



LLNL-PRES-748248

IER-329 CED-1: Preliminary Design for TEX with U-233 ZPPR Plates and High-Density Polyethylene

TEX-23

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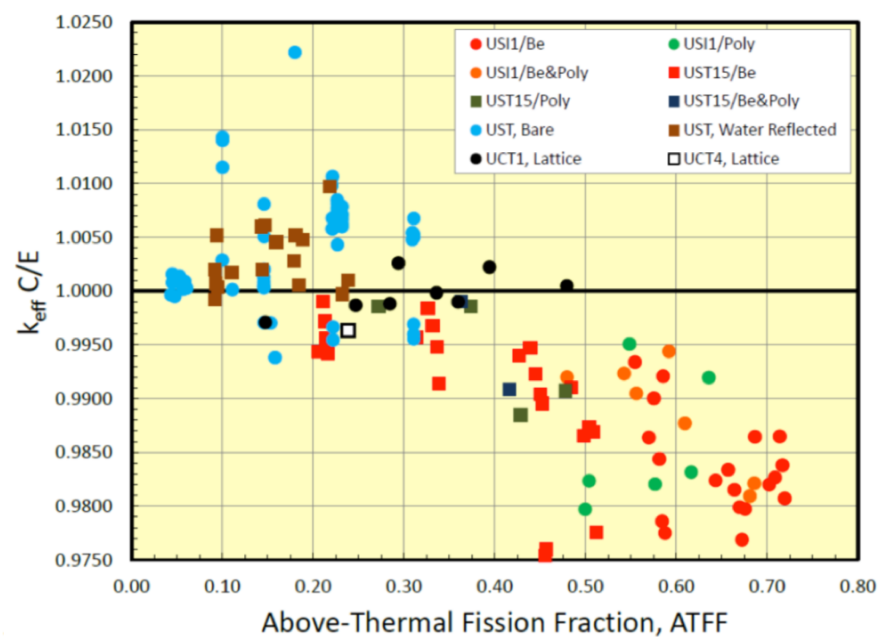
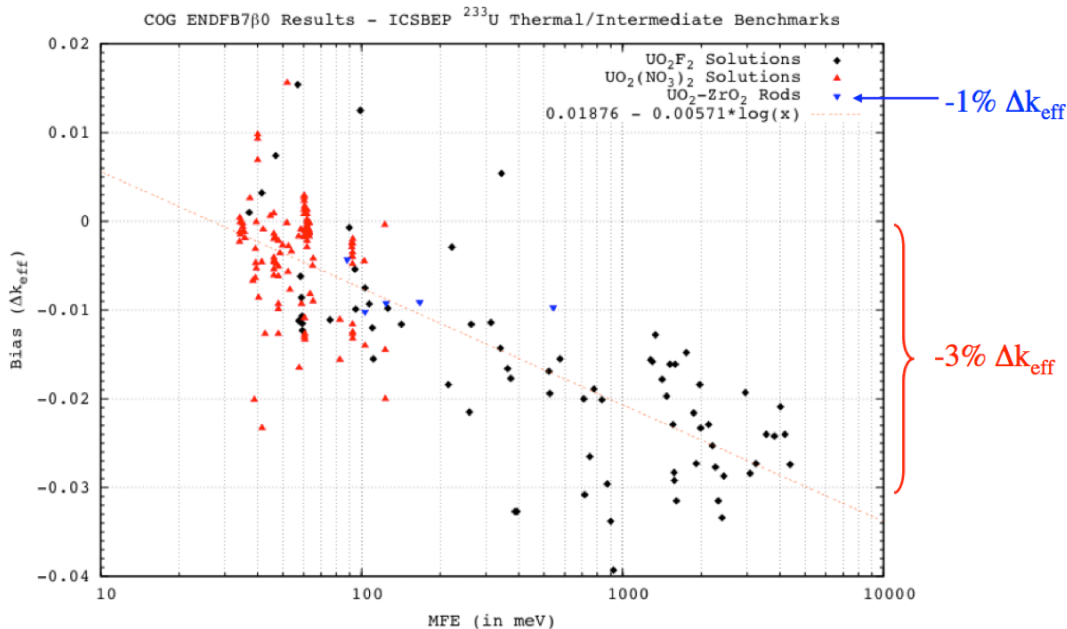
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Thermal/Epithermal eXperiments (TEX) Overview

