83 (1x50)
 Log N 0.14 Blade ~~0.04~~ 0.04
 Rod 29.00 APPR { Central Rod 0.05
 Eccentric Rod 18.01
 Temp 67°F

17.00 - 31.1 x 4/10 = 15.76 kg
 blade correction - .05
 15.71
 $15.71 \times \frac{45}{41} = 17.24$

loading (cont.)

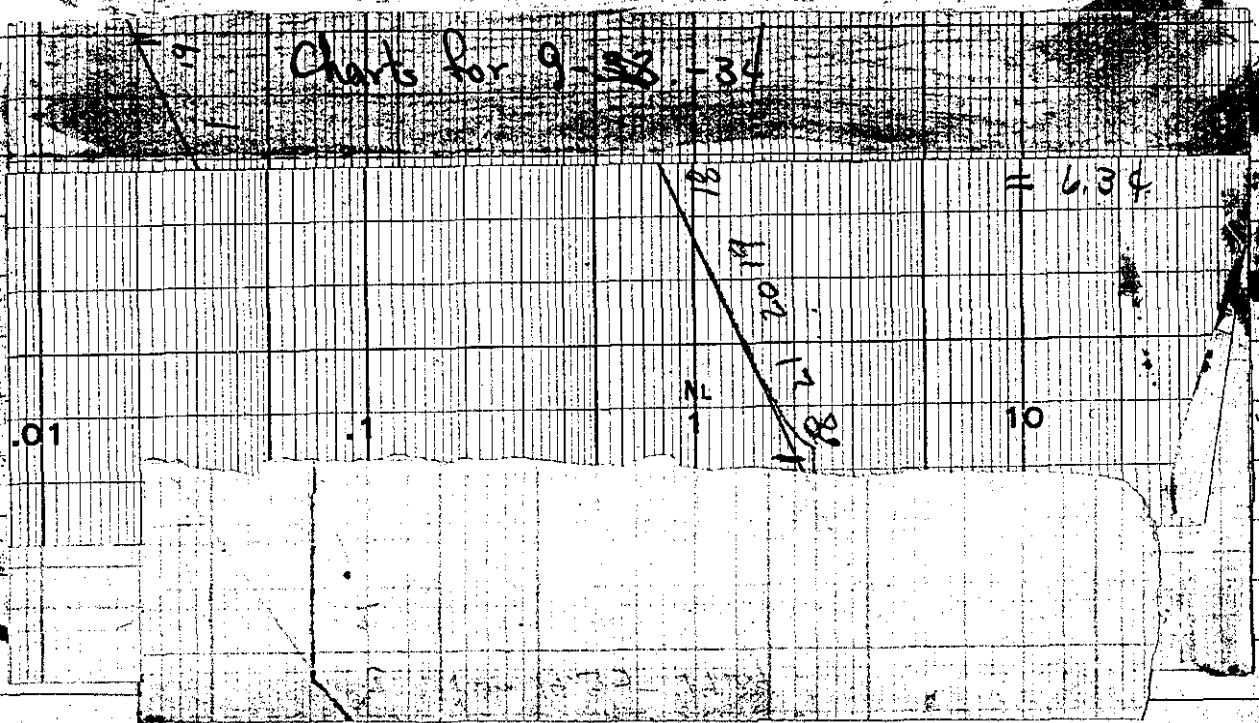
for fuel in control rod see p205.

for fuel in slot 11 ~~is~~ series 12.

Not critical

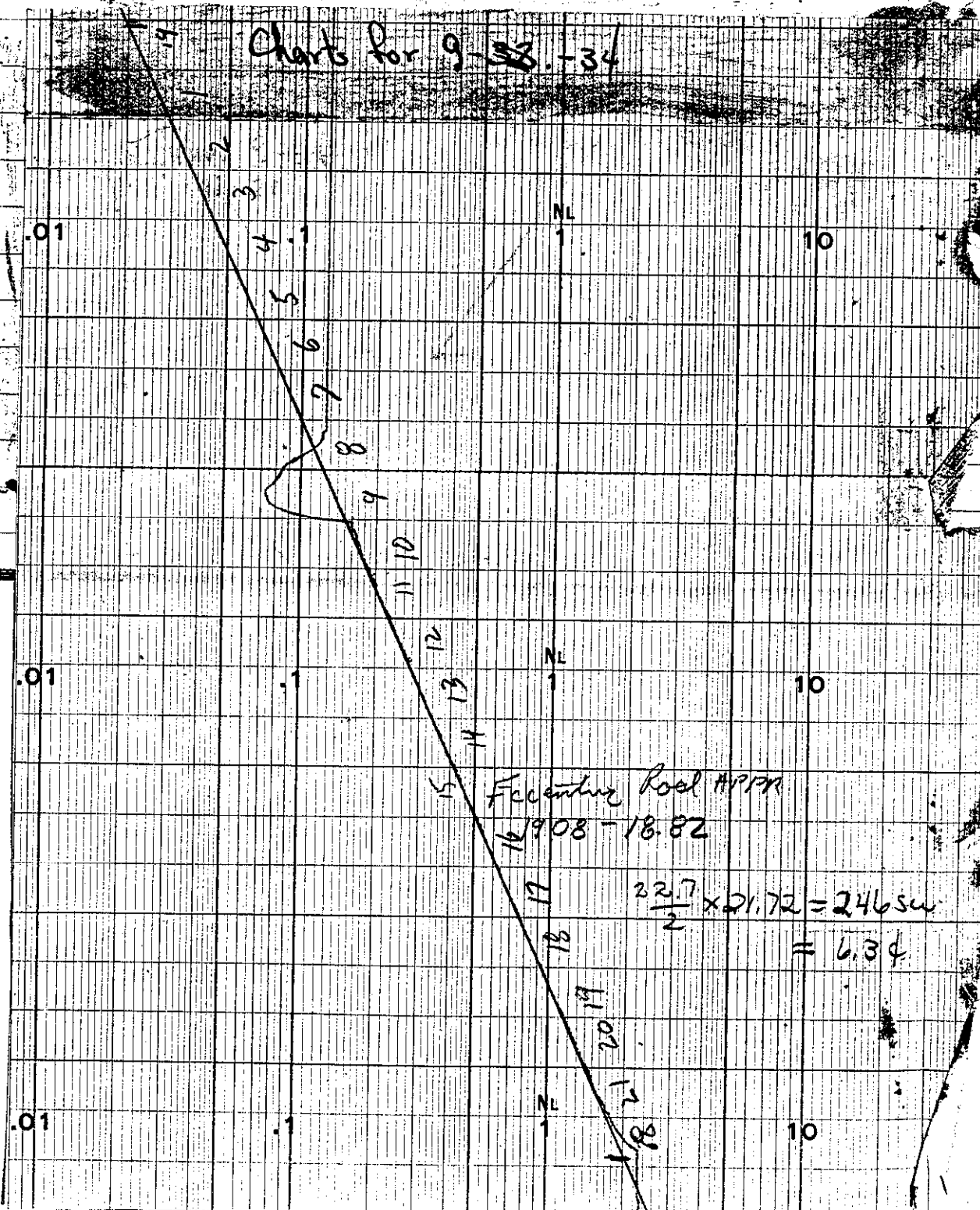
Very slightly sub-critical ~ 1200 mg. pa

Zero checked on blade - is within $\frac{1}{4}$ " correct,
at zero the Ed is within $\frac{1}{4}$ " of the bottom of
the fuel.



Zero checked on blade - is within $\frac{1}{4}$ " correct,
 at zero the Ed is within $\frac{1}{4}$ " of the bottom of
 the fuel.

Charts for 9-33-34



Run 9-34
11-21

8

7

6

5

4

3

2

i

10

7.3 / 21.72

158 sec = 6.74

By Radio Method

From 14.35 - 19.69

Expt. 9-36 Time 10:35^{AM} Date 11-21 1955
 Purpose Critical mass - all rods but one
eccentric rod in.
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by JL Personnel Check by JL
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DW Source No. _____
 Emergency Equipment in Control Room Checked by _____
 Red Light On by MB
 Start-Up OK'd by DW Time 10:55^{AM} Date 11-21 1955

loading: - mass-wise same as 9-36⁽³⁵⁾; just rearranged + made more homogeneous

Slot:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Series	1	6	3	4	5	6	2	11	9	7	12	12	8	8	15	9	*	10
material	f	f	s	f	s	f	f	f	s	f	f	s	f	f	s	f	f	f
	①	/	5	②	5	③	④	⑤	5	⑥	⑦	⑧	⑨		⑩			⑪

for fuel in slot 14, see page 201

slot 17:

Box	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	
		H-959	537	H-958	435	H-959	10-25	1-55	10-37	rod	11-9	1-55	11-21	578	H-961	4-27	55 55	4-28 (238)	H-961	6-32	55	rod	12-21	rod	12-23
		25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45			
		rod	55	6-40	4-928	516	55	510	H-913	511	1-15	55	1-16	rod	1-17	55	1-19	H-960	515	H-935	572	H-952			

10 half plates
22 full
8-55
40

11 1/2 x 91 471.5
10 x 15 5
22 122
1 1
999.5
MB

Loading = 15.53 Kg U-25
 $15.53 \times \frac{45}{41} = 17.05 \text{ kg}$

Loading:

in central rod box #3. (in ~~position~~ position #37)

slot:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
	2-12x	5-37	SS	SS	SS	ASG6	103	A264	SS	507	12-25	SS	12-37	11-23	SS	11-25	11-37	10-9

Critical Conditions:

DC-3 83(1x50) LogK 0.27
 Rod 29.015 Blade 19.39 ~~19.39~~
 Water 109.2 cm. Temp. 73³/₄ °F
 Central Rod 0.06 Eccentric Rod, 24.065

This is considered the critical mass of the reactor with all APPE rods but one eccentric rod in.

Total nominal loading - ~~16.93~~ kg. ⁴²⁵
 16.93 R.J.
 17.05 DVPW,

Actual loading 15.544 ^{1.09256}
 $\times \frac{45}{41} = 17.066$ @ 31.13 g/plat.

15.5344 @ 31.1 = 17.050 g

Exp. 9-37 Time: 11:45^{AM} Date: 11-21 1965
 Purpose Critical Mass - all eccentric rods in central rod box.
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by HB Personnel Check by HB
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DW Source No. _____
 Emergency Equipment in Control Room Checked by HB
 Red Light On by HB
 Start-Up OK'd by DW Time 11:45^{AM} Date 11-21 1965

Loading - Same as 9-36 except 1-9 & 1-11 fuel added in place of the SS. in slot 17 in boxes 20 & 26.

Didn't go critical.

~~All Rods out~~

Central Rod 24.15
 Eccentric Rod 0.01
 Blade 28.29
 Rod 29.01
 Water 109.4
 Temp 74°F

~~LogK 0.15 DC-3 68(1x50) Temp 74°F
 Water~~

Expr. 9-30 Time 12:23 ^(AM) Date 11-22 1955
 Purpose Determination of Critical Mass
All rods eccentric rods in:
 Personnel: _____

START-UP CHECK LIST
 Equipment Checked by RJ Personnel Check by MB
 Instrument and Safeties Checked and Reset by DW
 "Source In" Checked by DW Source No. _____
 Emergency Equipment in Control Room Checked by MB
 Red Light On by MB
 Start-Up OK'd by DW Time 12:23 ^(AM) Date 11-22 1955

Loading - same as 9-36 except in slot 17 of the following boxes, fuel has been added in place of s.s.

Box	Fuel	Box	Fuel
7	4-20	30	10% 23
11	#507	35	3-1
16	10% 21	39	505
20	1-9		
26	1-11		

Critical Conditions:

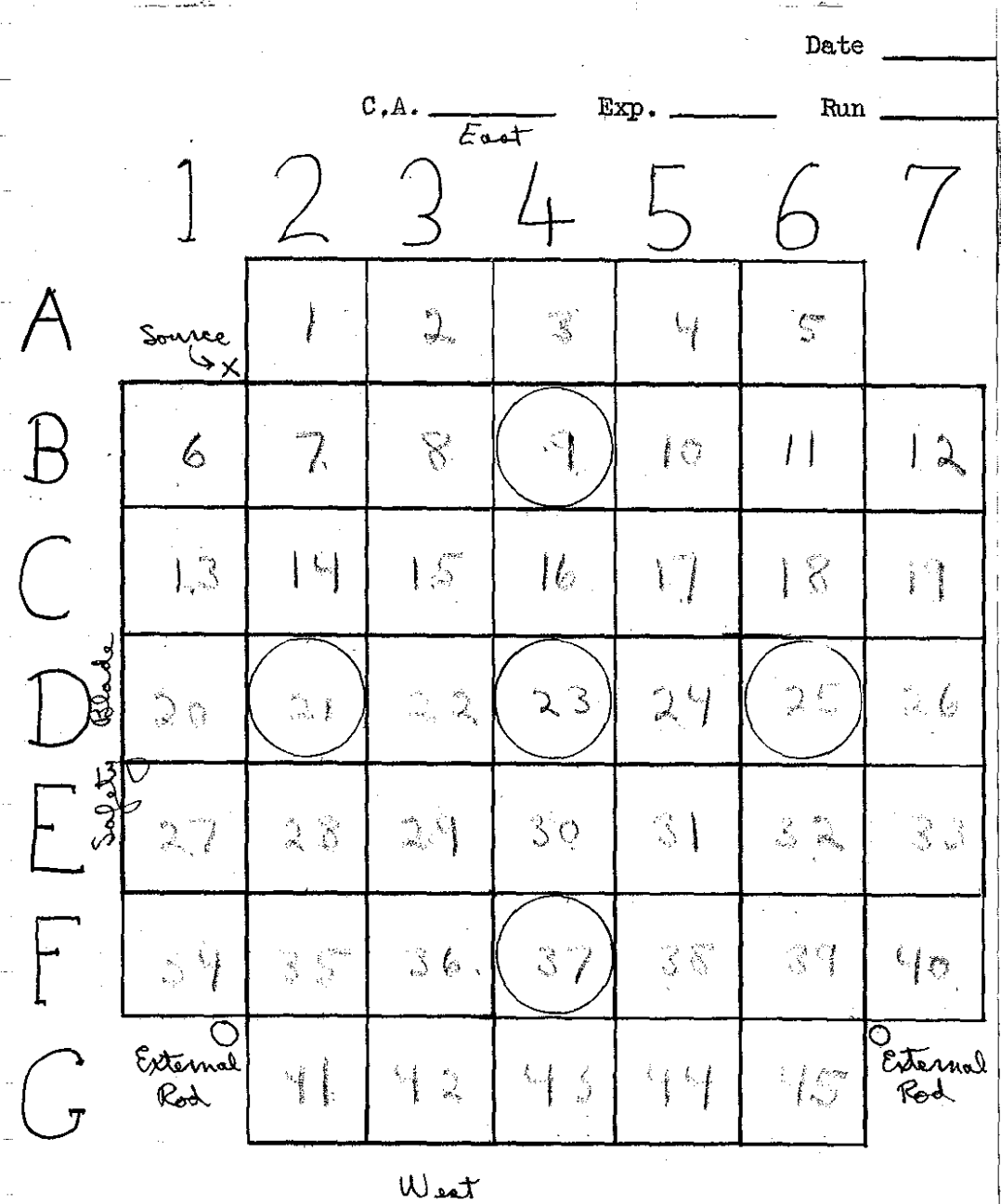
Height	109.3 cm.	Log N	0.15
Central	24.15 in	R-1	2.2 (50x100)
Eccentric	0.01 in	Temp	74°F
Blade	15.255 in	DC-3	48 (1x50)
Rod	29.05 in		

Total nominal loading: ~~17.33~~ kg ^{U²³⁵}
 17.33 kg ^{U²³⁵} DUPLW
 or 17.31 kg corrected for blade position MB

11-22-55

Data continued in book # 5055.

Plan view of reactor, showing notation
Slots in boxes numbered 1 to 18 going from
East to West.



Fuel Element Boxes			
Box #	Wt	Box #	Wt.
1	2049	26	1983
2	2010	27	2020
3	2010	28	2005
4	2023	29	2017
5	2056	30	1993
6	2012	31	2017
7	1992	32	
8	2045	33	
9	1979	34	
10	1974	35	
11	1994	36	
12	1999	37	
13	2010	38	
14	2025	39	
15	2027	40	
16	1997	41	
17	2003	42	
18	2014	43	
19	2024	44	
20	2010	45	
21	1995	Total	
22	1976	Avg.	2016
23	2017	Avg density	7.89 (Blower)
24	2011		
25	2024		

↑ Blower

Stainless Steel Sheets

Serial #	Wt.	Serial #	Wt.
1-1		1-26	
1-2		1-27	
1-3		1-28	
1-4		1-29	
1-5		1-30	
1-6		1-31	
1-7		1-32	
1-8		1-33	
1-9		1-34	
1-10		1-35	
1-11		1-36	
1-12		1-37	
1-13		1-38	
1-14		1-39	
1-15		1-40	
1-16		1-41	
1-17		1-42	
1-18		1-43	
1-19		1-44	
1-20		1-45	
1-21			
1-22			
1-23			
1-24			
1-25			
		Total	9193g

stainless, cont

Serial #	Wt.	Serial #	Wt.
2-1		2-26	
2-2		2-27	
2-3		2-28	
2-4		2-29	
2-5		2-30	
2-6		2-31	
2-7		2-32	
2-8		2-33	
2-9		2-34	
2-10		2-35	
2-11		2-36	
2-12		2-37	
2-13		2-38	
2-14		2-39	
2-15		2-40	
2-16		2-41	
2-17		2-42	
2-18		2-43	
2-19		2-44	
2-20		2-45	
2-21			
2-22			
2-23		Total	9,192
2-24			
2-25			

Serial #	Wt.	Serial #	Wt.
3-1	204.9	3-26	206.6
3-2	209.5	3-27	206.2
3-3	212.2	3-28	208.9
3-4	203.8	3-29	205.0
3-5	199.1	3-30	202.1
3-6	196.8	3-31	208.7
3-7	199.2	3-32	200.5
3-8	208.5	3-33	208.4
3-9	207.2	3-34	212.3
3-10	208.8	3-35	212.1
3-11	205.0	3-36	198.4
3-12	205.4	3-37	207.3
3-13	199.0	3-38	206.6
3-14	206.7	3-39	199.2
3-15	195.8	3-40	204.7
3-16	196.8	3-41	199.7
3-17	199.3	3-42	205.4
3-18	200.4	3-43	200.4
3-19	201.3	3-44	208.9
3-20	212.2	3-45	203.2
3-21	201.7	Total	9182.9
3-22	211.4		
3-23	195.2	Total	9191
3-24	203.6		
3-25	194.5		

stainless, cont

Serial #

Wt.