- **TEX Goals**
 - New critical experiments to address high priority nuclear data needs
 - Special emphasis on intermediate energy range
- **TEX Preliminary Design (Sep 2012) IER-184 CED-1**
 - Showed feasibility for three different fissile systems to create intermediate energy critical assemblies with various diluent materials
- **Addendum to CED-1 (Dec 2015) IER-297 CED-1**
 - Determined optimal thickness of hafnium diluent for TEX-Hf using HEU Jemima plates moderated by polyethylene
- **TEX-Hf (Jan 2018) IER-297 CED-2**
 - 16 critical assemblies for benchmarking hafnium and U-235
- **TEX-23 (In Review) IER-329 CED-1**
 - 13 critical assemblies for benchmarking U-233

TEX-23 Justification

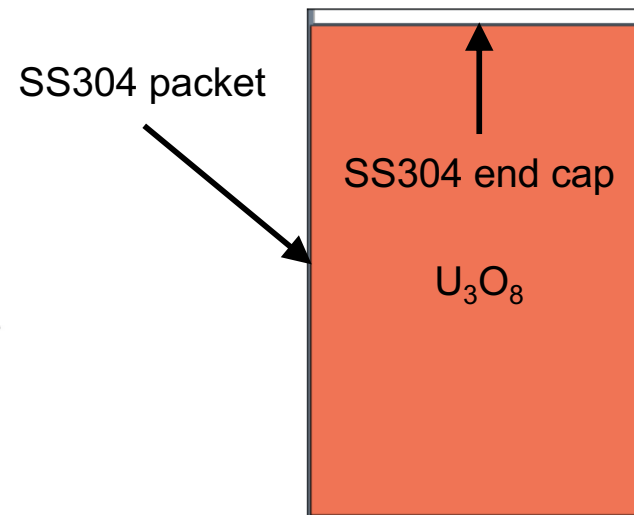
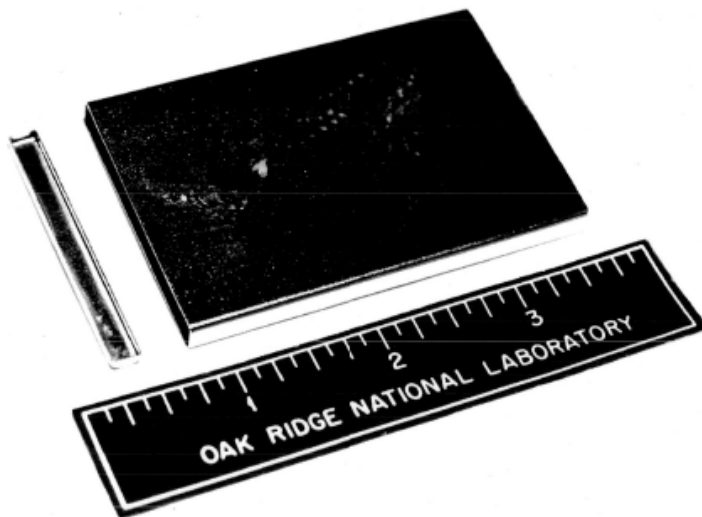
- COG and MCNP calculated results show a current downward trend in bias for existing U-233 benchmarks.
 - For thermal systems, k_{eff} values are **over-predicted** by **2%**.
 - Intermediate systems are **under-predicted** by up to **4%**.
 - Bad nuclear data, bad critical experiments, or both?