Serial #

Wt.

4-1

Total

9.191 g

Serial #

Wt.

Serial #

Wt.

5-1 211.2

5-2 203.1

5-3 199.1

5-4 199.4

5-5 212.4

5-6 193.2

5-7 198.9

5-8 207.2

5-9 205.9

5-10 208.2

5-11 200.5

5-12 198.9

5-13 198.4

5-14 197.0

5-15 200.0

5-16 196.2

5-17 196.8

5-18 197.8

5-19 198.2

5-20 197.7

5-21 209.3

5-22 203.2

5-23 205.8

5-24 207.8

5-25 204.2

5-26 203.9

5-27 200.1

5-28 199.2

5-29 203.3

5-30 207.3

5-31 206.9

5-32 208.9

5-33 207.8

5-34 208.2

5-35 211.0

5-36 211.7

5-37 209.4

5-38 205.3

5-39 210.0

5-40 205.3

5-41 212.7

5-42 205.3

5-43 203.0

5-44 207.2

5-45 209.2

Total 9186.1

Total 9.192

stainless, cont

Serial # Wt.

6-1

Serial # Wt.

Serial # Wt.

7-1

Serial # Wt.

stainless, cont.

Serial #	Wt.	Serial #	Wt.
8-1	204.4	8-26	
8-2	209.0		
8-3	210.0		
8-4	210.6		
8-5	210.8		
8-6	205.0		
8-7	205.1		
8-8	205.9		
8-9	200.8		
8-10	209.9		
8-11	211.2		
8-12	193.6		
8-13	194.2		
8-14	192.2		
8-15	202.2		
8-16			
8-17			
8-18			
8-19			
8-20			
8-21			
8-22			
8-23			
8-24			
8-25			

Serial #	Wt.	Serial #	Wt.
9-1	212.5		
9-2	203.9		
9-3	212.5		
9-4	204.8		
9-5	204.1		
9-6	194.1		
9-7	209.7		
9-8	204.9		
9-9	211.4		
9-10	209.5		
9-11	192.1		
9-12	202.3		
9-13	202.0		
9-14	202.0		
9-15	202.1		
9-16			

stainers, cont

Serial #	Wt	Serial #	Wt
10-1	202.8		
10-2	209.4		
10-3	208.3		
10-4	201.4		
10-5	200.6		
10-6	203.6		
10-7	202.9		
10-8	200.0		
10-9	200.5		
10-10	207.2		
10-11	210.8		
10-12	210.3		
10-13	204.6		
10-14	199.2		
10-15	208.1		
10-16			

Serial #	Wt.	Serial #	Wt.
11-1	196.0		
11-2	209.7		
11-3	202.1		
11-4	199.3		
11-5	199.2		
11-6	198.8		
11-7	199.8		
11-8	212.6		
11-9	202.4		
11-10	202.0		
11-11	195.7		
11-12	195.0		
11-13	201.7		
11-14	202.7		
11-15	193.9		
11-16			

stainless, cont

Serial #	Wt	Serial #	Wt
12-1	205.2		
12-2	203.9		
12-3	205.2		
12-4	205.9		
12-5	205.2		
12-6	209.0		
12-7	201.6		
12-8	201.7		
12-9	201.9		
12-10	207.6		
12-11	200.6		
12-12	211.9		
12-13	212.3		
12-14	205.1		
12-15	200.0		
12-16			

Serial #	Wt.	Serial #	Wt.
13-1			

stainless, cont.

Serial #	Wt.
14-1	199.9
14-2	207.5
14-3	208.8
14-4	203.9
14-5	202.0
14-6	203.9
14-7	203.8
14-8	206.5
14-9	210.4
14-10	204.4
14-11	201.5
14-12	205.8
14-13	203.6
14-14	207.3
14-15	210.8
14-16	

Serial # Wt.

Serial # Wt.

15-1

Serial # Wt.

stainless, concluded

Serial #	Wt	Serial #	Wt.
16-1			

Stainless Steel Plates

Slot Group	Total Weight D. Magnusson	Total Wt. H. Blosser
1	9193 g	9197.5
2	2	7.6
3	1	7.3
4	1	7.4
5	2	7.5
6	3	6.9
7	2	7.5
8	4	7.4
9	5	7.6
10	1	7.3
11	2	7.1
12	4	7.1
13	0	7.8
14	2	7.6
15	2	7.4
16	2	7.2
Aver.	9192.25 g	9197.4
Plate Aver.	204.2722 g	204.4
Avg Density		7.92

Stainless Steel Plates

15-

Weights of
180 plates.