TEX-23 Models

- **U-233 ZPPR Plates**

- Stainless steel (SS304) packets
- Uranium oxide (U_3O_8 powder) fill
 - Density $\sim 1.62 \text{ g/cm}^3$
 - 33 grams $\pm 2\%$ (~ 28 grams U-233)
 - Impurities are quantified



TEX-23 Design using Optimus



Optimus

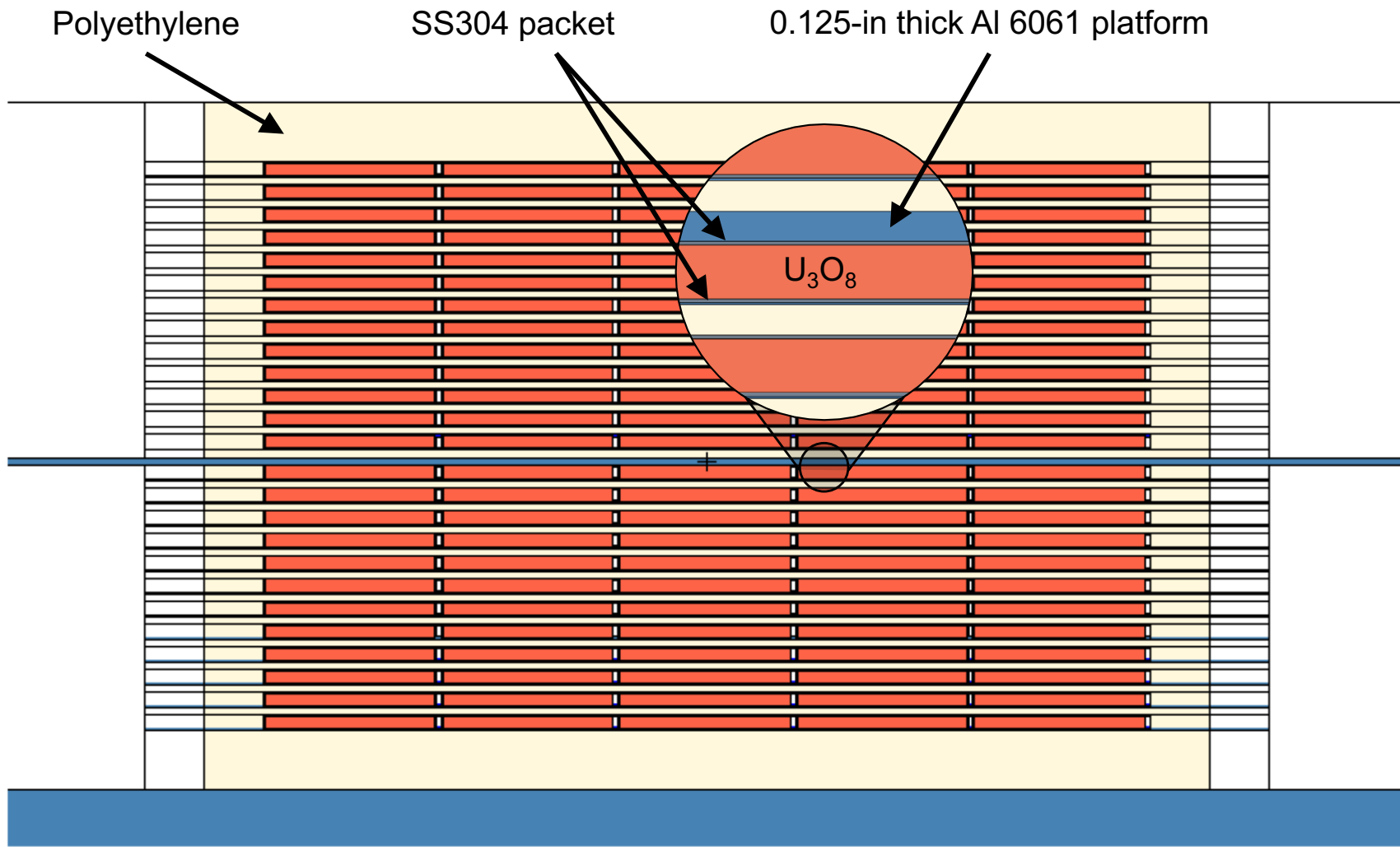
A general-purpose optimization software package that uses machine learning to design critical assemblies.