10-

5-

Avg Wt of 720 plates

190

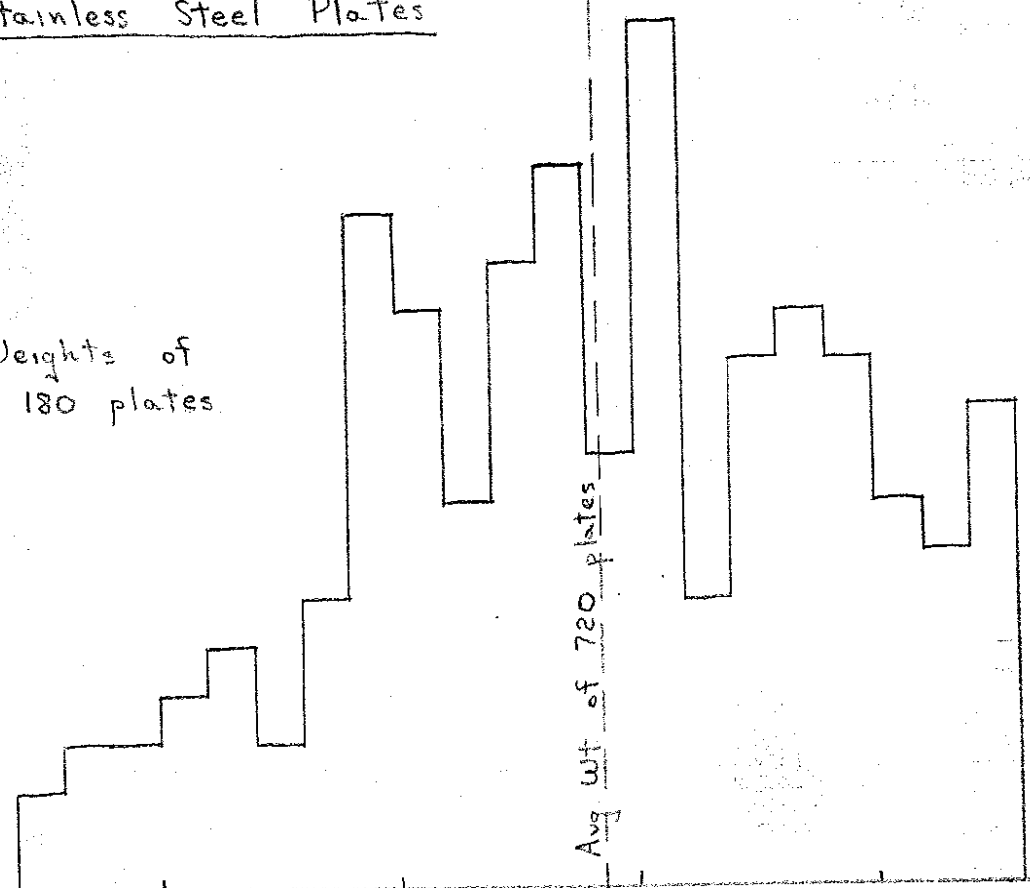
195

200

205

210

215



* Replaced 10/20/55

Our #	Fuel MAC #	Plates Gross Wt	U. Wt.
1-1	123	212.7	33.3447
1-2	124	214.7	33.5171
1-3	125	215.2	33.5706
1-4	126	213.3	33.5597
1-5	127	215.5	33.3329
1-6	128	212.9	33.4345
1-7	129	215.9	33.5230
1-8	130	215.0	33.3290
* 1-9	21	213.4	33.3944
1-10	23	213.3	33.3233
* 1-11	24	212.9	33.5644
1-12	25	212.3	33.2138
1-13	26	213.8	33.4810
1-14	28	213.8	33.4150
* 1-15	29	213.2	33.3423
* 1-16	30	213.2	33.2364
* 1-17	31	213.8	33.6000
1-18	32	213.3	33.3754
* 1-19	34	212.7	33.5484
1-20	1	214.9	33.329
1-21	2	215.7	33.431
1-22	3	213.3	33.470
1-23	4	213.7	33.283
1-24	5	213.7	33.270
1-25	8	213.3	33.372

Our #	MAC #	Gross Wt.	U. Wt.
1-26	12	211.9	33.374
1-27	13	212.6	33.412
1-28	14	213.8	33.454
1-29	150	214.0	33.3600
1-30	151	214.6	33.5325
1-31	152	214.6	33.3677
1-32	154	214.8	33.4840
1-33	155	214.3	33.5144
1-34	156	213.3	33.4446
1-35	157	214.2	33.3329
1-36	158	213.7	33.3710
1-37	159	213.1	33.3862
1-38	160	214.7	33.5570
1-39	161	211.7	33.5238
1-40	162	215.0	33.4215
1-41	163	214.1	33.3844
1-42	164	213.0	33.2022
1-43	165	213.4	33.2284
1-44	166	214.1	33.3782
1-45	35	212.2	33.3372
		9618.6	1503.3269

Owr #	MAC #	Gross Wt.	Lt. Wt.
2-1	36	212.5	33.4473
2-2	38	213.0	33.2893
2-3	40	212.6	33.3985
2-4	41	212.1	33.4098
2-5	42	212.5	33.3976
2-6	43	212.8	33.4887
2-7	44	213.1	33.5590
2-8	46	213.9	33.5824
2-9	47	212.0	33.4693
2-10	48	212.5	33.5873
* 2-11	49	212.2	33.3125
2-12	50	213.9	33.5860
2-13	51	214.0	33.4159
2-14	52	214.1	33.4221
2-15	53	213.3	33.3394
2-16	54	211.9	33.4046
2-17	55	213.7	33.3565
2-18	56	214.2	33.5758
2-19	57	214.1	33.3917
2-20	58	214.0	33.4940
2-21	59	214.1	33.4007
2-22	60	213.1	33.5747
2-23	76	213.6	33.3954
2-24	77	213.9	33.4033
2-25	78	214.0	33.2956

Owr #	MAC #	Gross Wt.	Lt. Wt.
2-26	79	214.3	33.5273
2-27	80	212.3	33.4251
2-28	82	213.2	33.5161
2-29	83	214.1	33.4354
2-30	84	214.0	33.5380
2-31	85	213.3	33.5690
2-32	86	214.1	33.5322
2-33	87	214.3	33.4430
2-34	A-900	214.2	33.4350
2-35	A-905	213.8	33.5100
2-36	62	212.9	33.3140
2-37	63	214.5	33.4940
2-38	64	212.8	33.3845
2-39	65	213.0	33.5072
2-40	66	212.7	33.3895
2-41	67	214.7	33.4310
2-42	69	212.3	33.5643
2-43	110	212.8	33.2175
2-44	111	212.7	33.4918
2-45	113	213.7	33.4683
		9601.8	1505.1406

Our #	MAC #	Gross Wt.	U. Wt.
3-1	115	213.2	33.2010
* 3-2	116	212.4	33.4862
3-3	117	212.8	33.4350
3-4	A-904	214.0	33.5190
3-5	118	212.5	33.2615
3-6	120	212.7	33.5358
3-7	A-122	212.5	33.4920
3-8	89	213.8	33.247
3-9	90	213.9	33.356
3-10	91	213.8	33.394
3-11	92	213.9	33.540
3-12	93	213.8	33.587
3-13	94	214.3	33.311
3-14	95	213.5	33.316
3-15	96	212.2	33.221
3-16	97	213.8	33.433
3-17	99	213.6	33.370
3-18	A-907	213.8	33.266
3-19	100	213.9	33.3946
3-20	101	214.9	33.4223
3-21	102	215.2	33.4683
3-22	103	213.8	33.5656
3-23	104	212.2	33.4536
3-24	105	212.4	33.4115
3-25	106	215.9	33.2219

Salvaged Y-12 9-19-56
Destroyed 10-17

Our #	MAC #	Gross Wt.	U. Wt.
3-26	107	212.5	33.3643
3-27	108	212.3	33.4880
3-28	109	212.9	33.4627
3-29	132	213.5	33.3650
3-30	134	212.8	33.4658
3-31	137	213.8	33.3332
3-32	138	212.8	33.2760
3-33	139	213.6	33.4240
3-34	141	213.9	33.5434
3-35	142	213.3	33.5650
3-36	143	213.6	33.3420
3-37	147	213.5	33.2612
3-38	172	213.5	33.451
3-39	173	213.6	33.235
3-40	182	214.2	33.510
* 3-41	183	215.5	33.502
3-42	A-189	216.5	33.452
3-43	A-190	214.9	33.402
3-44	191	215.6	33.504
3-45	192	215.6	33.409
		9616.7	1503.2749

Qnr #	MAC #	Gross Wt.	Net Wt.
4-1	193	214.6	33.259
4-2	195	213.5	33.545
4-3	196	214.7	33.312
4-4	197	214.4	33.580
4-5	199	213.6	33.339
4-6	227	213.4	33.201
4-7	228	214.4	33.584
4-8	229	214.2	33.465
4-9	230	214.7	33.566
4-10	231	213.7	33.422
4-11	232	213.6	33.441
4-12	233	214.2	33.484
4-13	200	215.1	33.297
4-14	201	214.0	33.497
4-15	212	213.9	33.482
4-16	213	213.9	33.550
4-17	214	214.7	33.400
4-18	219	214.1	33.569
4-19	220	214.0	33.525
* 4-20	221	214.2	33.244
4-21	222	215.2	33.492
4-22	225	214.2	33.430
4-23	226	213.7	33.528
4-24	234	213.9	33.425
4-25	235	214.0	33.514

Qnr #	MAC #	Gross Wt.	Net Wt.
4-26	236	214.2	33.448
* 4-27	237	215.0	33.371
* 4-28	238	214.0	33.293
4-29	239	214.1	33.283
4-30	240	213.7	33.294
4-31	241	215.0	33.536
4-32	242	215.8	33.509
4-33	243	214.1	33.563
4-34	244	214.1	33.457
4-35	245	213.8	33.578
4-36	246	214.4	33.379
4-37	247	214.5	33.370
4-38	248	214.3	33.484
4-39	A-908	214.4	33.295
4-40	249		33.369
4-41	250		33.432
4-42	251		33.550
4-43	252		33.501
4-44	253		33.202
4-45	A254		33.600
			1504.665

Qnr #	MAC #	Gross Wt.	U. Wt.
5-1	H-938	197.6	16.7812
5-2	H-939	197.2	16.7846
5-3	H-920	197.2	16.767
5-4	H-921	197.8	16.615
5-5	H-922	197.6	16.705
5-6	H-923	197.5	16.718
5-7	H-924	196.7	16.797
5-8	H-925	197.0	16.705
5-9	H-928	196.6	16.713
5-10	H-901	196.5	16.7216
5-11	H-902	196.3	16.7786
5-12	H-903	196.2	16.6711
5-13	H-904	196.1	16.7439
5-14	H-905	197.2	16.7810
5-15	H-906	196.7	16.7201
5-16	H-907	195.8	16.7510
5-17	H-909	197.5	16.6897
5-18	H-910	198.6	16.7465
5-19	H-911	198.2	16.7153
5-20	H-912	198.7	16.7198
5-21	H-913	198.0	16.7633
5-22	H-933	196.3	16.6190
5-23	H-935	196.8	16.6620
5-24	H-936	196.2	16.6960
5-25	H-929	196.3	16.7530

Qnr #	MAC #	Gross Wt.	U. Wt.
5-26	H-930	196.2	16.7610
5-27	H-932	196.3	16.7526
5-28	H-937	197.4	16.774
5-29	H-938	196.8	16.617
5-30	H-939	196.5	16.693
5-31	H-940	197.2	16.707
5-32	H-942	197.1	16.708
5-33	H-943	197.9	16.791
5-34	H-944	197.4	16.722
5-35	H-945	197.9	16.772
5-36	H-946	197.7	16.681
5-37	H-947	197.4	16.740
5-38	H-948	197.6	16.695
5-39	H-949	197.9	16.670
5-40	H-950	197.8	16.789
5-41	H-953	197.8	16.704
5-42	H-954	196.6	16.770
5-43	H-955	198.0	16.745
5-44	H-956	196.6	16.785
5-45	H-957	198.4	16.703
		8873.1	752.6973

Day #	MAC #		
6-1	319	33.443	
6-2	320	.233	
6-3	321	.338	
6-4	322	.289	
6-5	323	.384	
6-6	324	.256	*
6-7	325	.465	
6-8	326	.222	
6-9	327-A 327-A	.231	299.861
6-10	351	.288	
6-11	352	.522	
6-12	353	.310	
6-13	354	.250	
6-14	A-355	.551	*
6-15	356	.567	
6-16	357	.296	
6-17	358	.322	
6-18	359	.304	
6-19	A-360	.540	
6-20	361	.540	
6-21	362	.567	
6-22	363	.516	
6-23	364	.565	
6-24	365	.595	
6-25	366	.596	

Day #	MAC #		
6-26	A-367	33.592	
6-27			
6-27	A-368	.330	
6-28	A-369	.547	
6-28	A-370	.534	
6-29			
6-30	A-371	.211	
6-31	A-372	.264	735.807
* 6-32	329	33.375	
6-33	330	.373	
6-34	331	.379	
6-35	332	.363	
6-36	333	.405	
6-37	334	.520	
6-38	335	.526	
6-39	336	.562	
* 6-40	337	.437	
6-41	338	.477	
6-42	339	.488	
6-43	340	.510	
6-44	341	.442	
6-45	342	.338	468.195
		1503.863	

	MAC No.		
7-1	A 272	33.438	
7-2	A 273	.455	
7-3	274	.310	
7-4	275	.478	
7-5	276	.466	
7-6	277	.422	
7-7	A 279	.520	
7-8	A 280	.493	
7-9	A 281	.248	
7-10	A 282	.281	
7-11	A 283	.560	
7-12	A 284	.588	
7-13	A 285	.508	
7-14	A 286	.421	
7-15	A 287	.449	
7-16	A 288	.224	
7-17	290	.546	
7-18	291	.325	
7-19	A 292	.214	634.946
7-20	294	.540	
7-21	295	.508	
7-22	296	.568	
7-23	298	.431	
7-24	299	.580	
7-25	300	.429	