- Developed by the Nuclear Criticality Safety Division at Lawrence Livermore National Laboratory
- Simple to use for designing TEX and other critical/subcritical experiment designs
- Efficiently finds optimal critical assembly designs
- Acts as a code wrapper for COG and MCNP
- Written in Python
- Also currently being used to perform scoping calculations in support of criticality safety analysis

TEX-23 Design using Optimus

- Generate U-233 ZPPR plate model
- Specify **degrees of freedom**:
 - P_x = number of U-233 ZPPR plates along the x-axis
 - P_y = number of U-233 ZPPR plates along the y-axis
 - L_z = number of U-233 ZPPR plate layers (z-axis)
- Define **objective function**:
 - $k_{\text{eff}} = 0.99$ to 1.025
 - Maximize **thermal energy** or **intermediate energy** fission fraction
- Other rules:
 - $P_x \times P_y \times P_z \leq 1,743$ (maximum number of U-233 ZPPR plates)
 - $t_{\text{reflector}} = 1$ or 1.5 inches

TEX-23 Design using Optimus



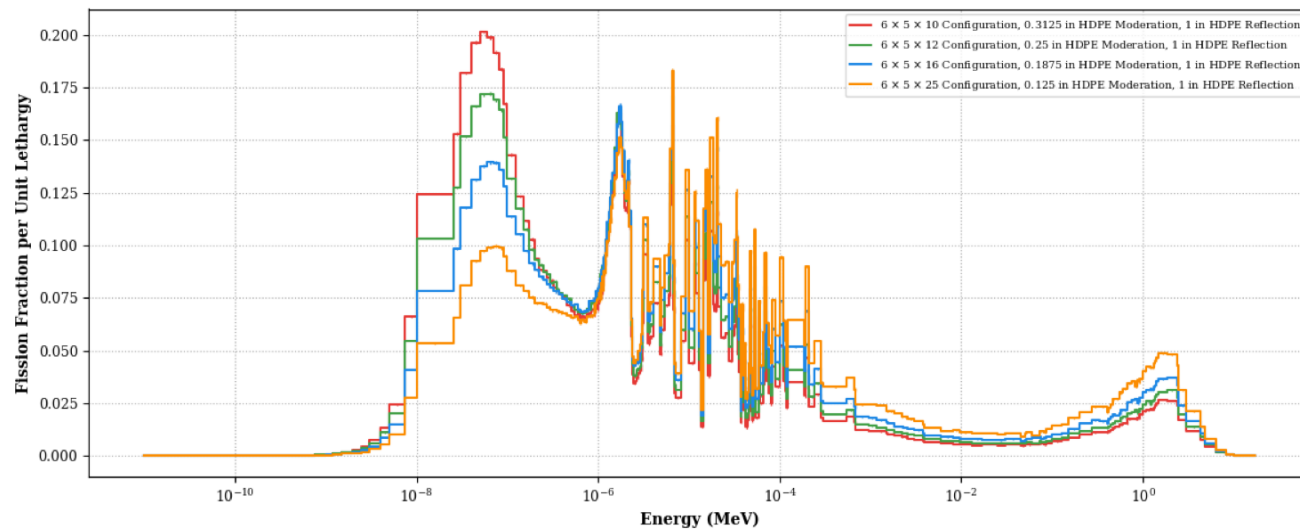
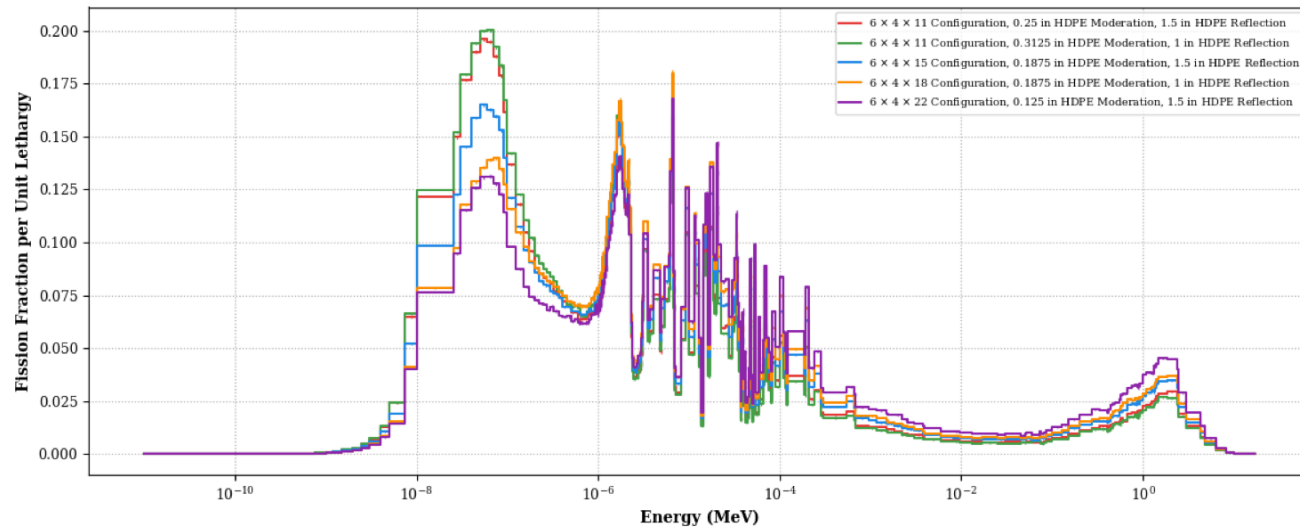
TEX-23 Results

- **No fast** (unmoderated) critical assemblies were found.
 - Uranium oxide powder has a relatively low density.
 - This was an expected result.
 - Highest **fast** fission fraction: ~0.16
- More than **4,916** configurations were modeled and analyzed using Optimus.
- **14** critical assembly configurations were selected for further study in CED-2.
 - Five 6×4, two 6×5, three 7×4, one 7×5, two 8×6, and two 9×6 configurations were selected.
 - Highest **thermal** fission fraction: ~0.81
 - Highest **intermediate** fission fraction: ~0.57

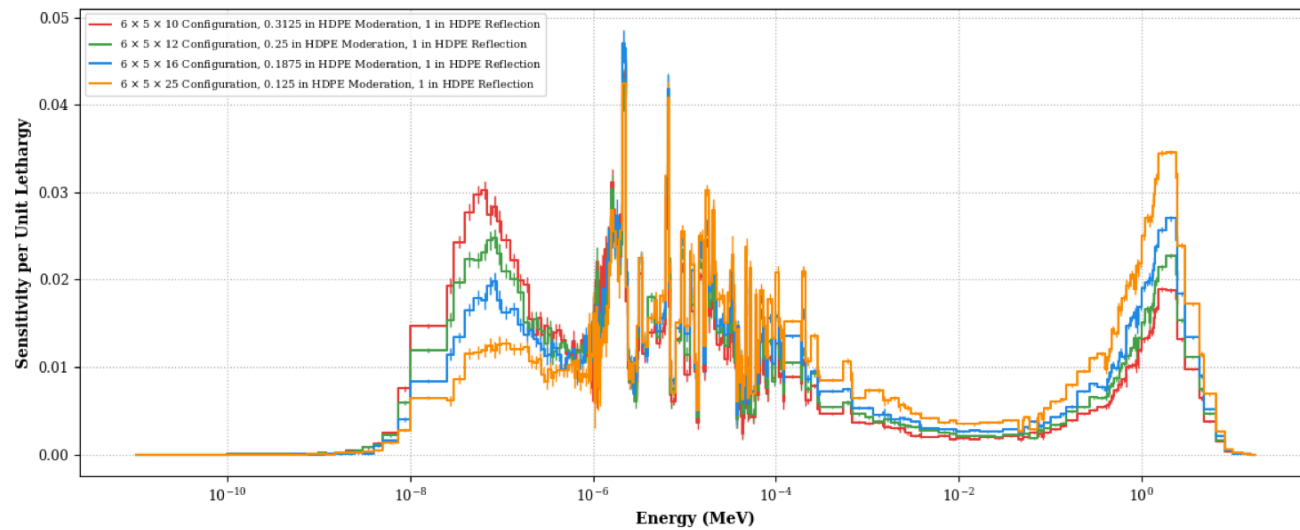
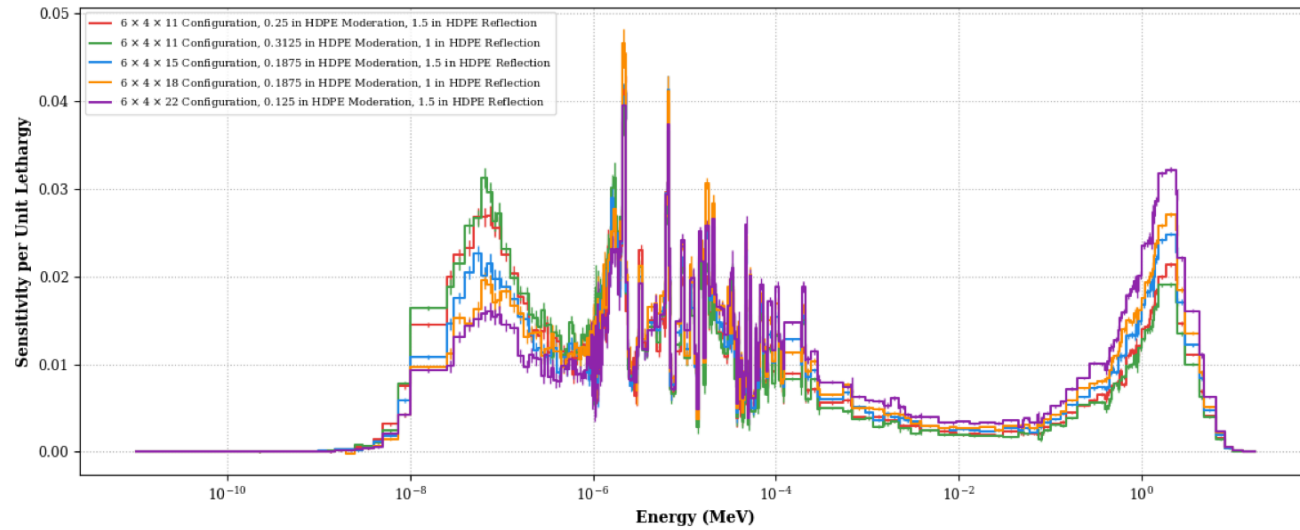
TEX-23 Results