7-26	301	33.492	
7-27	302	.488	
7-28	A 303	.419	
7-29	304	.230	
7-30	A 305	.458	
7-31	306	.559	
7-32	307	.548	
7-33	A 308	.504	468.754
7-34	A 309	.546	
7-35	310	.542	
7-36	311	.487	
7-37	312	.424	133.999
7-38	A 314	.438	
7-39	315	.267	
7-40	A 316	.589	
7-41	A 317	.482	133.776
7-42	343	.385	
7-43	A 344	.412	
7-44	345	.339	
7-45	A 346	.385	133.521
		1504.996	

Our #	MHC #	
12 1-9A	257	33.557
12 1-11A	350	.317
1-15A	348	.384
1-16A	347	.441
1-17A	270	.451
1-19A	3 265	.540

12 2-12A	263	.347
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3-2A	266	.390
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3-41A	267	.550
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4-20A	74	.581
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12 4-27A	73	.485
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12 4-28A	71	.463
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12 6-32A	261	.495
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6-40A	260	.579 .473
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Extra Half-Plates

950

951

958

959

960

961

Extra Plates (Not in series)

259

264

Owr #	MAC #		
8-1	373		33.393
8-2	374		.478
8-3 8-3	375		.432
8-4	A 376		.589
8-5	377		.377
8-6	A-380		.572 .526
8-7	381		.385 .572
8-8	382		.585 .385
8-9	A-383		.519 .585
8-10	384		.415 .519
8-11	385		.352
8-12	386		.575
8-13	A387		<u>.400</u> 435.067
8-14	388		.463
8-15	389		.530
8-16	390		.527
8-17	391		.450
8-18	392		.526
8-19	393		.413
8-20	394		.423
8-21	395		.373
8-22	396		.442
8-23	397		.428
8-24	398		.478
8-25	399		.510
8-26	400		.268

8-27	401		.331
8-28	402		.472
8-29	403		.502
8-30	404		.486
8-31	405		.535 669.026
8-32	406		.359
8-33	407		.510
8-34	A-408		.591
8-35	A-409		.520
8-36	410		.509
8-37	411		.490
8-38	412		.461
8-39	413		.200
8-40	414		.593
8-41	415		.565
8-42	416		.438
8-43	417		.345
8-44	418		.208
8-45	A419		<u>.537</u> 401.457
			1505.550

Our #	MAC #		
9-1	A420	33.589	
9-2	A 421	.362	
9-3	422	<u>.481</u>	100.432
9-4	423	.527	
9-5	424	.402	
9-6	426	.559	
9-7	427	.371	
9-8	428	.280	
9-9	429	.372	
9-10	430	.477	
9-11	431	.399	
9-12	432	.530	
9-13	433	.596	
9-14	434*	.545	
9-15	436	.273	
9-16	437	.525	
9-17	439	.556	
9-18	438	<u>.463</u>	501.875
9-19	440	.495	
9-20	441	.588	
9-21	442	.538	
9-22	A443	.388	
9-23	444	.255	
9-24	445	.256	
9-25	446	.241	
9-26	447	.438	

9-27	448	33.538	
9-28	449	.600	
9-29	450	.423	
9-30	451	.391	
9-31	A452	.427	
9-32	453	.585	
9-33	454	.512	
9-34	455	.291	
9-35	456	.489	
9-36	457	.264	
9-37	458	.283	
9-38	A459	.555	
9-39	A461	.389	
9-40	A462	<u>.526</u>	735.472
9-41	463	.367	
9-42	464	.387	
9-43	465	.449	
9-44	466	.532	
9-45	467	<u>.517</u>	167. 734.252

* plate # 435 was cut open for inspection.

1505.031

Our #	MAC #	
10-1	468	33.368
10-2	469	.253
10-3	470	.396
10-4	471	.406
10-5	472	.548
10-6	473	.430
10-7	474	.214
10-8	A 475	.577
10-9	476	.296
10-10	477	.549
10-11	478	.434
10-12	479	.467
10-13	A 480	.532
10-14	481	.448
10-15	A 482	.438
10-16	483	.452
10-17	A 484	.584
10-18	A 485	.514
10-19	A 486	.448
10-20	488	.452
10-21	489	.523
10-22	490	.501
10-23	491	.450
10-24	492	.368
10-25	493	.292

601.906

Our #	MAC #	
10-26	494	.515
10-27	495	.391
10-28	496	.377
10-29	487	.447
10-30	497	.388
10-31	498	.392
10-32	499	.567
10-33	A 500	.587
10-34	502	.432
10-35	503	.475
10-36	504	.430
10-37	61	.428
10-38	70	.578
10-39	72	.282
10-40	75	.381
10-41	255	.596
10-42	256	.535
10-43	258	.557
10-44	262	.494
10-45	A 269	.557

601.935

301.808

1505.249

11-1	A-518
11-2	A-519
11-3	520
11-4	521
11-5	522
11-6	523
11-7	A-524
11-8	A-525
11-9	526
11-10	527
11-11	A-528
11-12	529
11-13	530
11-14	531
11-15	532
11-16	A-533
11-17	A-534
11-18	A-535
11-19	A-536
11-20	538
11-21	539
11-22	540
11-23	541
11-24	543
11-25	544

33.

635.930

11-26	A 545
11-27	546
11-28	A 548
11-29	549
11-30	550
11-31	551
11-32	552
11-33	A-553
11-34	554
11-35	555
11-36	A-556
11-37	557
11-38	558
11-39	A 559
11-40	560
11-41	A 561
11-42	562
11-43	563
11-44	564
11-45	A 565

300.749

~~300~~

568.921

1505.600

QvH

12-1 566
 12-2 A567
 12-3 612FC
 12-4 613FC
 12-5 614FC
 12-6 615FC
 12-7 616FC
 12-8 617FC
 12-9 618FC
 12-10 619FC
 12-11 620FC
 12-12 621FC
 12-13 622FC
 12-14 623FC
 12-15 624FC
 12-16 625FC
 12-17 626FC
 12-18 627FC
 12-19 628FC
 12-20 629FC
 12-21 630FC
 12-22 631FC
 12-23 663
 12-24 664
 12-25 665

33.513

.332 66.845

669.644

12-26 666
 12-27 667
 12-28 668
 12-29 669
 12-30 670
 12-31 671
 12-32 672
 12-33 673
 12-34 674
 12-35 675
 12-36 676
 12-37 677
 12-38 678
 12-39 679
 12-40 680
 12-41 681
 12-42 682
 12-43 683
 12-44 684
 12-45 A-271

736.806

33.424

1506.719

(21)

13-1	595	33.33
2	594	33.33
3	597	33.33
4	611	33.33
5	601	33.33
6	608	33.33
7	603	33.33
8	609	33.33
9	593	33.33
10	600	33.33
11	658	33.42
12	656	33.42
13	661	33.42
14	655	33.42
15	657	33.42
16	654	33.42
17	659	33.42
18	662	33.42
19	696	33.53
20	691	33.53
21	687	33.53
22	693	33.53
23	689	33.53
24	688	33.53
25	694	33.53

13-26	690	33.53
27	692	33.53
28	686	33.53
29	685	33.53
30	633	33.47
31	632	33.47
32	640	33.47
33	635	33.47
34	650	33.47
35	647	33.47
36	648	33.47
37	644	33.47
38	651	33.47
39	649	33.47
40	642	33.47
41	643	33.43
42	636	33.43
43	639	33.43
44	646	33.43
45	645	33.43
		<u>1504.81</u>

1002.96

(22)

This series made at Y-12

Y-12 or
MAC wt
9213
wt

(22)

14-1	638	33.43
2	652	33.47
3	637	33.43
4	624?	33.43
5	641	33.43
6	435	(33.547)
7	537	33.366
8	621 ⁿ⁶²⁷	33.47
9	628	33.47
10	629	33.47
11	620	33.47
12	624	33.47
13	630	33.47
14	631	33.47
15	605	33.35
16	592	33.35
17	610	33.35
18	591	33.35
19	604	33.35
20	606	33.35
21	602	33.35
22	598	33.35
23	590	33.35
24	599	33.35

not in bundle

with bundle of previous pages 13-34 15-45

Bundle 16 thru 45

(23)

33.123₂ } Made at 9213
33.388₂ } with Silicone Adh.

736.64

14-25	572	33.47
26	575	32.56
27	576	33.36
28	578	33.12
29	580	33.59
30	581	33.58
31	582	32.64
32	585	32.99
33	589	33.38
34	625	33.47
35	626	33.47
36	568	33.28
37	569	33.15
38	570	33.30
39	571	33.18
40	573	32.75
41	574	32.32
42	577	33.48
43	579	33.09
44	583	33.41
45	584	33.60

1498.64

997.34

{ 378
264
259

(24)

15-1	586	33.39
2	587	32.91
3	588	33.33
4	695	33.49
5	Y-111	33.77
6	Y-112	33.21
7	Y-113	33.91
8	Y-114	33.58
9	Y-115	33.71
10	Y-116	33.39
11	Y-117	33.86
12	Y-118	34.00
13	Y-119	33.75
14	Y-120	33.59
15	Y-121	34.01
16	Y-122	33.04
17	Y-123	33.36
18	Y-124	33.90

604.20 av = 33.567

100 special 334.08
938.28

Summary

Revised

1	1503.327	-200.686	+200.690	= 1503.331
2	1505.141	- 33.586	+ 33.347	= 1504.902
3	1503.275	- 66.988	+ 66.890	= 1503.177
4	1504.665	- 99.908	+ 100.529	= 1505.286
5	752.697			
6	1503.863	- 66.812	+ 67.074	= 1504.125
7	1504.996			
8	1505.550			
9	1505.031			
10	1505.249			
11	1505.600			
12	1506.719			
13	1504.81			
14	1498.64			
18 plates	15	604.20		
8 special		266.567		
10 special		334.08		
6 halfplate		100.383		
10 Extra		434.494		
3 (278 264 259)		100.614		
Grand Total		22,150.451		
Salvaged Plate		33.486		
		22,183.937		

467.980
33.486
434.494 (13)
33.4346 g/plate
33.4346
x 662.5 = 22,150.451
x 93.10% = (20,537.708)

x 93.10 20,569

51 half plates 853.080 g or 16.727 g/plate x 2 = 33,454
Full plates 21,297.391 or x 1/277 = 33.4339 g/plate

EXTRA PLATES

~~# 958 16.703~~

958 ✓ 16.799

959 ✓ 16.728

960 ✓ 16.613

961 ✓ 16.794

951 ✓ 16.769

952 ✓ 16.680

100.383

507 ✓ 33.451

510 ✓ .339

511 ✓ .208

516 ✓ .388 133.386

505 ✓ 452

506 ✓ .201

512 ✓ .292

515 ✓ .236 133.181

10 Foils for extra catcher plates 334.08 g

Scrap 82.7 g

378 ✓ 33.586

264 ✓ 33.971

259 ✓ 33.557

100.614 g

Foil Plates Fabricated with Silicone Adhesive

Two 1" holes at center

613 ✓

614 ✓

615 ✓

616 ✓

617 ✓

618 ✓

619 ✓

621 ✓

11 foils { 612
623

Series 1	45
2	45
3	44
4	45
5	45
6	45
7	45
8	45
9	45
10	45
11	45
12	45
13	45
14	45
15	18
Replacement System 3413	14

Wf plates

No on Barrel	No of Plates	Total Uranium	
①	30 pc	1004.4	Hayhill 84-73-4
②	28	903.0	
③	30	1003.9	
④	32	951.9	
⑤	35	970.0	Hayhill 84-73-5
⑥	29	886.0	
⑦	31	1036.9	
⑧	30	919.8	
⑨	30	1003.8	Hayhill 84-73-6
⑩	30	1003.3	
⑪	30	1003.4	
⑫	23	769.2	
⑬	30	1002.9	Hayhill 84-73-7
⑭	29	968.9	
⑮	30	935.6	
⑯	29	969.9	
⑰	35	919.3	Hayhill 84-73-8
⑱	30	1004.1	
⑲	30	1003.1	
ⓧ	No barrel		
⑳	30	1002.96	Hayhill 84-73-9
㉑	28	936.64	
㉒	30	997.34	
㉓	28	938.28	
	687	22,134.12	

~~SECRET~~

Classification Change to Declass
Authority of J.H. Kahnsate 6/3/60

~~SECRET~~