P_x	P_y	L_z	$t_{\text{moderator}}$ (in)	$t_{\text{reflector}}$ (in)	k_{eff}	Fission Fraction Integral		
						Thermal	Intermediate	Fast
6	4	11	0.3125	1	1.0062	0.53	0.41	0.06
6	4	11	0.25	1.5	0.9971	0.52	0.42	0.06
6	4	15	0.1875	1.5	1.0076	0.46	0.47	0.08
6	4	18	0.1875	1	0.9972	0.41	0.51	0.08
6	4	22	0.125	1.5	0.9911	0.38	0.52	0.10
6	5	16	0.1875	1	1.0012	0.41	0.51	0.08
6	5	25	0.125	1	1.0012	0.32	0.57	0.11
7	4	17	0.1875	1	1.0107	0.41	0.51	0.08
7	4	26	0.125	1	0.9983	0.32	0.57	0.11
7	5	6	1.875	1	1.0339	0.81	0.16	0.03
8	6	13	0.1875	1	1.0043	0.41	0.51	0.08
8	6	19	0.125	1	1.0035	0.32	0.57	0.11
9	6	13	0.1875	1	1.0229	0.41	0.51	0.08
9	6	18	0.125	1	1.0031	0.32	0.57	0.11

TEX-23 Results: U-233 Fission Spectra



TEX-23 Results: U-233 Fission Sensitivity



TEX-23 Recap and Plans for CED-2

- **No fast** (unmoderated) critical assemblies were found.
 - Uranium oxide powder has a relatively low density.
 - This was an expected result.
 - Highest **fast** fission fraction: ~0.16
- **14** critical assembly configurations were selected for further study in CED-2.
 - Highest **thermal** fission fraction: ~0.81
 - Highest **intermediate** fission fraction: ~0.57
- CED-2 will include more detailed analysis of U-233 ZPPR plate dimensional tolerances, component spacing, and uranium oxide powder composition.
- The input decks are pre-built and ready for Optimus to continue running more detailed calculations.